

G6778838

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

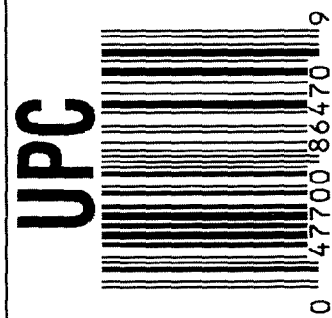


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6778838	



GUN SERIAL # G 6778838

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSD
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	SP
490	MAGNAFLUX BOLT		9/2/08	m/R
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/2	am
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

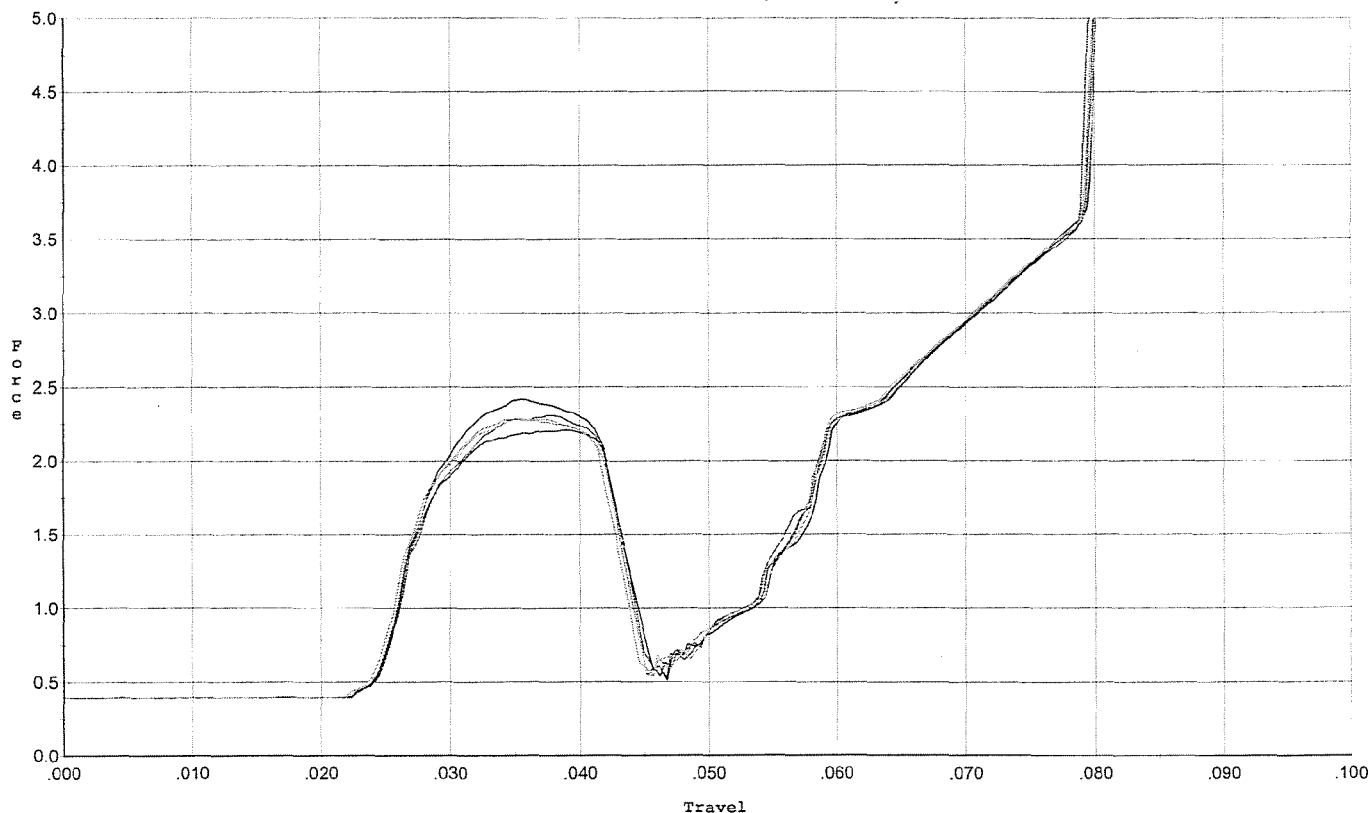
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-12-08	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>5.0</u> <u>4.0</u>	12-12-08	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	12-12-08	RP
	J) ASSEMBLE STOCK		10-15-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-12-08	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.72</u> <u>2.71</u> <u>2.53</u> <u>2.69</u>	12-11-08	RP
	C) FUNCTION		12-12-08	RP
690	PACK		1/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



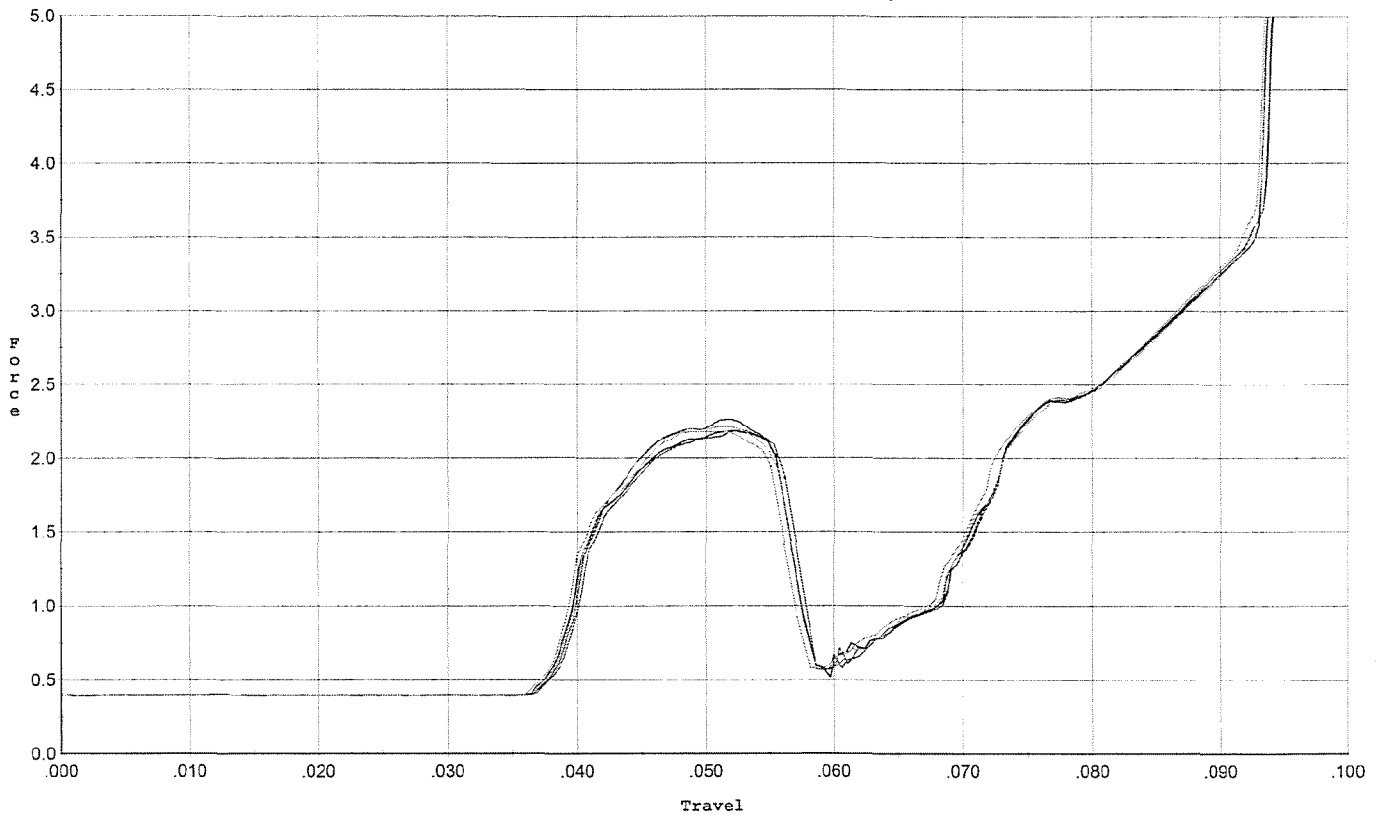
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.214	0.043	0.025	0.041	0.045		Set Trigger
2	2.417	0.042	0.025	0.042	0.045		Set Trigger
3	2.311	0.042	0.025	0.041	0.044		Set Trigger
4	2.288	0.042	0.025	0.042	0.044		Set Trigger
5	2.282	0.043	0.024	0.041	0.045		Set Trigger

A-2-30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles



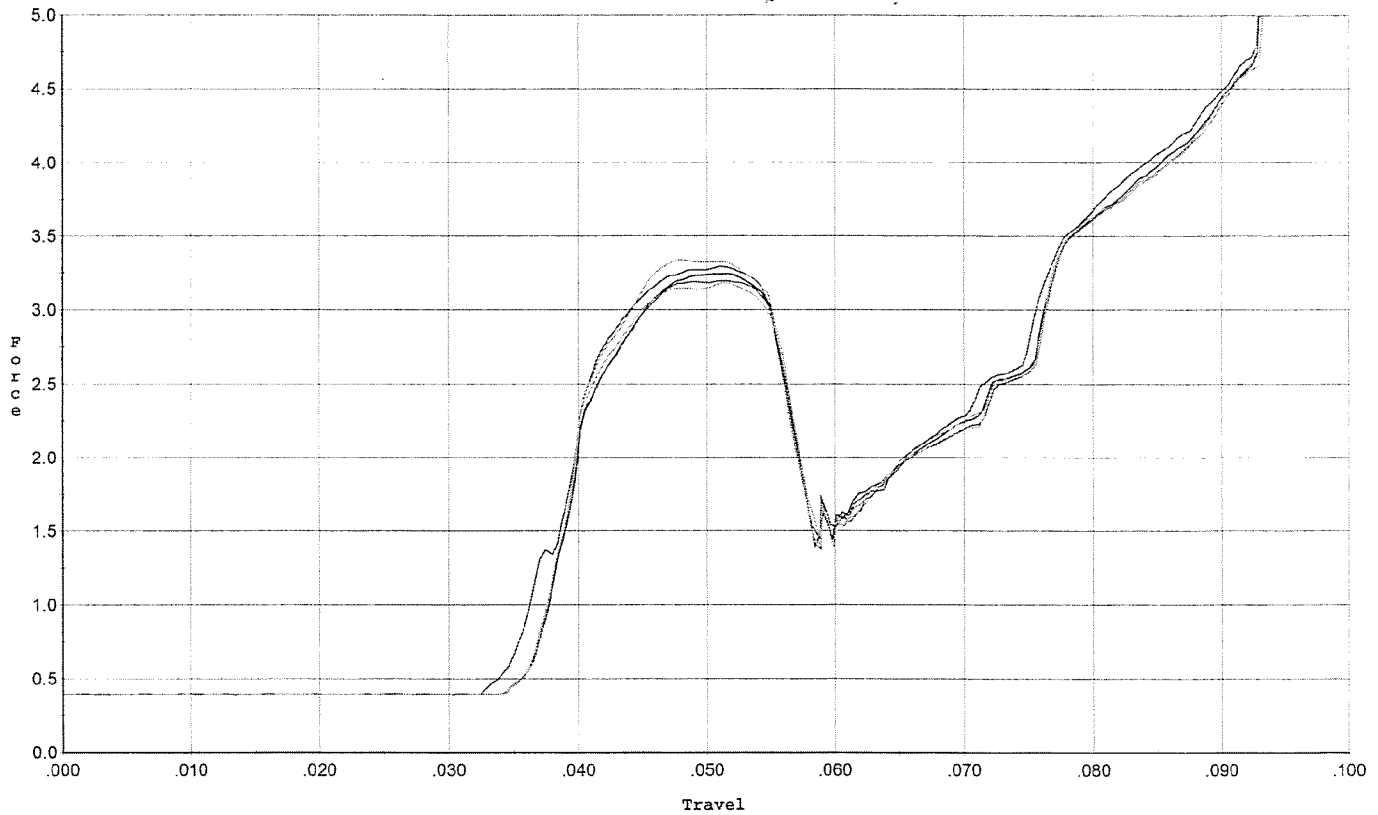
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.259	0.055	0.038	0.043	0.049		Set Trigger
2	2.186	0.055	0.038	0.042	0.048		Set Trigger
3	2.192	0.056	0.039	0.042	0.049		Set Trigger
4	2.215	0.056	0.039	0.042	0.048		Set Trigger
5	2.181	0.055	0.038	0.043	0.048		Set Trigger

A-2.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



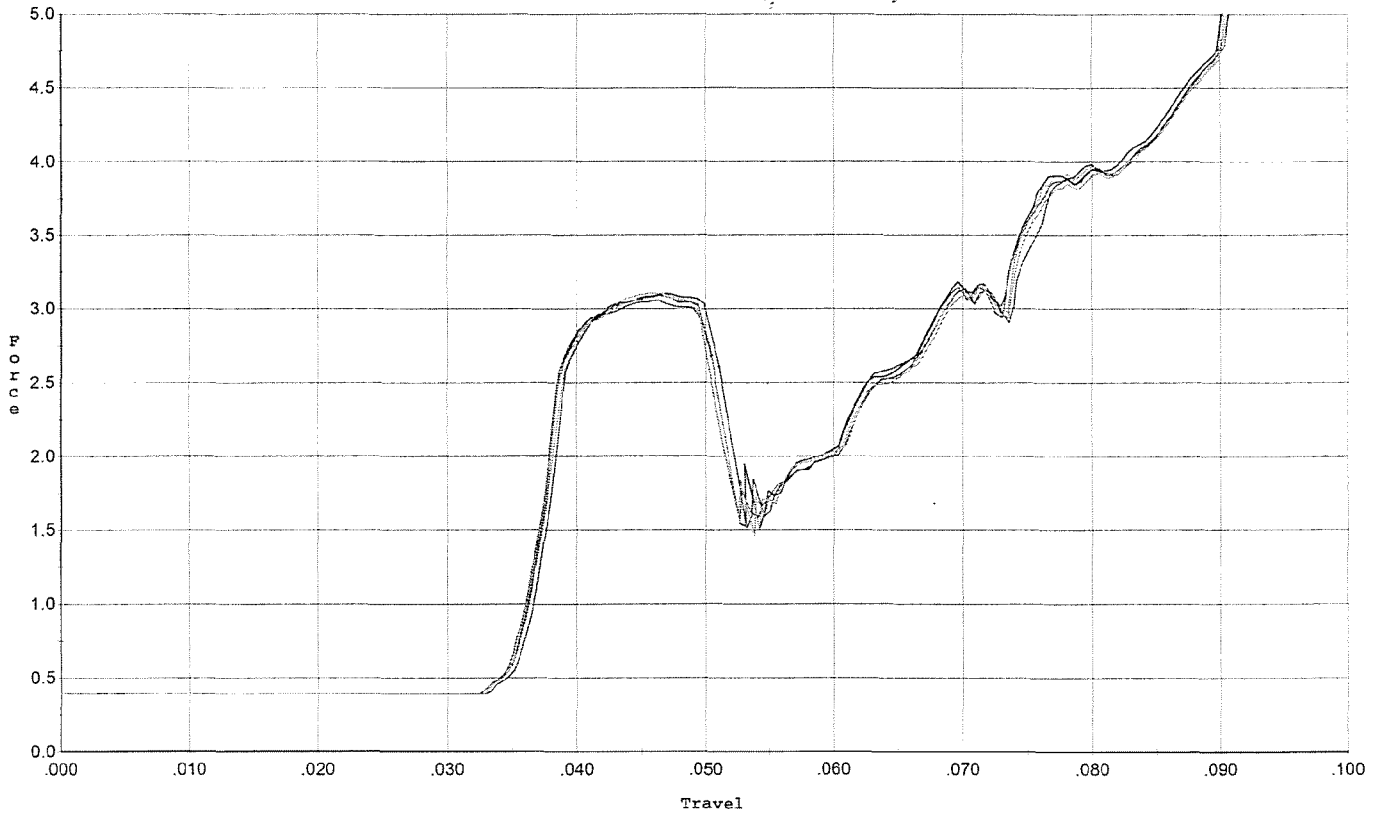
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.293	0.055	0.035	0.040	0.069		Set Trigger
2	3.244	0.057	0.037	0.040	0.068		Set Trigger
3	3.196	0.056	0.037	0.040	0.068		Set Trigger
4	3.182	0.055	0.036	0.040	0.066		Set Trigger
5	3.338	0.056	0.037	0.040	0.069		Set Trigger

A- 3-25-

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



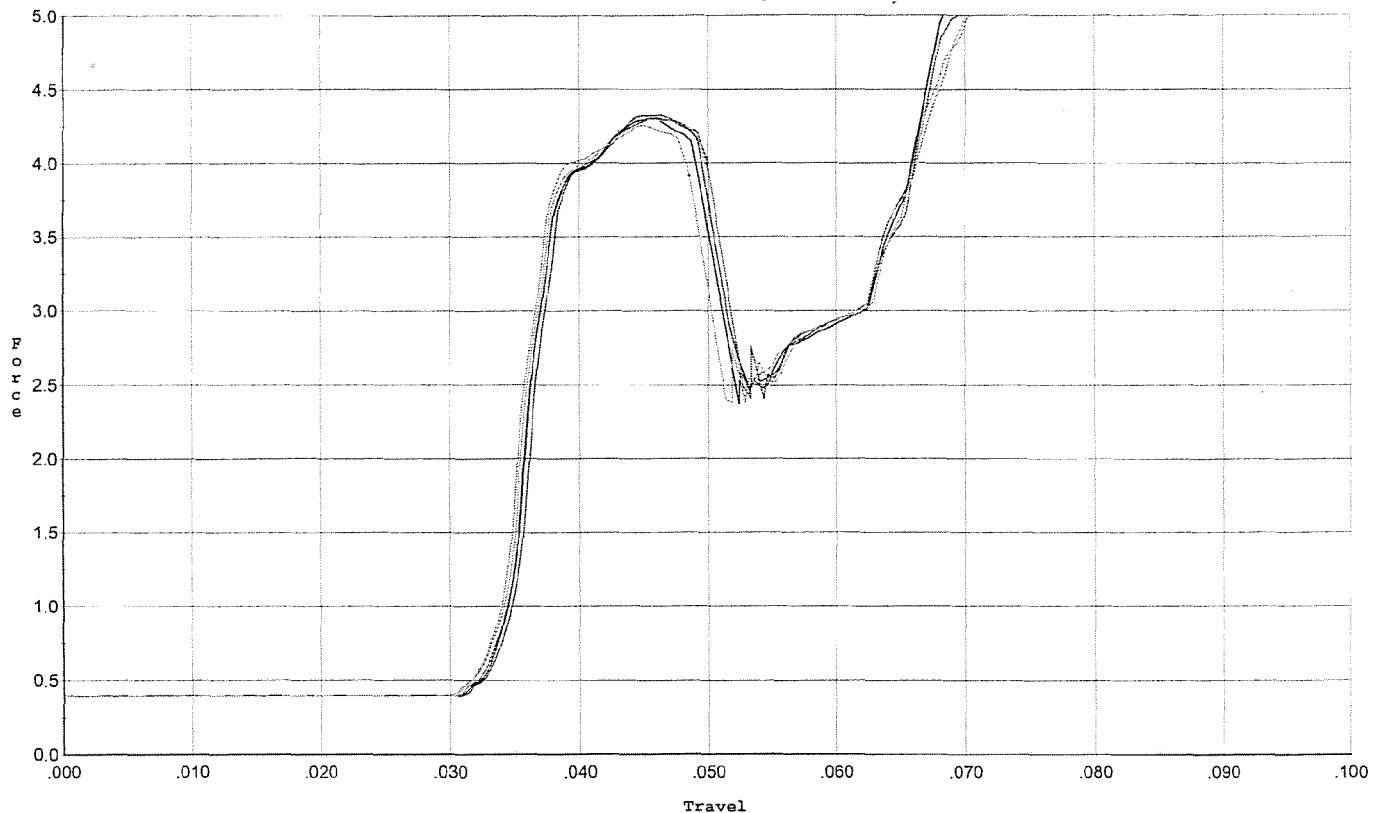
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.051	0.036	0.041	0.056		Set Trigger
2	3.094	0.050	0.035	0.041	0.056		Set Trigger
3	3.056	0.050	0.035	0.042	0.054		Set Trigger
4	3.105	0.049	0.035	0.042	0.054		Set Trigger
5	3.086	0.050	0.035	0.041	0.055		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



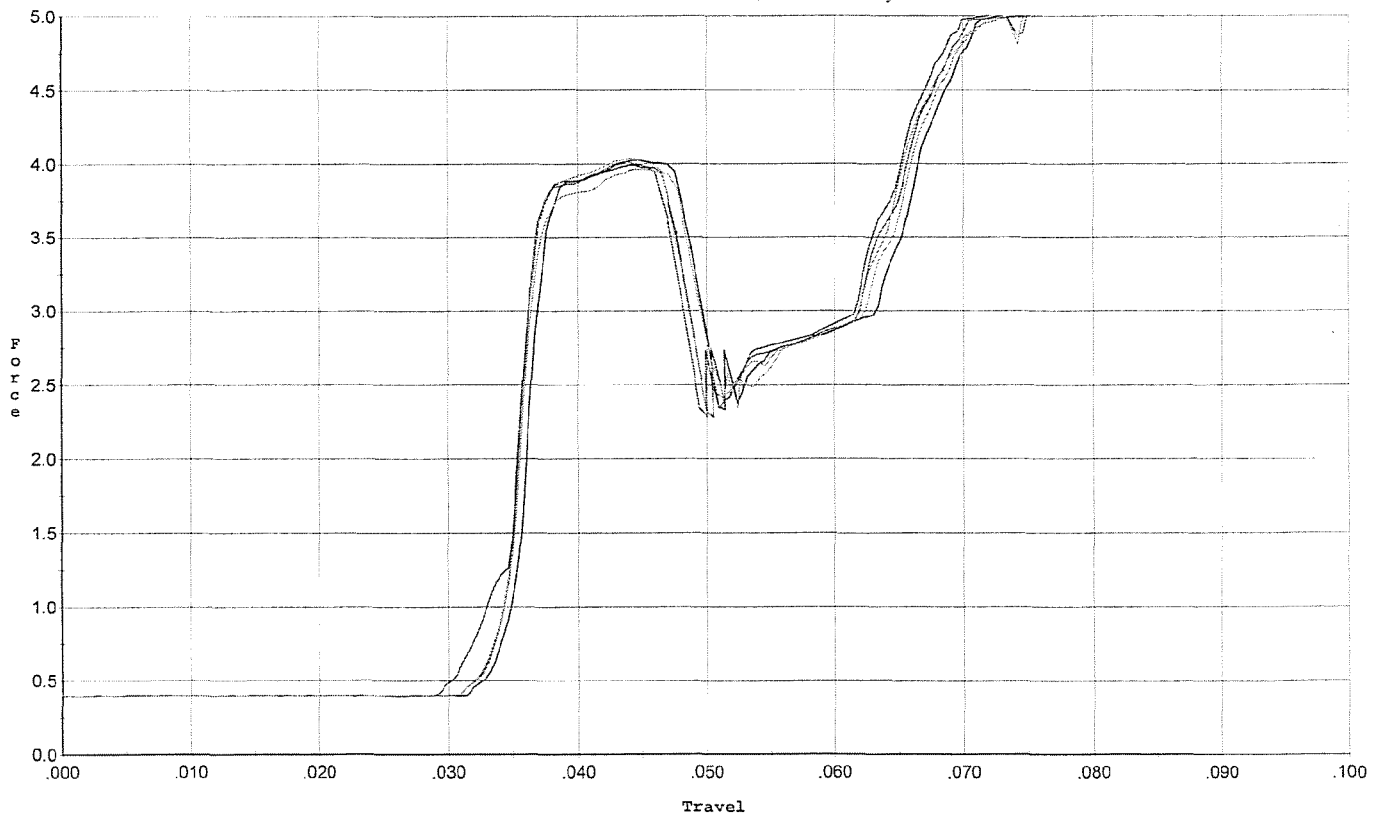
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.049	0.033	0.025	0.073		Set Trigger
2	4.304	0.050	0.033	0.026	0.075		Set Trigger
3	4.307	0.050	0.033	0.025	0.076		Set Trigger
4	4.318	0.050	0.033	0.026	0.077		Set Trigger
5	4.258	0.049	0.033	0.037	0.072		Set Trigger

A. 4.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lb.



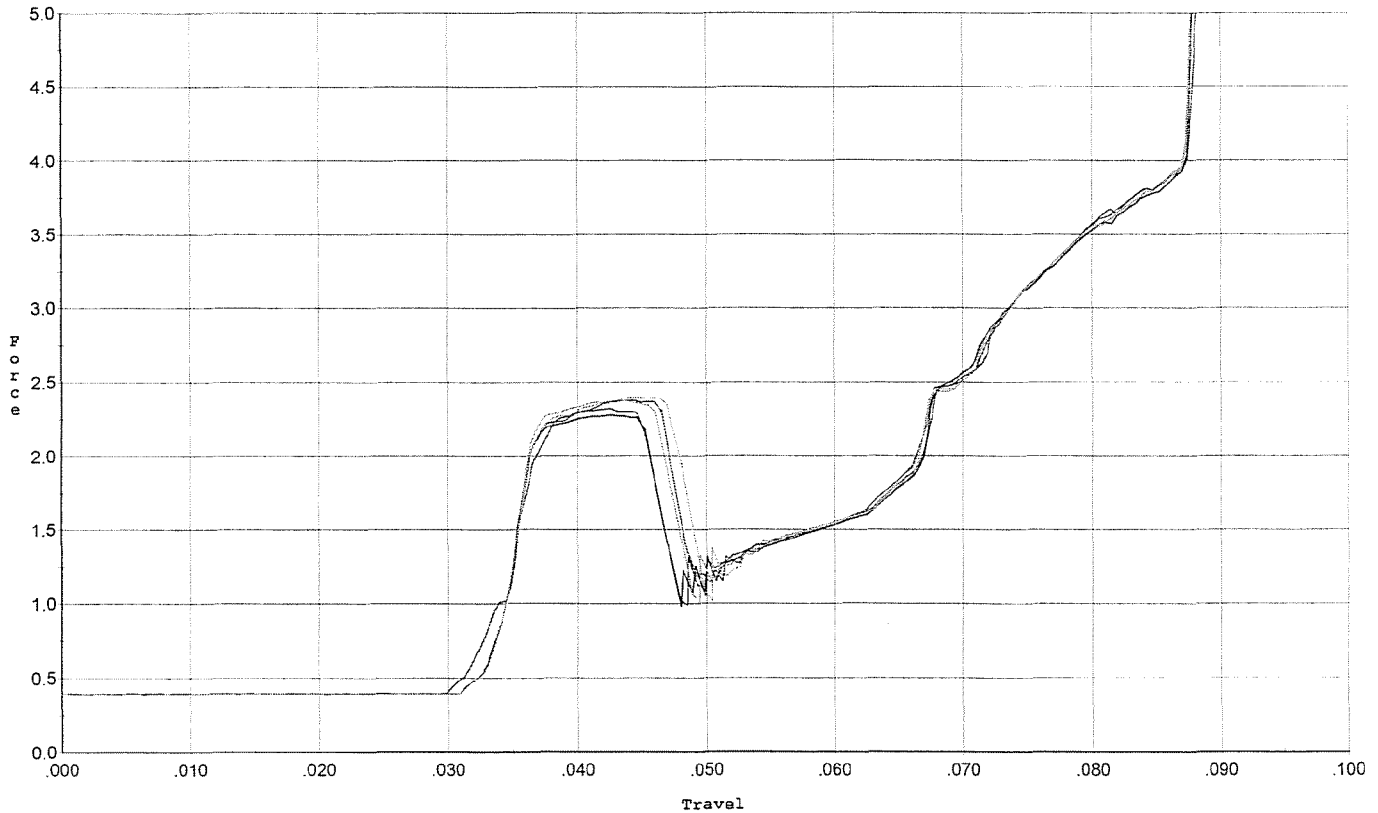
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.048	0.031	0.038	0.066		Set Trigger
2	4.028	0.049	0.034	0.038	0.067		Set Trigger
3	4.015	0.047	0.033	0.039	0.063		Set Trigger
4	4.039	0.048	0.033	0.038	0.066		Set Trigger
5	3.967	0.048	0.033	0.038	0.065		Set Trigger

A- 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



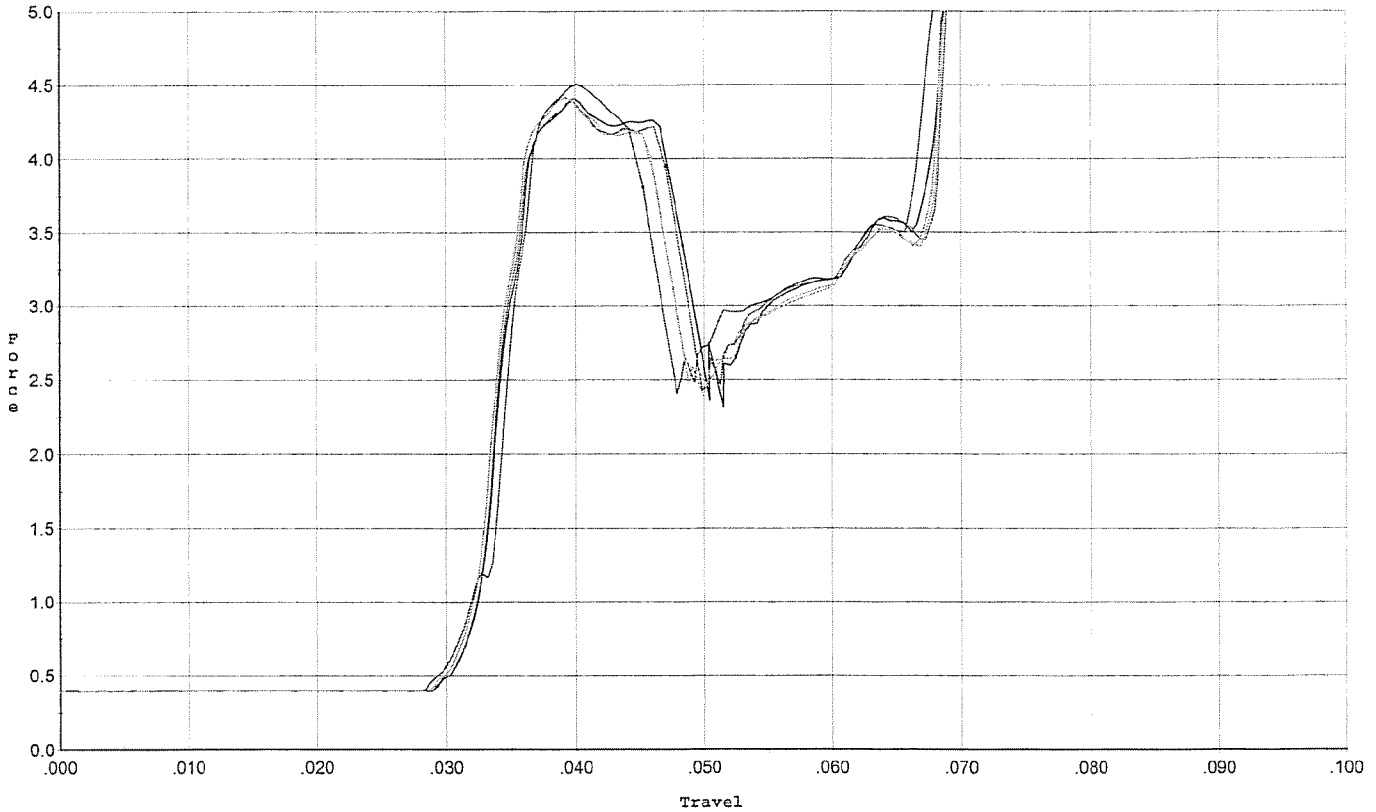
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.045	0.032	0.048	0.039		Set Trigger
2	2.280	0.045	0.033	0.047	0.038		Set Trigger
3	2.380	0.046	0.033	0.044	0.042		Set Trigger
4	2.397	0.048	0.033	0.043	0.045		Set Trigger
5	2.377	0.047	0.033	0.044	0.043		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.507	0.045	0.029	0.027	0.064		Set Trigger
2	4.409	0.048	0.031	0.025	0.075		Set Trigger
3	4.391	0.047	0.031	0.025	0.072		Set Trigger
4	4.420	0.046	0.029	0.026	0.069		Set Trigger
5	4.417	0.046	0.031	0.026	0.069		Set Trigger

A - 4.42