

G6778835

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

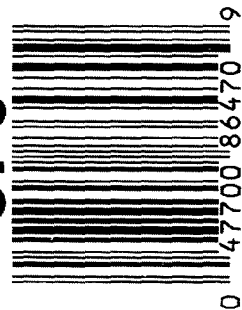
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778835

UPC



GUN SERIAL # G6778835

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	RSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-29-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-26-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	L. 93
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.49</u> <u>2.41</u> <u>2.48</u> <u>2.53</u>	9-29-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		10/21/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.00 LBS. INITIAL PULL FORCE 2.00 LBS.

2.00 LBS. PULL FORCE 2.00 LBS.

2.00 LBS. PULL FORCE 2.00 LBS.

DATE 9-23-08

TESTER TAE

	2.00 LBS INITIAL	2.00 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.00 LBS		COMMENTS
PULL #1	218	248		263	
PULL #2	210	248		268	
PULL #3	215	234		263	
PULL #4	209	228		263	
PULL #5	219	242		265	
TOTAL	1069	1200		251 262	
AVERAGE	213	240		251 264	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	346	330		
PULL #2	326	357		
PULL #3	340	329		
PULL #4	348	325		
PULL #5	338	326		
TOTAL	1698	1667		
AVERAGE	339	333		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	472	475		474
PULL #2	481	470		444
PULL #3	480	482		453
PULL #4	470	496		458
PULL #5	468	468		460
TOTAL	2391	2391		2391 2229
AVERAGE	474	478		445