

G6778833

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

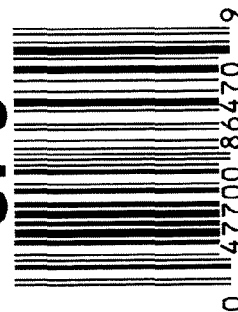
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778833

UPC



GUN SERIAL # G6778833

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHA	9-9-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

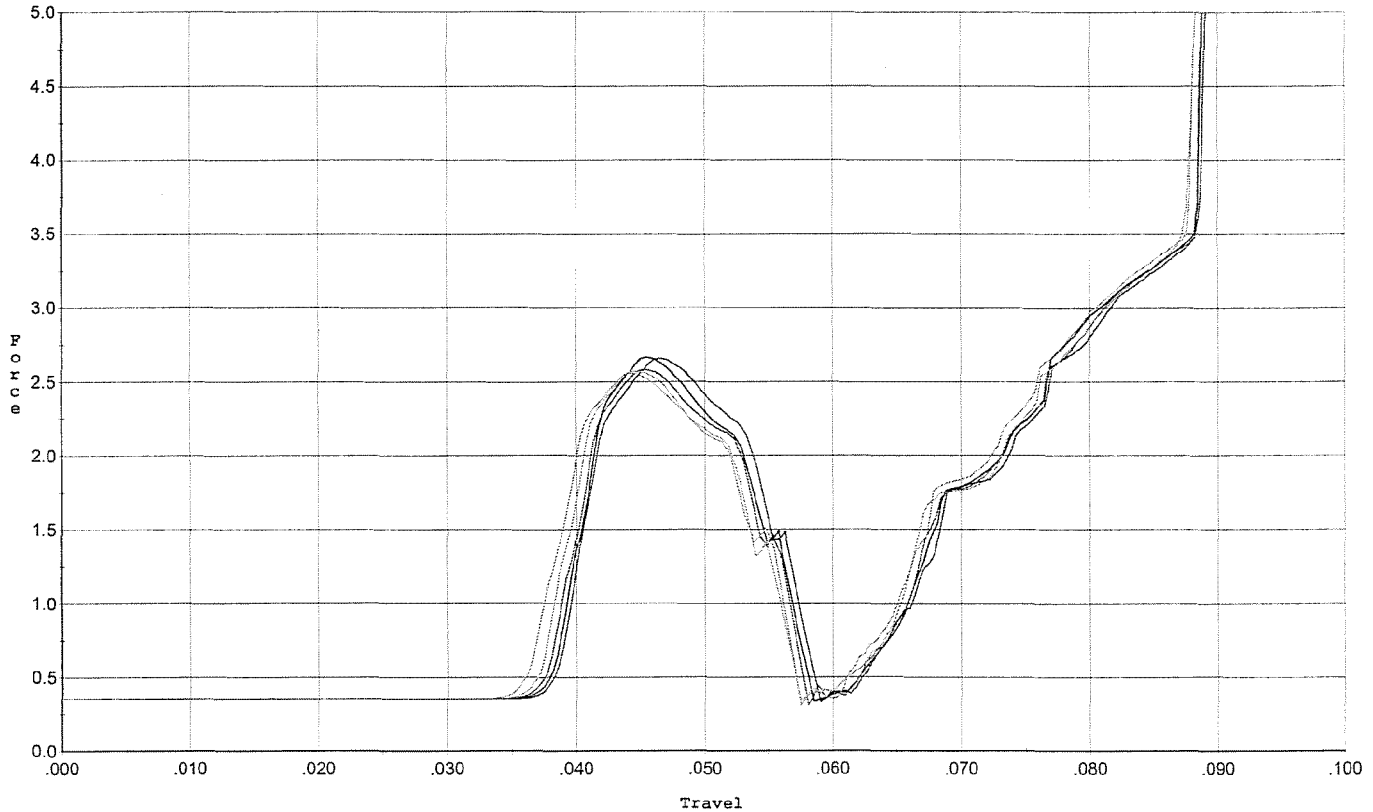
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	9-30-08	L.H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-1-08	L.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-30-08	L.H.
	J) ASSEMBLE STOCK		9-25-08	L.H.
	K) ASSEMBLE SWIVEL STUDS		10-1-08	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	L.H.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-30-08	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.15</u> <u>2.11</u> <u>2.13</u> <u>2.08</u>	9/30/08	Fm
	C) FUNCTION		9-30-08	L.H.
690	PACK		12/5/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50lbs.



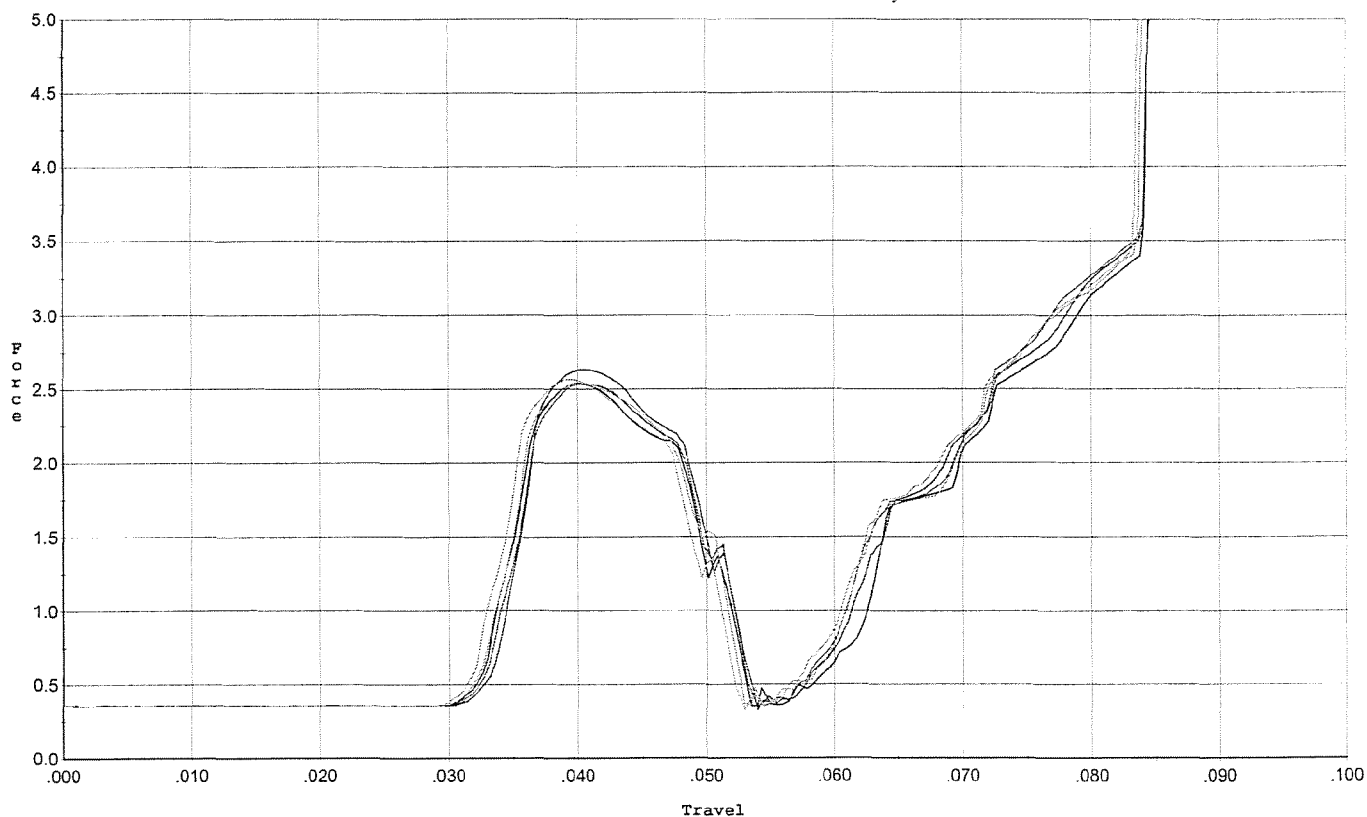
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.056	0.038	0.039	0.051		Set Trigger
2	2.667	0.056	0.038	0.039	0.050		Set Trigger
3	2.583	0.056	0.038	0.039	0.050		Set Trigger
4	2.559	0.056	0.037	0.039	0.050		Set Trigger
5	2.571	0.055	0.036	0.038	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50lbs.



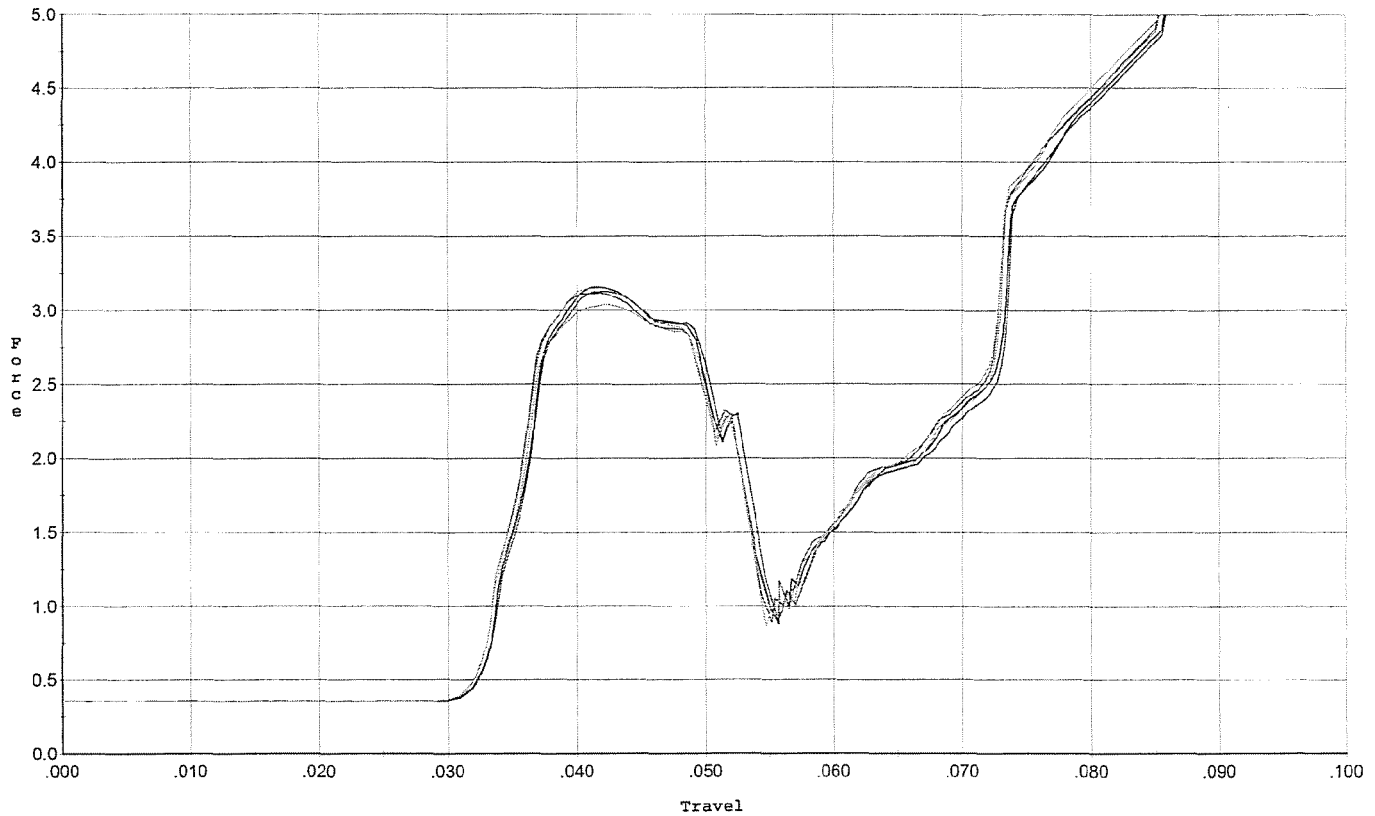
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.051	0.034	0.037	0.050		Set Trigger
2	2.539	0.052	0.032	0.037	0.050		Set Trigger
3	2.536	0.051	0.033	0.037	0.049		Set Trigger
4	2.565	0.050	0.032	0.037	0.049		Set Trigger
5	2.536	0.051	0.032	0.037	0.049		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



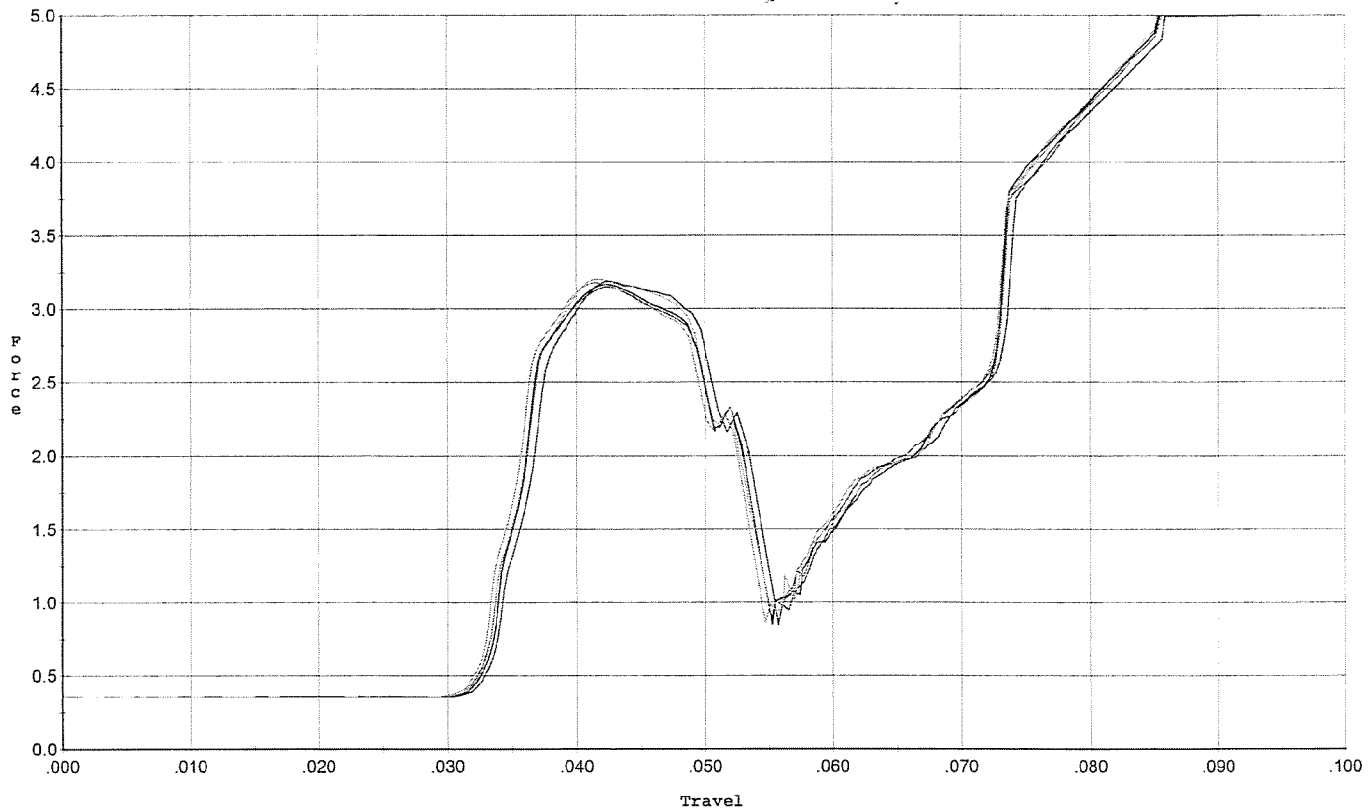
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.053	0.033	0.036	0.063		Set Trigger
2	3.155	0.052	0.032	0.037	0.062		Set Trigger
3	3.115	0.052	0.032	0.036	0.062		Set Trigger
4	3.150	0.052	0.032	0.036	0.063		Set Trigger
5	3.040	0.052	0.032	0.036	0.061		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



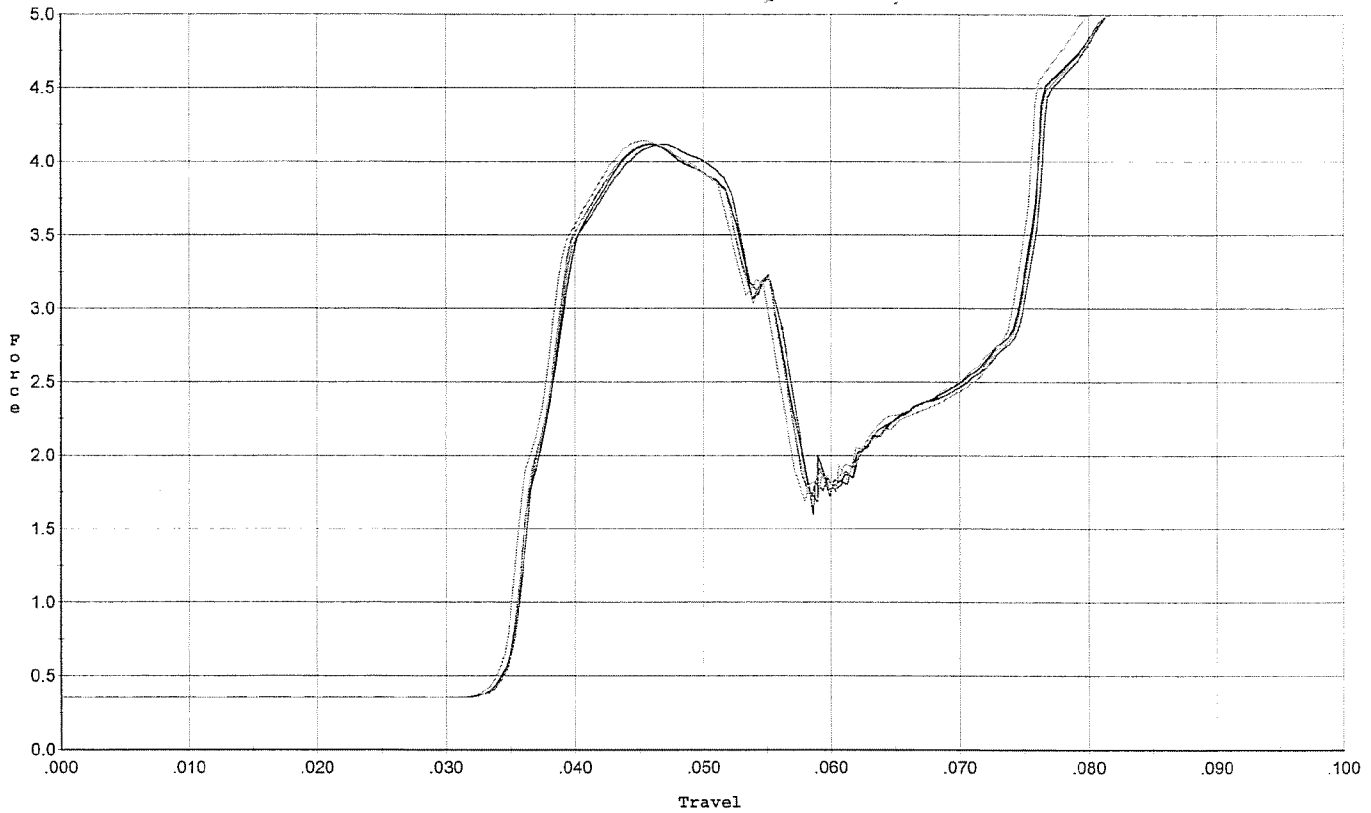
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.186	0.053	0.033	0.036	0.064		Set Trigger
2	3.166	0.053	0.033	0.036	0.063		Set Trigger
3	3.149	0.053	0.033	0.036	0.063		Set Trigger
4	3.202	0.053	0.033	0.036	0.065		Set Trigger
5	3.175	0.052	0.032	0.036	0.063		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



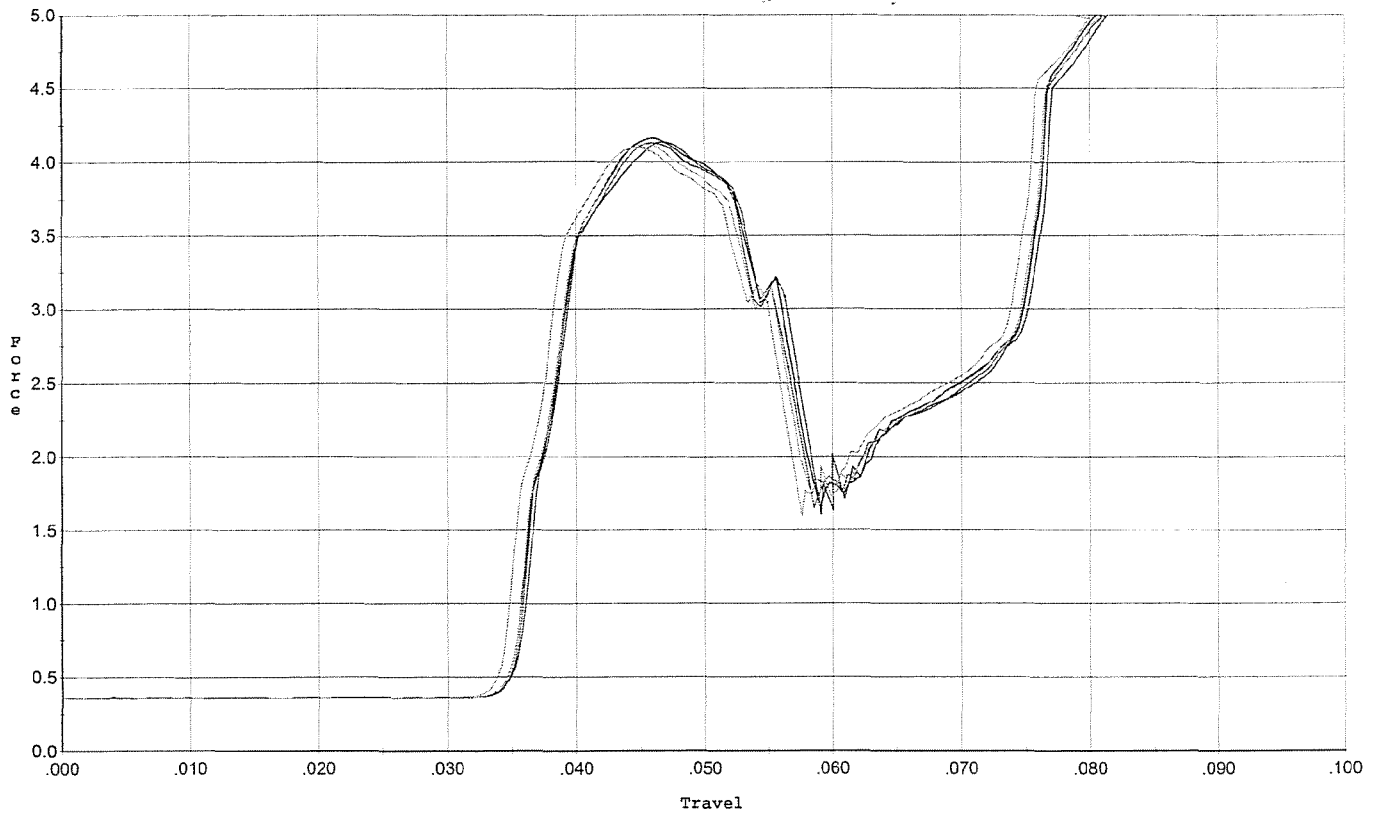
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.056	0.034	0.036	0.085		Set Trigger
2	4.116	0.055	0.034	0.036	0.082		Set Trigger
3	4.123	0.055	0.035	0.036	0.083		Set Trigger
4	4.123	0.055	0.035	0.036	0.083		Set Trigger
5	4.139	0.055	0.034	0.035	0.083		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



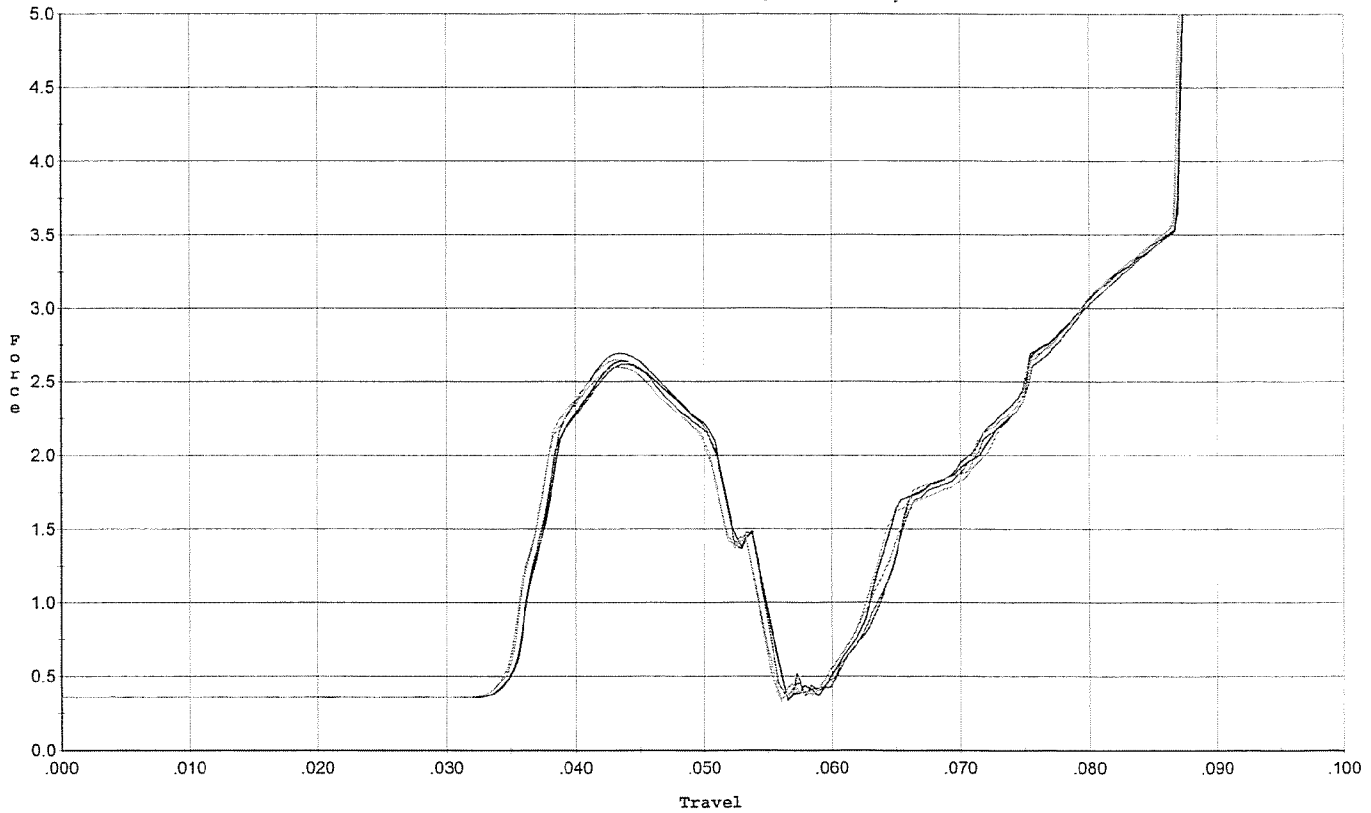
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.056	0.035	0.036	0.085		Set Trigger
2	4.160	0.056	0.035	0.036	0.084		Set Trigger
3	4.131	0.057	0.035	0.036	0.084		Set Trigger
4	4.120	0.055	0.035	0.036	0.082		Set Trigger
5	4.101	0.055	0.034	0.035	0.083		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



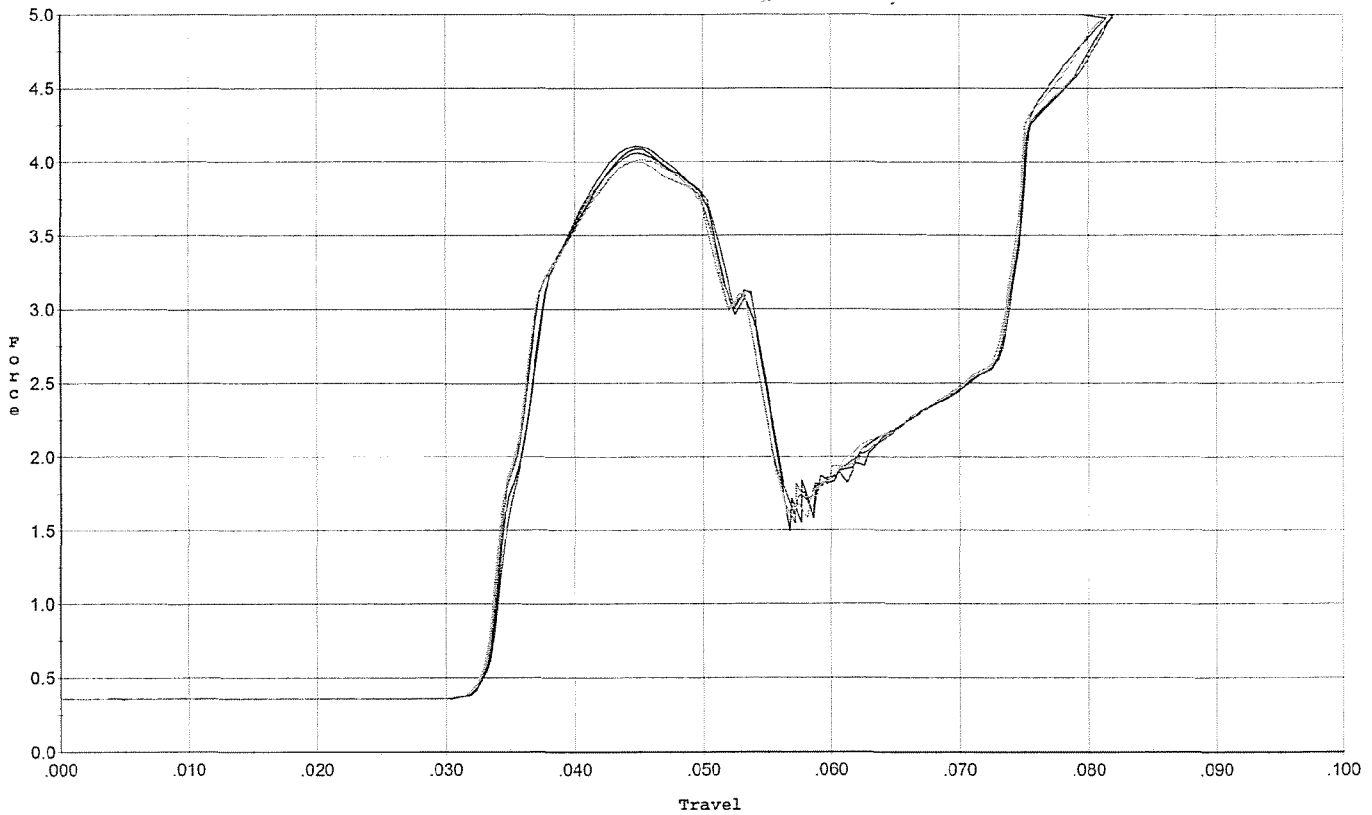
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.054	0.035	0.038	0.051		Set Trigger
2	2.639	0.054	0.035	0.038	0.051		Set Trigger
3	2.694	0.054	0.035	0.038	0.052		Set Trigger
4	2.648	0.053	0.035	0.038	0.051		Set Trigger
5	2.598	0.053	0.035	0.038	0.051		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.054	0.033	0.036	0.081		Set Trigger
2	4.085	0.054	0.033	0.035	0.081		Set Trigger
3	4.058	0.053	0.033	0.035	0.080		Set Trigger
4	4.013	0.053	0.033	0.035	0.080		Set Trigger
5	4.001	0.053	0.033	0.035	0.079		Set Trigger

Avg 4.05