

G6778842

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

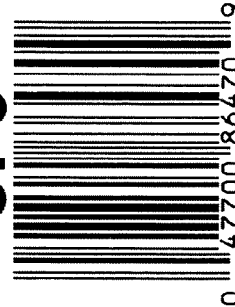


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778842**UPC**

GUN SERIAL # G 6778842

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	LW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.025</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-19-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>262</u> <u>259</u> <u>257</u> <u>253</u> <u>250</u>	9-24-08	LW
	C) FUNCTION		9-24-08	TL
690	PACK		12-5-08	BSN

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.5 LBS INITIAL PULL FORCE 2.5 LBS
2.5 LBS INITIAL PULL FORCE 2.5 LBS
2.5 LBS INITIAL PULL FORCE 2.5 LBS

DATE

9-16-08

TESTER

TAE

	2.5 LBS INITIAL	2.5 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.5 LBS		COMMENTS
PULL #1	276	262		251	
PULL #2	273	240		284	
PULL #3	273	247		253	
PULL #4	272	239		261	
PULL #5	267	206		256	
TOTAL	1361	1192		1305	
AVERAGE	272	238		261	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES			COMMENTS
PULL #1	340	353			
PULL #2	339	340			
PULL #3	334	309			
PULL #4	348	317			
PULL #5	334	315			
TOTAL	1695	1634			
AVERAGE	339	326			

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	424	425		432
PULL #2	427	414		424
PULL #3	402	413		436
PULL #4	408	413		411
PULL #5	408	475		418
TOTAL	2069	2140		2121
AVERAGE	413	428		424