

66778843

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6778843

owner registration sticker



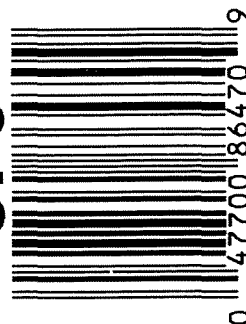
G6778843

BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778843**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778843

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	RBN
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BAH	9-9-08	BAH
490	MAGNAFLUX BOLT		8/24/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0058201

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	9-29-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-29-08	TC
	J) ASSEMBLE STOCK			9-25-08	PPD
	K) ASSEMBLE SWIVEL STUDS			9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	9-29-08	L. JH
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-29-08	TC
670	FINAL INSPECTION A) HEADSPACE			9-29-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>.268</u> <u>.276</u> <u>.273</u> <u>.262</u> <u>.279</u>	9-29-08	R. Z.
	C) FUNCTION			9-29-08	TC
690	PACK			12/3/08	Fm

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1. 2.0 LBS
2. 2.0 LBS
3. 2.0 LBS
4. 2.0 LBS

DATE

9-19-08

TESTER

TAE

	2.0 LBS INITIAL	2.0 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.0 LBS		COMMENTS
PULL #1	233	225		291	
PULL #2	242	248		292	
PULL #3	216	233		278	
PULL #4	252	230		259	
PULL #5	225	226		259	
TOTAL	1168	1162		1379	
AVERAGE	233	232		275	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	325	330		
PULL #2	321	313		
PULL #3	361	320		
PULL #4	348	325		
PULL #5	324	324		
TOTAL	1679	1612		
AVERAGE	335	322		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	446	429		499
PULL #2	451	414		430
PULL #3	441	419		419
PULL #4	423	419		428
PULL #5	430	450		405
TOTAL	2191	2129		2181
AVERAGE	438	425		436