

G6778841

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

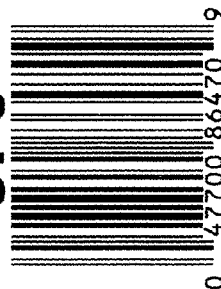
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778841

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778841

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	PSW
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

SEP 10 2008

OPERATOR BA

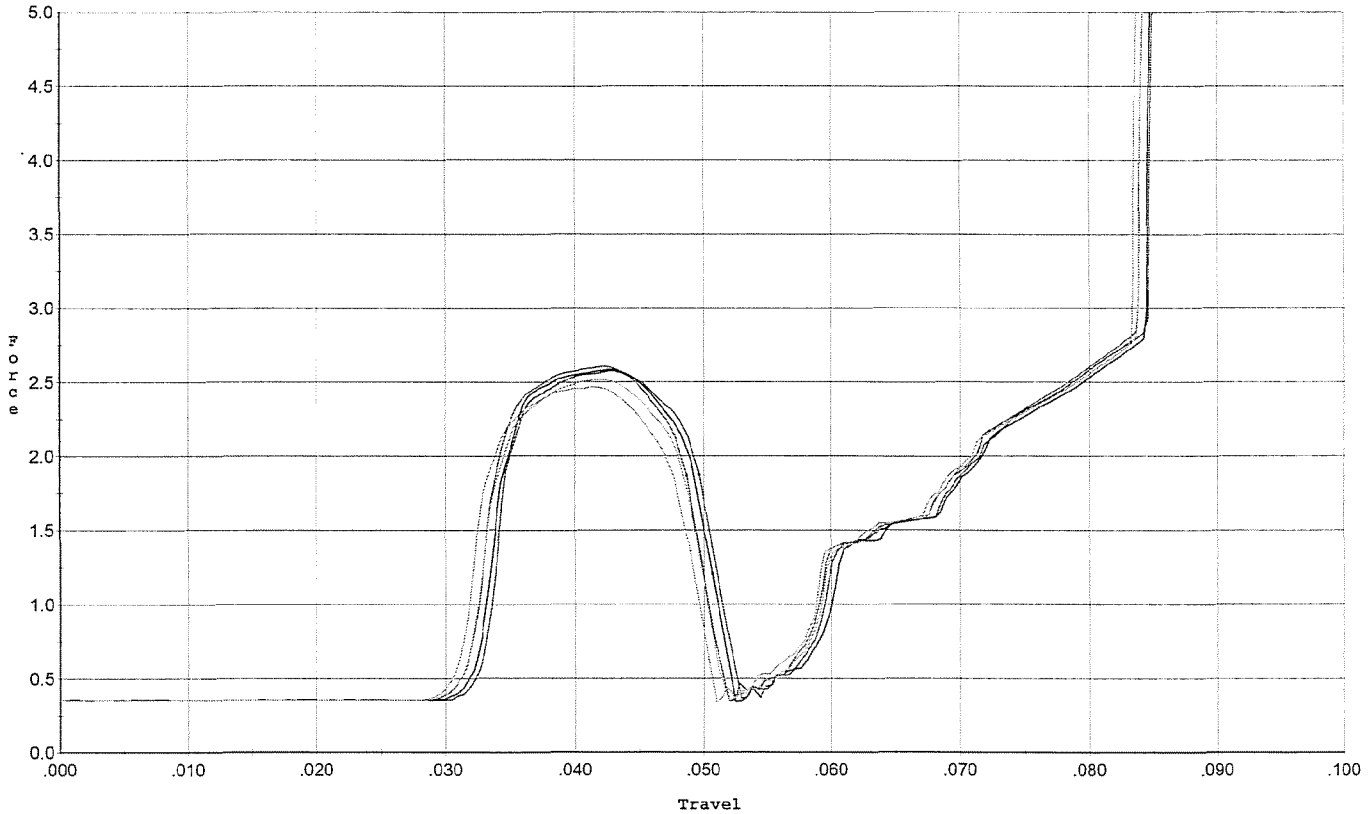
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-24-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-18-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>231</u> <u>207</u> <u>208</u> <u>209</u> <u>209</u>	9-23-08	SPH
	C) FUNCTION		9-24-08	TL
690	PACK		10/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



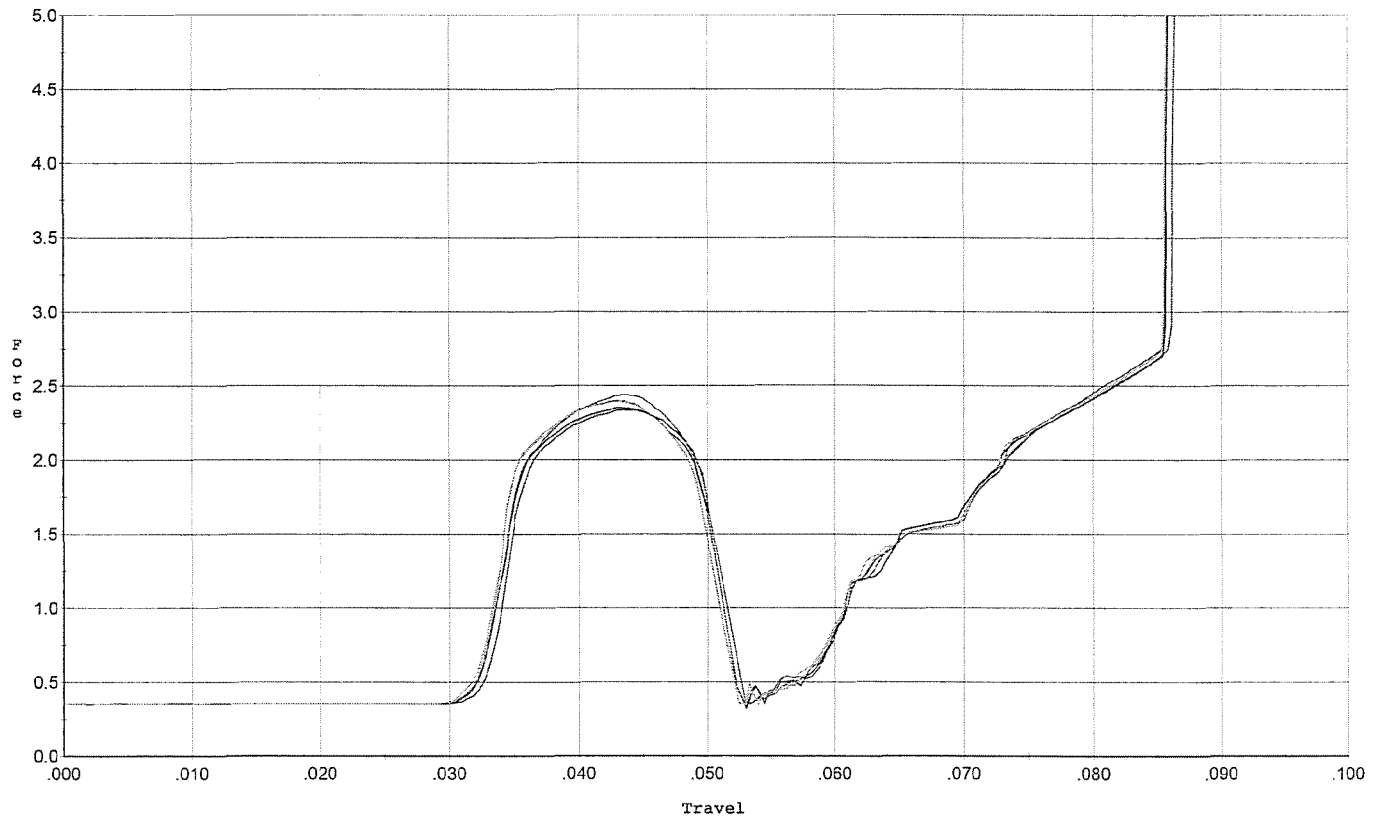
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.050	0.032	0.038	0.050		Set Trigger
2	2.586	0.051	0.032	0.038	0.052		Set Trigger
3	2.605	0.049	0.032	0.039	0.050		Set Trigger
4	2.517	0.049	0.032	0.039	0.049		Set Trigger
5	2.468	0.049	0.031	0.039	0.049		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



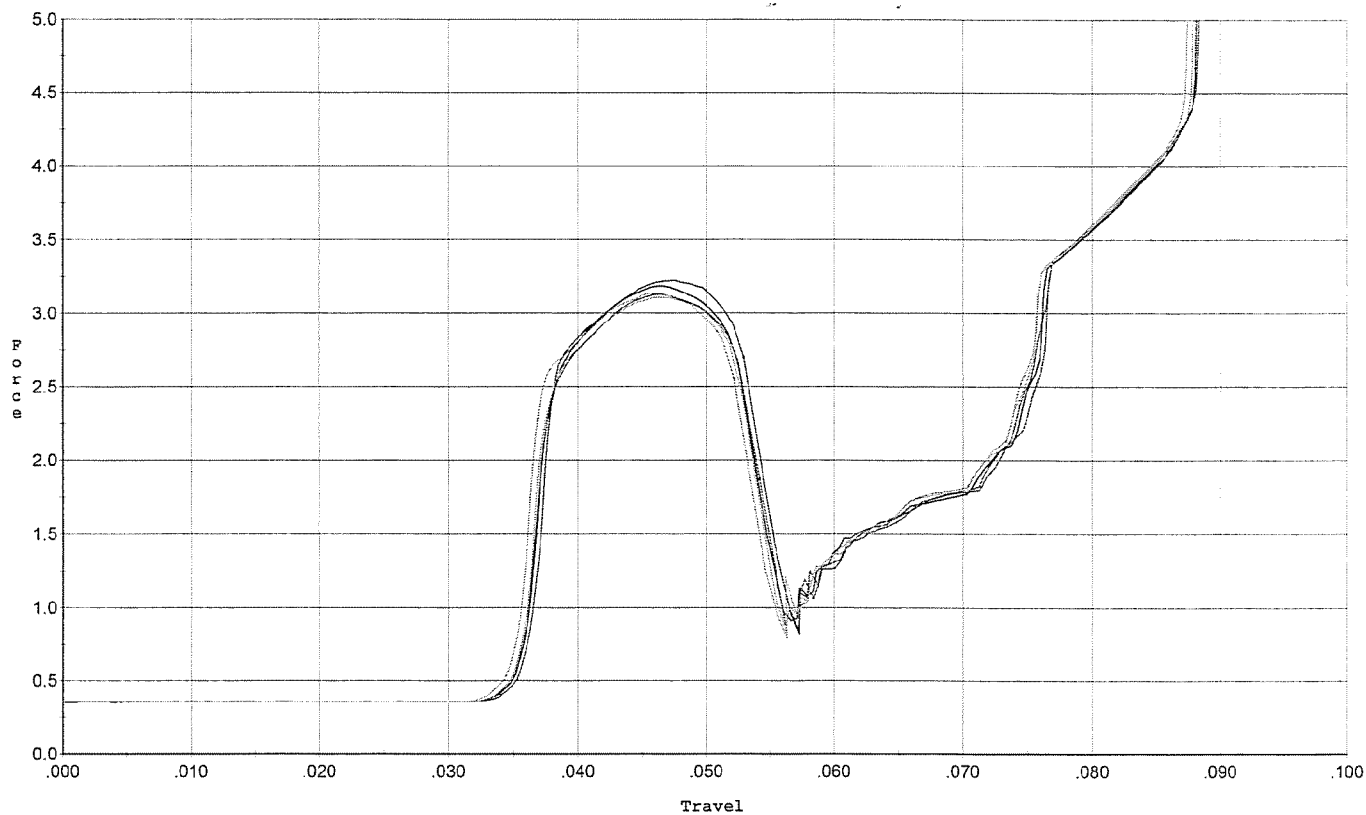
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.337	0.050	0.033	0.040	0.046		Set Trigger
2	2.351	0.050	0.032	0.040	0.047		Set Trigger
3	2.439	0.050	0.032	0.040	0.048		Set Trigger
4	2.394	0.049	0.032	0.040	0.047		Set Trigger
5	2.401	0.049	0.032	0.040	0.047		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



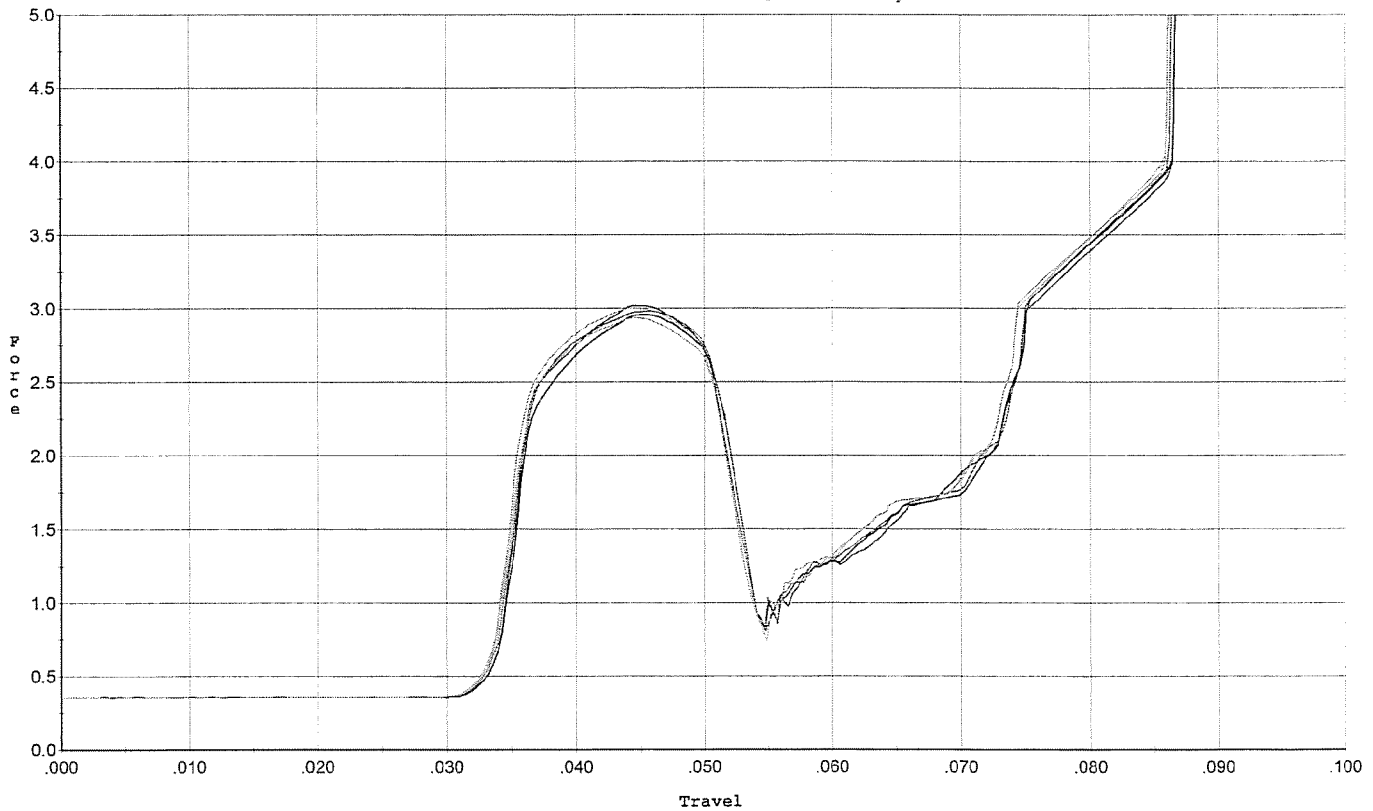
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.219	0.053	0.036	0.038	0.063		Set Trigger
2	3.182	0.052	0.035	0.038	0.061		Set Trigger
3	3.129	0.054	0.035	0.038	0.063		Set Trigger
4	3.107	0.053	0.035	0.038	0.061		Set Trigger
5	3.134	0.052	0.035	0.037	0.061		Set Trigger

AVG 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



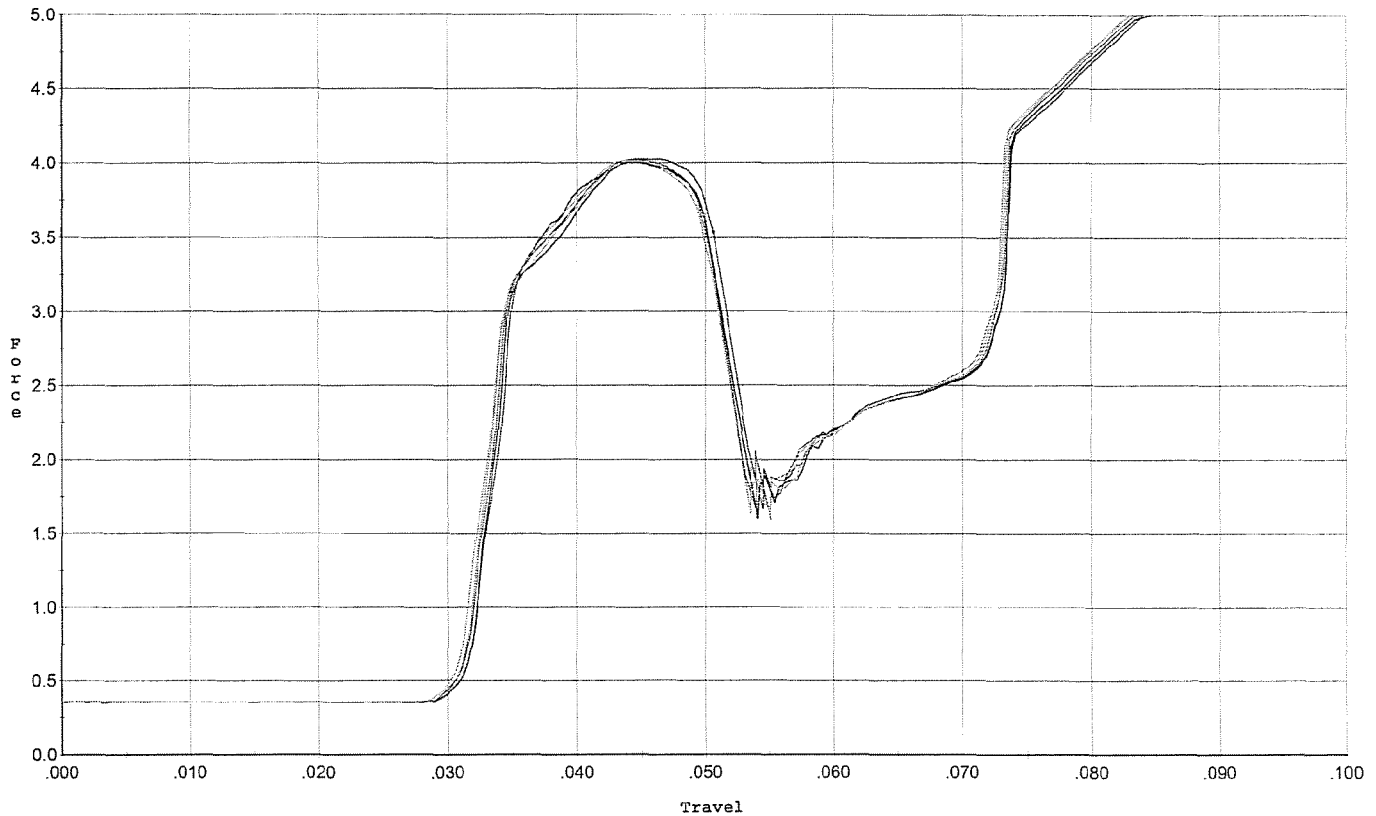
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.019	0.051	0.034	0.038	0.057		Set Trigger
2	2.957	0.052	0.034	0.038	0.058		Set Trigger
3	2.980	0.052	0.033	0.037	0.059		Set Trigger
4	2.936	0.051	0.033	0.038	0.057		Set Trigger
5	3.002	0.051	0.033	0.038	0.058		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



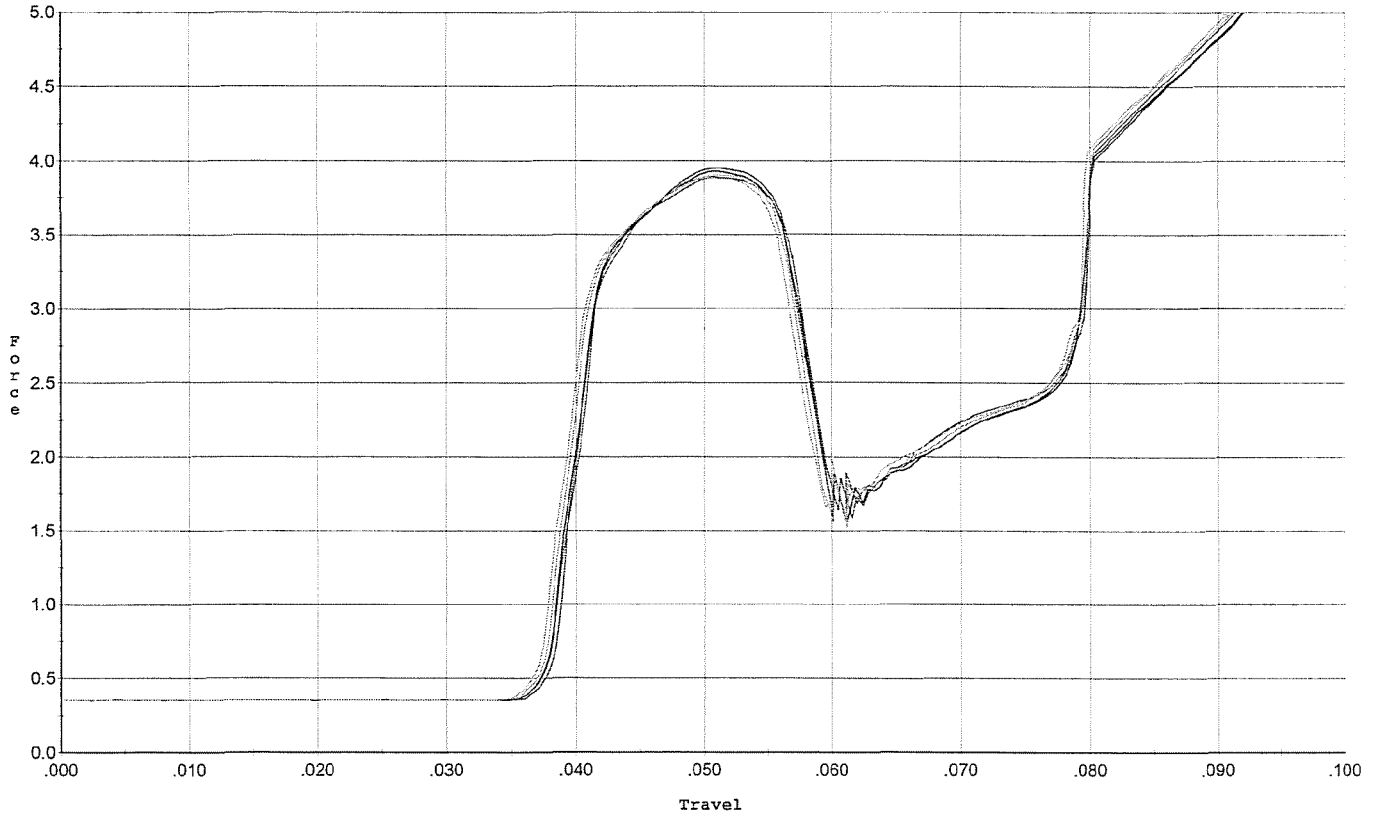
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.051	0.032	0.035	0.079		Set Trigger
2	4.001	0.050	0.032	0.035	0.076		Set Trigger
3	4.015	0.050	0.031	0.035	0.078		Set Trigger
4	4.015	0.051	0.031	0.034	0.079		Set Trigger
5	3.996	0.051	0.031	0.034	0.078		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



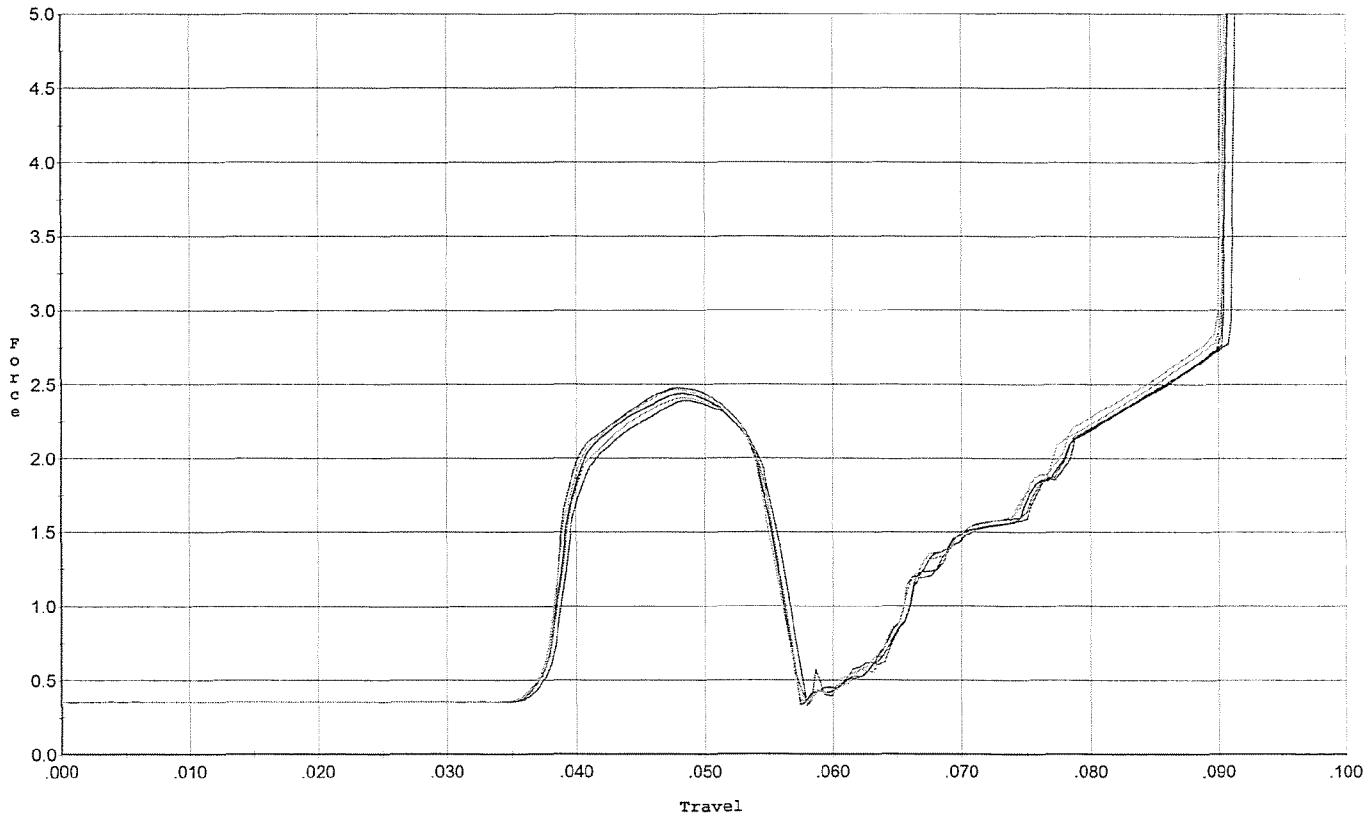
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.952	0.057	0.038	0.038	0.079		Set Trigger
2	3.932	0.057	0.037	0.038	0.080		Set Trigger
3	3.890	0.058	0.038	0.038	0.080		Set Trigger
4	3.882	0.056	0.037	0.038	0.078		Set Trigger
5	3.904	0.056	0.037	0.038	0.079		Set Trigger

Avg 3.91

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



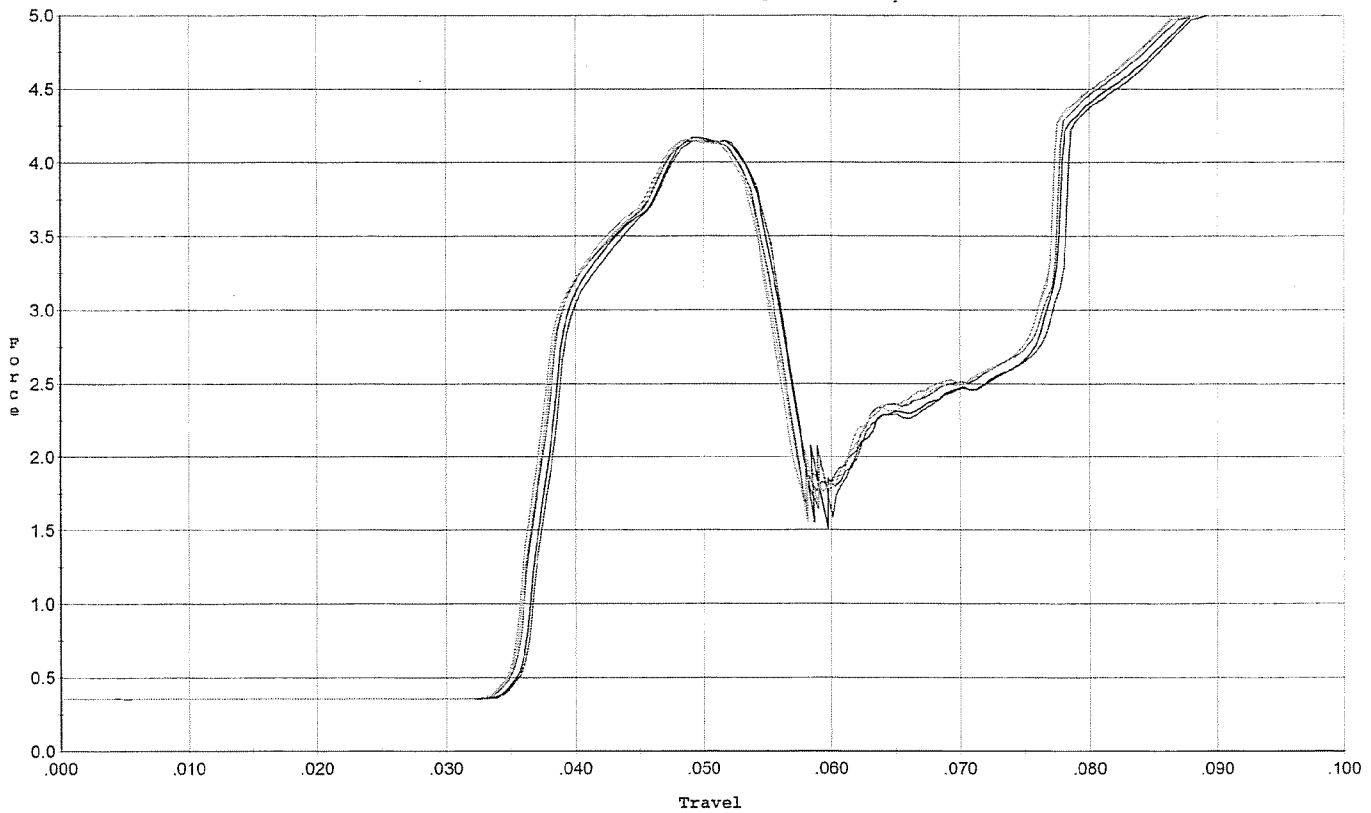
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.056	0.038	0.040	0.050		Set Trigger
2	2.441	0.055	0.038	0.040	0.050		Set Trigger
3	2.477	0.055	0.038	0.040	0.051		Set Trigger
4	2.410	0.055	0.038	0.040	0.050		Set Trigger
5	2.464	0.054	0.037	0.040	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.055	0.036	0.037	0.080		Set Trigger
2	4.169	0.056	0.036	0.037	0.082		Set Trigger
3	4.150	0.055	0.035	0.037	0.081		Set Trigger
4	4.158	0.054	0.035	0.036	0.080		Set Trigger
5	4.158	0.056	0.035	0.037	0.083		Set Trigger

Avg 4.15