

G6778816

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

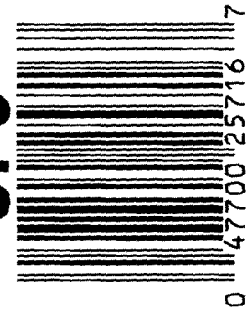
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6778816

UPC



GUN SERIAL #

G6778816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX 400 22 2008 OPERATOR BNT	8-21-08	RT
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BNT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

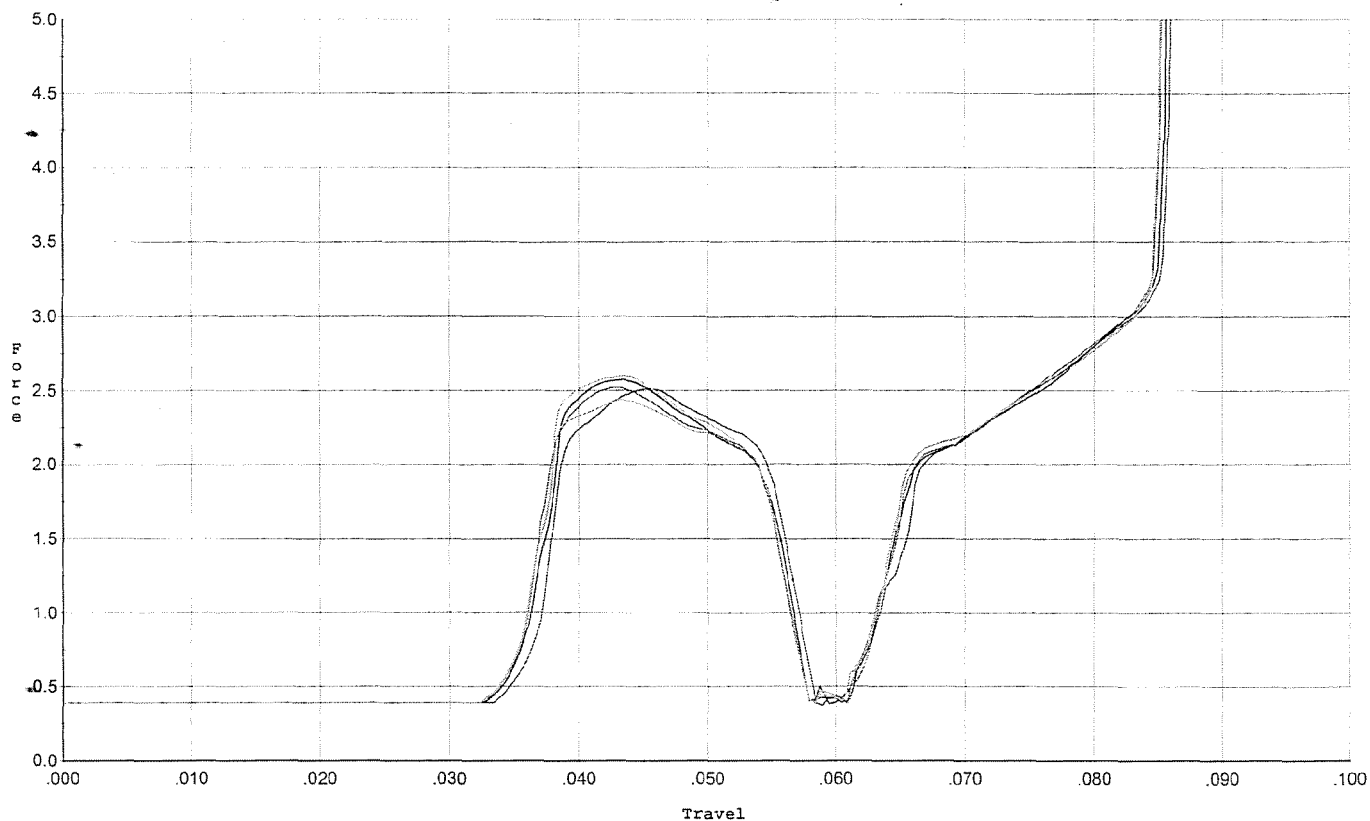
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-28-08	LJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	10-28-08	LJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-28-08	LJD
	J) ASSEMBLE STOCK		10-22-08	RBN
	K) ASSEMBLE SWIVEL STUDS		10-28-08	LJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-08	RBN
670	FINAL INSPECTION A) HEADSPACE		10-28-08	LJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.69</u> <u>2.70</u> <u>2.73</u> <u>2.68</u>	10-28-08	TC
	C) FUNCTION		10-28-08	LJD
690	PACK		11/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



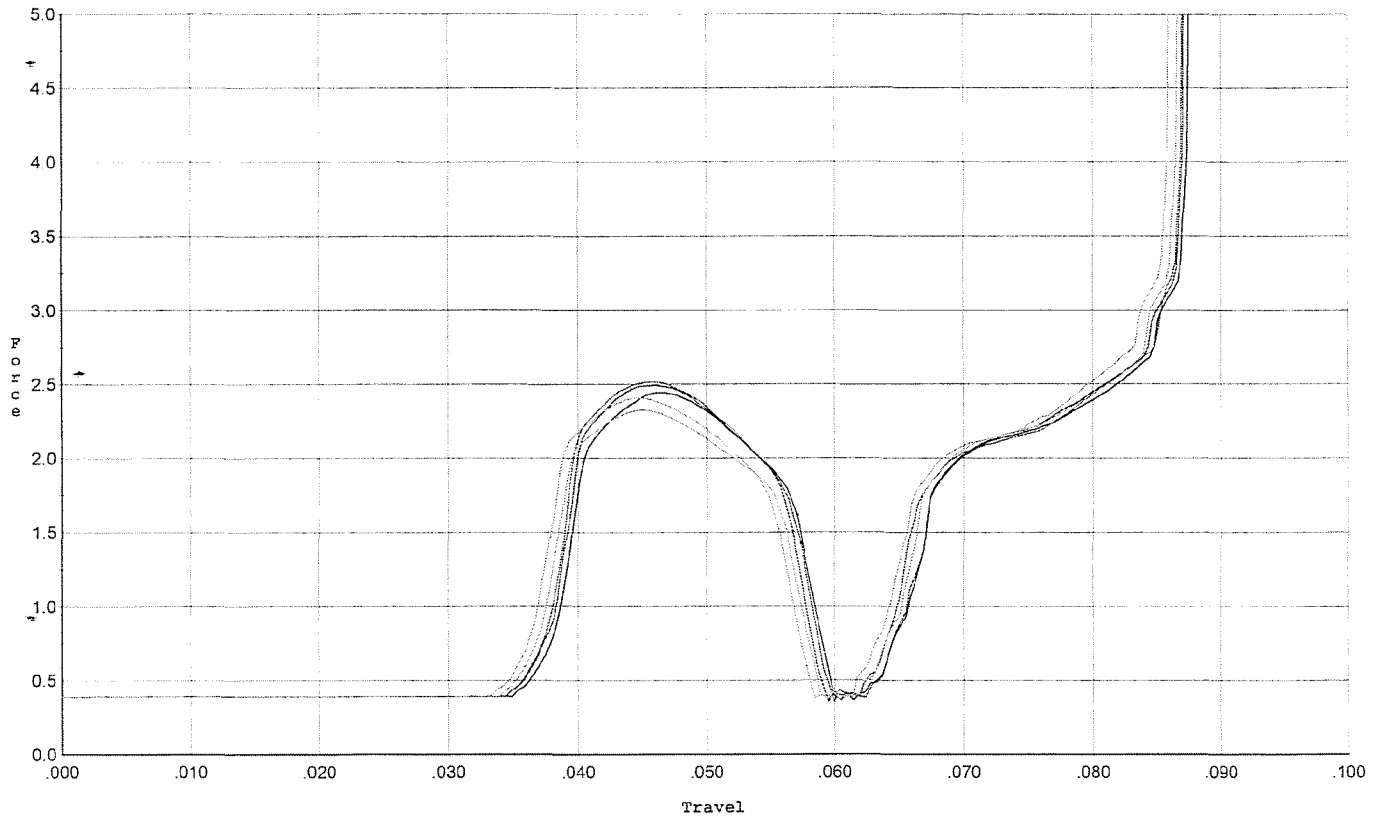
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.057	0.036	0.036	0.058		Set Trigger
2	2.573	0.056	0.035	0.036	0.058		Set Trigger
3	2.521	0.055	0.035	0.036	0.057		Set Trigger
4	2.599	0.055	0.035	0.036	0.058		Set Trigger
5	2.437	0.055	0.034	0.036	0.056		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



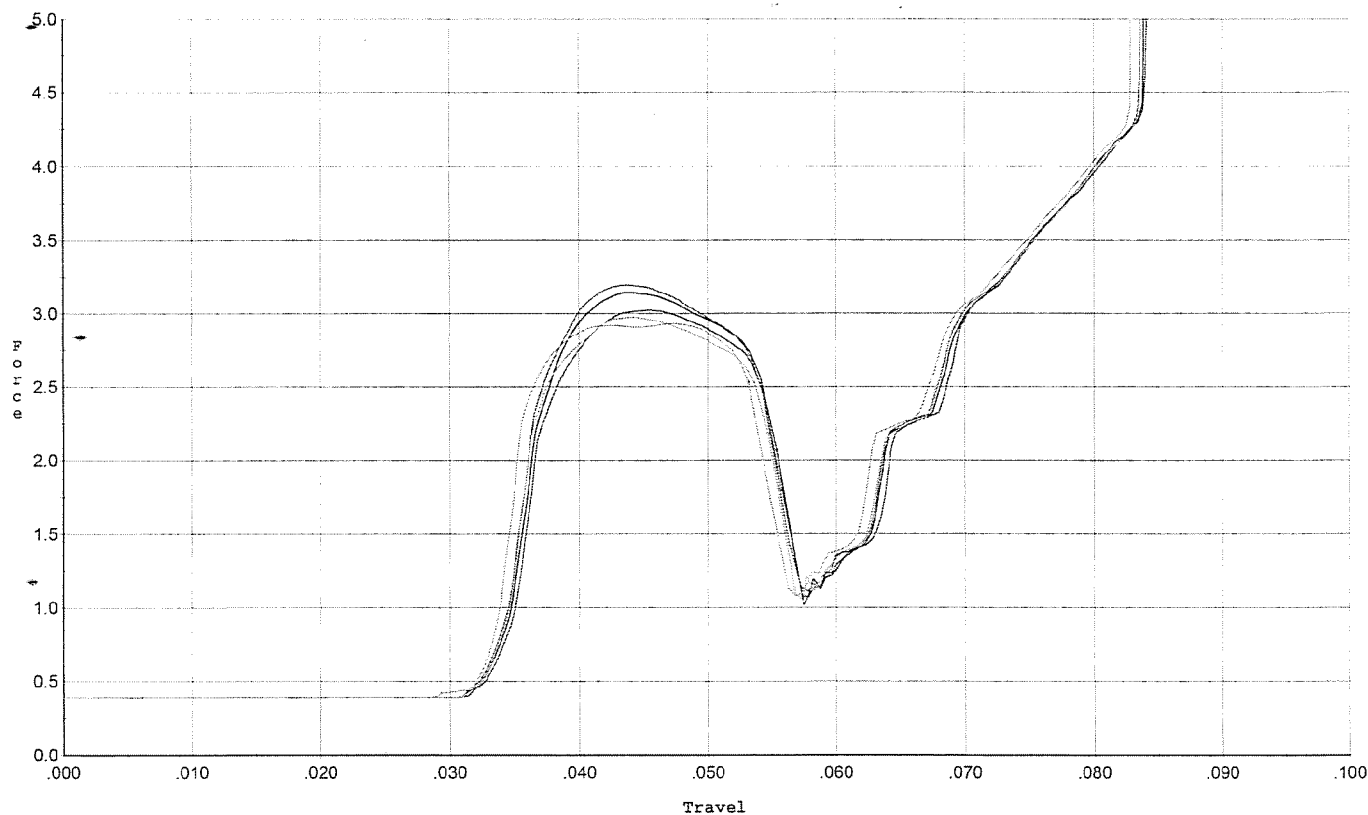
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.057	0.036	0.036	0.057		Set Trigger
2	2.444	0.057	0.037	0.037	0.055		Set Trigger
3	2.515	0.057	0.036	0.037	0.057		Set Trigger
4	2.326	0.056	0.036	0.036	0.054		Set Trigger
5	2.407	0.056	0.035	0.036	0.055		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



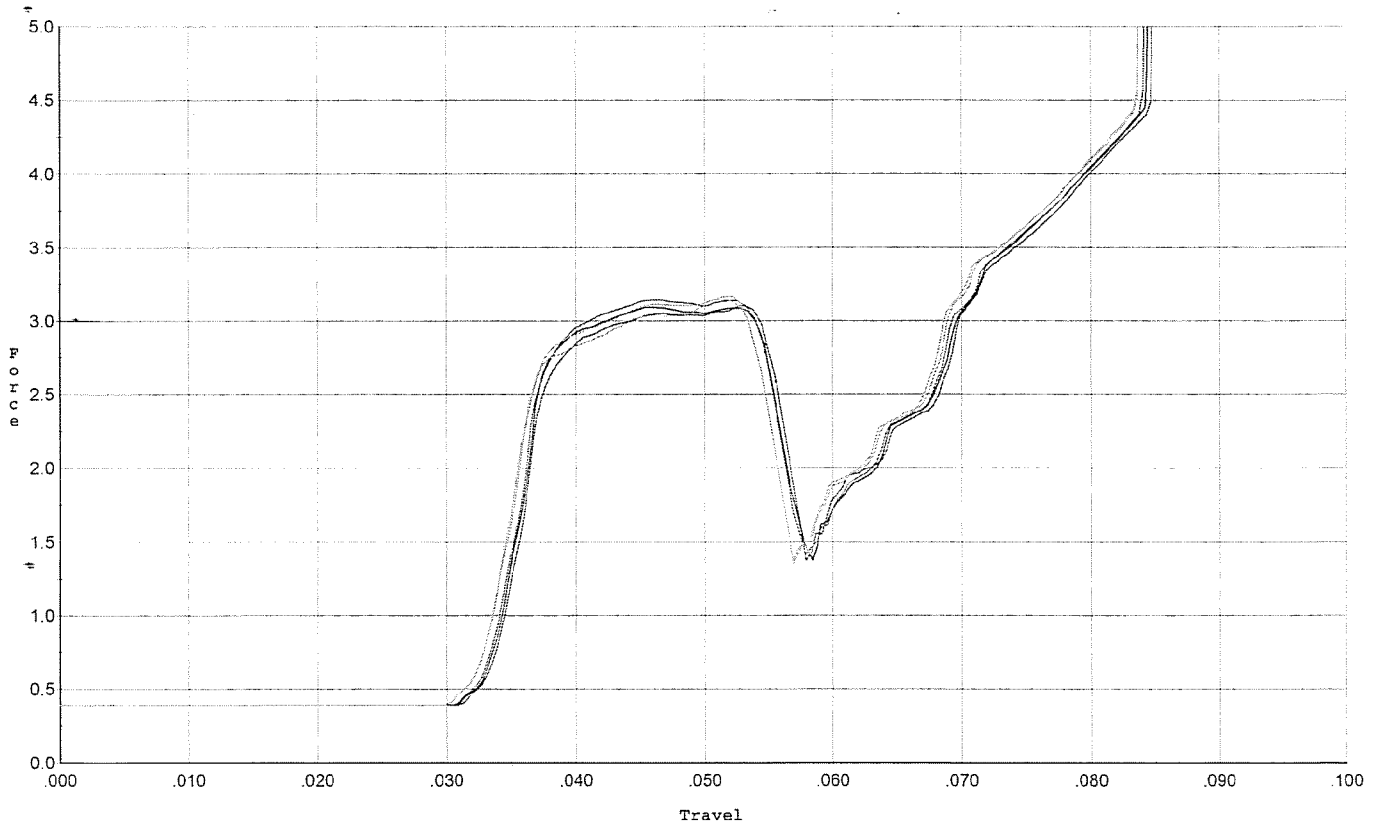
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.056	0.033	0.034	0.069		Set Trigger
2	3.142	0.055	0.033	0.034	0.071		Set Trigger
3	3.194	0.054	0.033	0.034	0.071		Set Trigger
4	2.970	0.055	0.033	0.034	0.068		Set Trigger
5	2.930	0.053	0.032	0.034	0.067		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



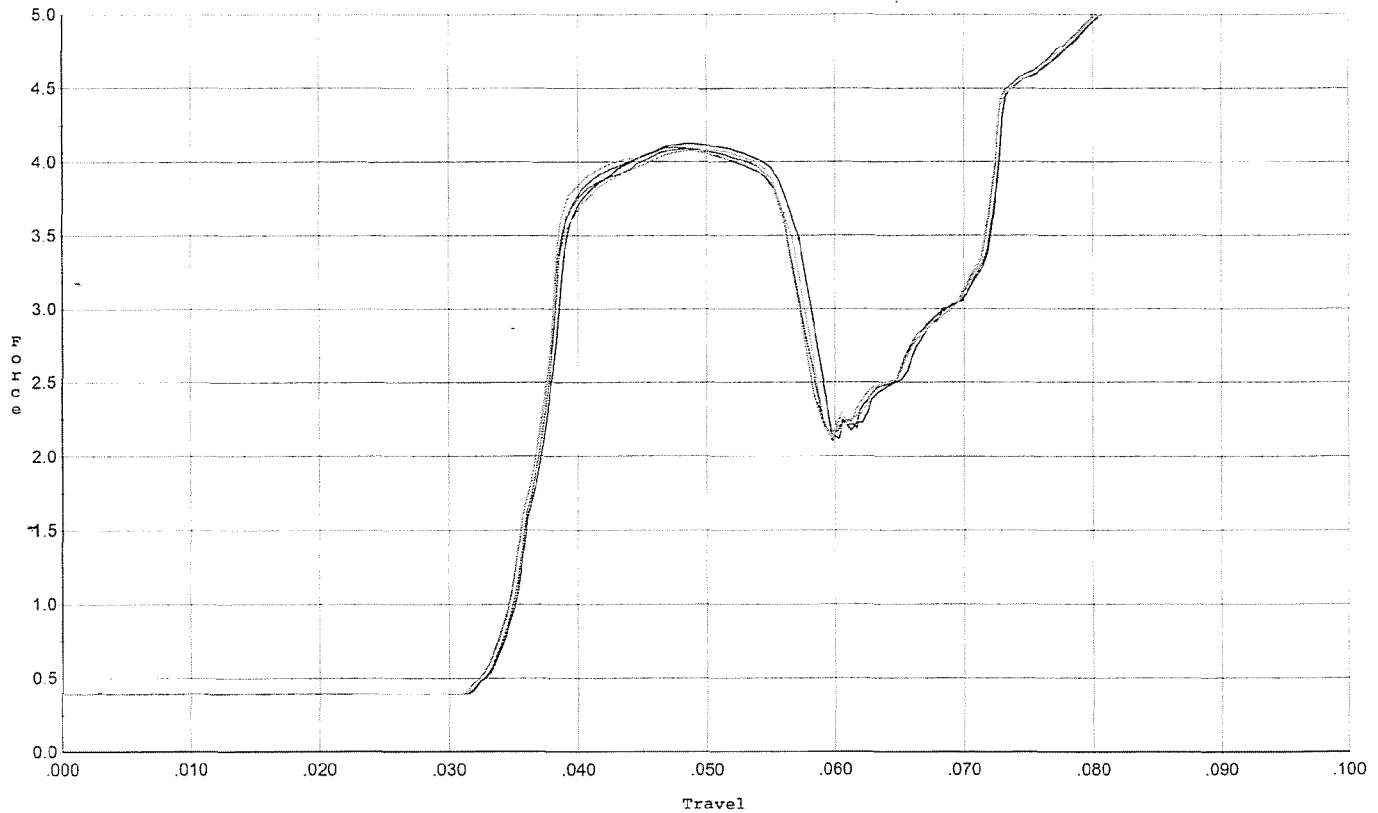
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.056	0.033	0.034	0.074		Set Trigger
2	3.093	0.055	0.033	0.034	0.073		Set Trigger
3	3.142	0.055	0.033	0.033	0.074		Set Trigger
4	3.145	0.055	0.032	0.034	0.073		Set Trigger
5	3.166	0.055	0.032	0.033	0.073		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



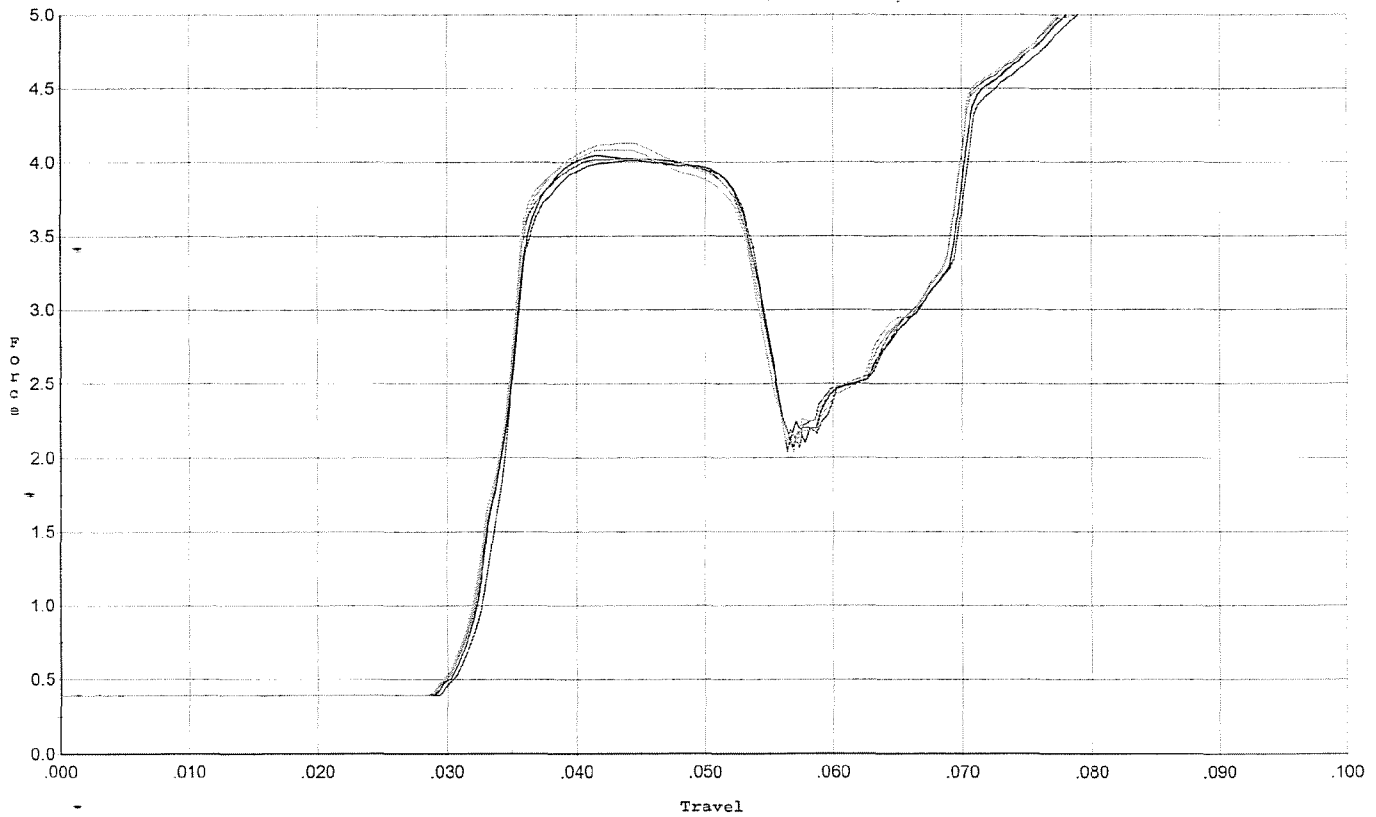
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.056	0.034	0.033	0.092		Set Trigger
2	4.127	0.057	0.034	0.032	0.096		Set Trigger
3	4.089	0.056	0.033	0.033	0.093		Set Trigger
4	4.080	0.057	0.033	0.032	0.095		Set Trigger
5	4.077	0.056	0.033	0.033	0.093		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



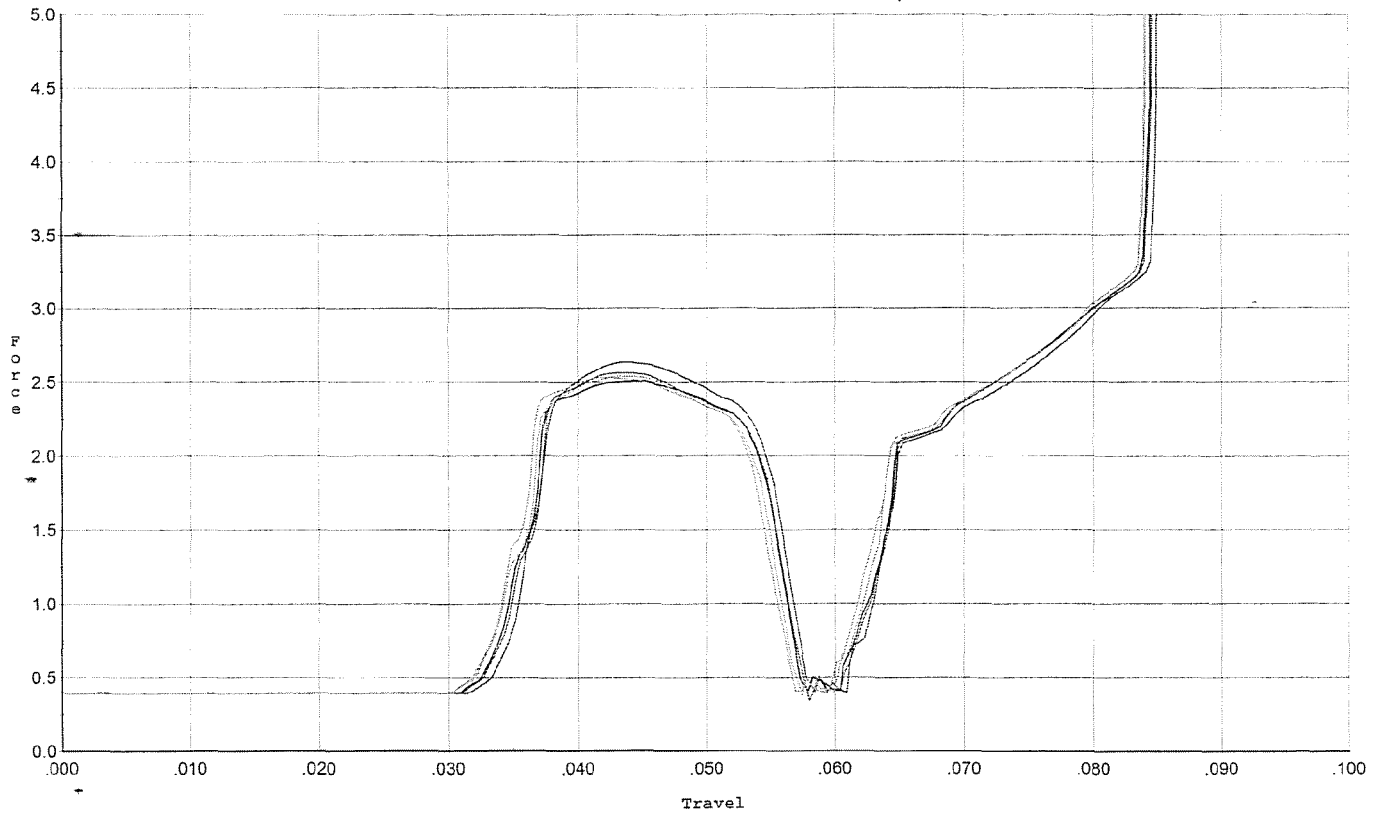
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.054	0.031	0.033	0.091		Set Trigger
2	4.047	0.054	0.031	0.032	0.092		Set Trigger
3	4.028	0.055	0.031	0.032	0.093		Set Trigger
4	4.083	0.053	0.031	0.032	0.091		Set Trigger
5	4.132	0.054	0.029	0.032	0.094		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



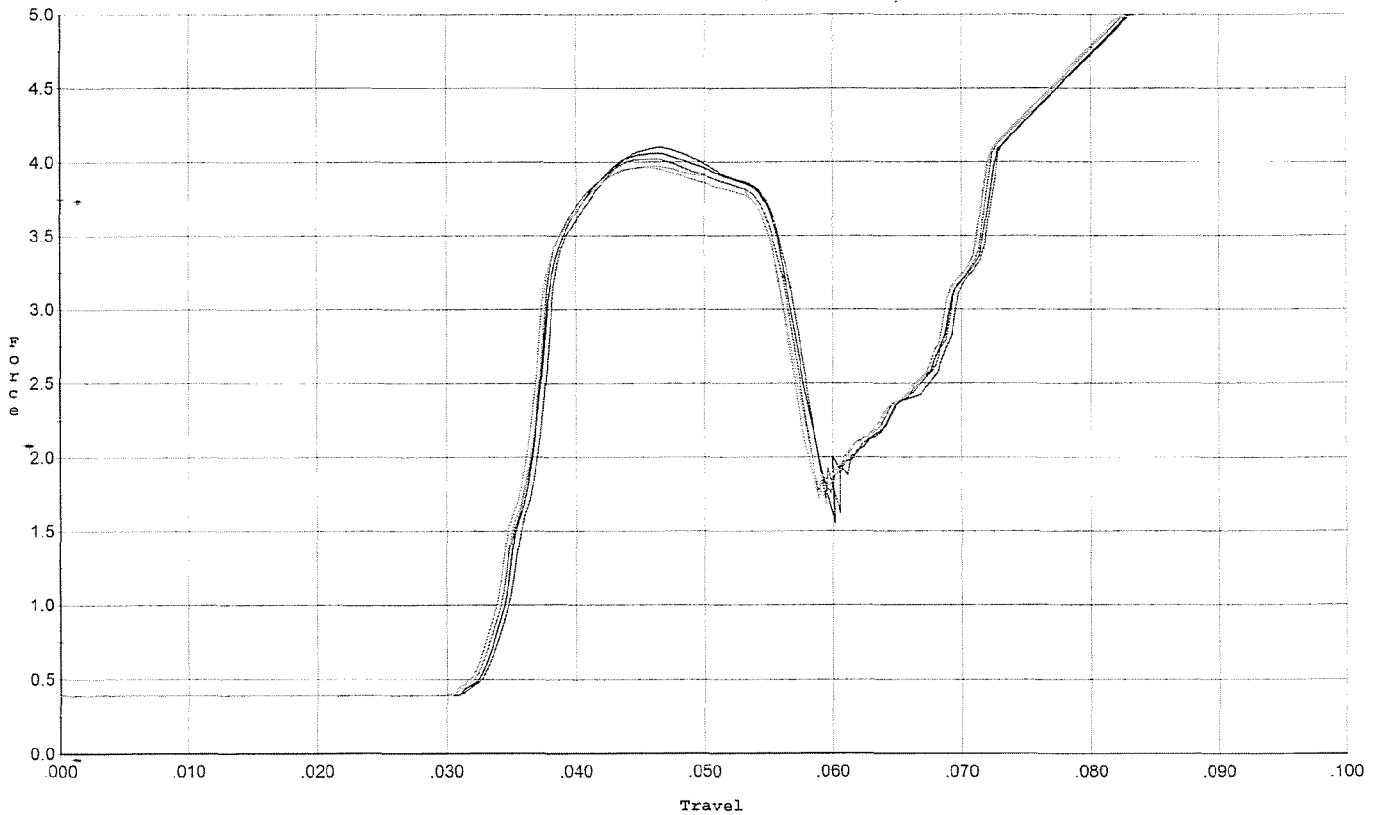
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.055	0.034	0.035	0.061		Set Trigger
2	2.508	0.055	0.033	0.035	0.060		Set Trigger
3	2.562	0.055	0.033	0.035	0.060		Set Trigger
4	2.539	0.054	0.033	0.035	0.059		Set Trigger
5	2.534	0.054	0.032	0.035	0.059		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.057	0.033	0.032	0.093		Set Trigger
2 *	4.060	0.056	0.033	0.033	0.091		Set Trigger
3	4.023	0.056	0.033	0.032	0.092		Set Trigger
4	3.961	0.055	0.033	0.033	0.089		Set Trigger
5	3.973	0.055	0.032	0.033	0.090		Set Trigger

Avg 4.02