

G67778824

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

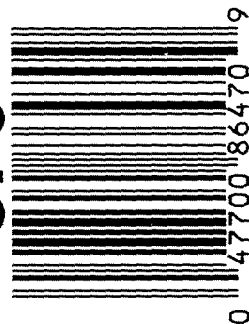
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778824

UPC



GUN SERIAL # G 6778824

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	JP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-21-08	BSA
475	DRILL AND TAP SIGHT HOLES	OPERATOR: B.H.	8-21-08	JP
480	MAGNAFLUX BBL ACTION		8-22-08	BH
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	JP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

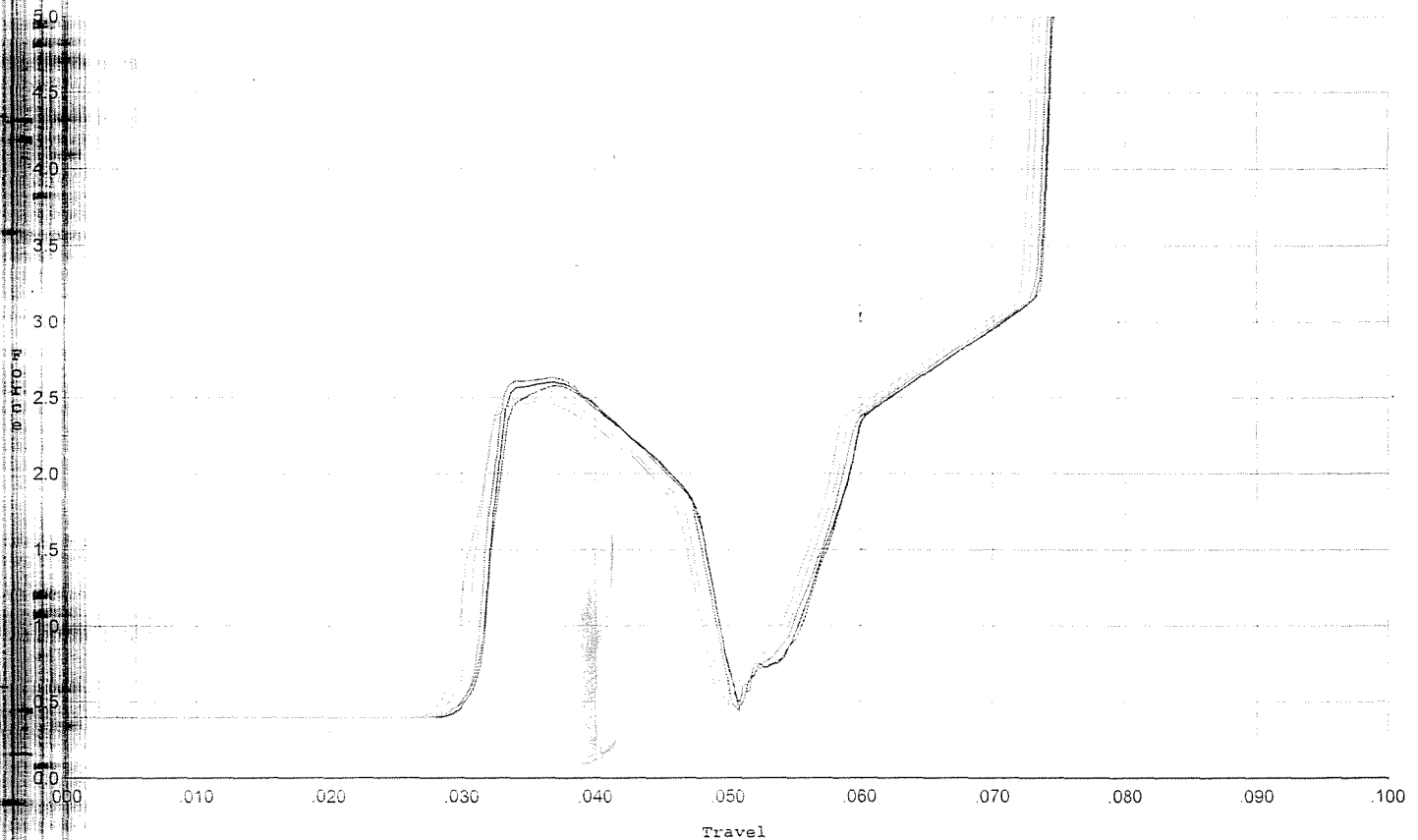
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-26-09	L.D.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-26-09	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-26-09	L.D.
	J) ASSEMBLE STOCK			1-22-09	L.D.
	K) ASSEMBLE SWIVEL STUDS			1-26-09	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-26-09	W.W.
670	FINAL INSPECTION A) HEADSPACE			1-26-09	L.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.31</u> <u>2.30</u> <u>2.31</u> <u>2.35</u>	1-26-09	L.D.
	C) FUNCTION			1-26-09	L.D.
690	PACK			2/13/09	FM

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



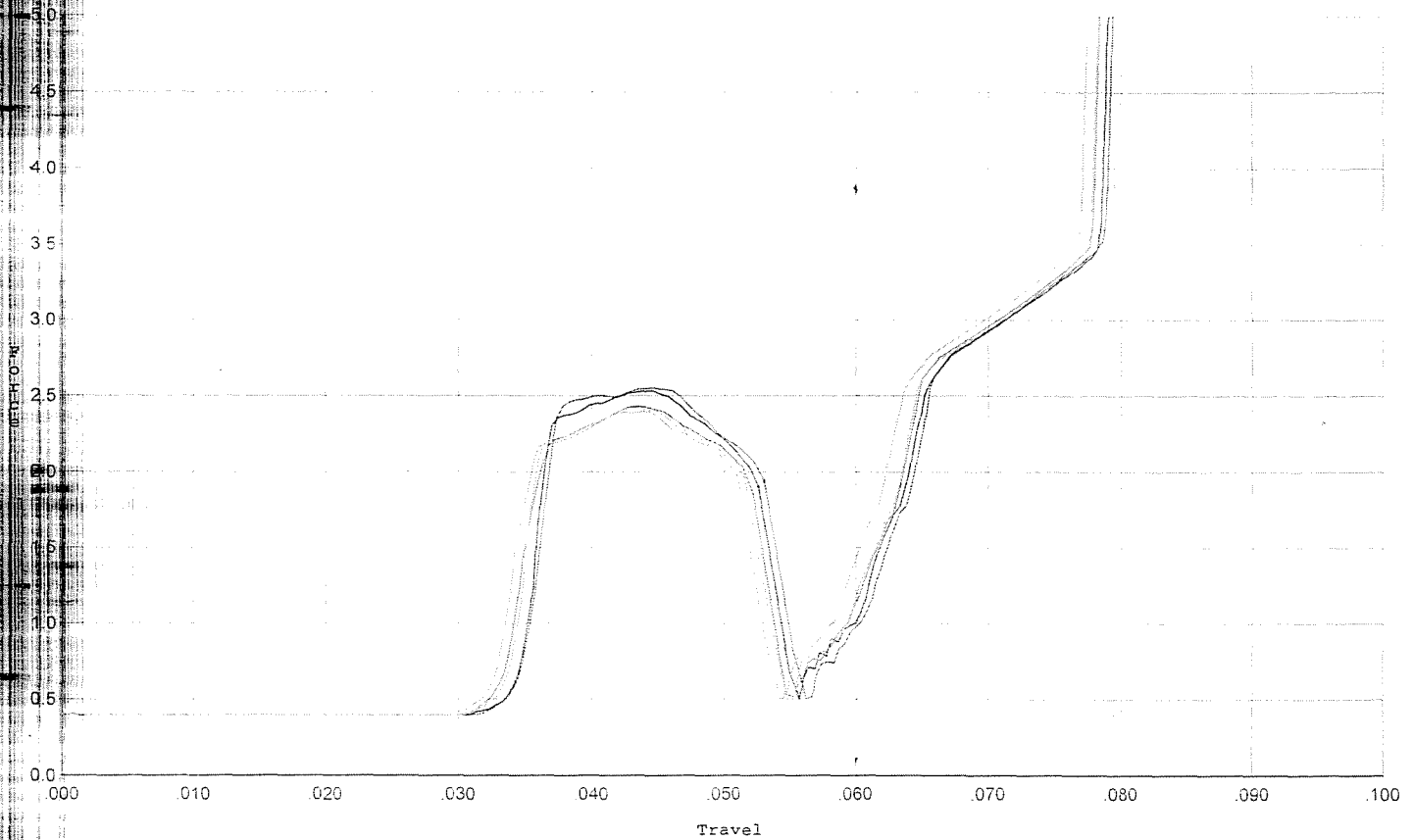
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.048	0.031	0.032	0.049		Set Trigger
2	2.601	0.048	0.030	0.032	0.050		Set Trigger
3	2.631	0.049	0.031	0.032	0.051		Set Trigger
4	2.548	0.047	0.030	0.031	0.049		Set Trigger
5	2.477	0.048	0.028	0.031	0.050		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



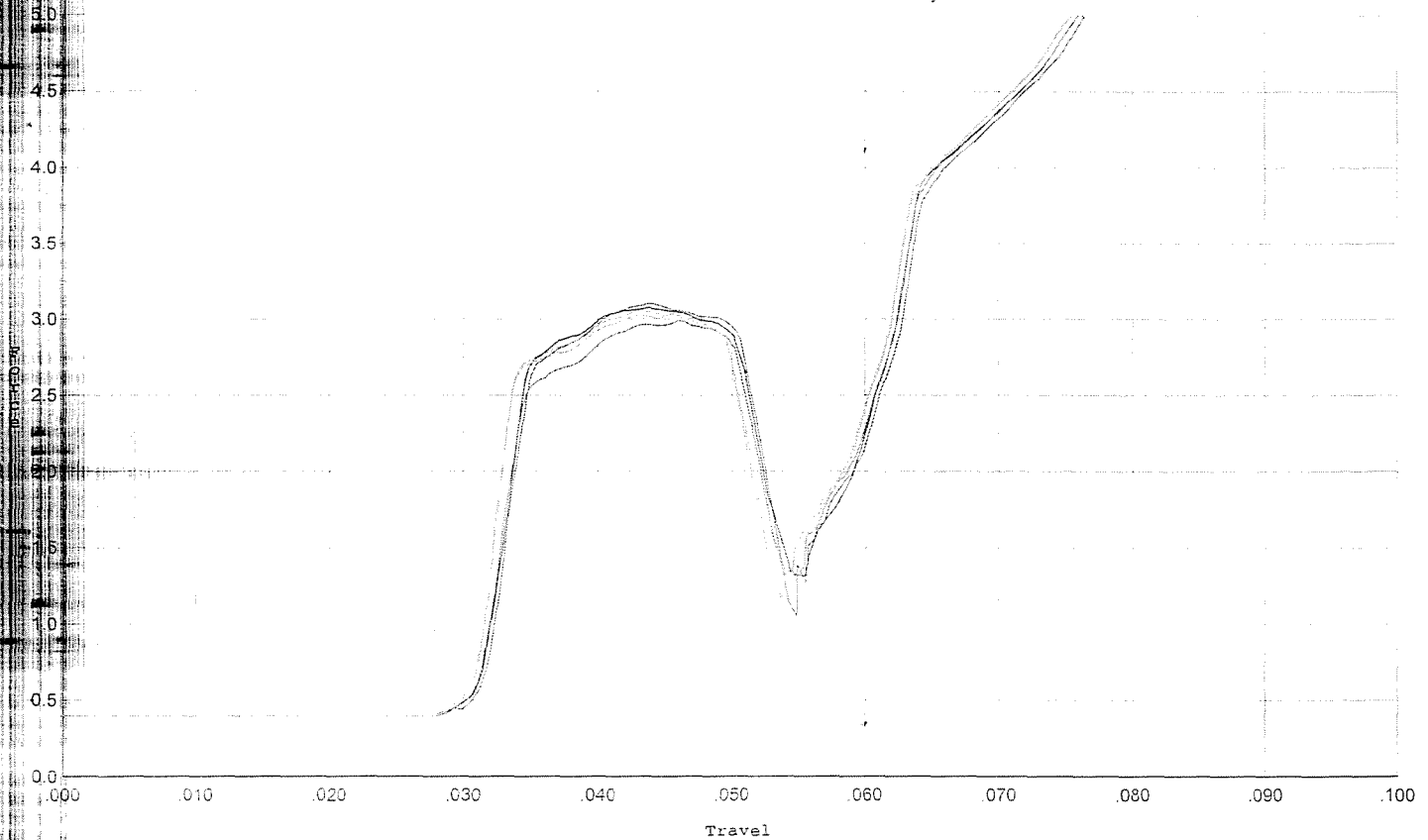
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.053	0.034	0.032	0.056		Set Trigger
2	2.531	0.053	0.034	0.033	0.055		Set Trigger
3	2.431	0.052	0.033	0.032	0.054		Set Trigger
4	2.423	0.051	0.033	0.033	0.052		Set Trigger
5	2.396	0.051	0.033	0.033	0.052		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



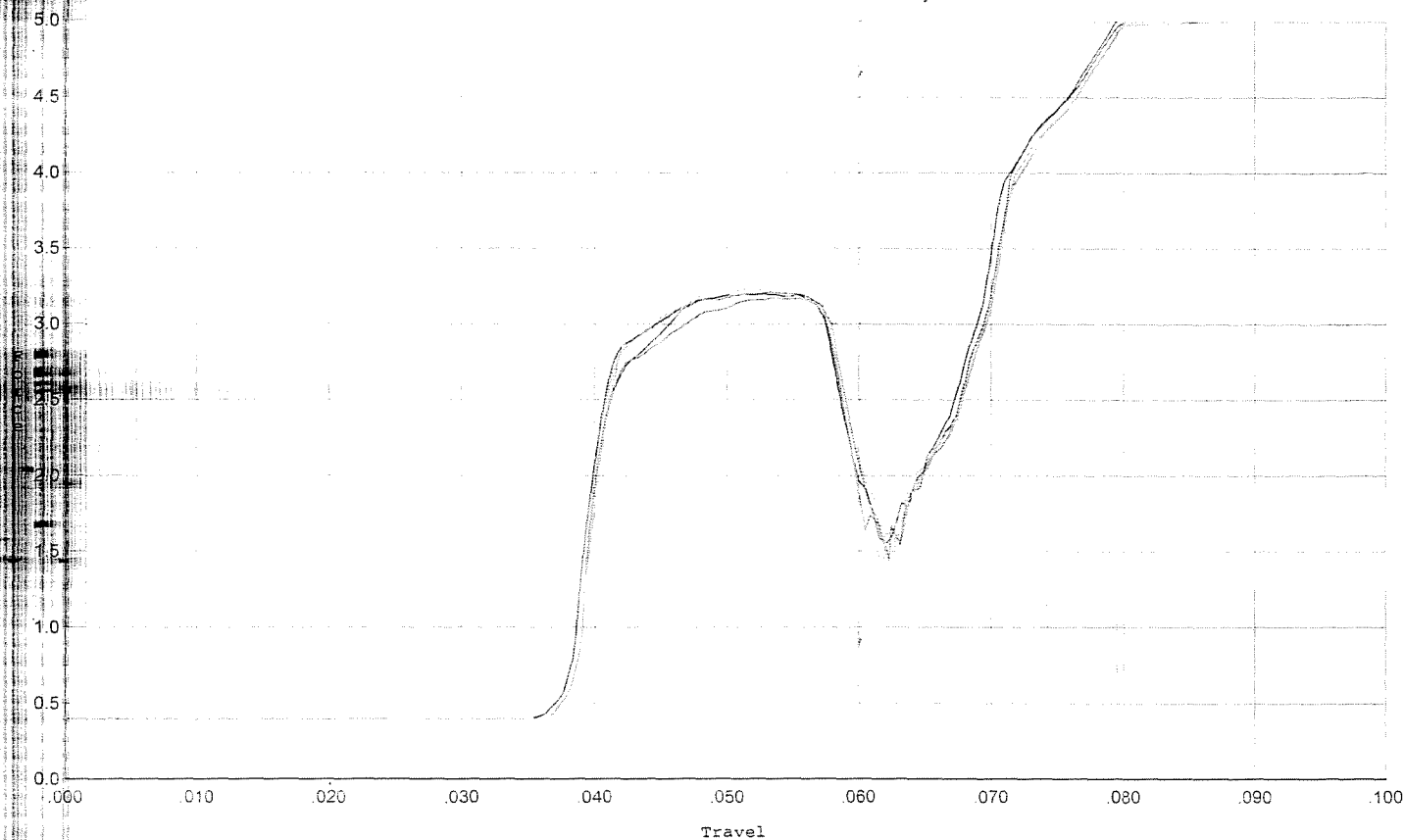
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.052	0.032	0.031	0.069		Set Trigger
2	3.075	0.051	0.031	0.031	0.067		Set Trigger
3	2.991	0.052	0.031	0.031	0.066		Set Trigger
4	3.031	0.051	0.031	0.031	0.067		Set Trigger
5	3.058	0.050	0.031	0.031	0.065		Set Trigger

A.3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



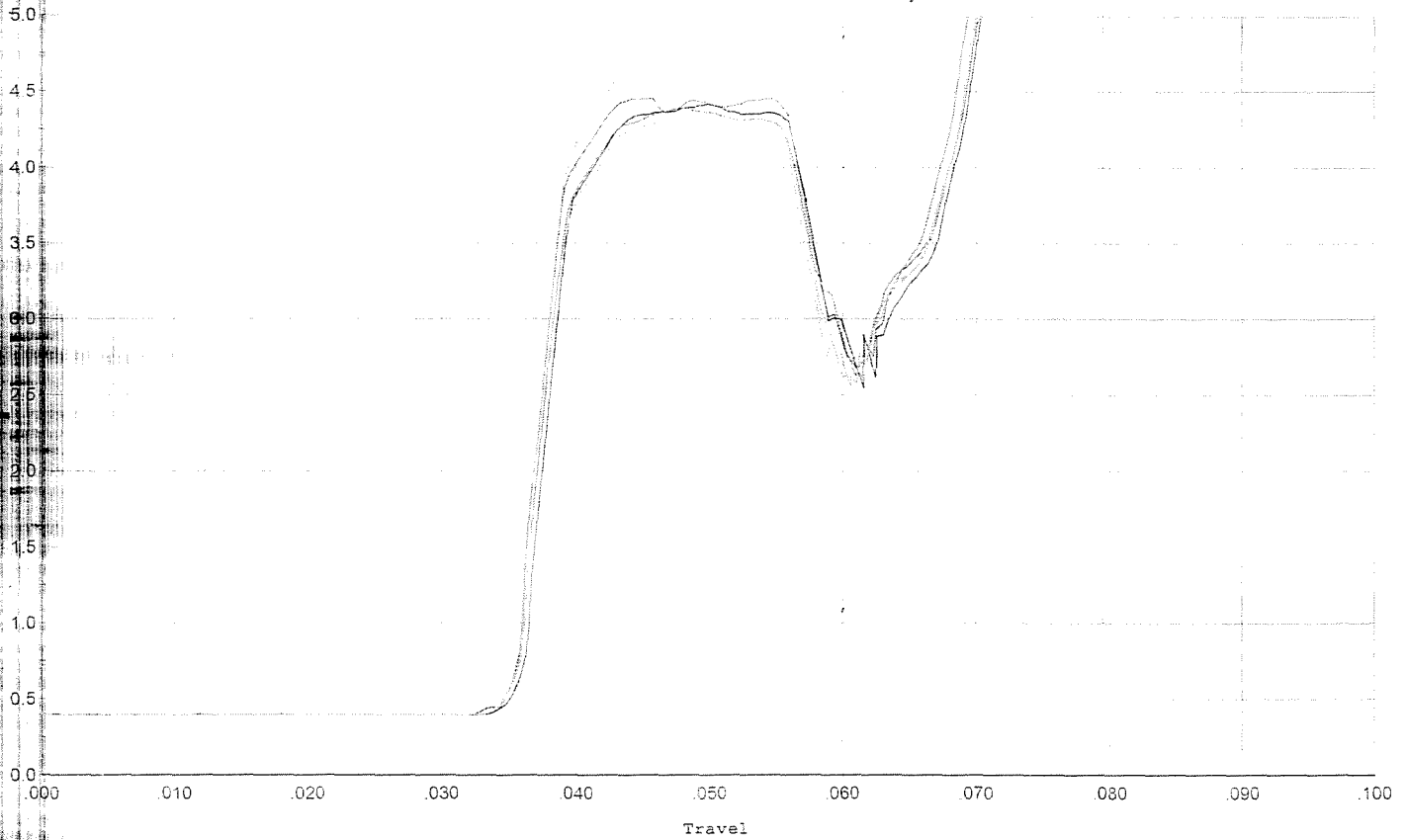
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
3.213	0.059	0.038	0.030	0.074		Set Trigger
3.195	0.057	0.038	0.031	0.073		Set Trigger
3.172	0.058	0.038	0.031	0.072		Set Trigger
3.239	0.058	0.038	0.031	0.074		Set Trigger
3.193	0.058	0.038	0.030	0.074		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



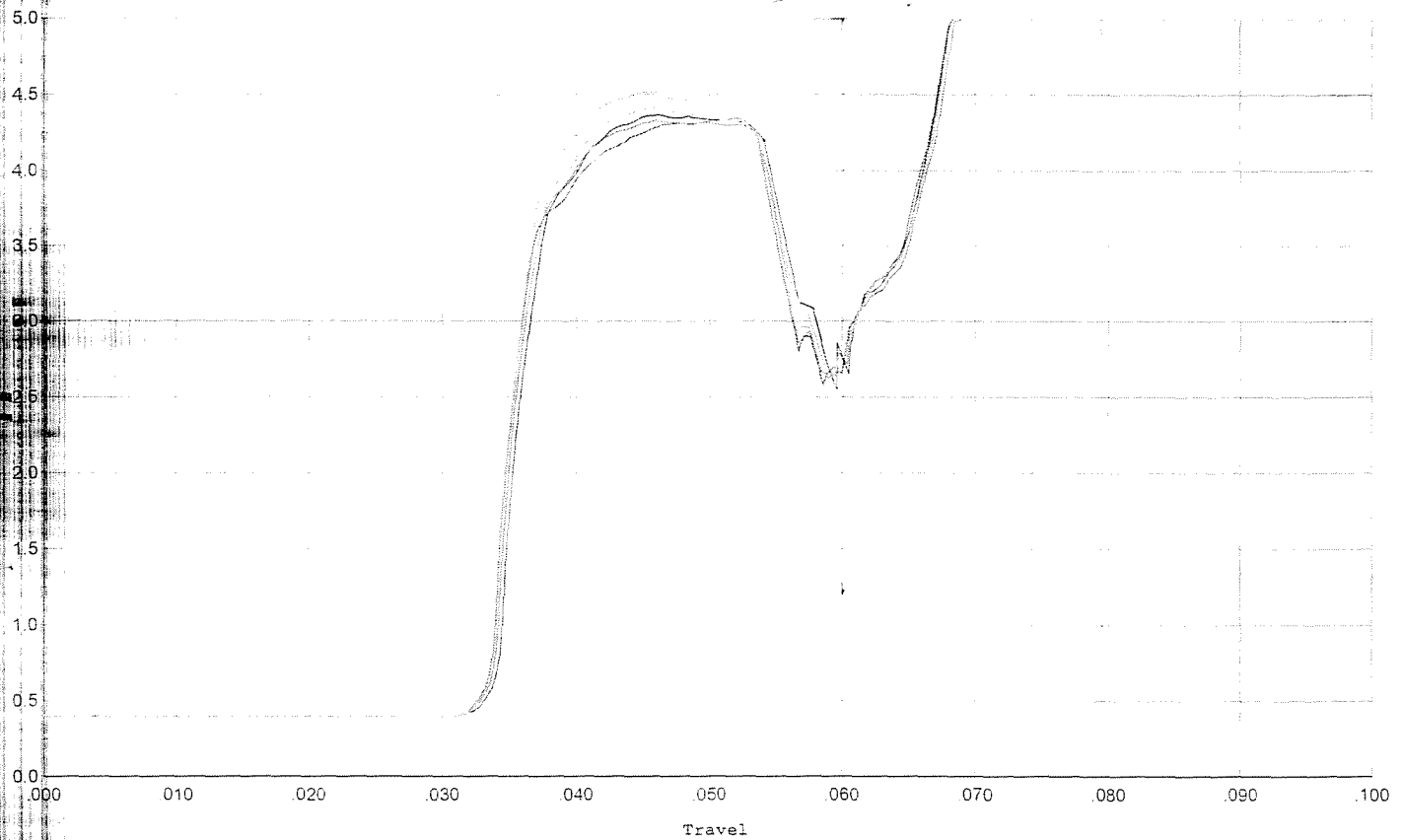
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.458	0.056	0.035	0.025	0.100		Set Trigger
2	4.417	0.057	0.036	0.025	0.100		Set Trigger
3	4.386	0.056	0.035	0.024	0.098		Set Trigger
4	4.620	0.055	0.035	0.026	0.099		Set Trigger
5	4.325	0.057	0.035	0.025	0.098		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



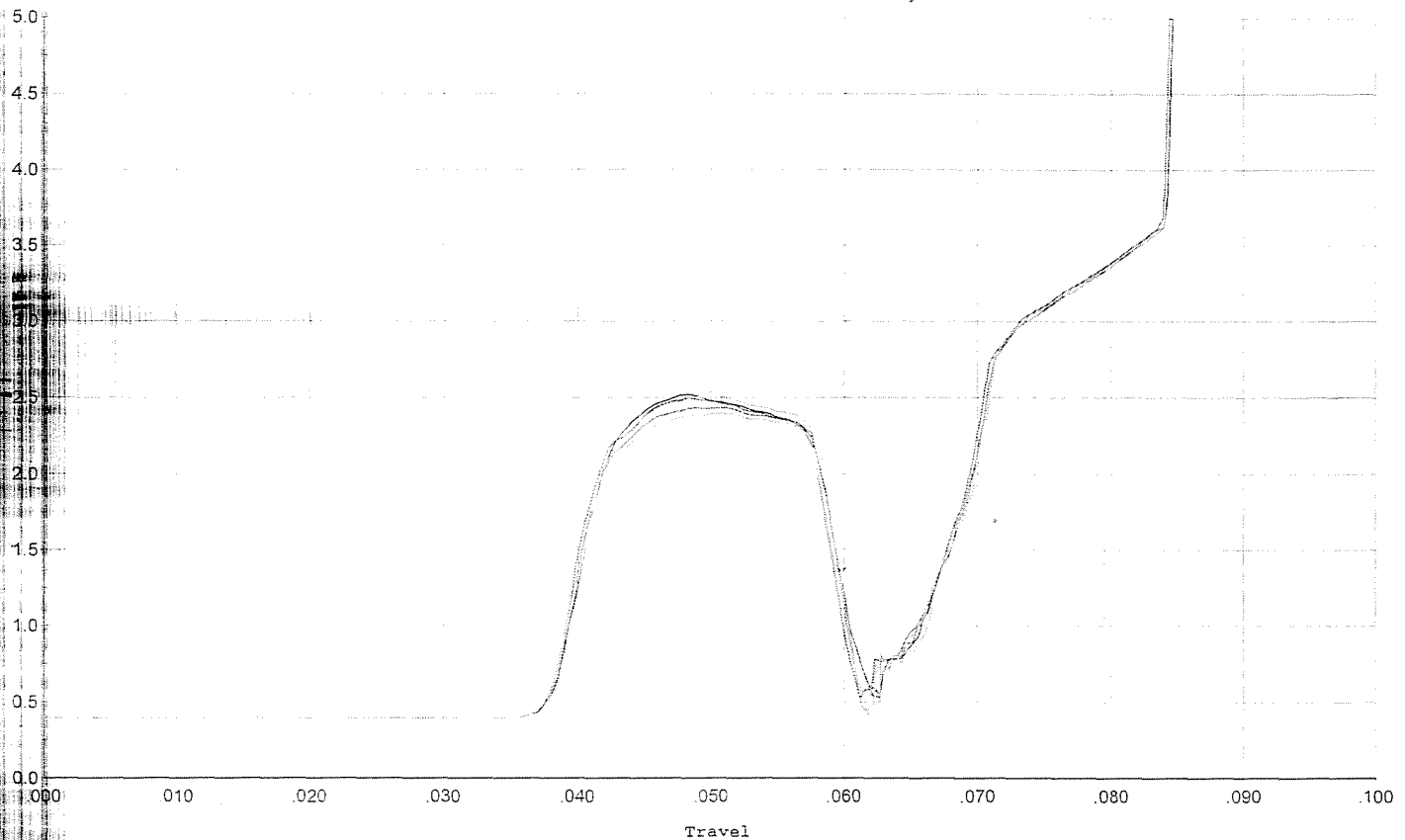
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.345	0.054	0.033	0.026	0.094		Set Trigger
4.368	0.054	0.034	0.025	0.095		Set Trigger
4.331	0.054	0.033	0.025	0.096		Set Trigger
4.413	0.054	0.034	0.025	0.097		Set Trigger
4.515	0.055	0.033	0.025	0.100		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



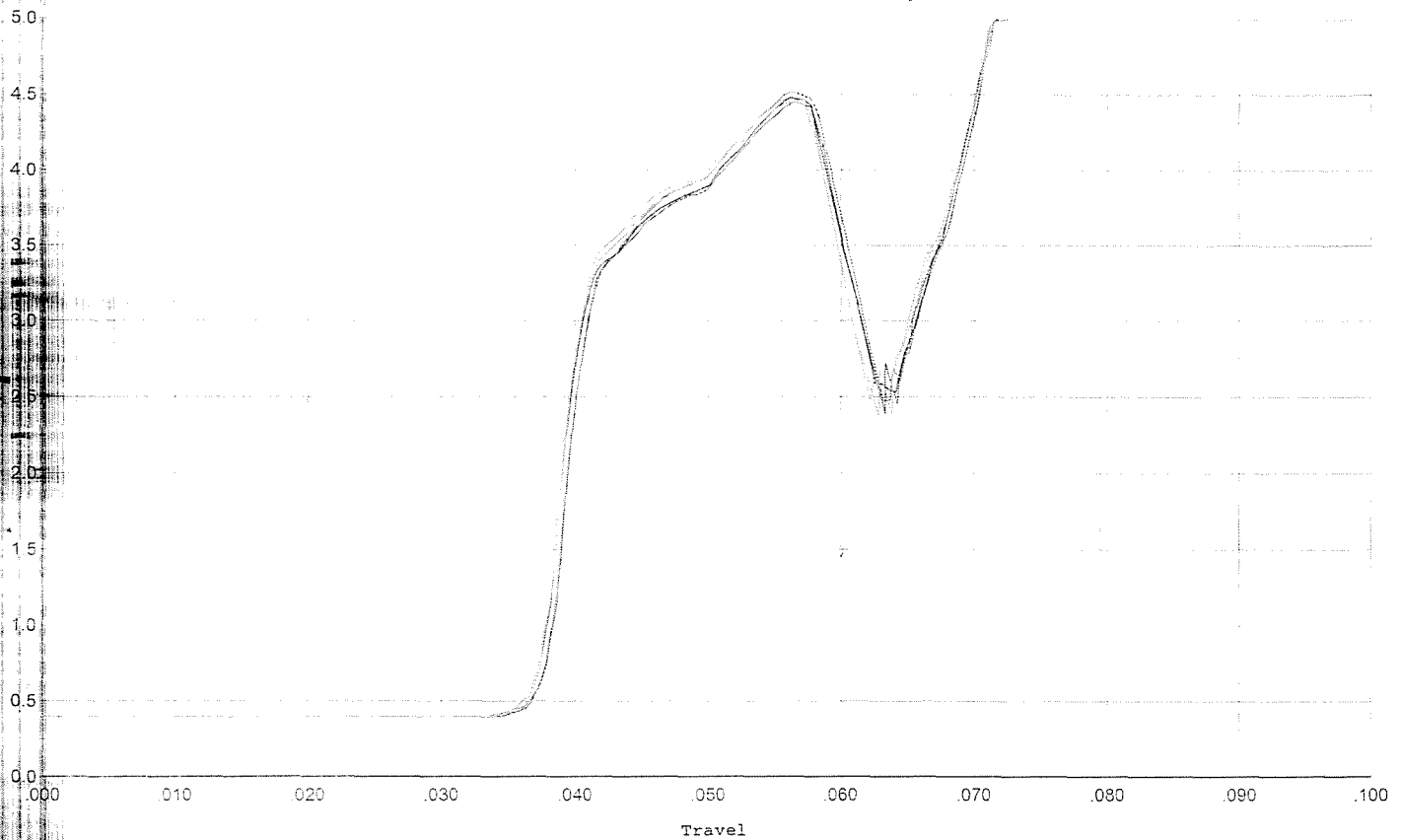
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.058	0.038	0.032	0.059		Set Trigger
2	2.522	0.059	0.038	0.032	0.060		Set Trigger
3	2.436	0.059	0.038	0.032	0.060		Set Trigger
4	2.506	0.058	0.039	0.032	0.060		Set Trigger
5	2.396	0.058	0.038	0.033	0.058		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.059	0.037	0.027	0.095		Set Trigger
2	4.479	0.061	0.037	0.026	0.102		Set Trigger
3	4.514	0.058	0.037	0.027	0.095		Set Trigger
4	4.483	0.058	0.037	0.027	0.095		Set Trigger
5	4.449	0.060	0.037	0.027	0.098		Set Trigger

A-4.47