

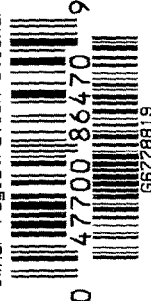
G6778819

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

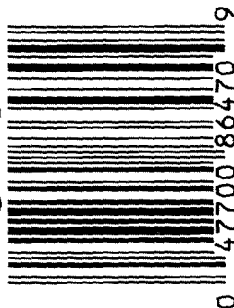
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778819

UPC



GUN SERIAL # G6778819

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 26 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTH	8-28-08	BTH
490	MAGNAFLUX BOLT		8/28/08	NR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

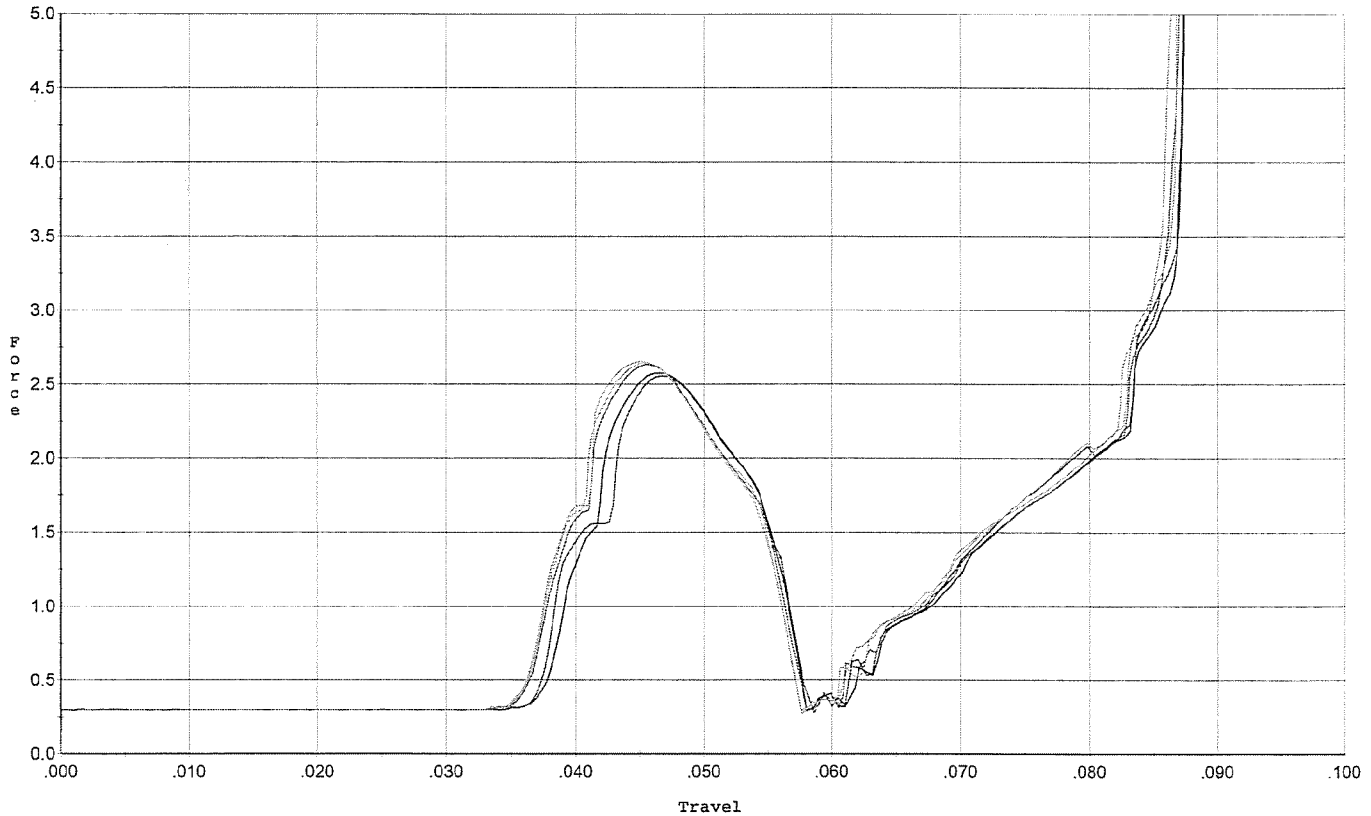
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-13-08	SPH
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.31</u> <u>2.07</u> <u>2.45</u> <u>2.02</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		12-9-08	Rsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



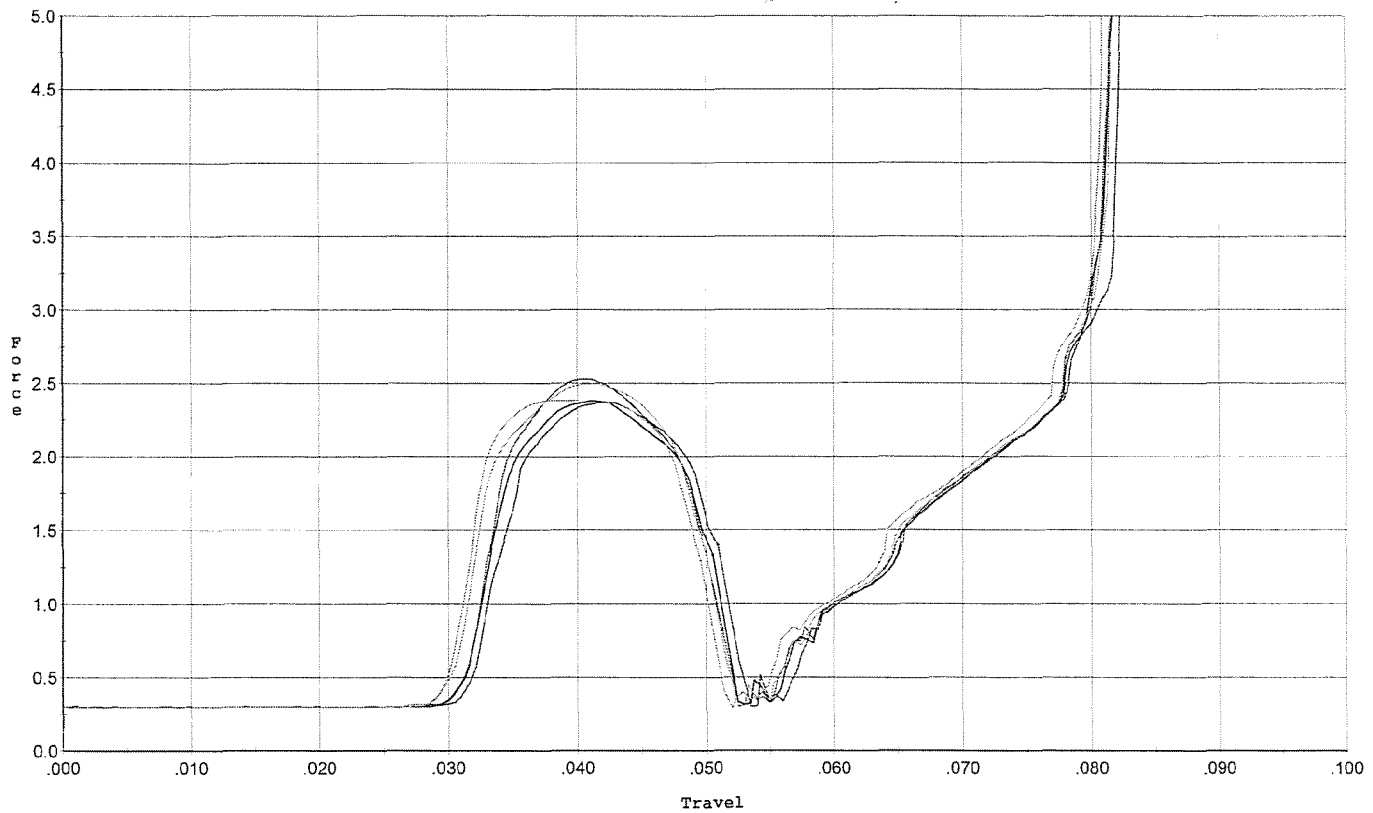
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.056	0.037	0.038	0.047		Set Trigger
2	2.574	0.056	0.038	0.038	0.047		Set Trigger
3	2.634	0.055	0.036	0.038	0.049		Set Trigger
4	2.641	0.056	0.036	0.038	0.049		Set Trigger
5	2.655	0.056	0.036	0.037	0.050		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



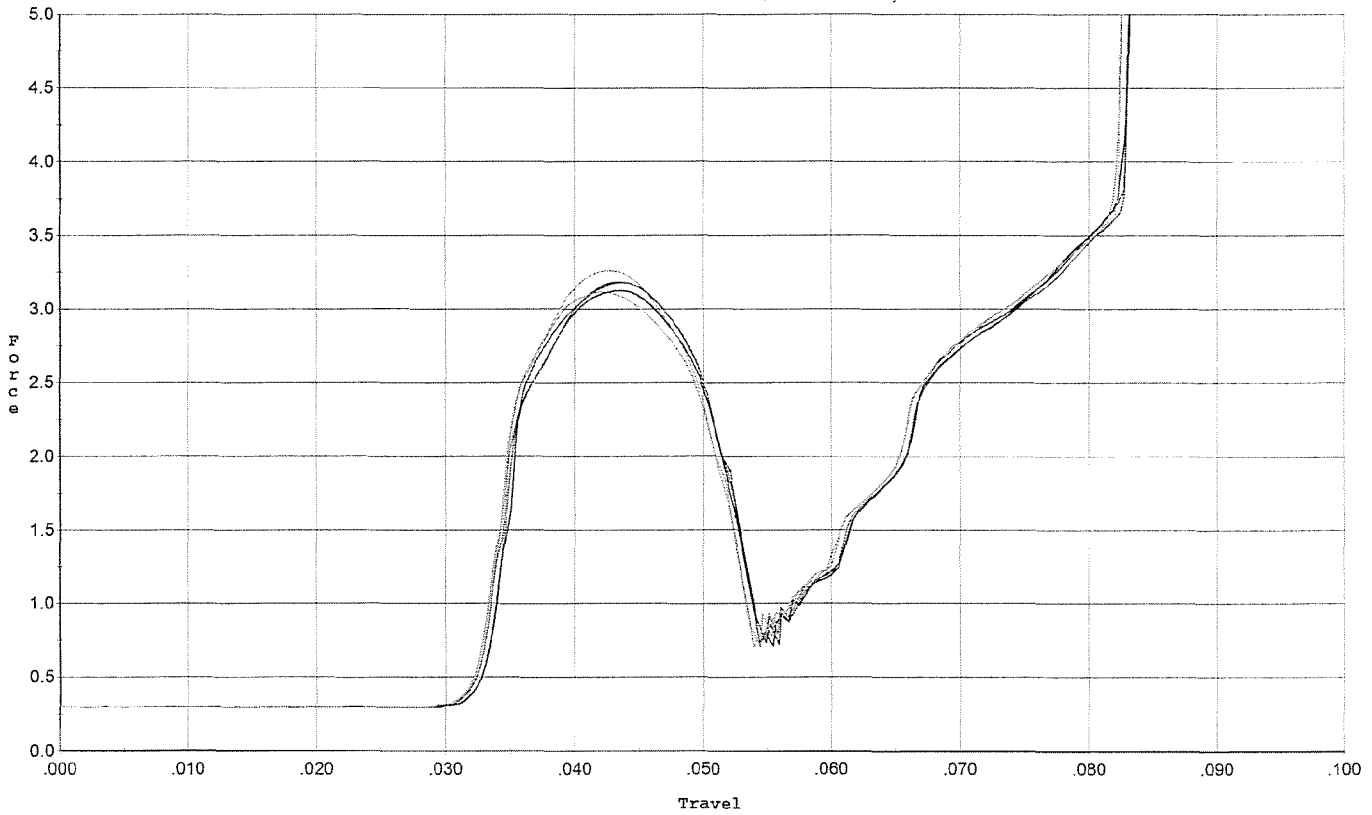
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.375	0.051	0.031	0.036	0.047		Set Trigger
2	2.381	0.050	0.031	0.036	0.047		Set Trigger
3	2.528	0.051	0.031	0.035	0.049		Set Trigger
4	2.497	0.050	0.030	0.036	0.050		Set Trigger
5	2.382	0.050	0.030	0.035	0.049		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



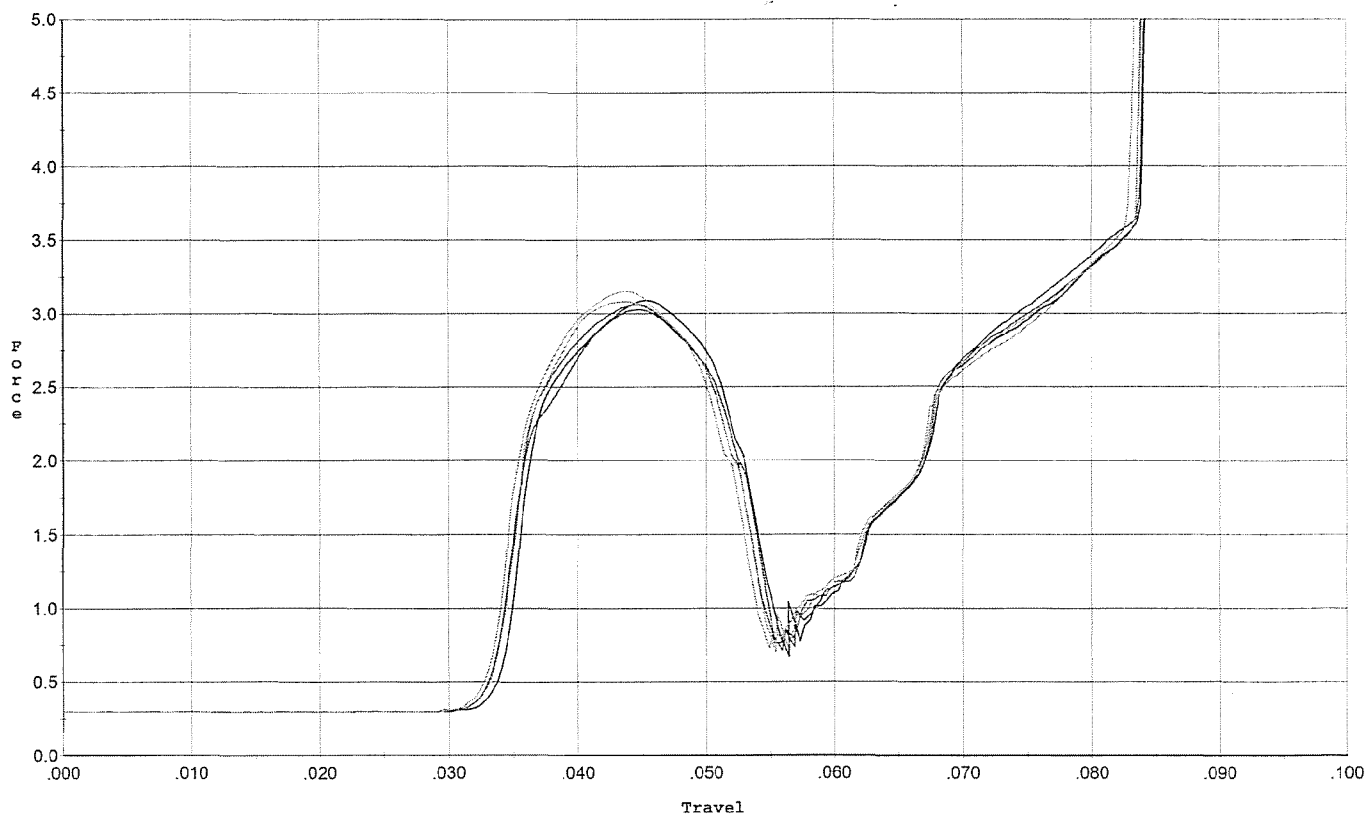
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.052	0.033	0.035	0.060		Set Trigger
2	3.128	0.053	0.033	0.035	0.060		Set Trigger
3	3.180	0.052	0.032	0.035	0.061		Set Trigger
4	3.264	0.052	0.032	0.035	0.061		Set Trigger
5	3.118	0.052	0.032	0.035	0.060		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



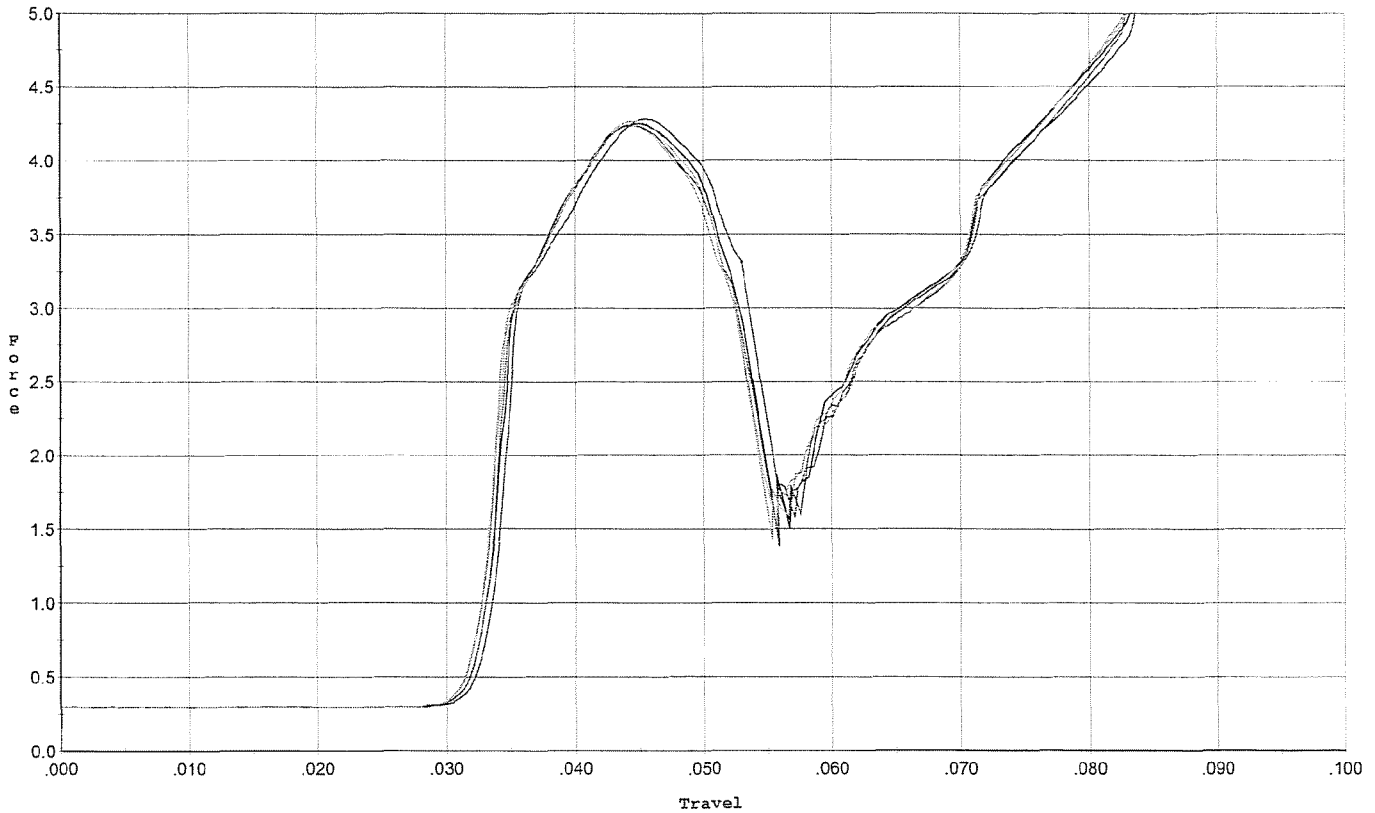
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.053	0.033	0.035	0.059		Set Trigger
2	3.092	0.053	0.034	0.036	0.059		Set Trigger
3	3.060	0.053	0.033	0.035	0.059		Set Trigger
4	3.082	0.053	0.033	0.035	0.059		Set Trigger
5	3.154	0.052	0.033	0.035	0.059		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



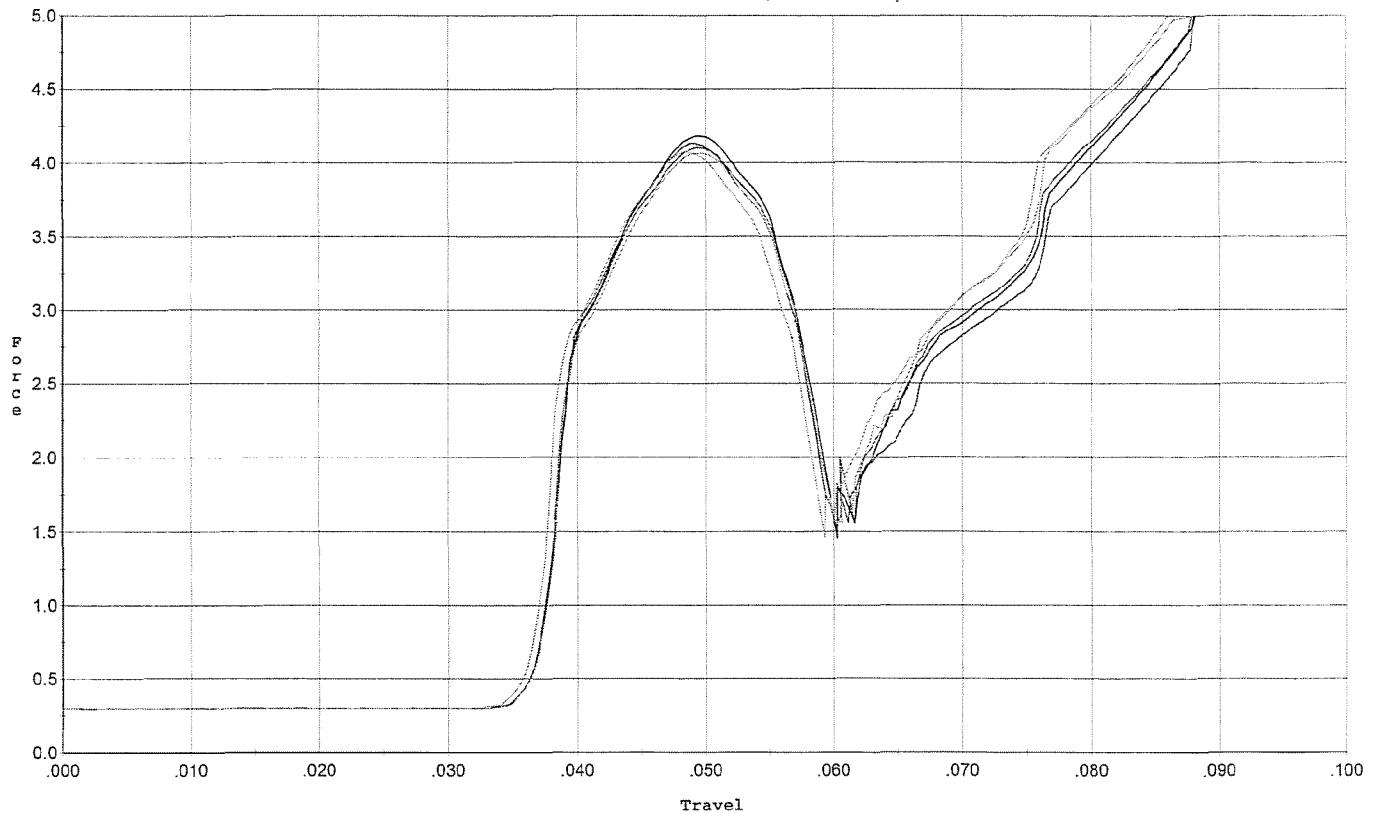
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.053	0.032	0.034	0.083		Set Trigger
2	4.250	0.053	0.032	0.034	0.083		Set Trigger
3	4.237	0.054	0.032	0.033	0.083		Set Trigger
4	4.267	0.052	0.031	0.033	0.082		Set Trigger
5	4.246	0.052	0.032	0.033	0.081		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



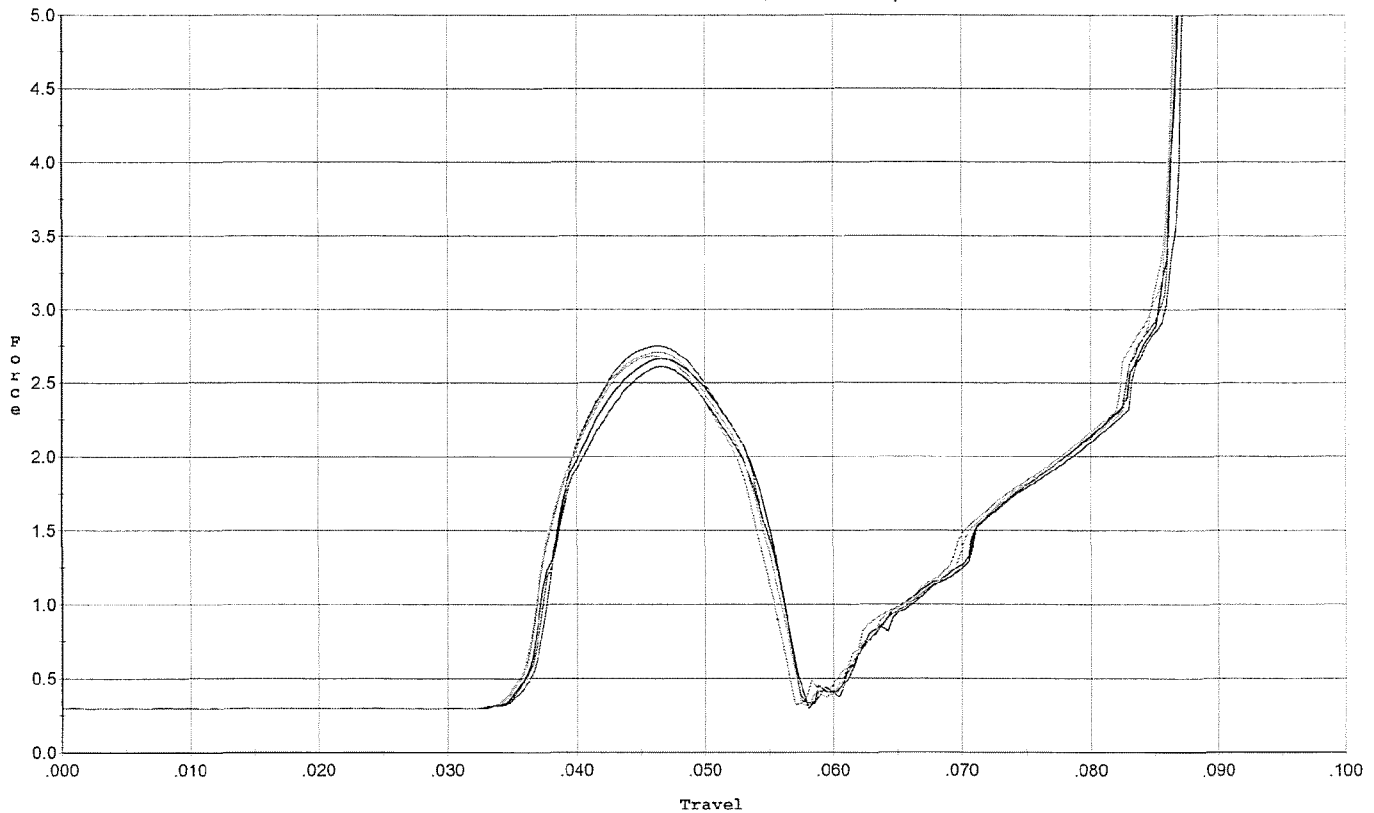
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.057	0.036	0.035	0.080		Set Trigger
2	4.179	0.058	0.036	0.035	0.083		Set Trigger
3	4.102	0.057	0.036	0.035	0.080		Set Trigger
4	4.065	0.057	0.036	0.035	0.079		Set Trigger
5	4.074	0.057	0.036	0.035	0.080		Set Trigger

Avg 4.1

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



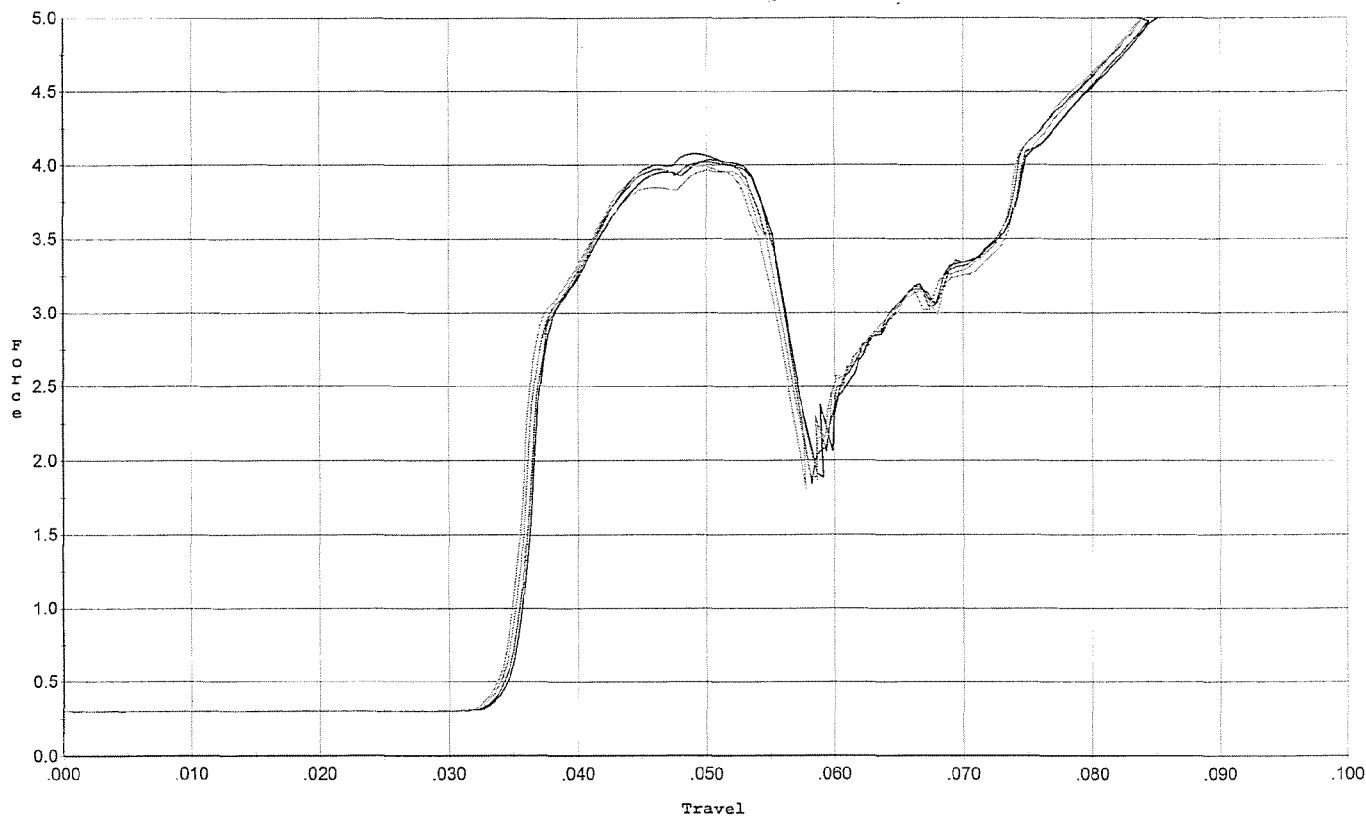
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.056	0.036	0.038	0.051		Set Trigger
2	2.665	0.055	0.036	0.037	0.052		Set Trigger
3	2.749	0.056	0.037	0.038	0.052		Set Trigger
4	2.709	0.056	0.035	0.037	0.053		Set Trigger
5	2.685	0.056	0.036	0.037	0.052		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.055	0.034	0.035	0.084		Set Trigger
2	4.037	0.055	0.034	0.035	0.083		Set Trigger
3	4.018	0.055	0.034	0.035	0.082		Set Trigger
4	3.964	0.055	0.034	0.035	0.082		Set Trigger
5	3.991	0.056	0.034	0.034	0.084		Set Trigger

Avg 4.01