

66778849

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

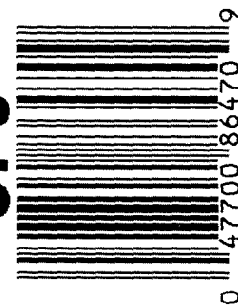
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778849

UPC



GUN SERIAL # G 6778849

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE		8-21-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 22 2008 OPERATOR BH	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BH
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-26	a
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

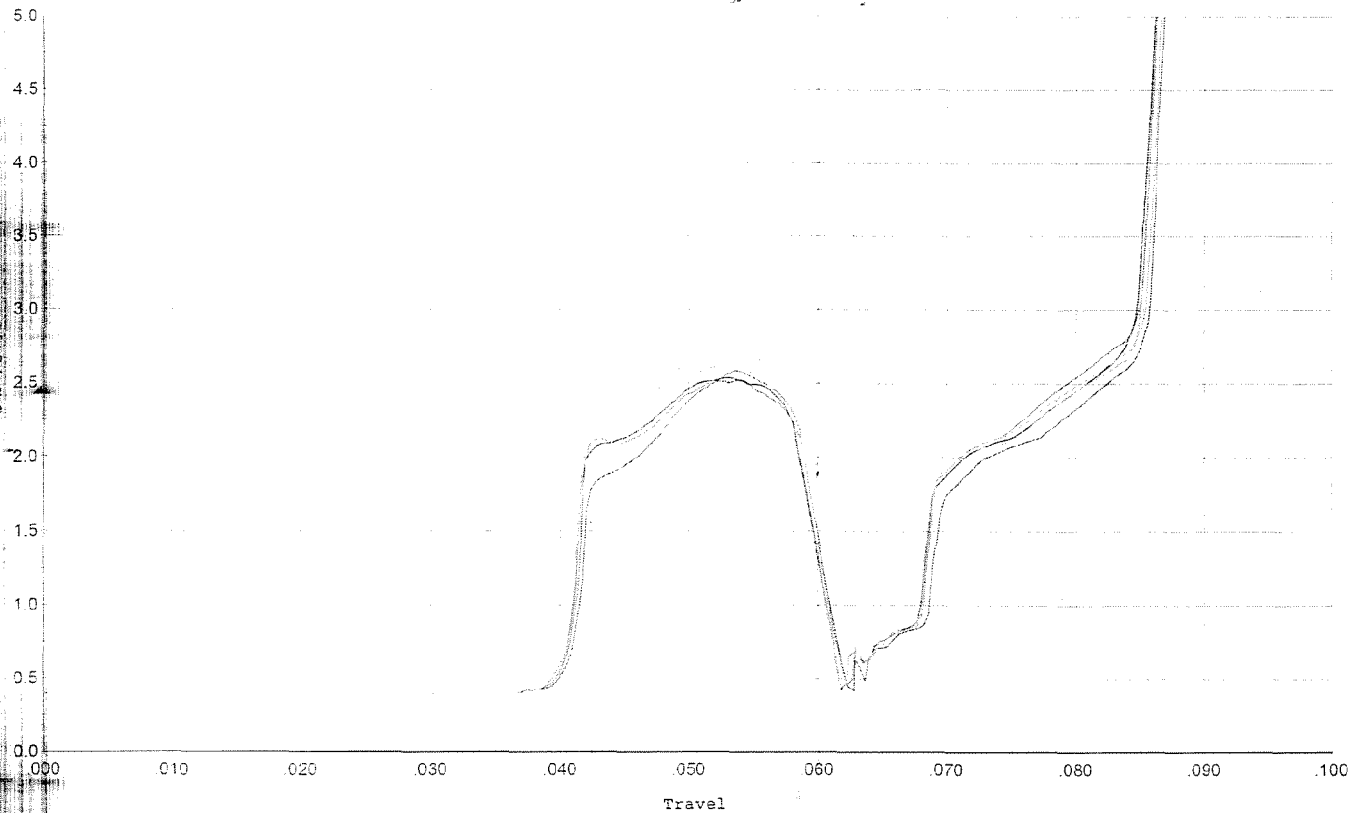
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-2-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-2-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	LD
	J) ASSEMBLE STOCK		1-21-09	RJR
	K) ASSEMBLE SWIVEL STUDS		2-2-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-2-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.78</u> <u>2.79</u> <u>2.62</u> <u>2.67</u>	1-30-09	WV
	C) FUNCTION		2-2-09	LD
690	PACK		2/11/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



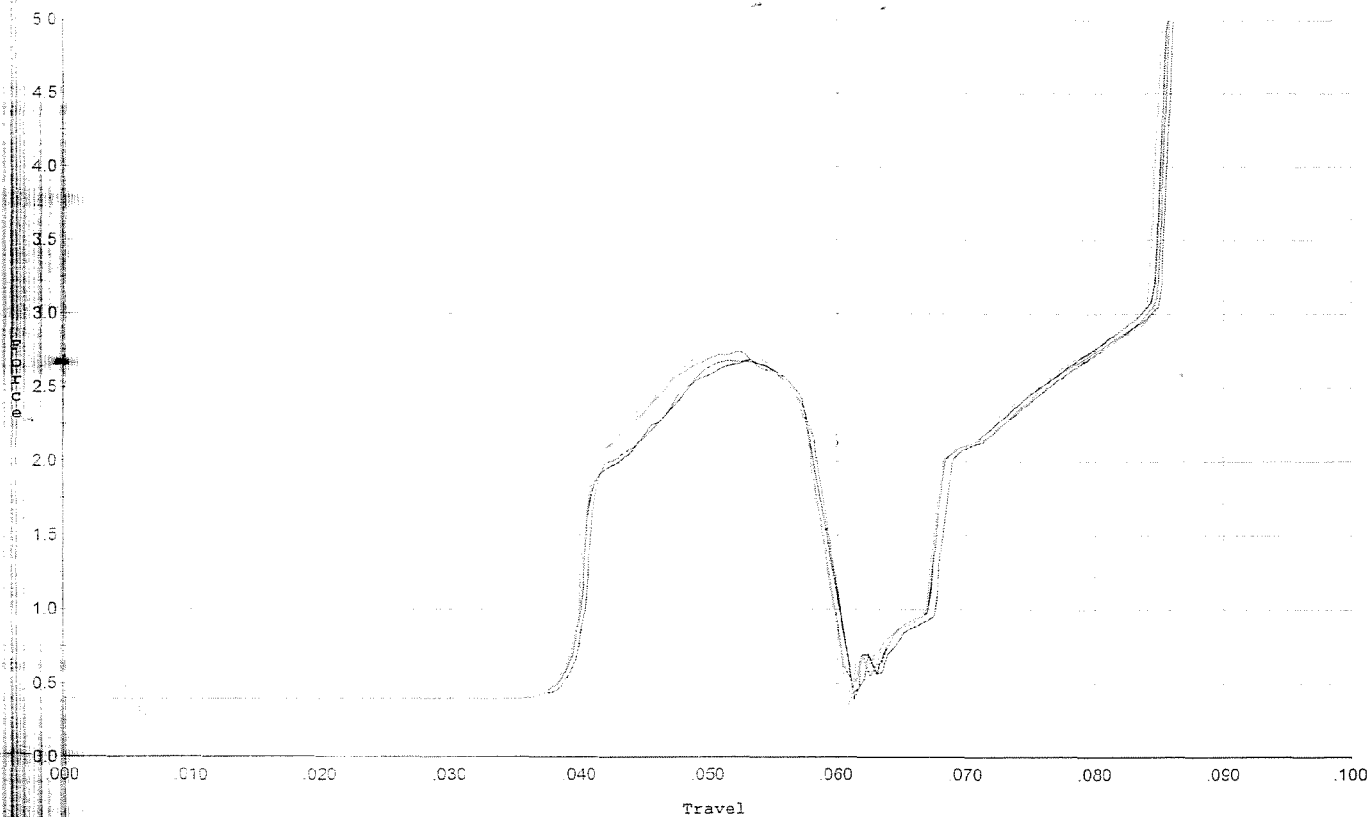
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.059	0.041	0.034	0.056		Set Trigger
2	2.535	0.060	0.040	0.033	0.059		Set Trigger
3	2.585	0.059	0.040	0.033	0.058		Set Trigger
4	2.661	0.059	0.040	0.034	0.060		Set Trigger
5	2.723	0.060	0.040	0.033	0.062		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



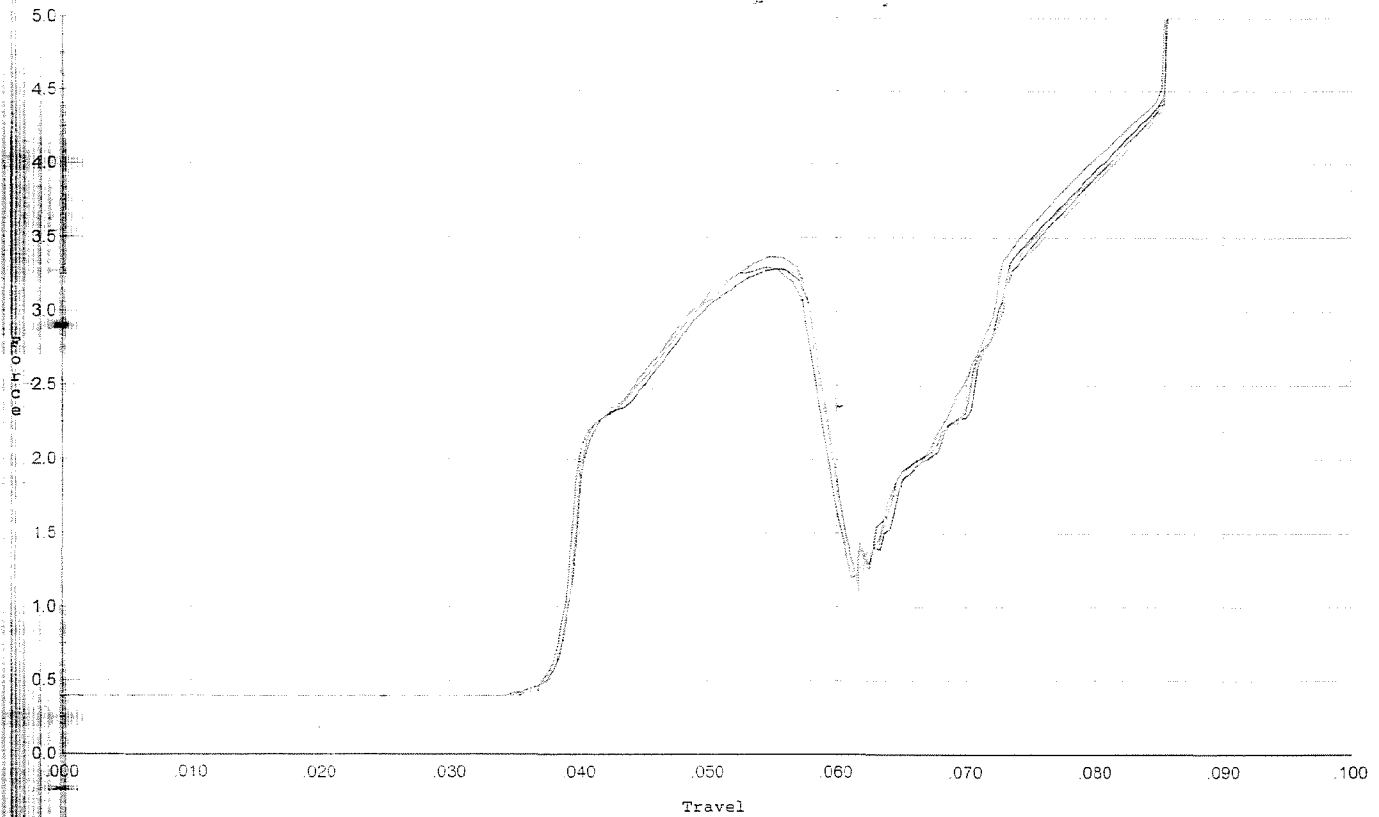
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.681	0.058	0.039	0.034	0.060		Set Trigger
2	2.685	0.059	0.039	0.033	0.060		Set Trigger
3	2.740	0.058	0.039	0.034	0.060		Set Trigger
4	2.797	0.058	0.039	0.033	0.061		Set Trigger
5	2.791	0.058	0.039	0.034	0.061		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



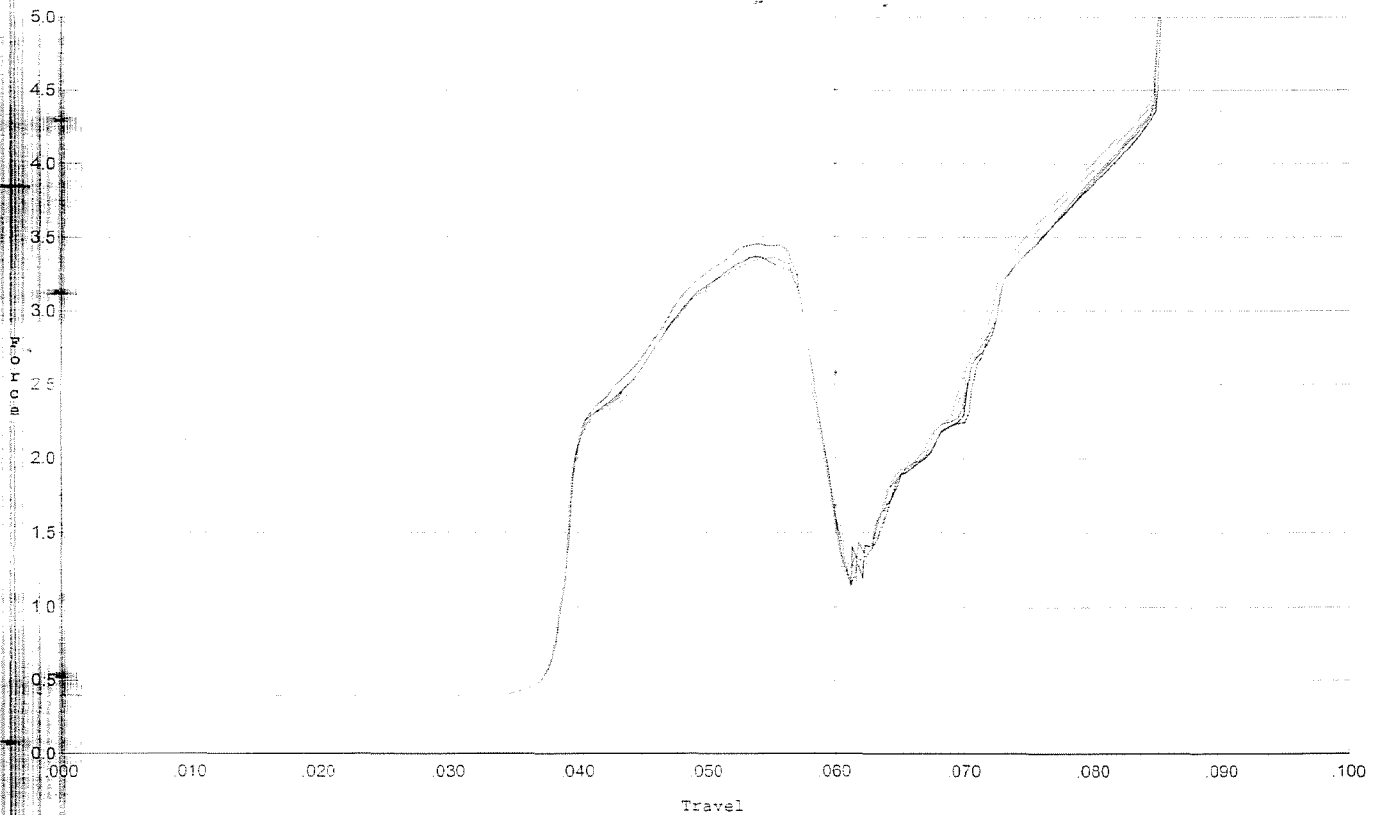
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.057	0.038	0.033	0.070		Set Trigger
2	3.289	0.058	0.039	0.032	0.070		Set Trigger
3	3.373	0.058	0.038	0.032	0.071		Set Trigger
4	3.360	0.059	0.038	0.032	0.072		Set Trigger
5	3.292	0.058	0.038	0.032	0.069		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



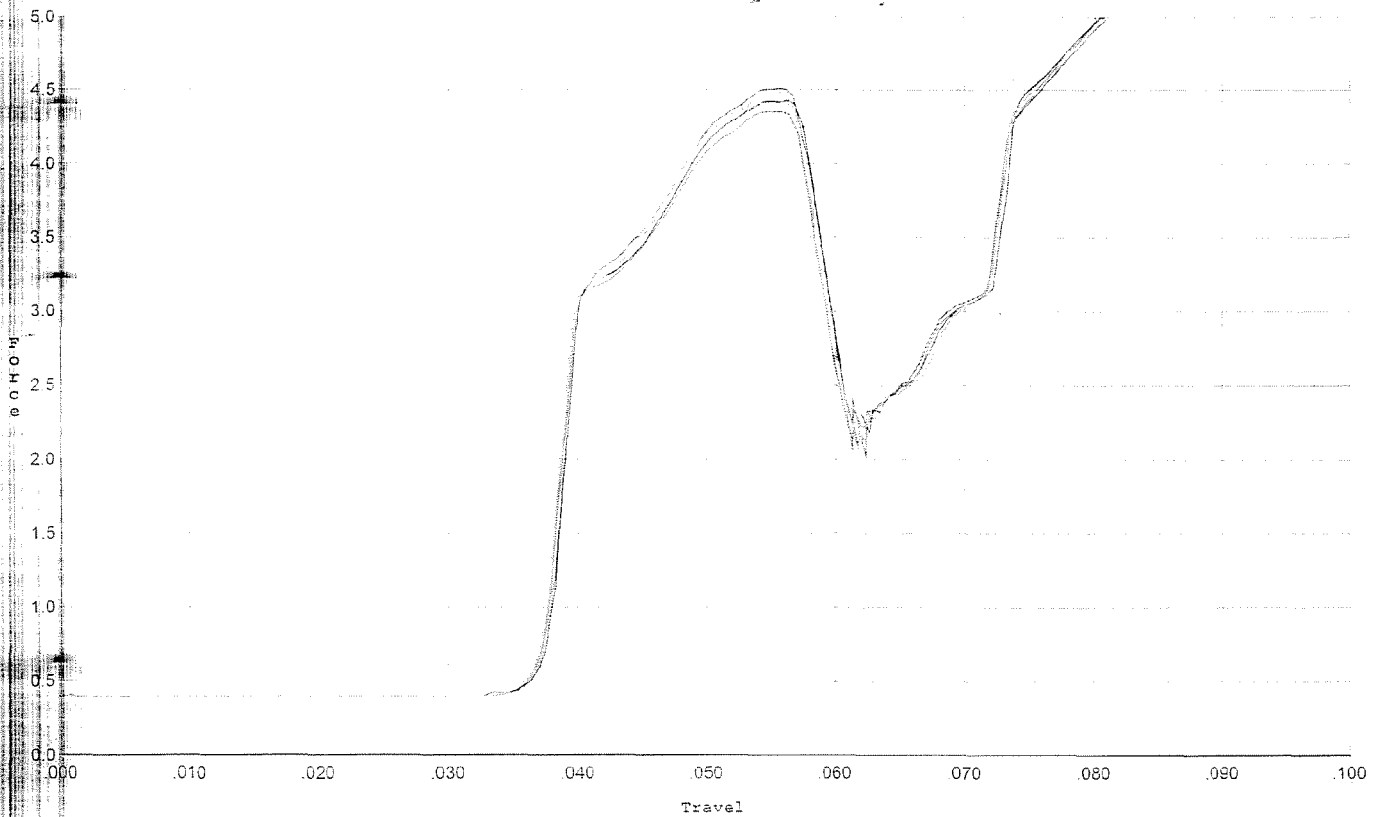
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.057	0.038	0.032	0.072		Set Trigger
2	3.368	0.057	0.038	0.032	0.071		Set Trigger
3	3.366	0.057	0.038	0.032	0.071		Set Trigger
4	3.306	0.057	0.038	0.032	0.069		Set Trigger
5	3.303	0.058	0.038	0.032	0.071		Set Trigger

17-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



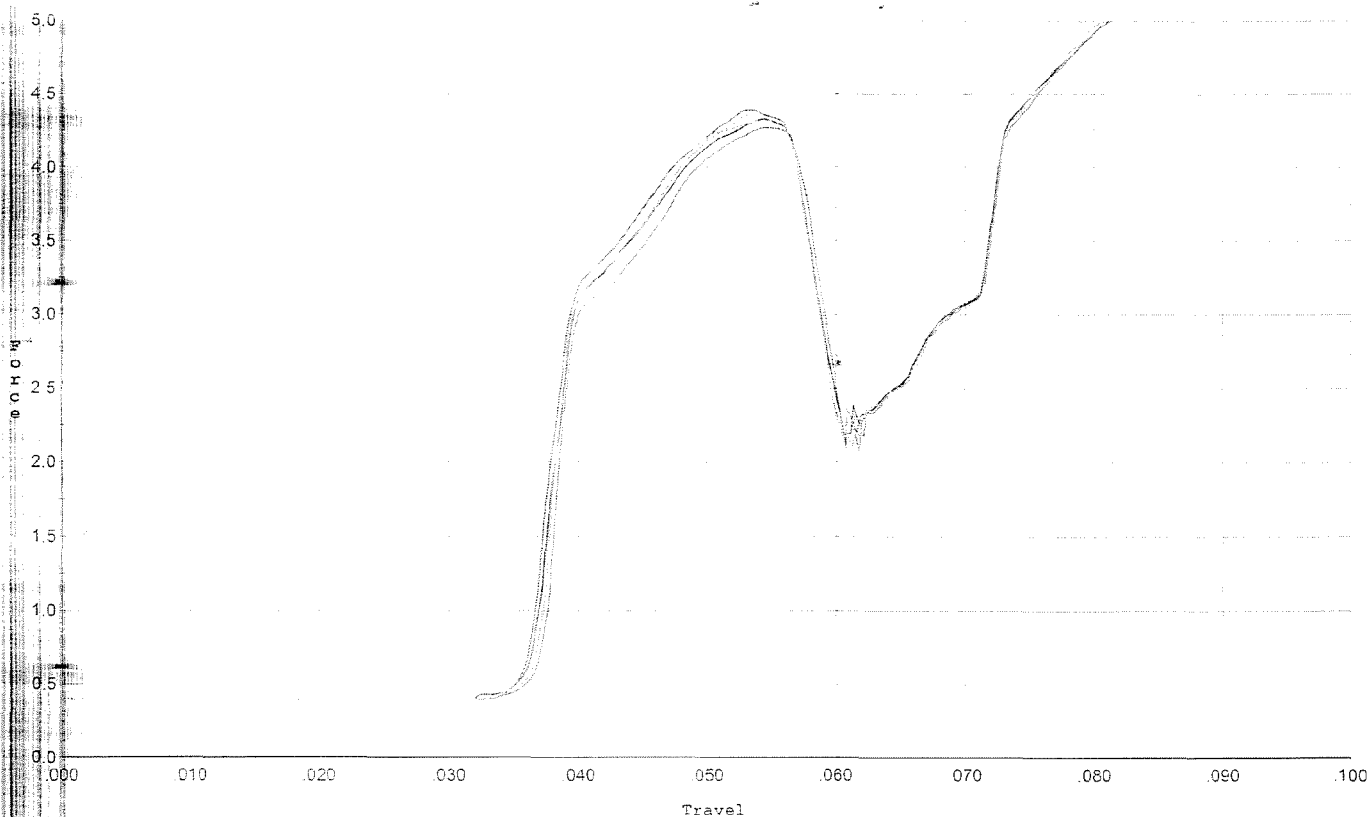
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.512	0.058	0.037	0.030	0.094		Set Trigger
2	4.429	0.058	0.037	0.030	0.092		Set Trigger
3	4.353	0.057	0.037	0.030	0.090		Set Trigger
4	4.415	0.059	0.037	0.030	0.095		Set Trigger
5	4.488	0.057	0.037	0.030	0.091		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



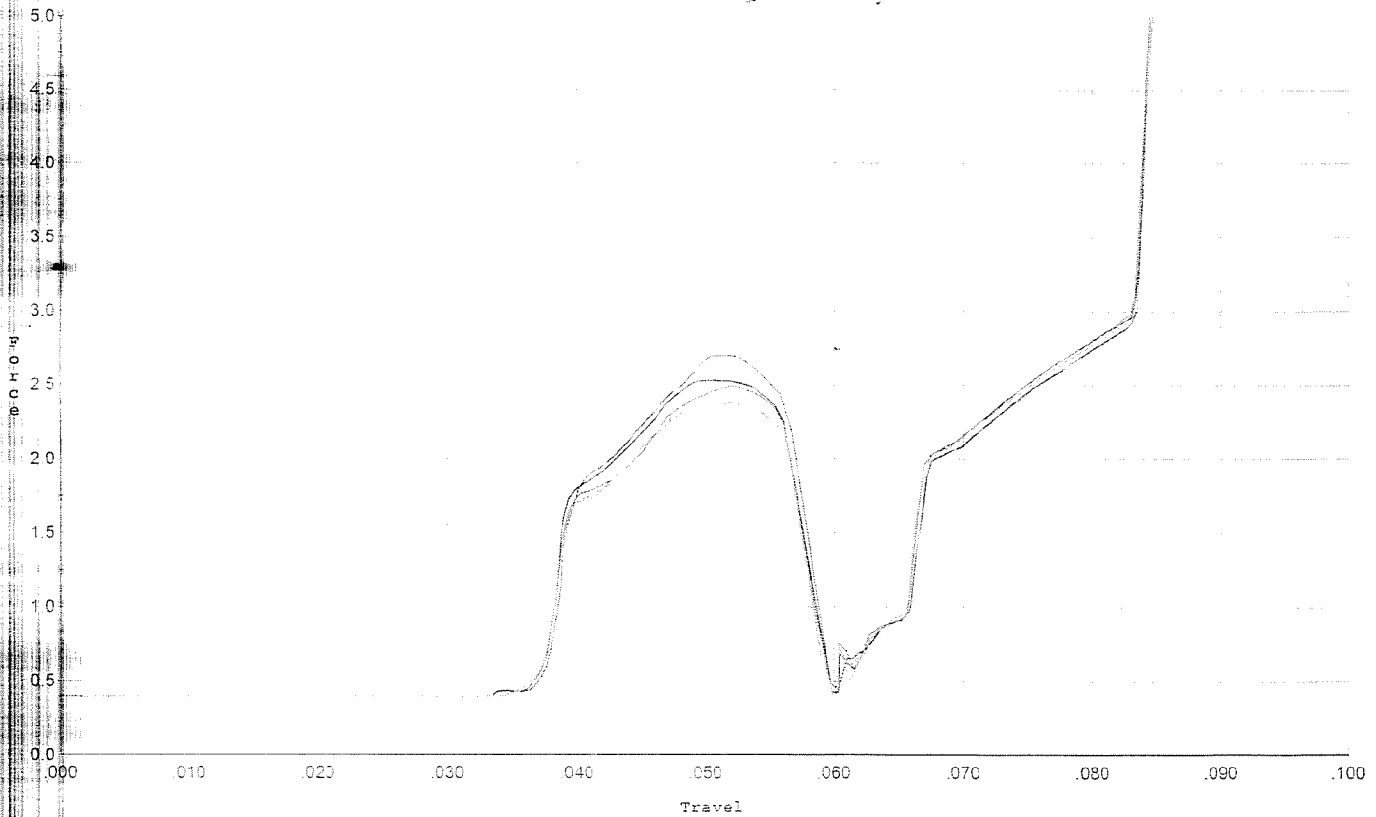
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.057	0.036	0.030	0.093		Set Trigger
2	4.326	0.057	0.036	0.030	0.091		Set Trigger
3	4.269	0.058	0.037	0.030	0.091		Set Trigger
4	4.394	0.056	0.037	0.030	0.091		Set Trigger
5	4.318	0.057	0.036	0.030	0.091		Set Trigger

A. 4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



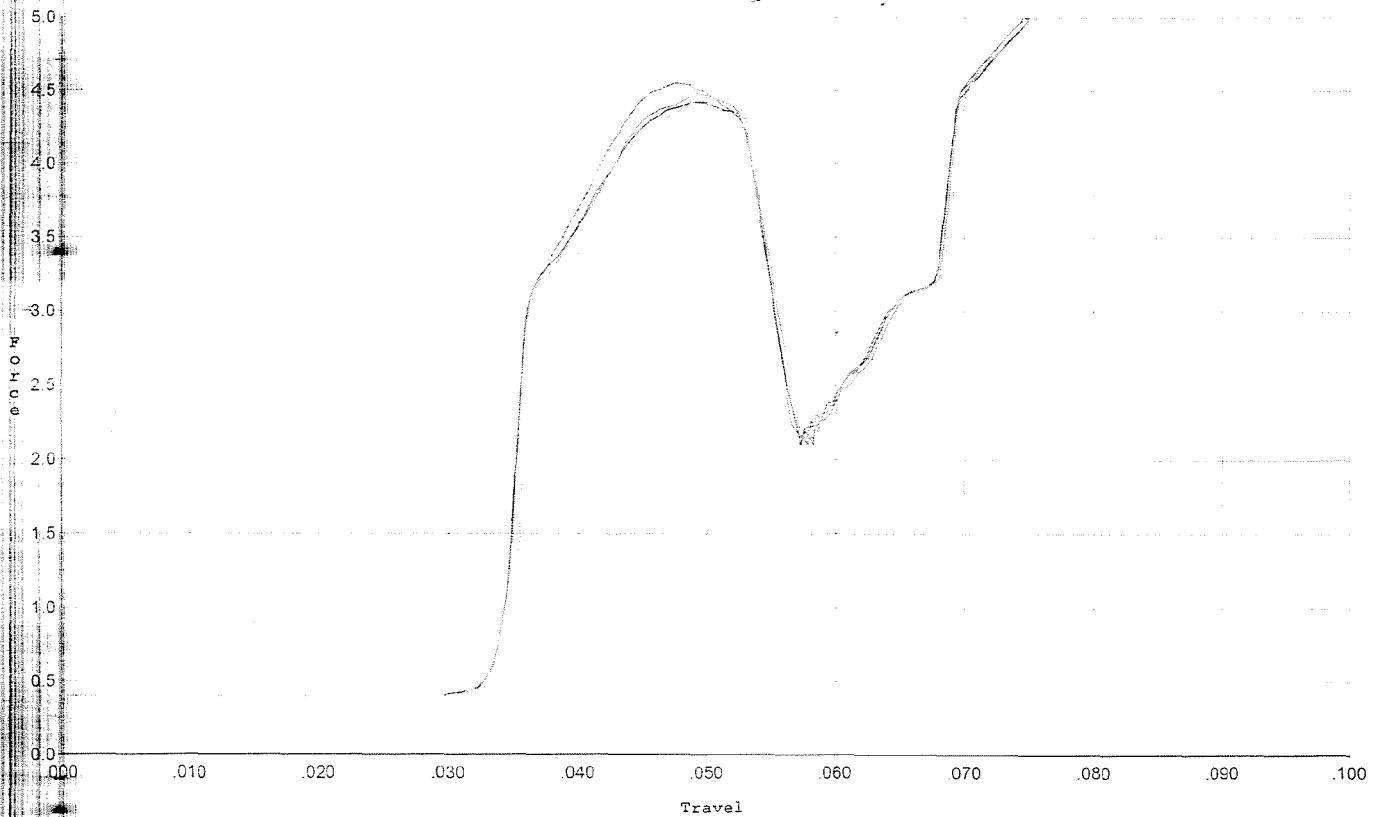
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.057	0.037	0.034	0.058		Set Trigger
2	2.532	0.056	0.037	0.034	0.056		Set Trigger
3	2.491	0.056	0.038	0.034	0.055		Set Trigger
4	2.376	0.056	0.038	0.034	0.054		Set Trigger
5	2.380	0.056	0.037	0.034	0.054		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.550	0.053	0.033	0.031	0.091		Set Trigger
2	4.420	0.053	0.033	0.031	0.090		Set Trigger
3	4.478	0.055	0.034	0.030	0.093		Set Trigger
4	4.453	0.054	0.034	0.031	0.089		Set Trigger
5	4.412	0.053	0.034	0.031	0.089		Set Trigger

17-4.46