

G6778848

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



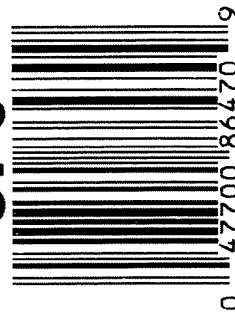
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778848

UPC



BM FORM

GUN SERIAL #

G 677 8848

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	PSN
475	DRILL AND TAP SIGHT HOLES	208 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	8-22-08	BSN
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/23/08	RG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	LTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

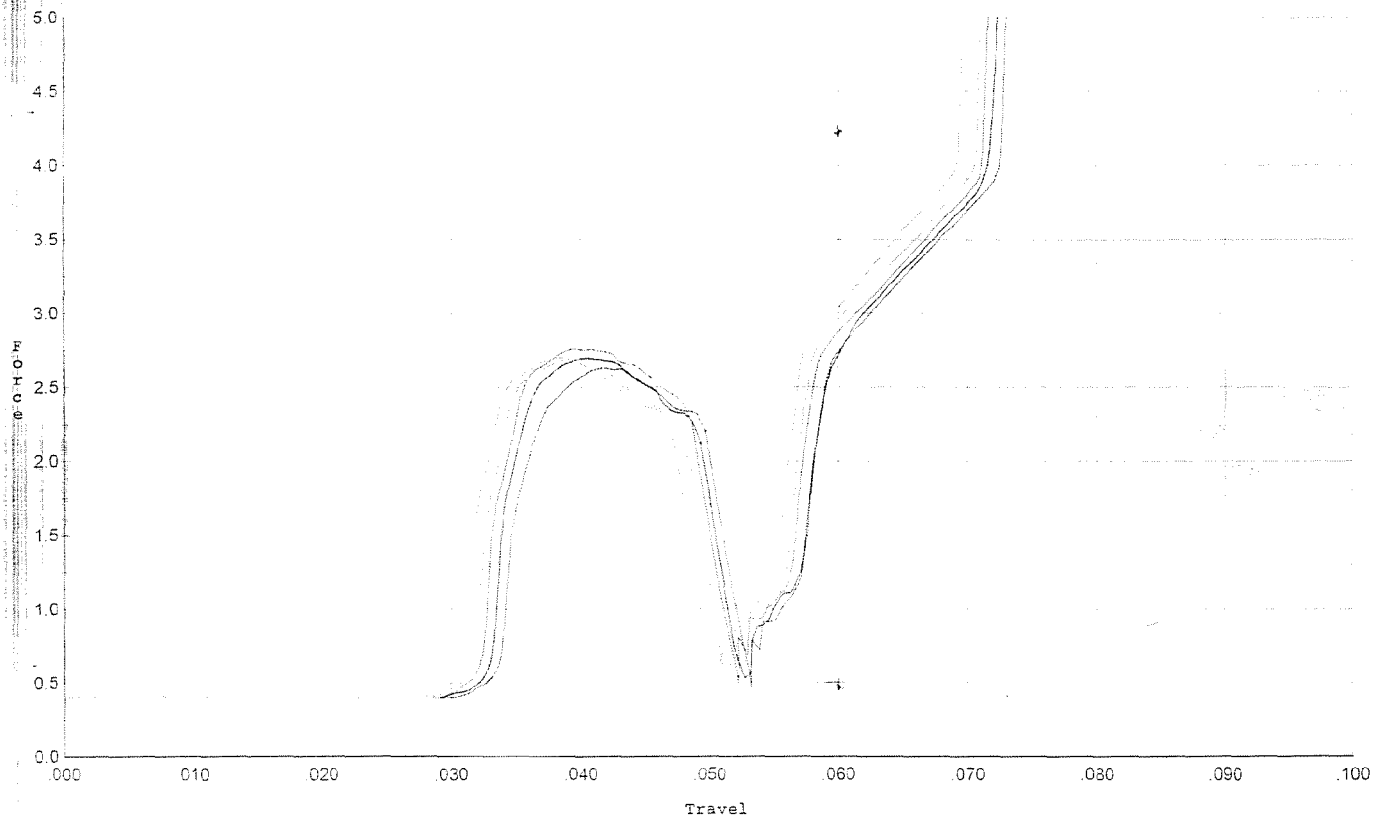
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-5-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-5-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-5-09	RN
	J) ASSEMBLE STOCK		1-20-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-5-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-5-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.47</u> <u>2.34</u> <u>2.35</u> <u>2.36</u>	1-30-09	WN
	C) FUNCTION		2-5-09	RN
690	PACK		2-20-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



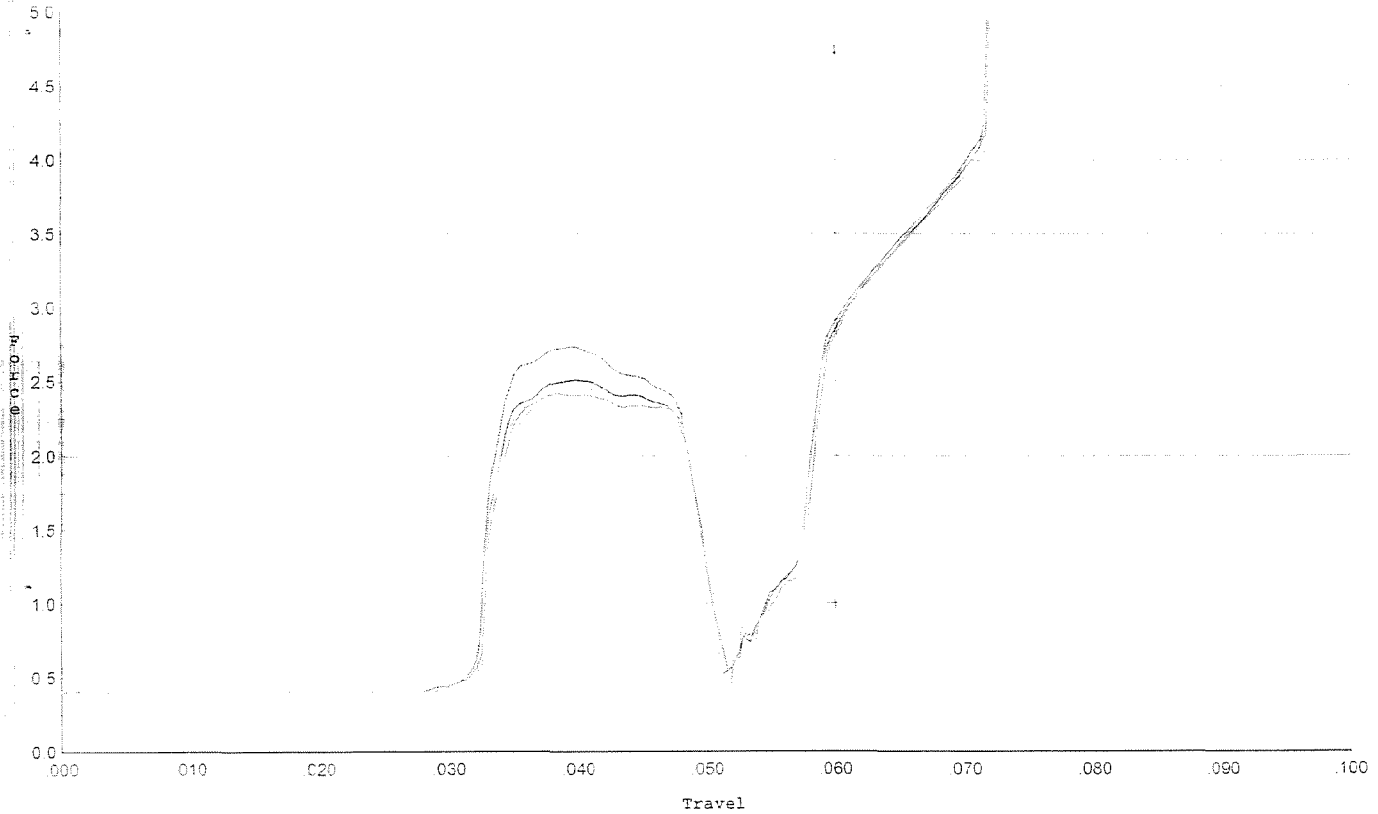
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.050	0.034	0.029	0.052		Set Trigger
2	2.695	0.049	0.033	0.029	0.053		Set Trigger
3	2.755	0.049	0.032	0.029	0.054		Set Trigger
4	2.686	0.049	0.032	0.029	0.053		Set Trigger
5	2.698	0.047	0.031	0.028	0.052		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



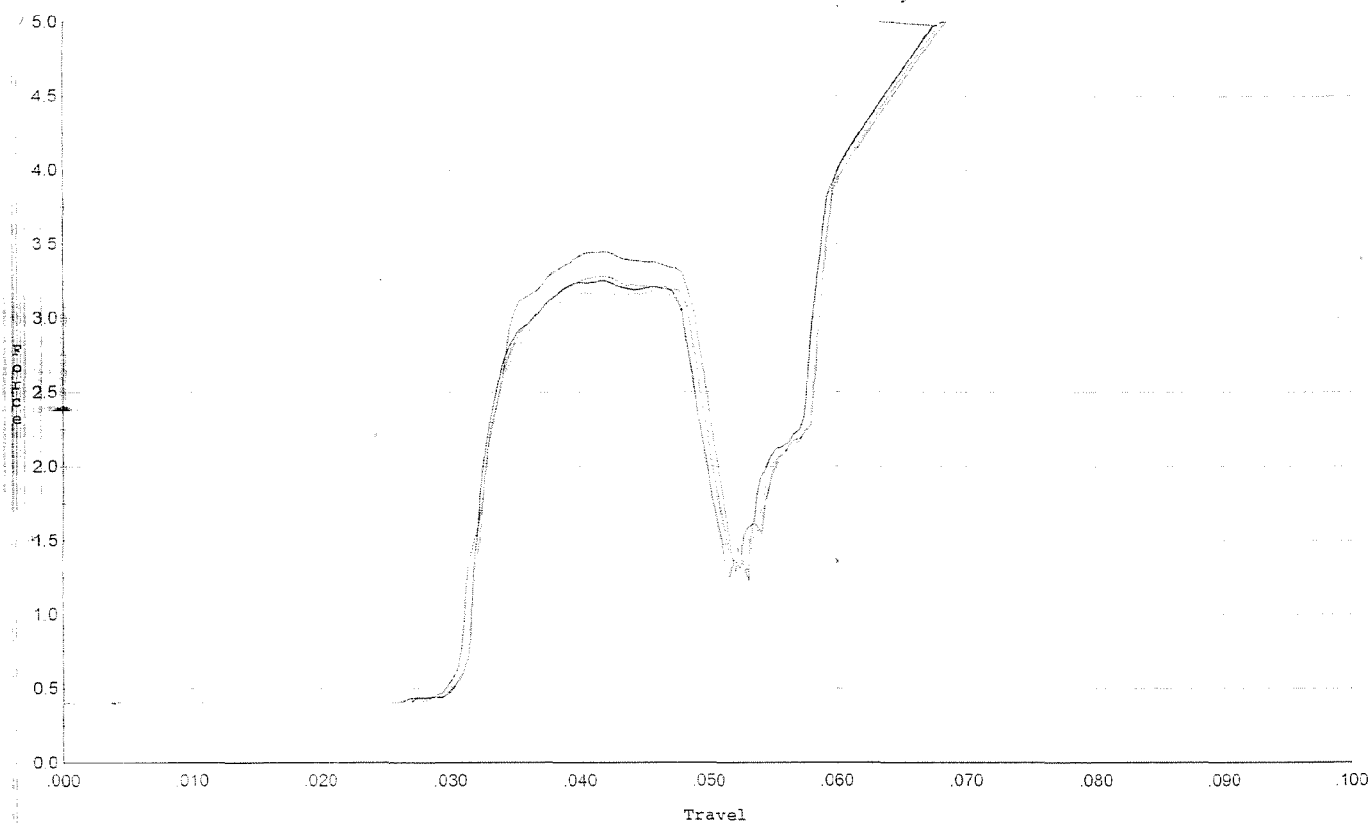
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.730	0.048	0.032	0.029	0.053		Set Trigger
2	2.512	0.048	0.032	0.029	0.051		Set Trigger
3	2.420	0.048	0.033	0.030	0.049		Set Trigger
4	2.466	0.048	0.032	0.029	0.050		Set Trigger
5	2.451	0.050	0.033	0.029	0.051		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



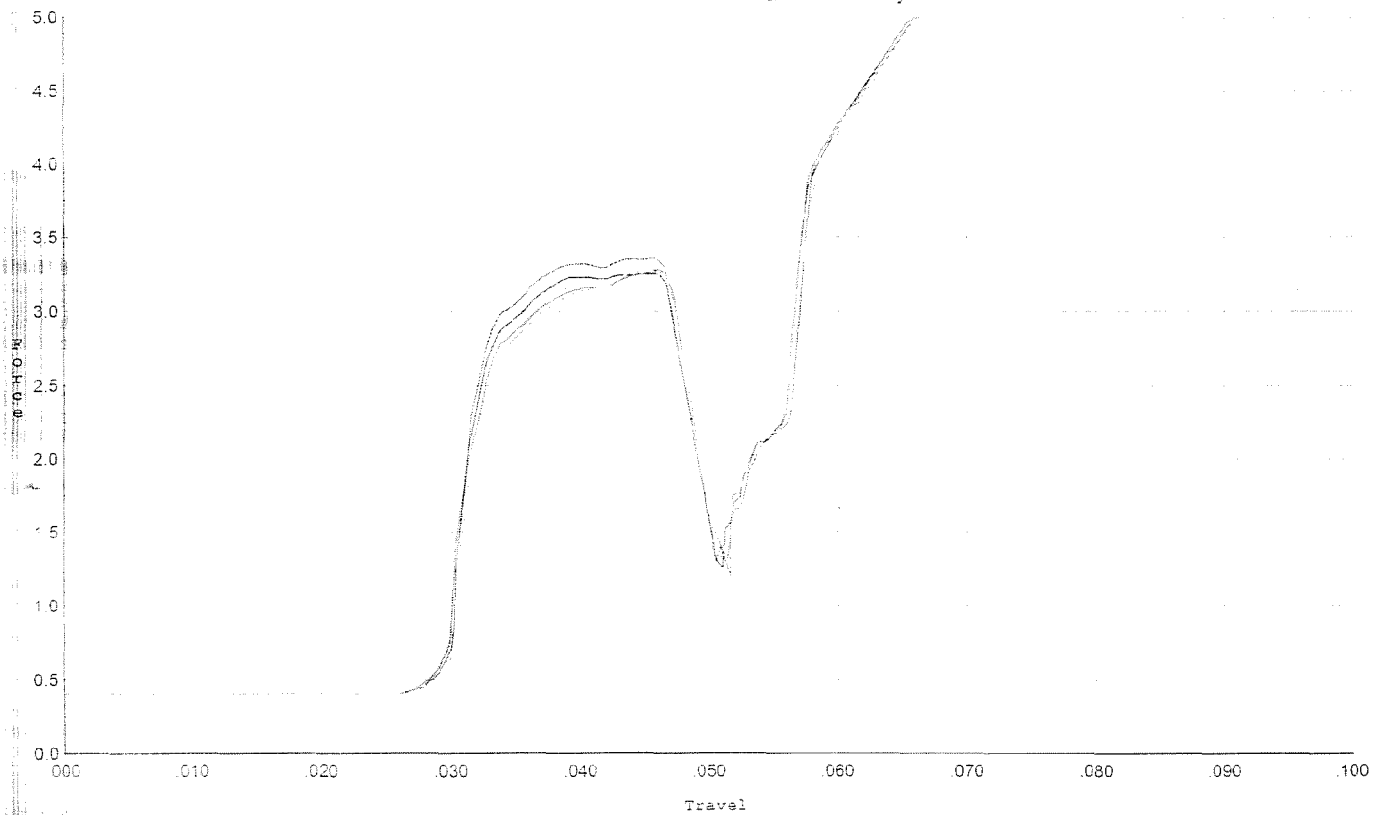
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.447	0.049	0.030	0.027	0.069		Set Trigger
2	3.251	0.048	0.031	0.028	0.063		Set Trigger
3	3.281	0.048	0.031	0.028	0.065		Set Trigger
4	3.183	0.049	0.031	0.028	0.064		Set Trigger
5	3.205	0.048	0.031	0.028	0.064		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



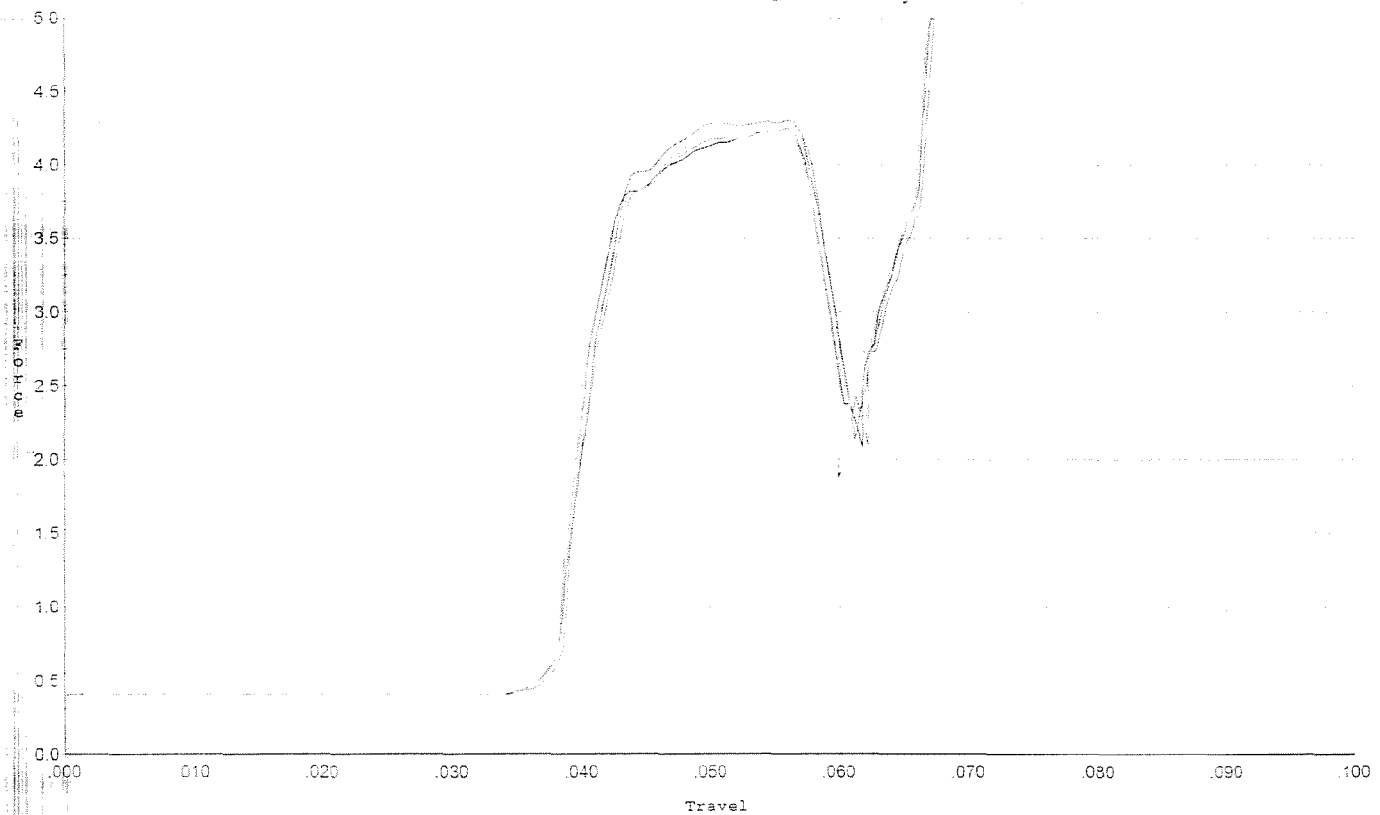
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.047	0.030	0.027	0.067		Set Trigger
2	3.252	0.049	0.030	0.027	0.066		Set Trigger
3	3.284	0.047	0.029	0.027	0.064		Set Trigger
4	3.250	0.047	0.030	0.027	0.063		Set Trigger
5	3.269	0.047	0.030	0.027	0.064		Set Trigger

A.3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



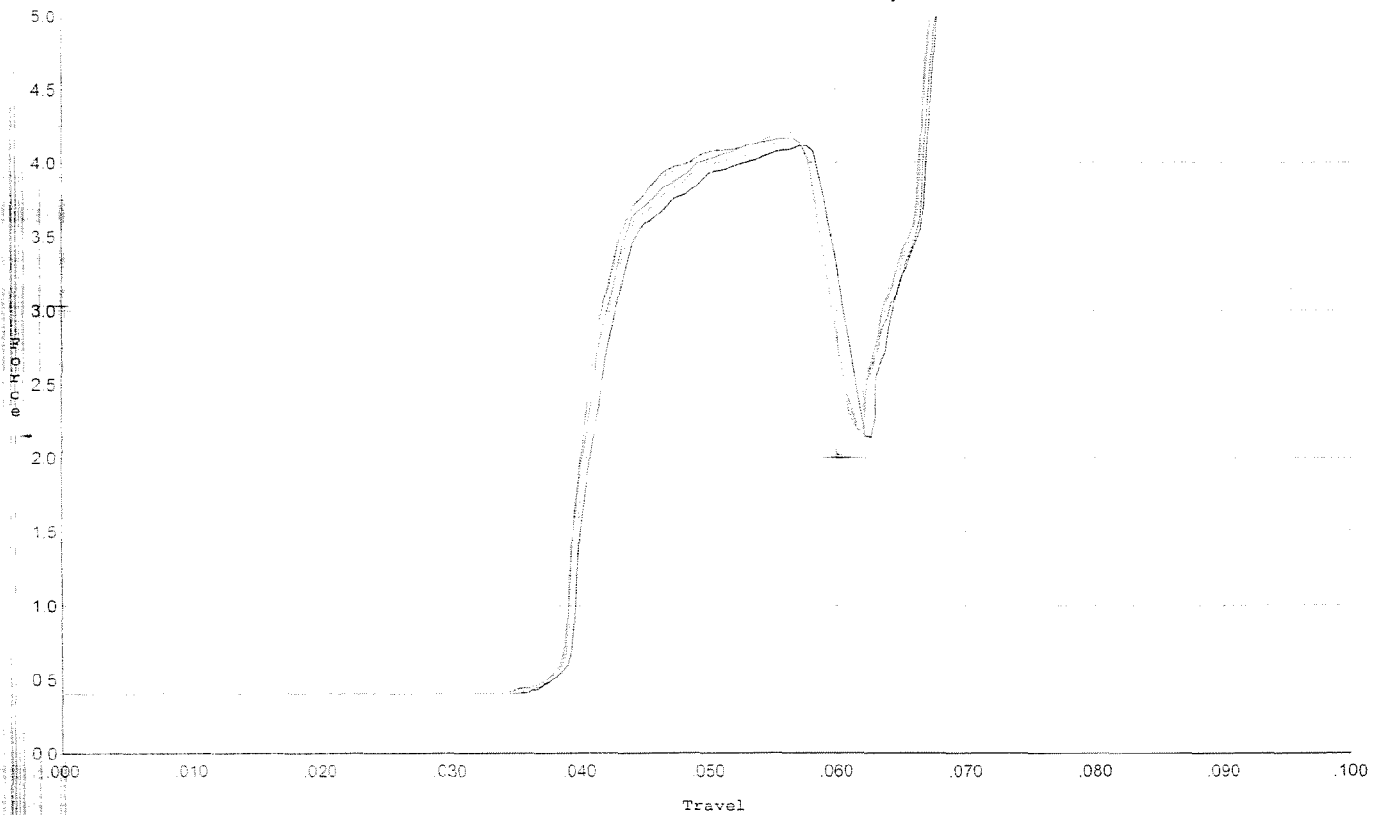
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.058	0.038	0.014	0.094		Set Trigger
2	4.252	0.057	0.038	0.014	0.091		Set Trigger
3	4.272	0.058	0.038	0.014	0.091		Set Trigger
4	4.260	0.057	0.038	0.014	0.090		Set Trigger
5	4.258	0.058	0.038	0.014	0.091		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



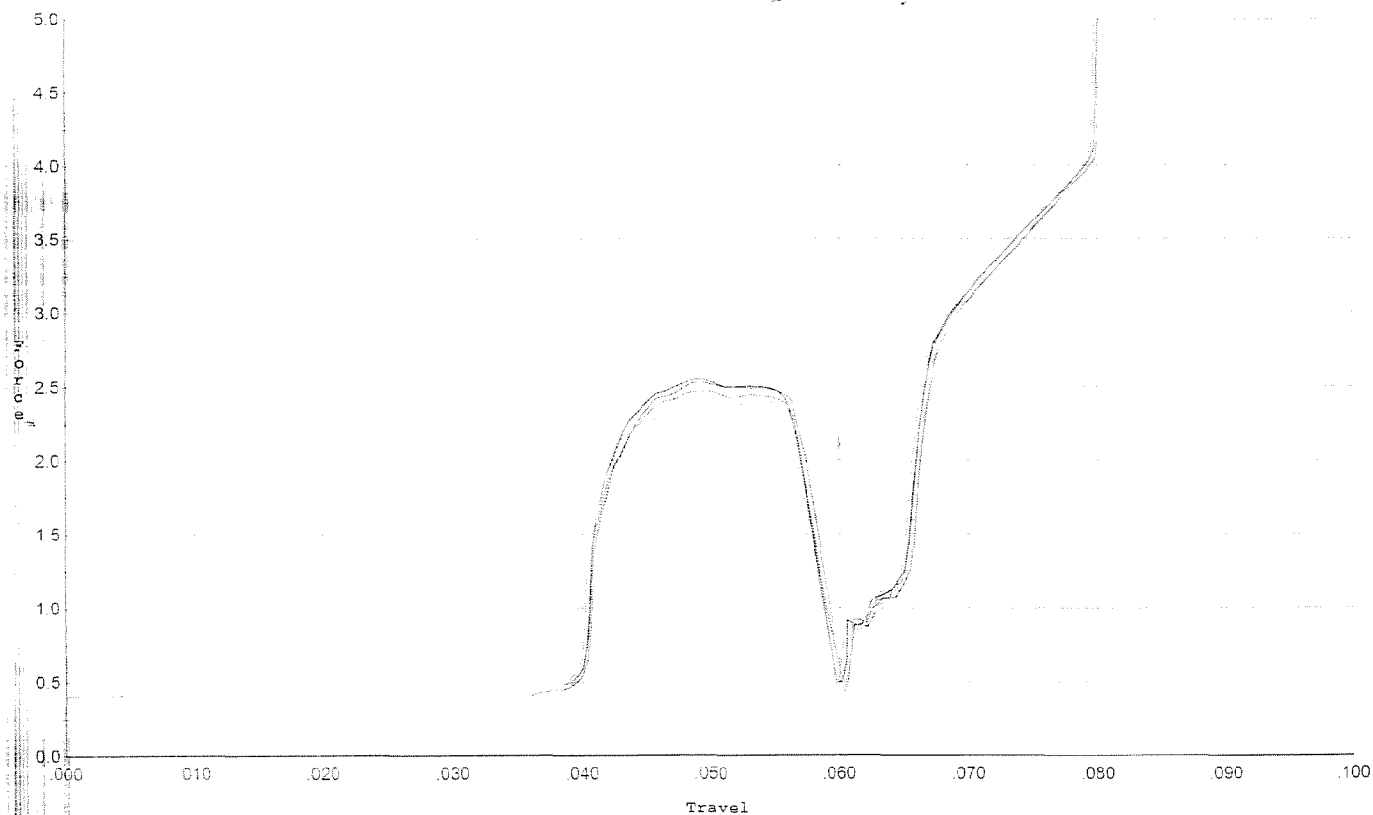
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.058	0.039	0.016	0.089		Set Trigger
2	4.115	0.060	0.039	0.015	0.090		Set Trigger
3	4.206	0.058	0.039	0.015	0.089		Set Trigger
4	4.171	0.058	0.039	0.015	0.087		Set Trigger
5	4.226	0.058	0.039	0.015	0.089		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



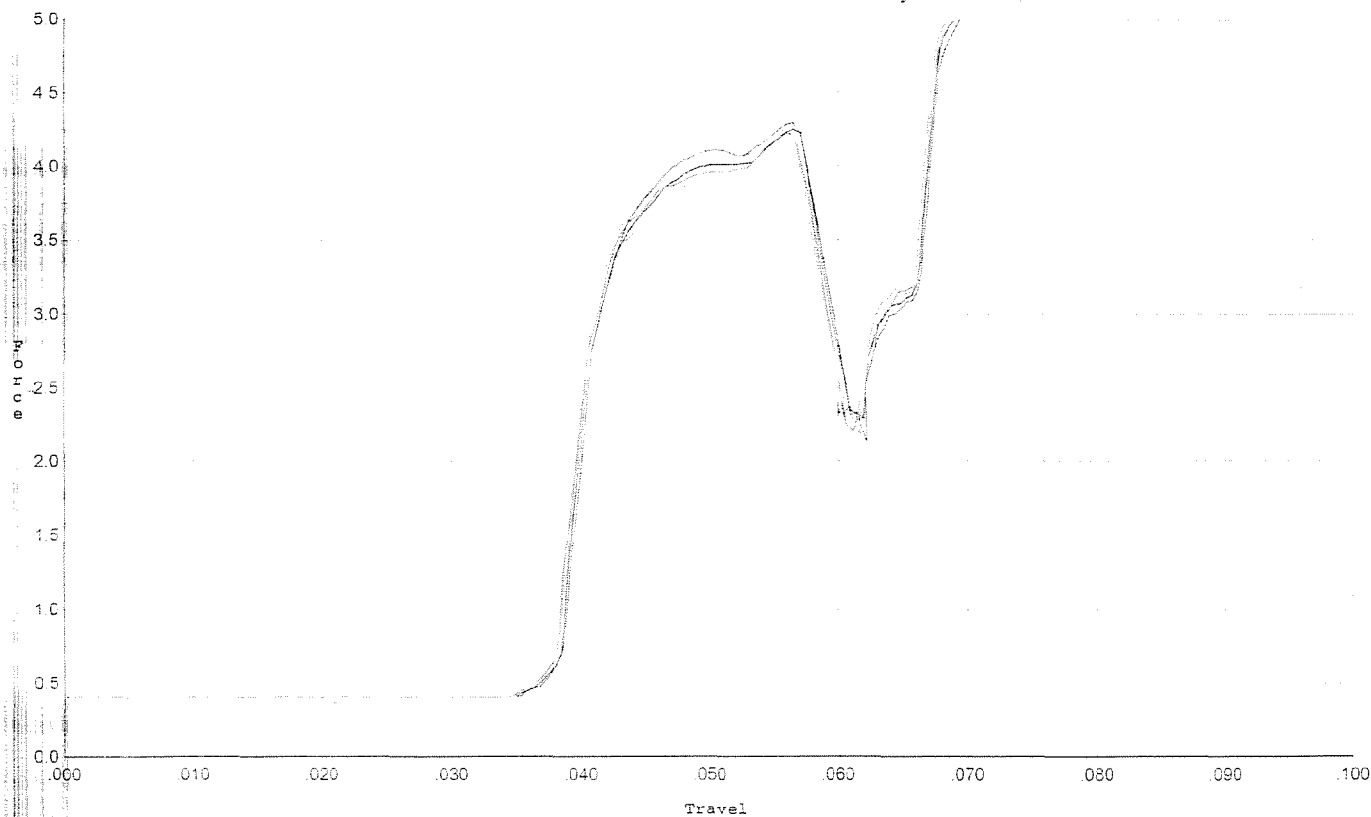
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.057	0.040	0.029	0.056		Set Trigger
2	2.550	0.057	0.040	0.029	0.056		Set Trigger
3	2.471	0.057	0.040	0.029	0.055		Set Trigger
4	2.401	0.058	0.040	0.029	0.055		Set Trigger
5	2.493	0.057	0.040	0.029	0.056		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.057	0.038	0.022	0.088		Set Trigger
2	4.255	0.059	0.038	0.022	0.091		Set Trigger
3	4.224	0.058	0.038	0.022	0.089		Set Trigger
4	4.198	0.057	0.038	0.022	0.087		Set Trigger
5	4.263	0.059	0.038	0.022	0.091		Set Trigger

A-4.24