

G6778830

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



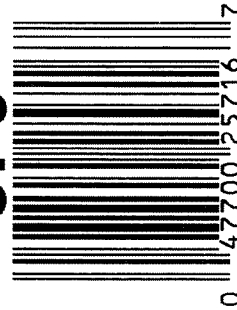
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6778830**

**UPC**



GUN SERIAL #

G 6778830

| OP # | OPERATION NAME                                                 | READINGS                    | DATE     | INITIAL |
|------|----------------------------------------------------------------|-----------------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                             | 8-20-08  | J.P.A.  |
| 430  | ASSEMBLE TO STOCK                                              |                             | 8-20-08  | SP      |
| 440  | PROOF                                                          |                             | 8-20-08  | J.P.A.  |
| 460  | CHECK HEADSPACE                                                |                             | 8-20-08  | J.P.A.  |
| 470  | DIS-ASSEMBLE ACTION                                            |                             | 8-20-08  | J.P.A.  |
| 472  | SERIALIZE BOLT HANDLE                                          |                             | 8-21-08  | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | MAGNA - FLUX<br>AUG 22 2008 | 8-21-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR BHT                | 8-22-08  | BHT     |
| 490  | MAGNAFLUX BOLT                                                 |                             |          |         |
| 500  | ROLLMARK CALIBER                                               |                             | 8/22/08  | RT      |
| 520  | GOFF BLAST BBL / REC.                                          |                             |          |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                             | 8-25     |         |
| 545  | (BOLT)                                                         |                             |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                             |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                             | 9-26-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                             | 9-26-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                             | 9-26-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                             | 10-20-08 | BHT     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS         |          |         |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS            | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|---------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | 4° 4° 4°            | 10-27-08 | R. P.   |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | 5° 5° 5°            | 10-27-08 | R. P.   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                     |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | .025 .025 .025      | 10-27-08 | R. P.   |
|              | J) ASSEMBLE STOCK                                                        |                     | 10-22-08 | R. P.   |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                     | 10-27-08 | R. P.   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                     |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                     |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                     |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | PASS PASS FAIL FAIL | 10-24-08 | R. P.   |
|              | MALFUNCTION                                                              | CORRECTION          |          |         |
|              | MALFUNCTION                                                              | CORRECTION          |          |         |
|              | MALFUNCTION                                                              | CORRECTION          |          |         |
|              | MALFUNCTION                                                              | CORRECTION          |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                     | 10-24-08 | TC      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                     | 10-27-08 | R. P.   |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | 296 297 292 287 276 | 10-24-08 | R. P.   |
|              | C) FUNCTION                                                              |                     | 10-27-08 | R. P.   |
| 690          | PACK                                                                     |                     | 10/29/08 | F. M.   |

F004 REV 5/2006

**BARBER - M24 0058074**

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 224                 | 230                         |                                   | 228  |          |
| PULL #2 | 211                 | 228                         |                                   | 228  |          |
| PULL #3 | 227                 | 2077                        |                                   | 240  |          |
| PULL #4 | 221                 | 207                         |                                   | 225  |          |
| PULL #5 | 237                 | 216                         |                                   | 231  |          |
| TOTAL   | 1120                | 1088                        |                                   | 1152 |          |
| AVERAGE | 224                 | 218                         |                                   | 230  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 312                 | 314                         |  |          |
| PULL #2 | 330                 | 335                         |  |          |
| PULL #3 | 320                 | 319                         |  |          |
| PULL #4 | 307                 | 342                         |  |          |
| PULL #5 | 310                 | 324                         |  |          |
| TOTAL   | 1579                | 1634                        |  |          |
| AVERAGE | 316                 | 327                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 440                 | 435                         |                                   | 464                                     |
| PULL #2 | 415                 | 420                         |                                   | 430                                     |
| PULL #3 | 425                 | 417                         |                                   | 452                                     |
| PULL #4 | 440                 | 439                         |                                   | 456                                     |
| PULL #5 | 428                 | 423                         |                                   | 440                                     |
| TOTAL   | 2148                | 2134                        |                                   | 2242                                    |
| AVERAGE | 430                 | 426                         |                                   | 448                                     |