

G6778836

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

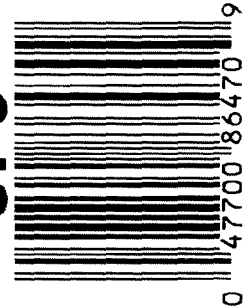
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778836

UPC



GUN SERIAL # G 6778836

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES		7-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

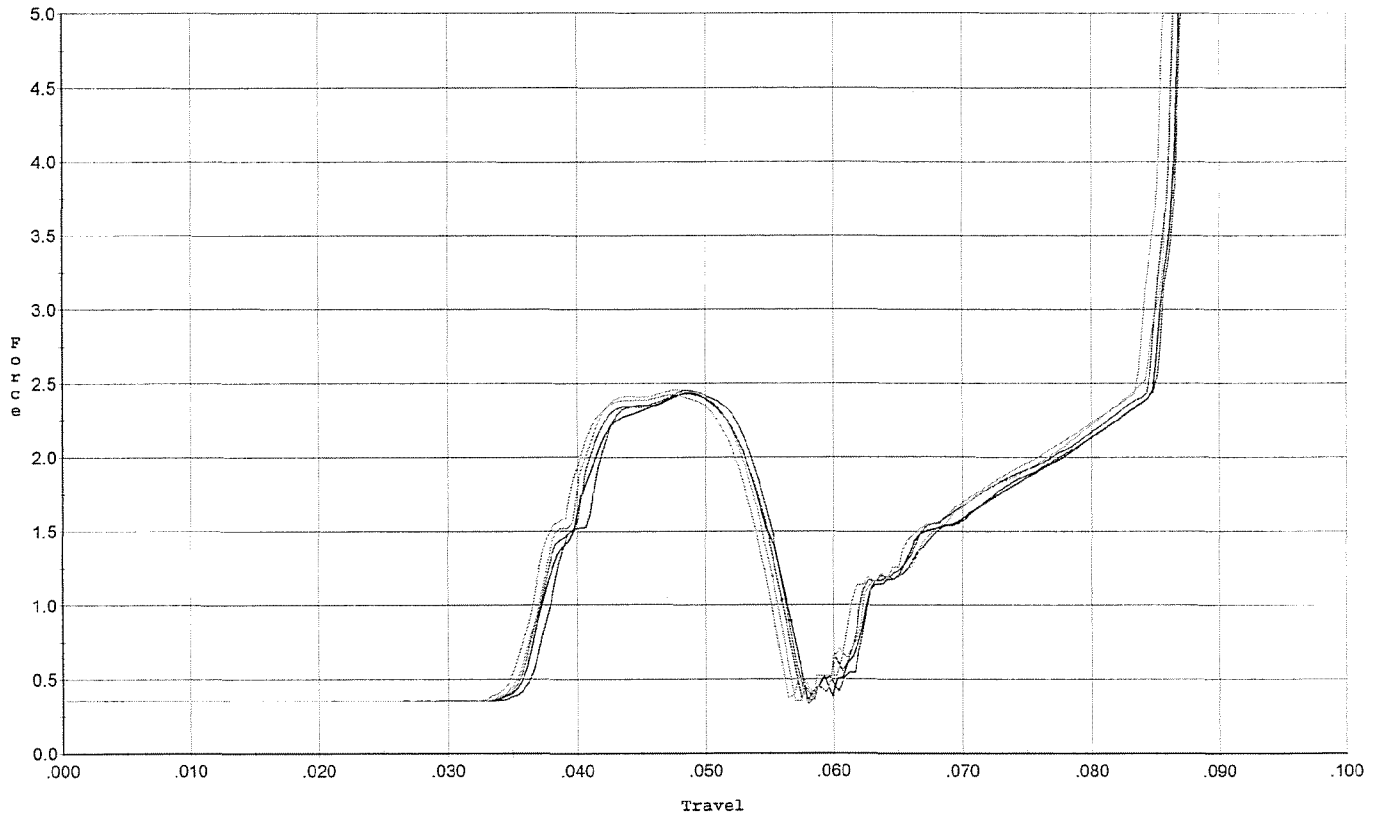
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	9-26-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-26-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-26-08	LH
	J) ASSEMBLE STOCK		9-18-08	EGW
	K) ASSEMBLE SWIVEL STUDS		9-26-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-26-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.27</u> <u>2.13</u> <u>2.10</u> <u>2.08</u>	9-25-08	LH
	C) FUNCTION		9-26-08	LH
690	PACK		10/21/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



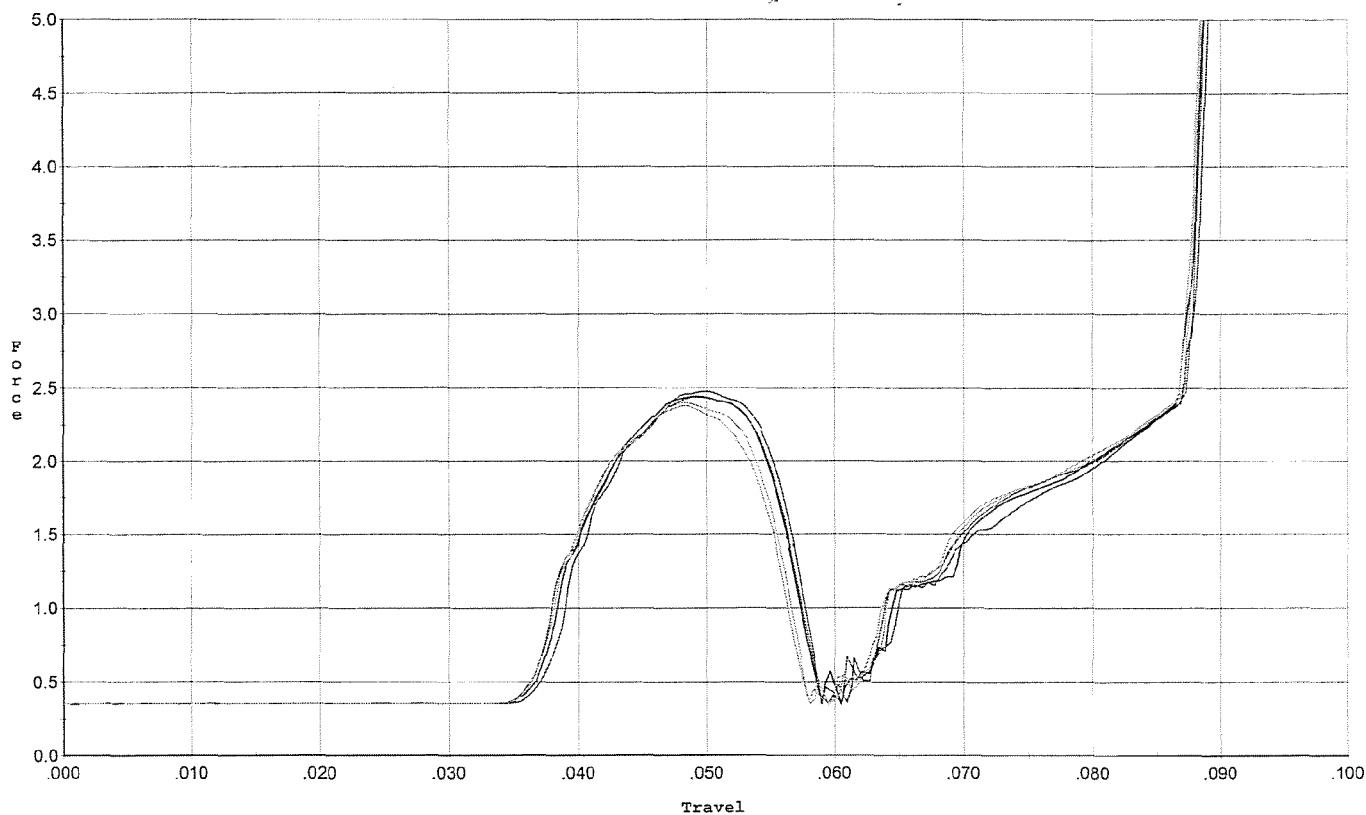
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.055	0.036	0.038	0.050		Set Trigger
2	2.434	0.057	0.036	0.037	0.052		Set Trigger
3	2.426	0.056	0.036	0.037	0.052		Set Trigger
4	2.458	0.055	0.035	0.037	0.052		Set Trigger
5	2.423	0.055	0.035	0.037	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



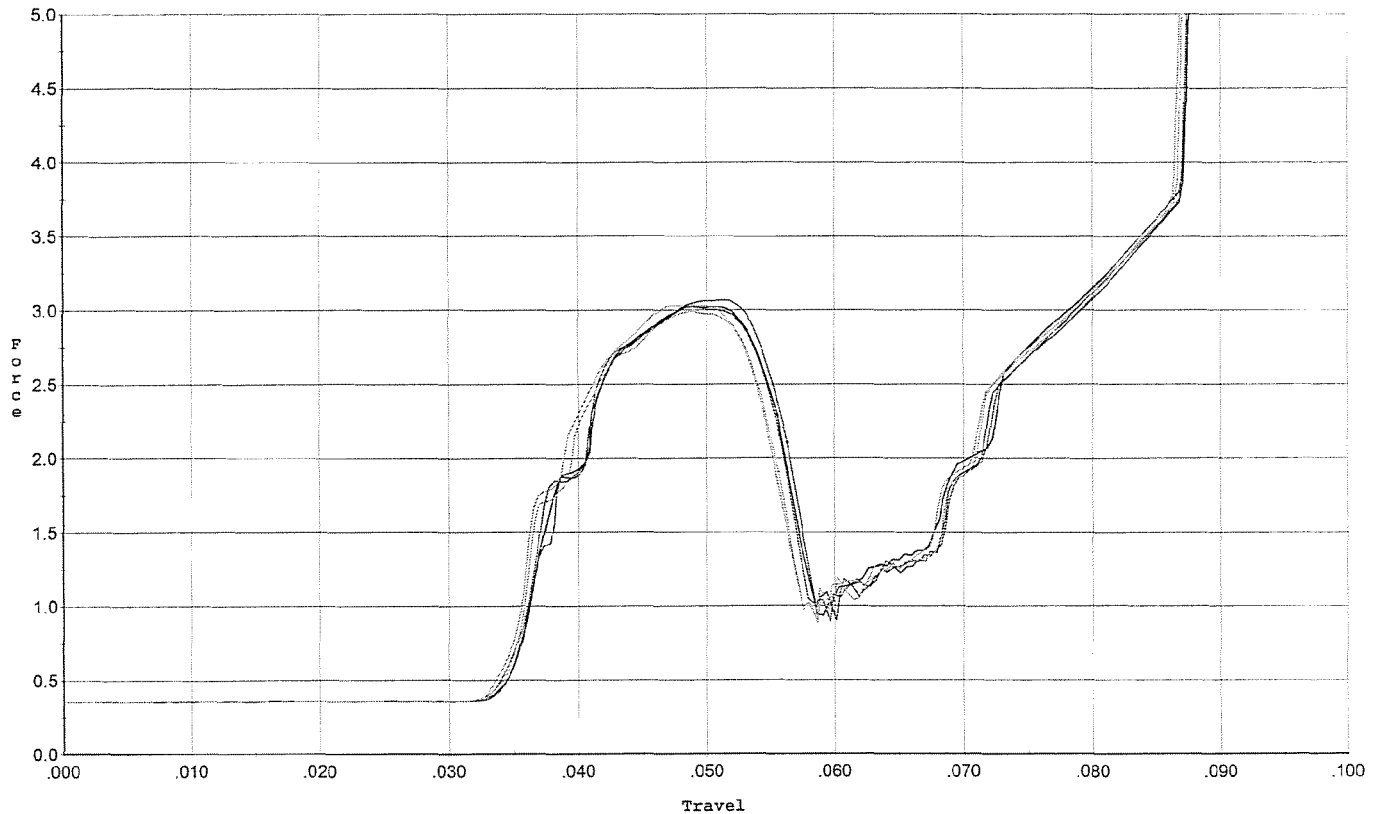
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.057	0.037	0.039	0.052		Set Trigger
2	2.442	0.056	0.037	0.038	0.052		Set Trigger
3	2.437	0.056	0.037	0.038	0.052		Set Trigger
4	2.399	0.056	0.037	0.038	0.050		Set Trigger
5	2.381	0.055	0.036	0.039	0.049		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



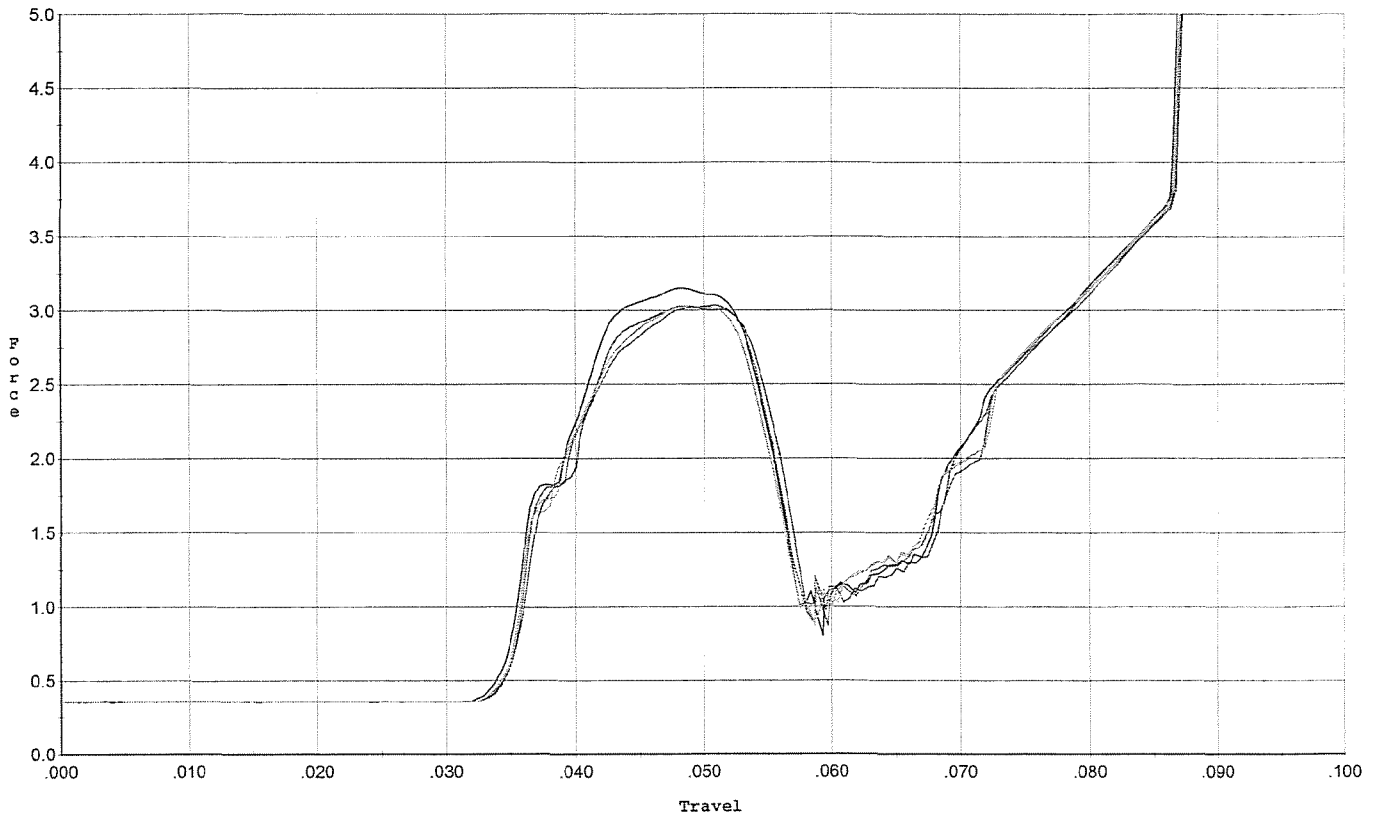
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.056	0.035	0.036	0.065		Set Trigger
2	3.023	0.056	0.035	0.037	0.063		Set Trigger
3	3.023	0.056	0.034	0.036	0.064		Set Trigger
4	2.990	0.056	0.035	0.036	0.063		Set Trigger
5	3.031	0.055	0.033	0.036	0.063		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



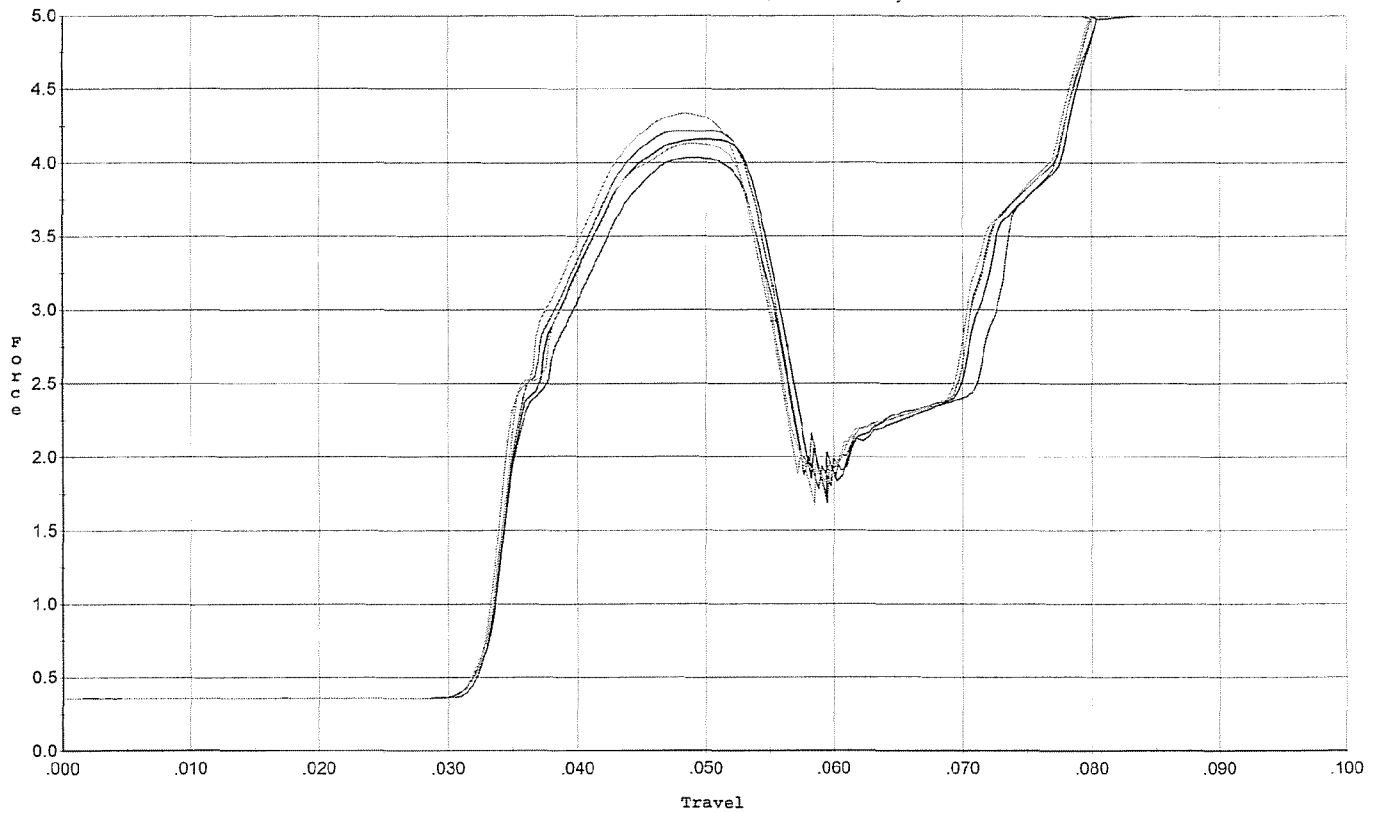
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.056	0.035	0.036	0.065		Set Trigger
2	3.150	0.055	0.034	0.036	0.066		Set Trigger
3	3.035	0.055	0.035	0.036	0.063		Set Trigger
4	3.031	0.056	0.035	0.036	0.064		Set Trigger
5	3.031	0.056	0.035	0.036	0.064		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



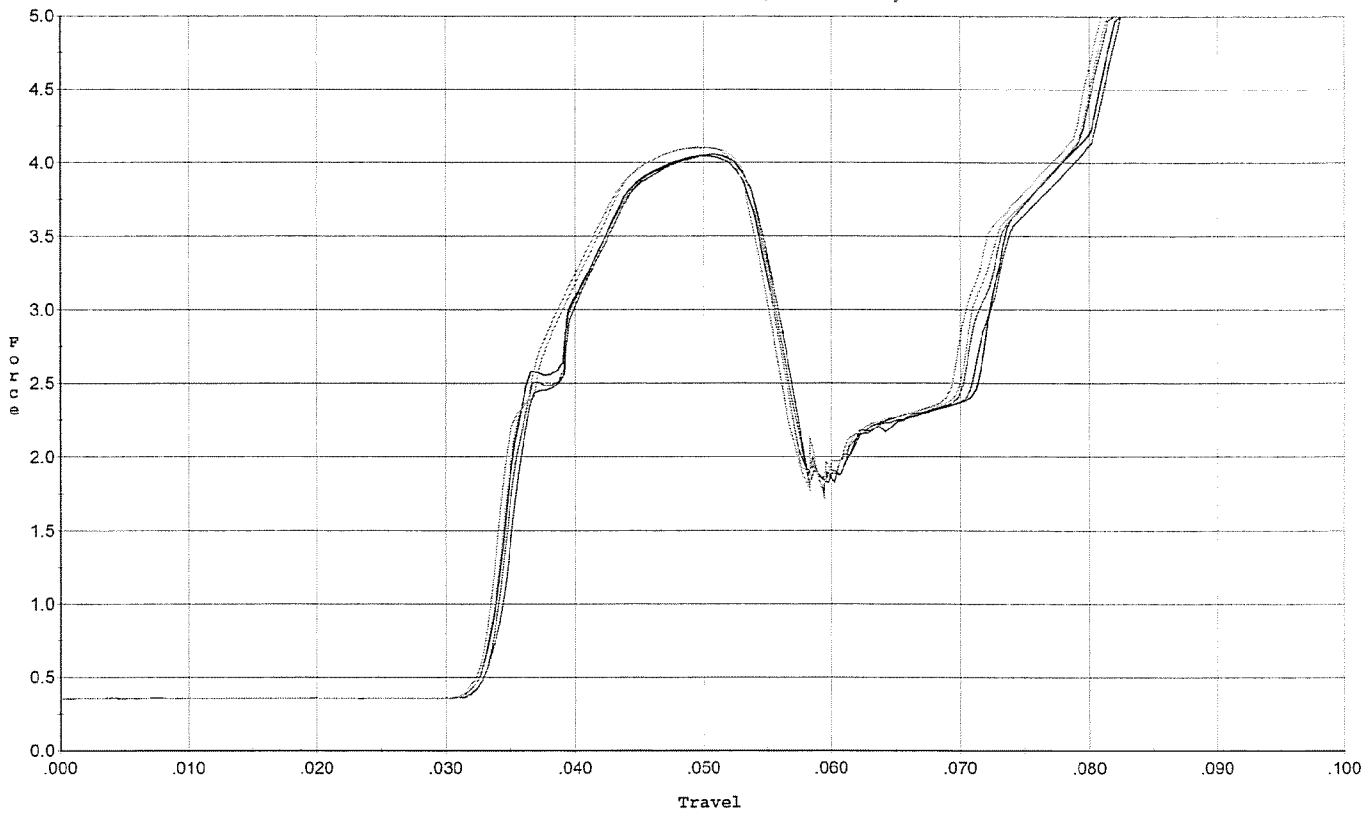
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.056	0.032	0.033	0.086		Set Trigger
2	4.157	0.056	0.032	0.032	0.091		Set Trigger
3	4.215	0.055	0.032	0.032	0.090		Set Trigger
4	4.131	0.055	0.032	0.032	0.086		Set Trigger
5	4.335	0.055	0.032	0.032	0.090		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



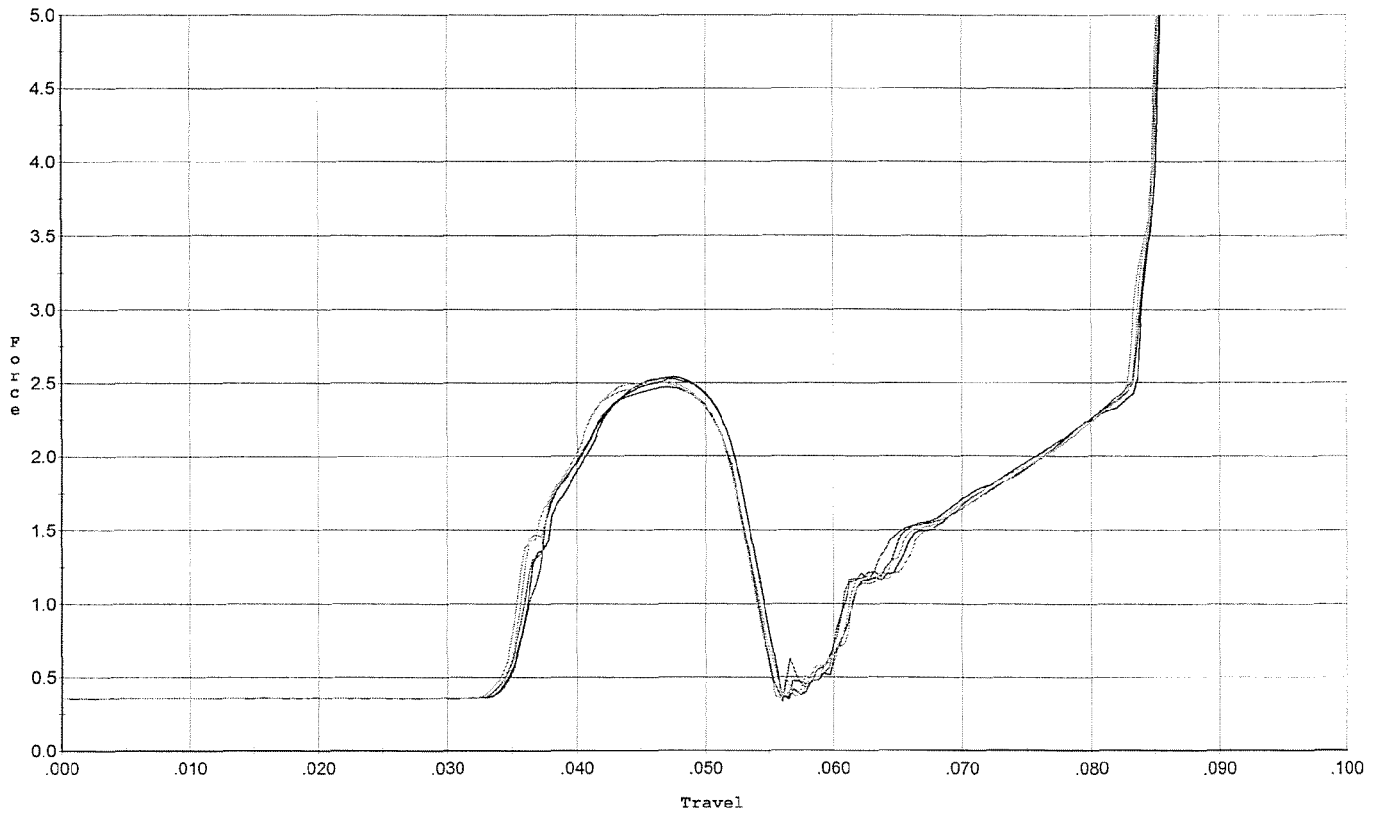
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.056	0.033	0.034	0.086		Set Trigger
2	4.048	0.055	0.033	0.033	0.086		Set Trigger
3	4.055	0.055	0.033	0.033	0.084		Set Trigger
4	4.104	0.055	0.033	0.033	0.087		Set Trigger
5	4.102	0.055	0.033	0.033	0.086		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



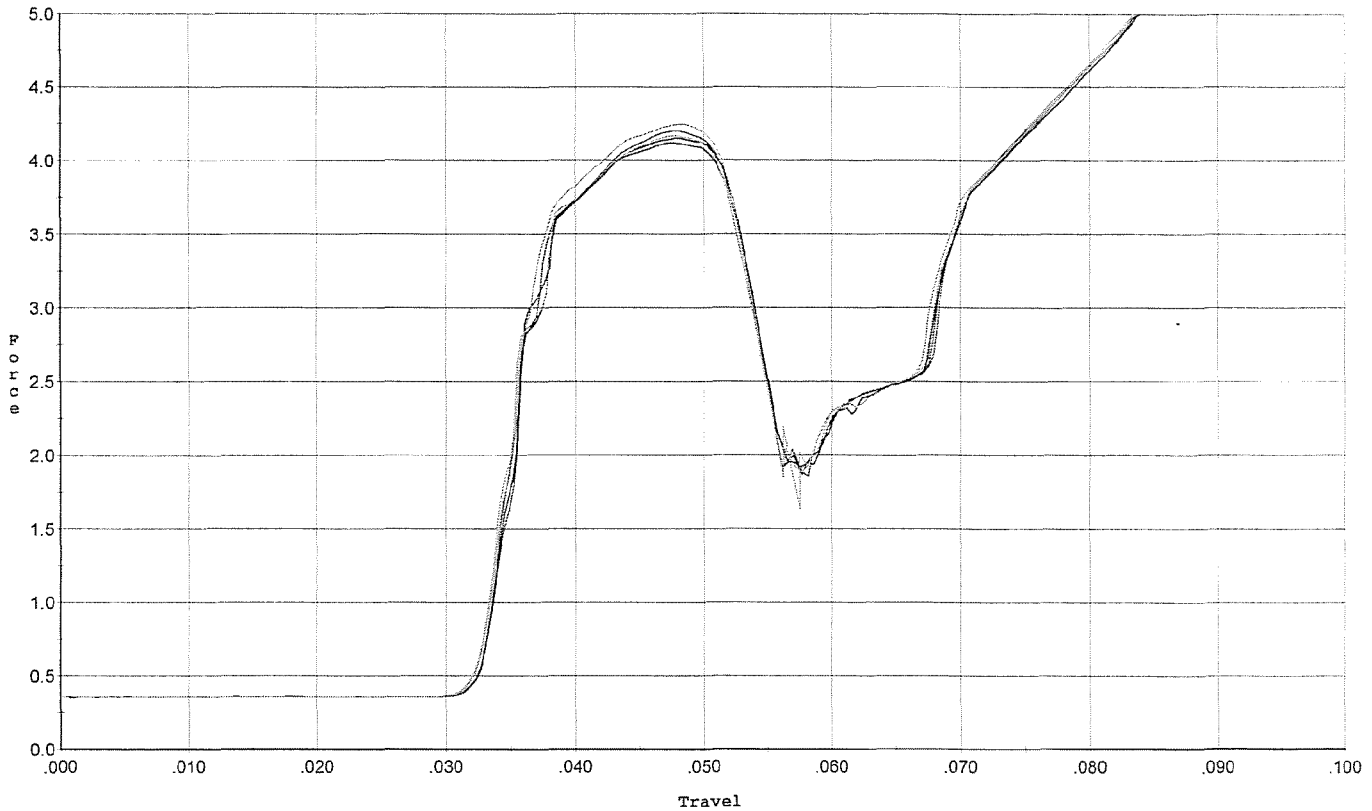
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.054	0.035	0.037	0.051		Set Trigger
2	2.539	0.054	0.035	0.037	0.051		Set Trigger
3	2.467	0.054	0.035	0.037	0.050		Set Trigger
4	2.514	0.052	0.034	0.037	0.050		Set Trigger
5	2.508	0.052	0.035	0.038	0.049		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.054	0.033	0.034	0.085		Set Trigger
2	4.150	0.054	0.033	0.034	0.085		Set Trigger
3	4.201	0.054	0.033	0.033	0.086		Set Trigger
4	4.169	0.054	0.032	0.033	0.086		Set Trigger
5	4.246	0.054	0.032	0.033	0.088		Set Trigger

Avg 4.17