

66778827

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



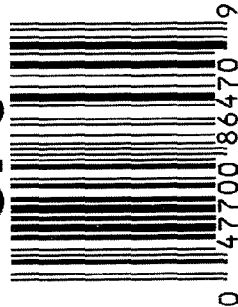
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778827

UPC



BM FORM

GUN SERIAL #

G 6778827

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/M	8-21-08	B/M
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

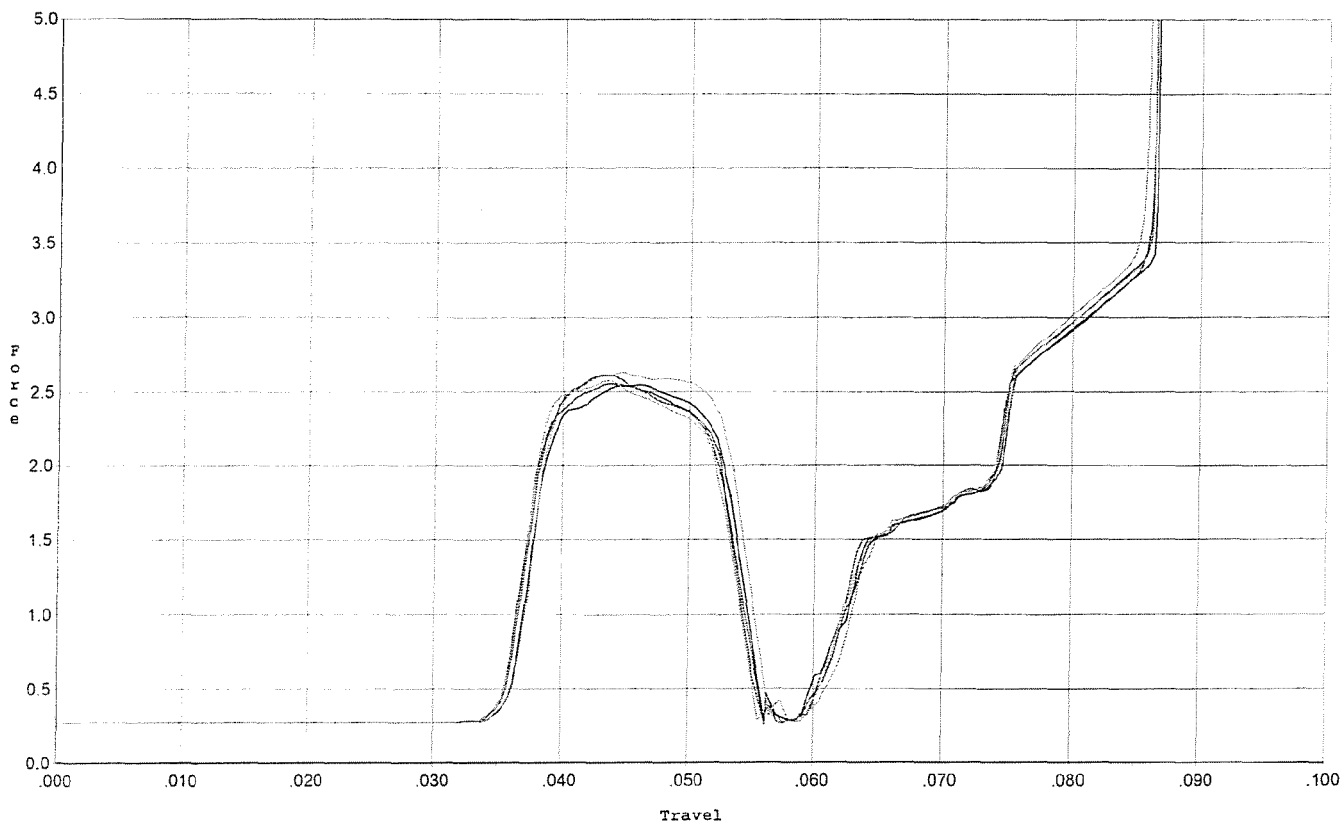
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.025</u> <u>.020</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-4-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9/8/08	TAE
660	INSPECT FOR LIVE AMMO		11	11
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>230</u> <u>247</u> <u>228</u> <u>224</u> <u>238</u>	9-11-08	PSW
	C) FUNCTION		9-12-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



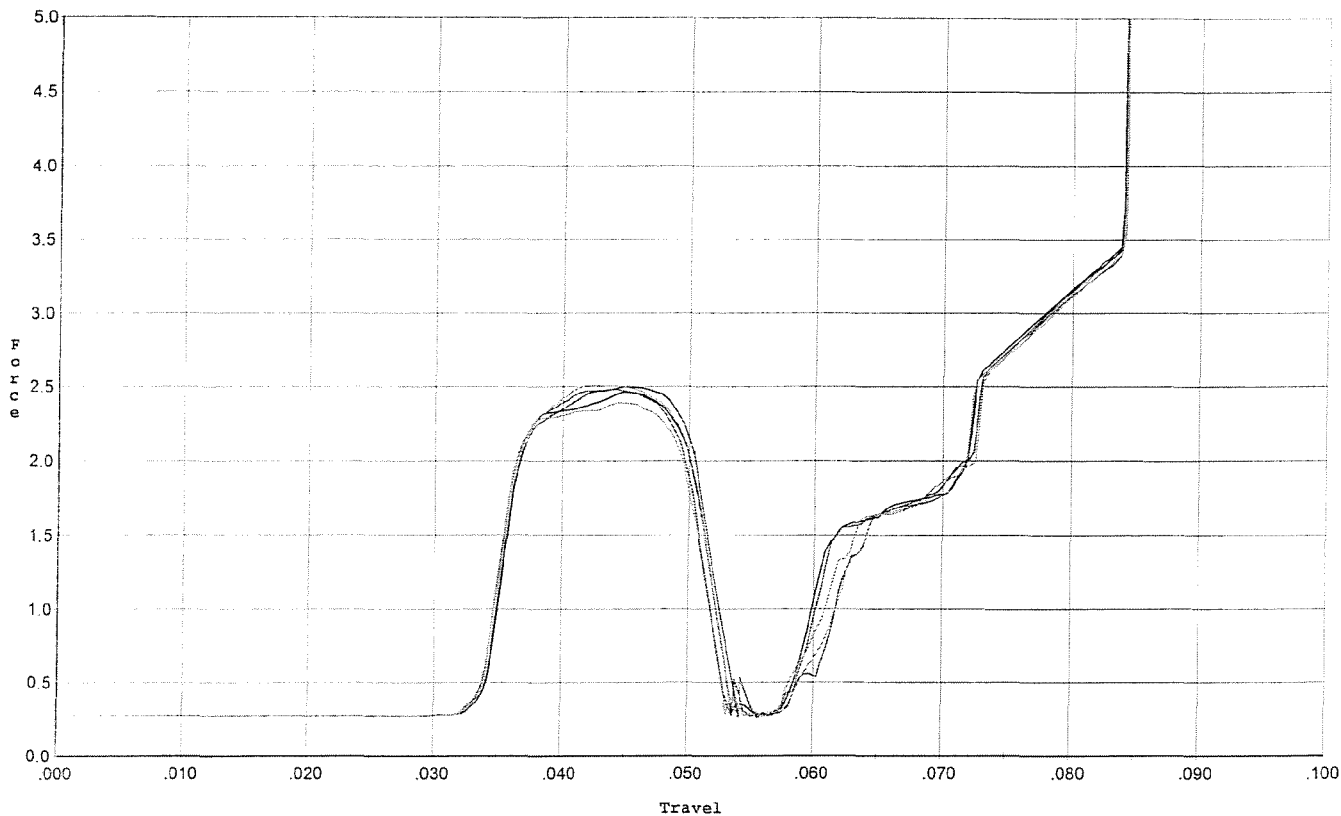
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.052	0.035	0.038	0.048		Set Trigger
2	2.549	0.053	0.036	0.038	0.049		Set Trigger
3	2.615	0.053	0.036	0.038	0.048		Set Trigger
4	2.579	0.053	0.036	0.038	0.049		Set Trigger
5	2.631	0.054	0.036	0.038	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



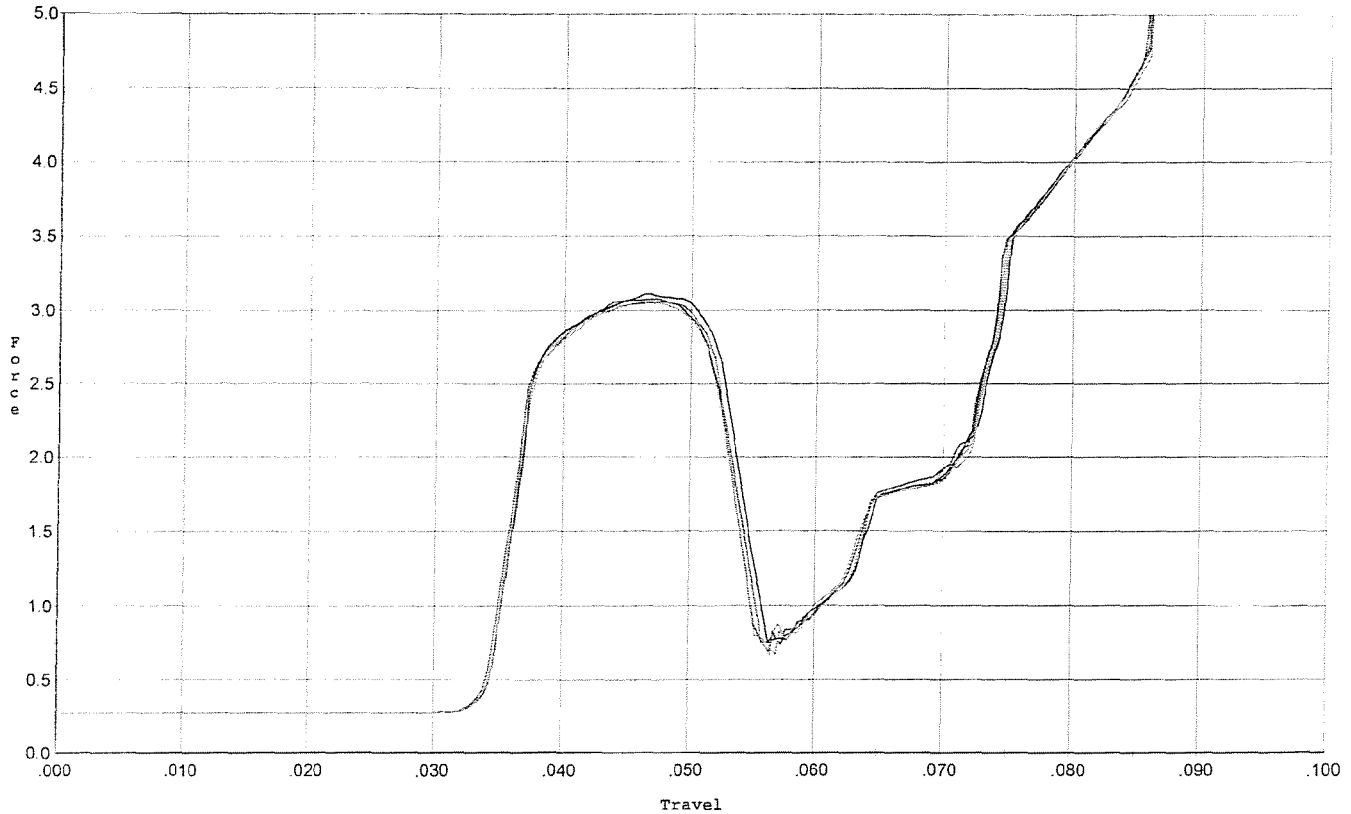
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.050	0.034	0.037	0.046		Set Trigger
2	2.465	0.051	0.034	0.037	0.046		Set Trigger
3	2.480	0.050	0.034	0.037	0.046		Set Trigger
4	2.509	0.051	0.034	0.037	0.047		Set Trigger
5	2.392	0.051	0.034	0.038	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



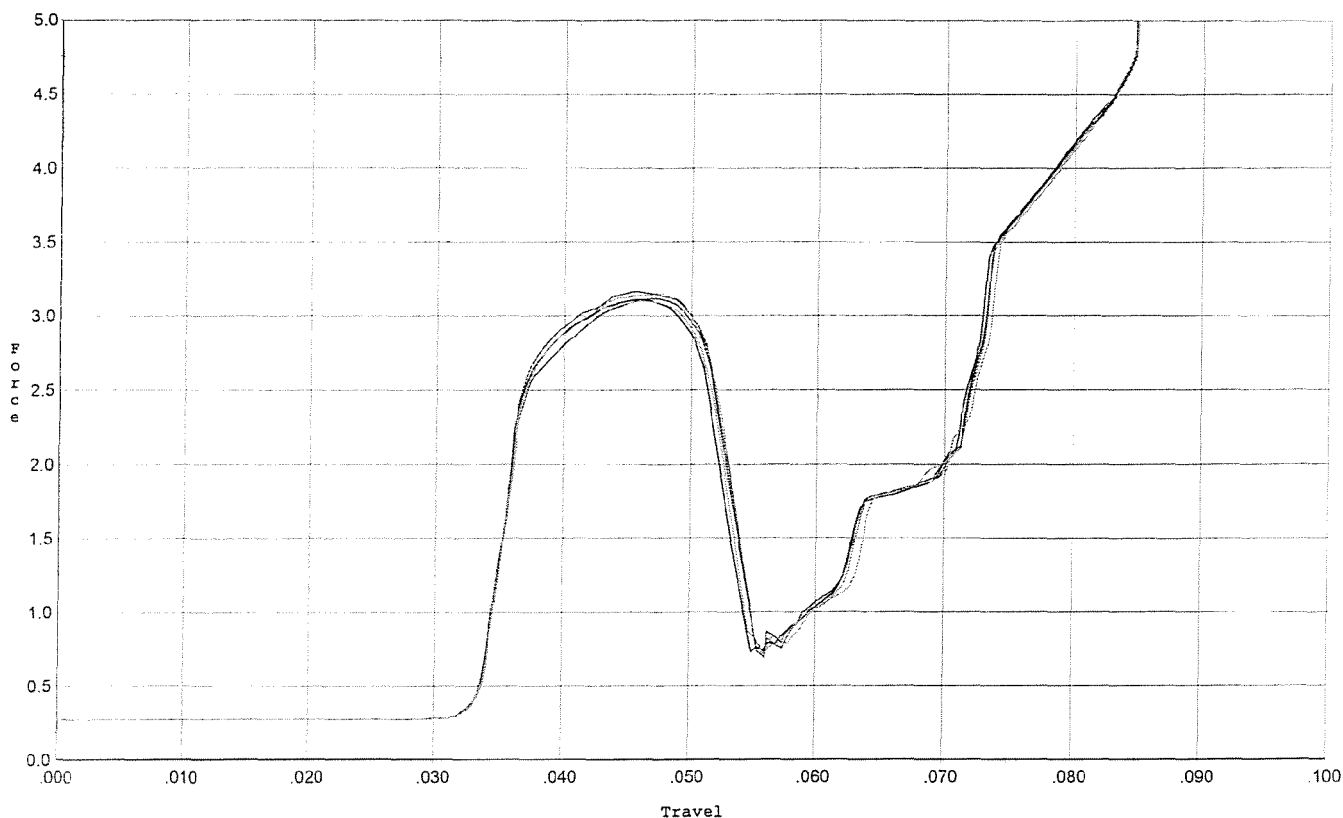
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.052	0.034	0.037	0.059		Set Trigger
2	3.109	0.052	0.034	0.036	0.060		Set Trigger
3	3.062	0.052	0.034	0.036	0.059		Set Trigger
4	3.052	0.052	0.034	0.037	0.058		Set Trigger
5	3.057	0.054	0.034	0.036	0.060		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



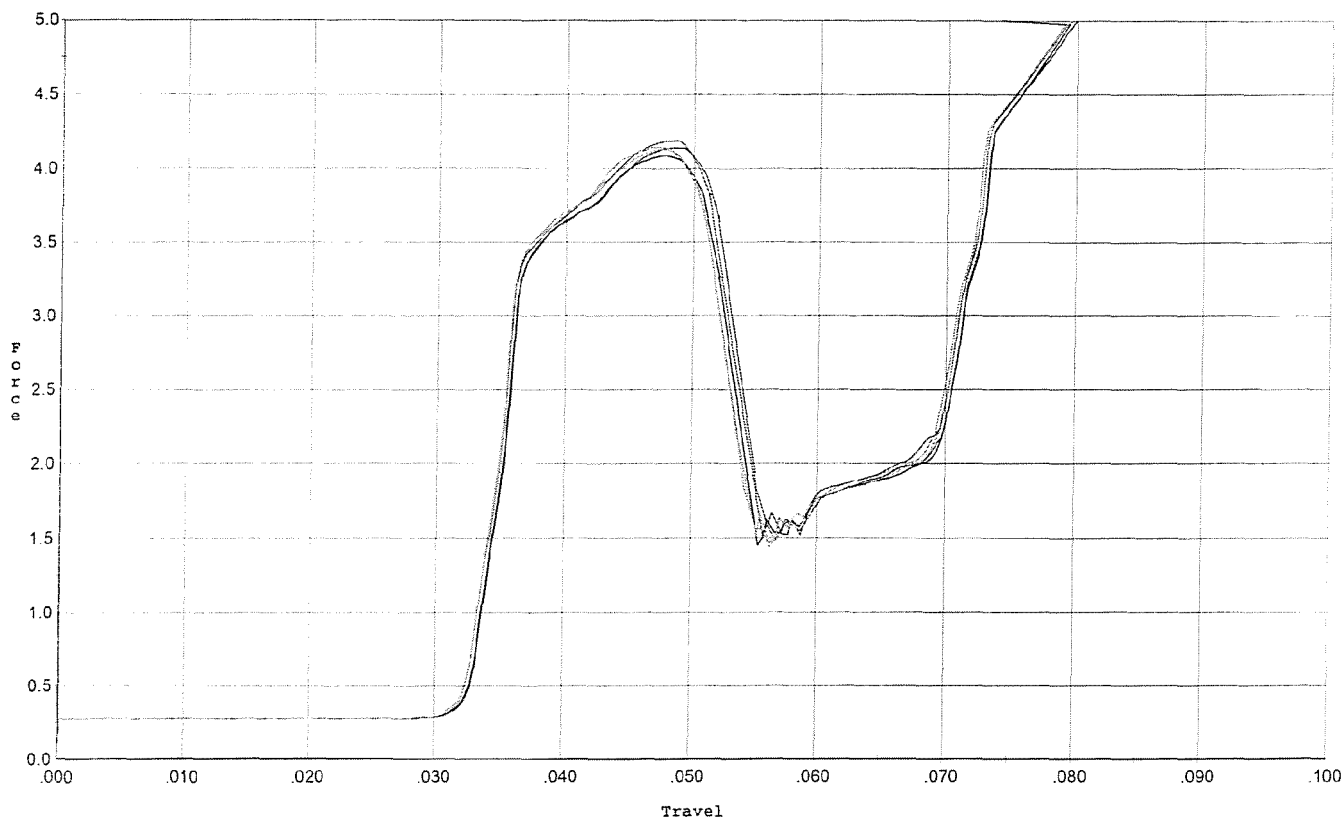
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.051	0.033	0.036	0.058		Set Trigger
2	3.110	0.051	0.033	0.036	0.058		Set Trigger
3	3.164	0.053	0.033	0.036	0.062		Set Trigger
4	3.096	0.052	0.033	0.036	0.059		Set Trigger
5	3.147	0.052	0.033	0.036	0.061		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



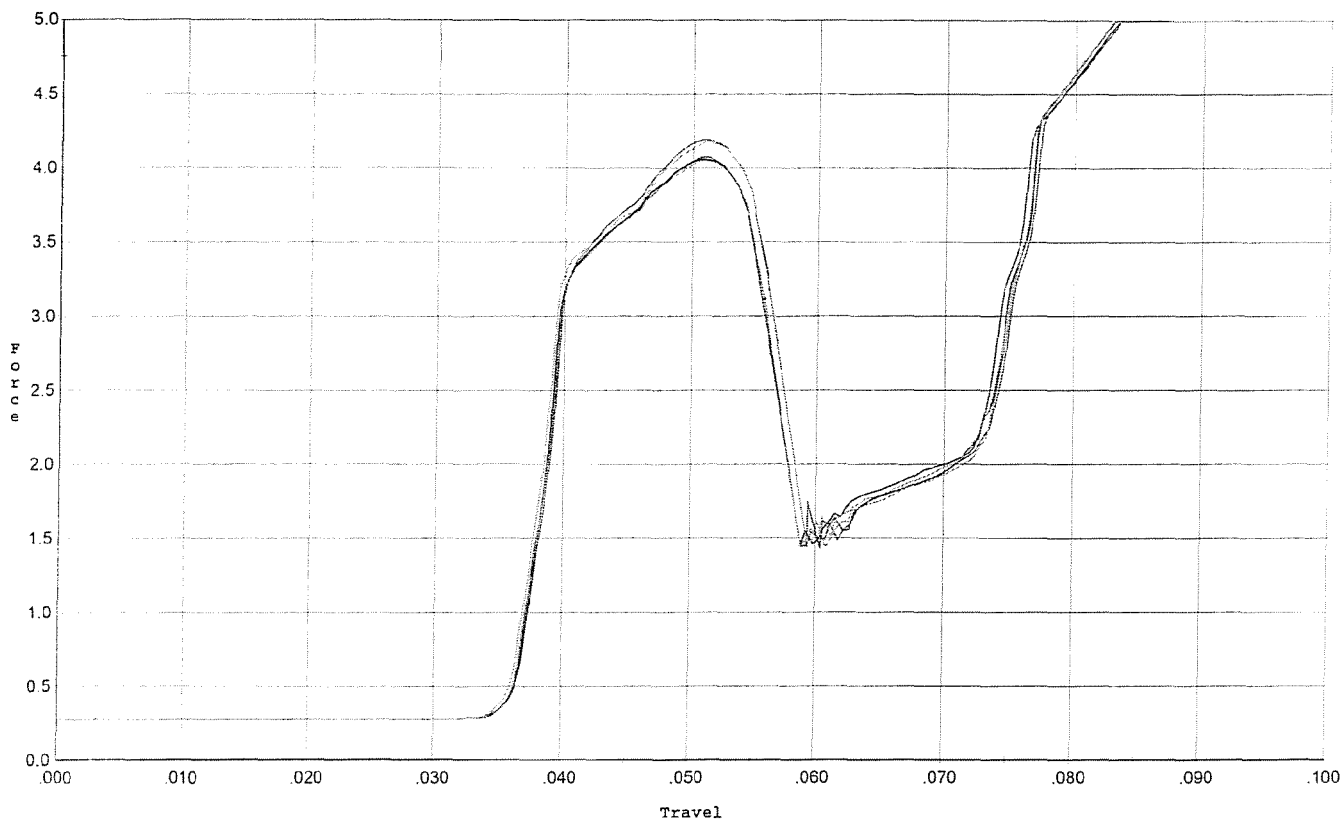
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.052	0.032	0.034	0.078		Set Trigger
2	4.085	0.052	0.032	0.034	0.076		Set Trigger
3	4.187	0.051	0.032	0.034	0.077		Set Trigger
4	4.145	0.051	0.032	0.034	0.075		Set Trigger
5	4.130	0.051	0.032	0.034	0.075		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



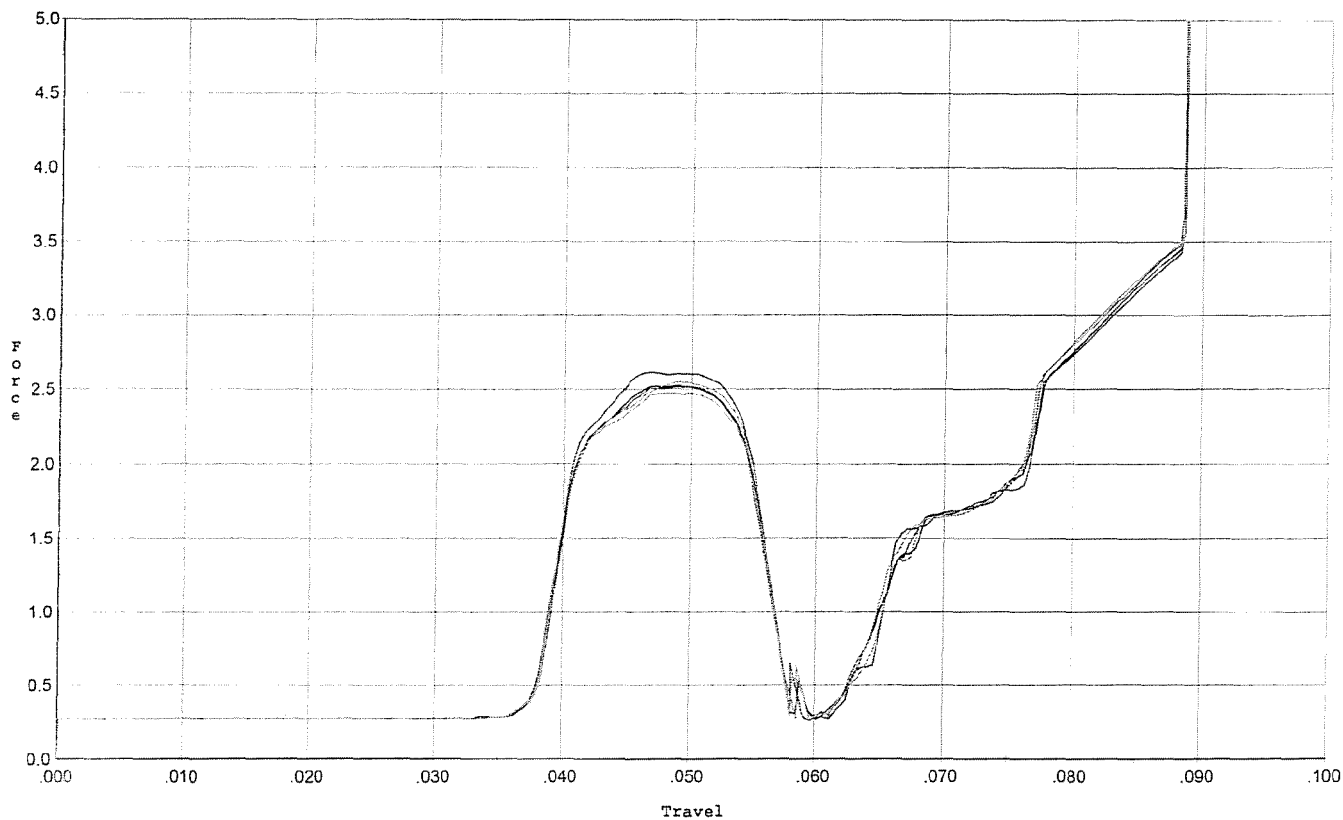
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.056	0.036	0.036	0.077		Set Trigger
2	4.055	0.056	0.036	0.036	0.077		Set Trigger
3	4.190	0.056	0.036	0.036	0.080		Set Trigger
4	4.180	0.056	0.036	0.036	0.080		Set Trigger
5	4.045	0.056	0.036	0.036	0.077		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



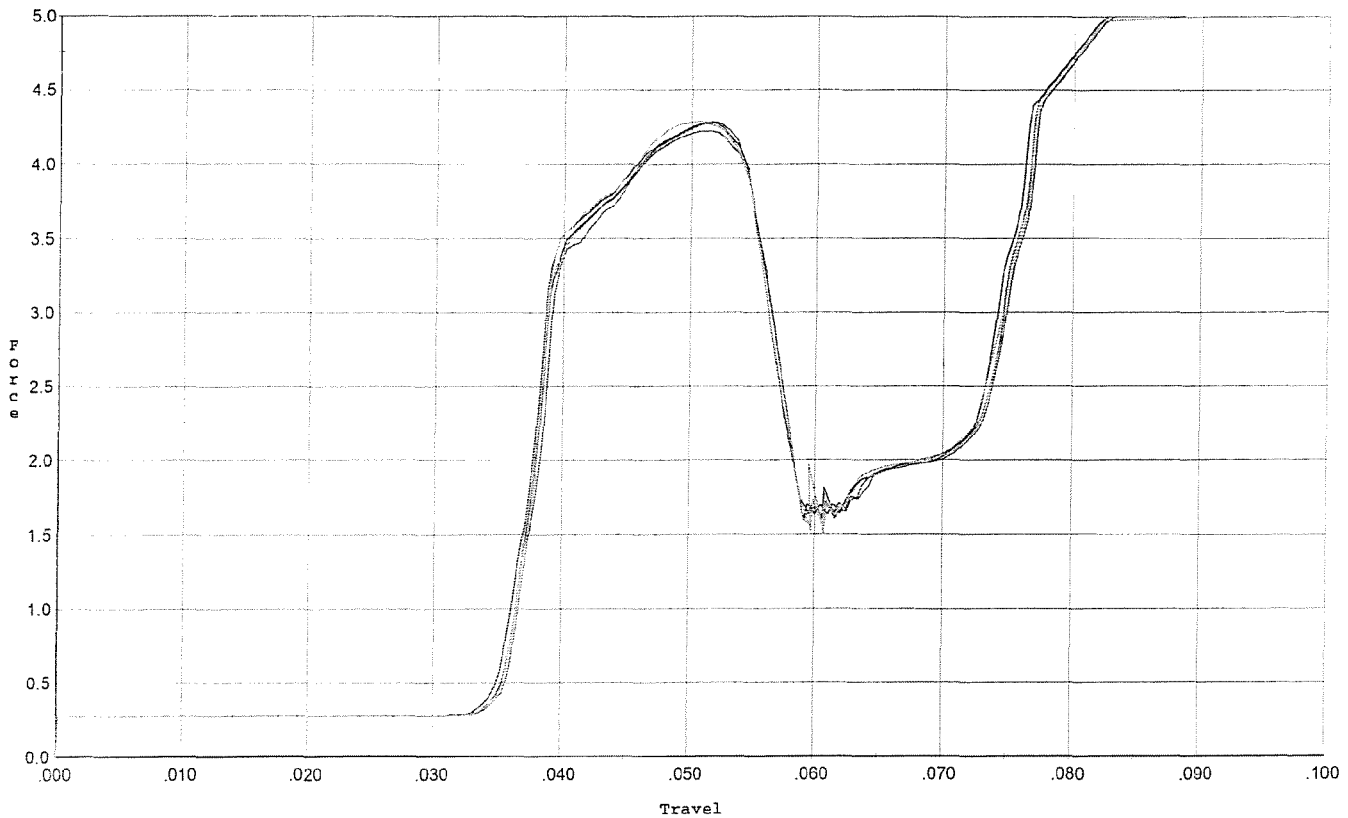
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.055	0.038	0.039	0.050		Set Trigger
2	2.520	0.055	0.038	0.039	0.049		Set Trigger
3	2.516	0.056	0.038	0.039	0.049		Set Trigger
4	2.474	0.056	0.038	0.039	0.048		Set Trigger
5	2.549	0.055	0.038	0.039	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.283	0.054	0.035	0.036	0.082		Set Trigger
2	4.274	0.056	0.035	0.036	0.084		Set Trigger
3	4.220	0.056	0.036	0.036	0.083		Set Trigger
4	4.288	0.055	0.035	0.036	0.082		Set Trigger
5	4.269	0.056	0.036	0.036	0.083		Set Trigger

Avg 4.26