

56778854

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

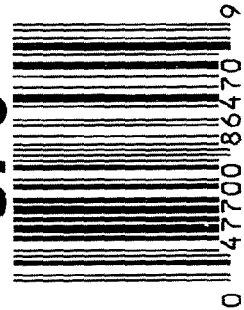
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778854

UPC



GUN SERIAL #

G 6778854

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	J.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	J.P.D.
460	CHECK HEADSPACE		8-25-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-26-08	BRW
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	R+
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

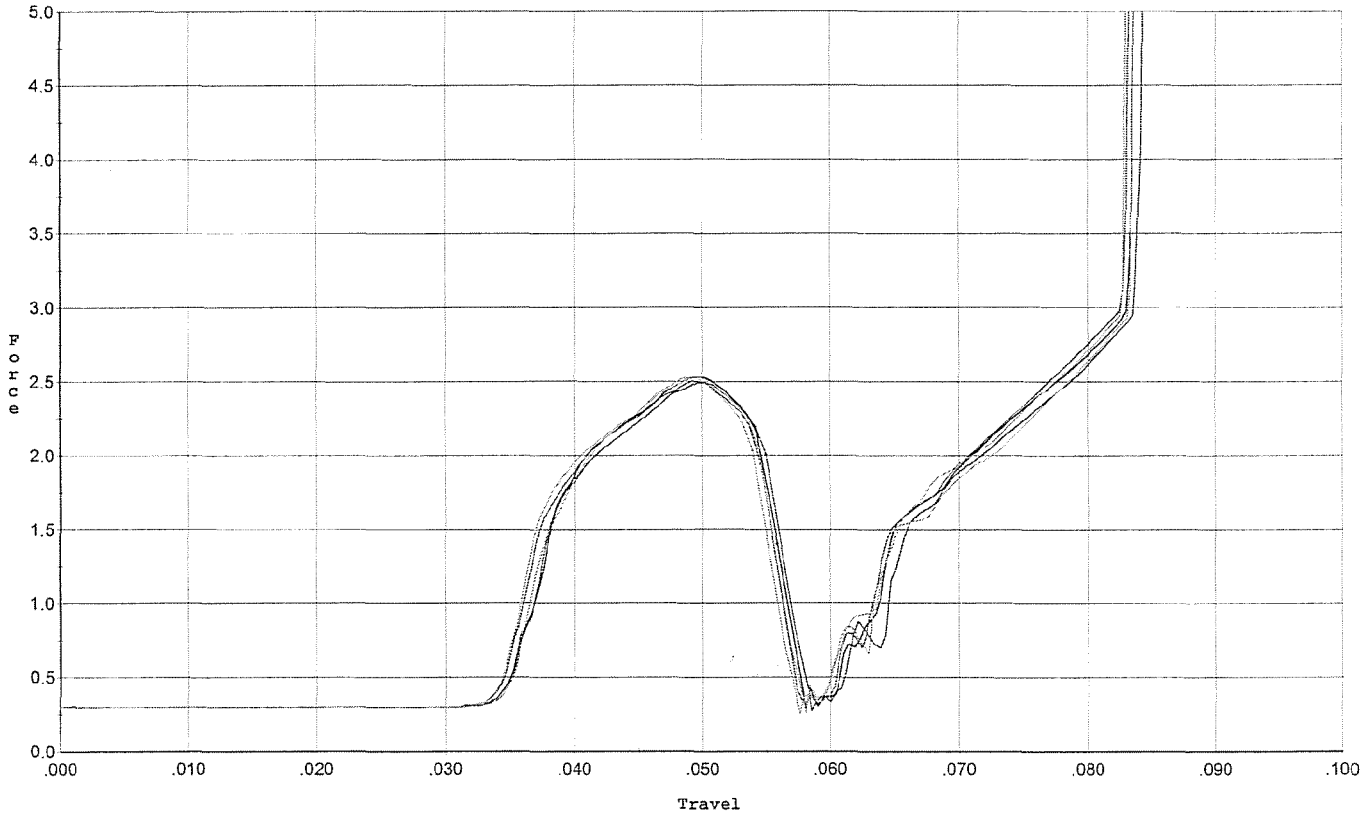
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-18-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-18-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-18-08	TL
	J) ASSEMBLE STOCK		9-11-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-12-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.31</u> <u>2.71</u> <u>2.56</u> <u>2.60</u>	9-16-08	TRW
	C) FUNCTION		9-18-08	TL
690	PACK		10/16/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



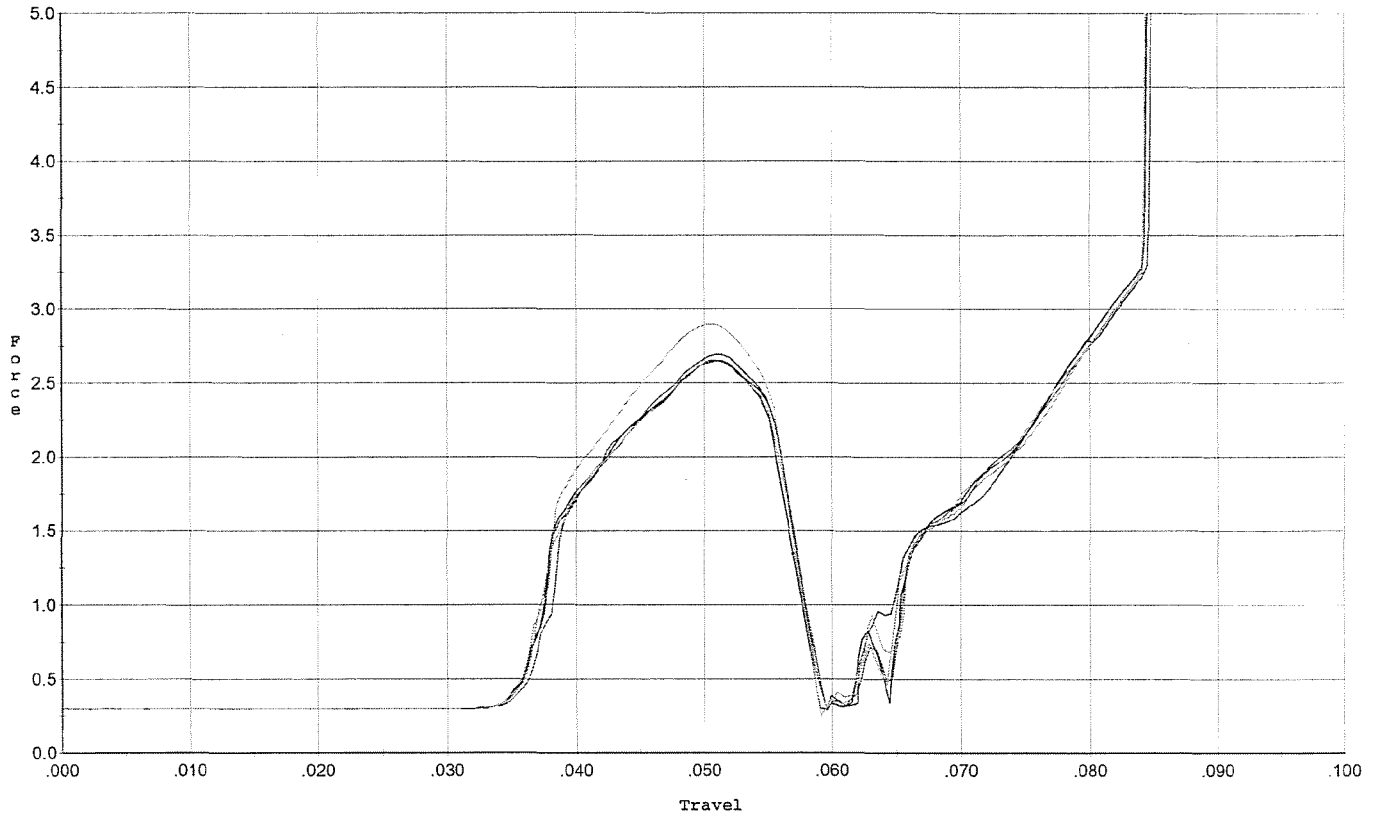
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.055	0.035	0.035	0.051		Set Trigger
2	2.535	0.056	0.035	0.034	0.052		Set Trigger
3	2.500	0.055	0.034	0.035	0.052		Set Trigger
4	2.530	0.054	0.035	0.035	0.051		Set Trigger
5	2.532	0.054	0.034	0.035	0.051		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



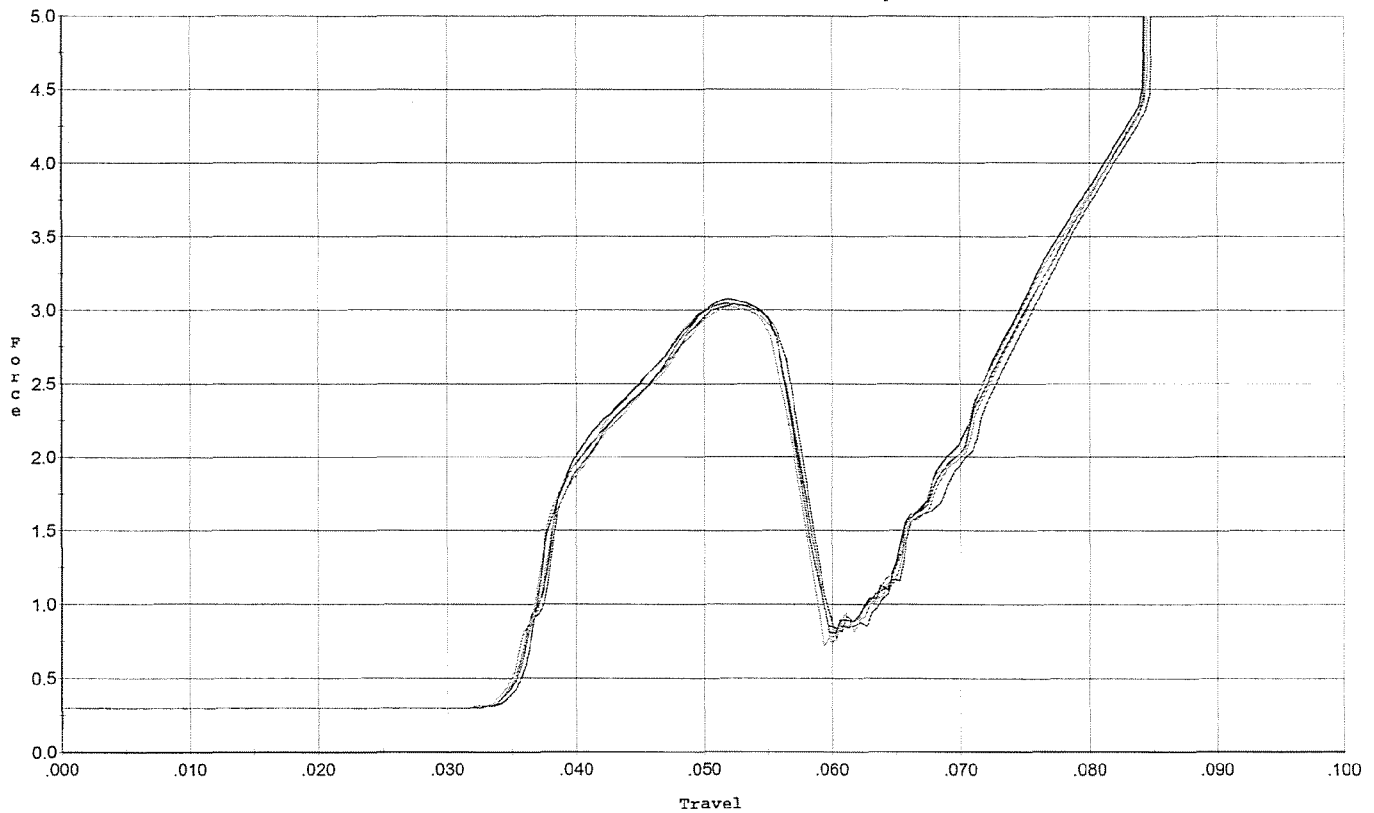
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.056	0.036	0.035	0.054		Set Trigger
2	2.645	0.057	0.036	0.034	0.054		Set Trigger
3	2.692	0.056	0.037	0.034	0.053		Set Trigger
4	2.896	0.055	0.036	0.034	0.057		Set Trigger
5	2.646	0.056	0.036	0.034	0.054		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



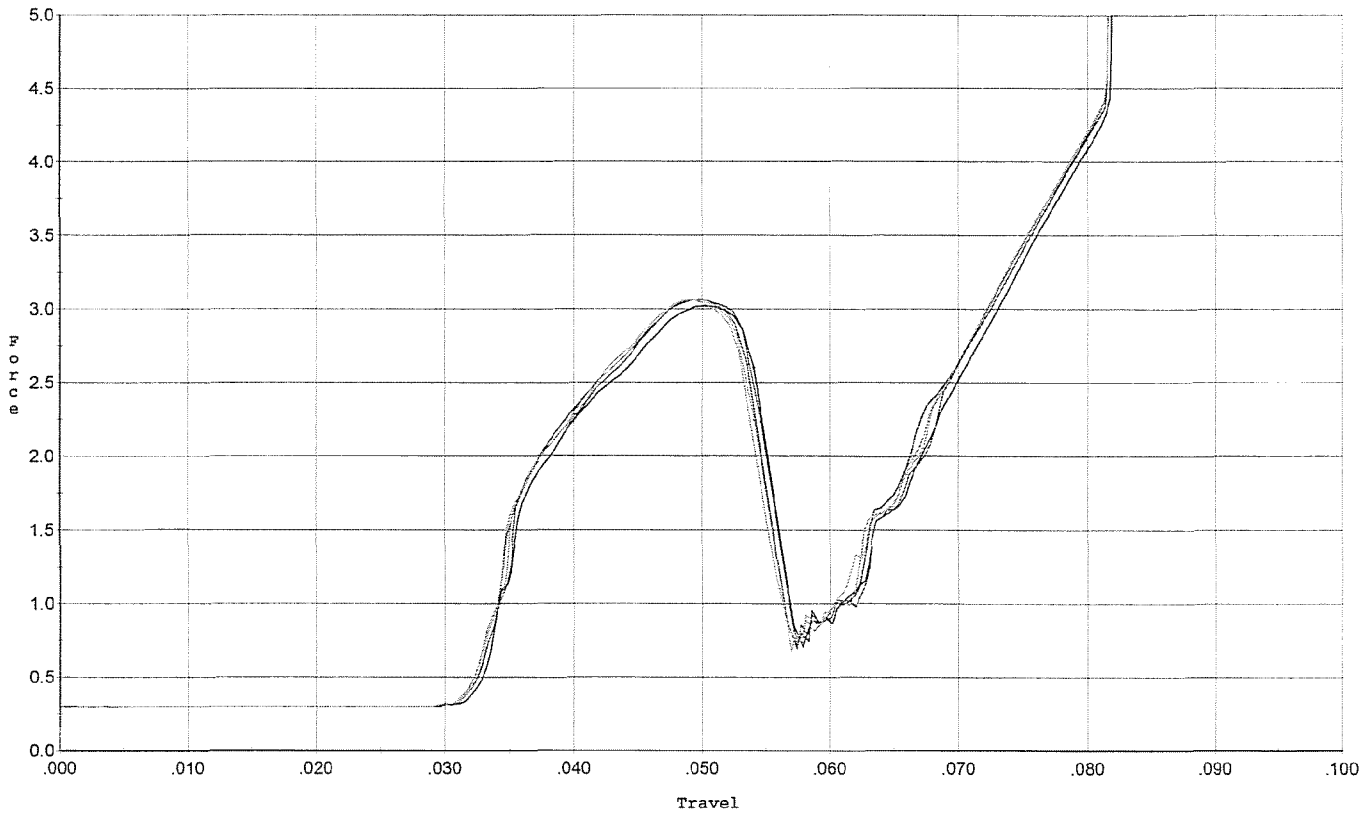
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.056	0.036	0.034	0.061		Set Trigger
2	3.076	0.058	0.035	0.033	0.064		Set Trigger
3	3.039	0.056	0.035	0.034	0.062		Set Trigger
4	3.049	0.057	0.035	0.034	0.062		Set Trigger
5	3.020	0.057	0.035	0.033	0.062		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



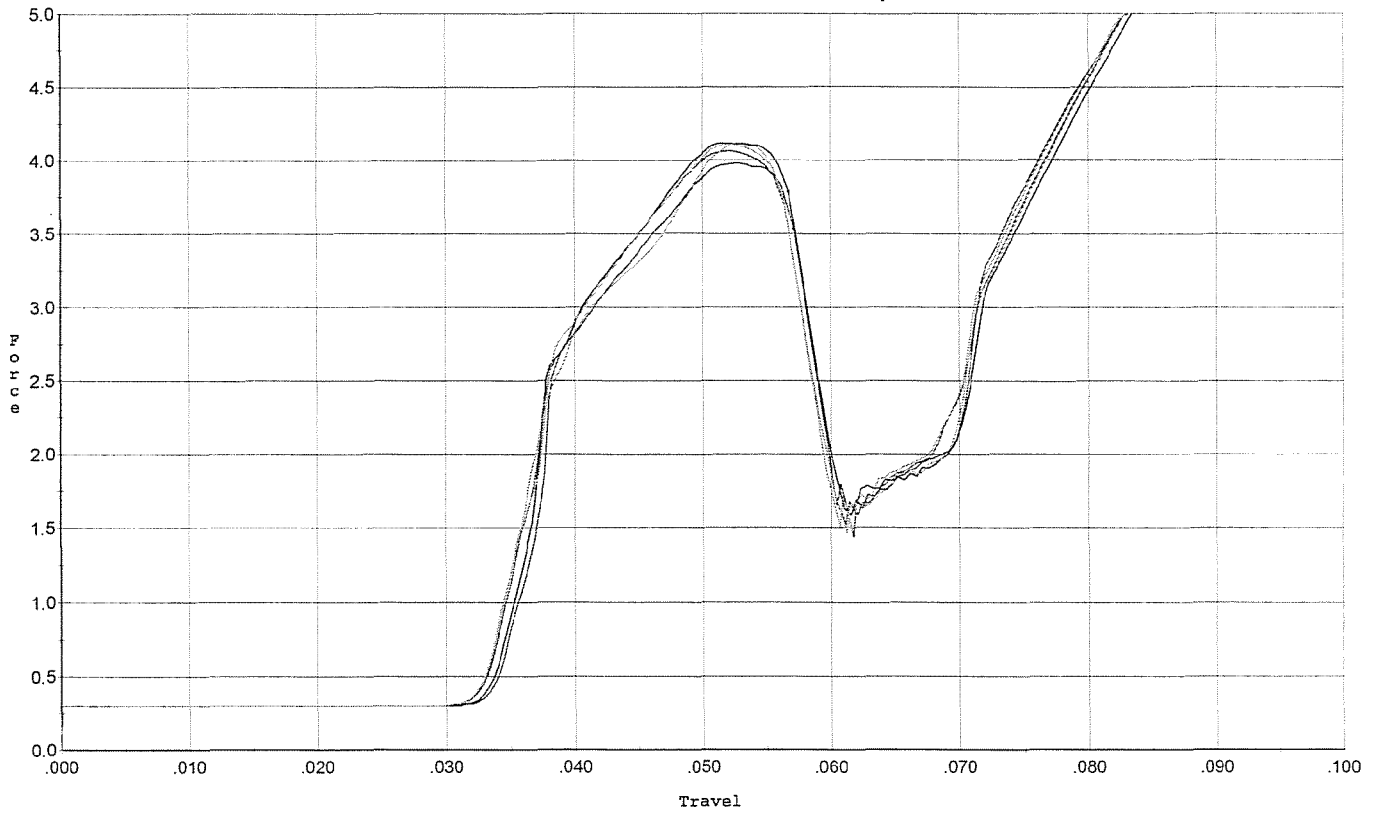
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.055	0.033	0.033	0.063		Set Trigger
2	3.019	0.054	0.033	0.033	0.061		Set Trigger
3	3.061	0.054	0.032	0.033	0.061		Set Trigger
4	3.067	0.053	0.032	0.033	0.060		Set Trigger
5	3.067	0.054	0.032	0.033	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



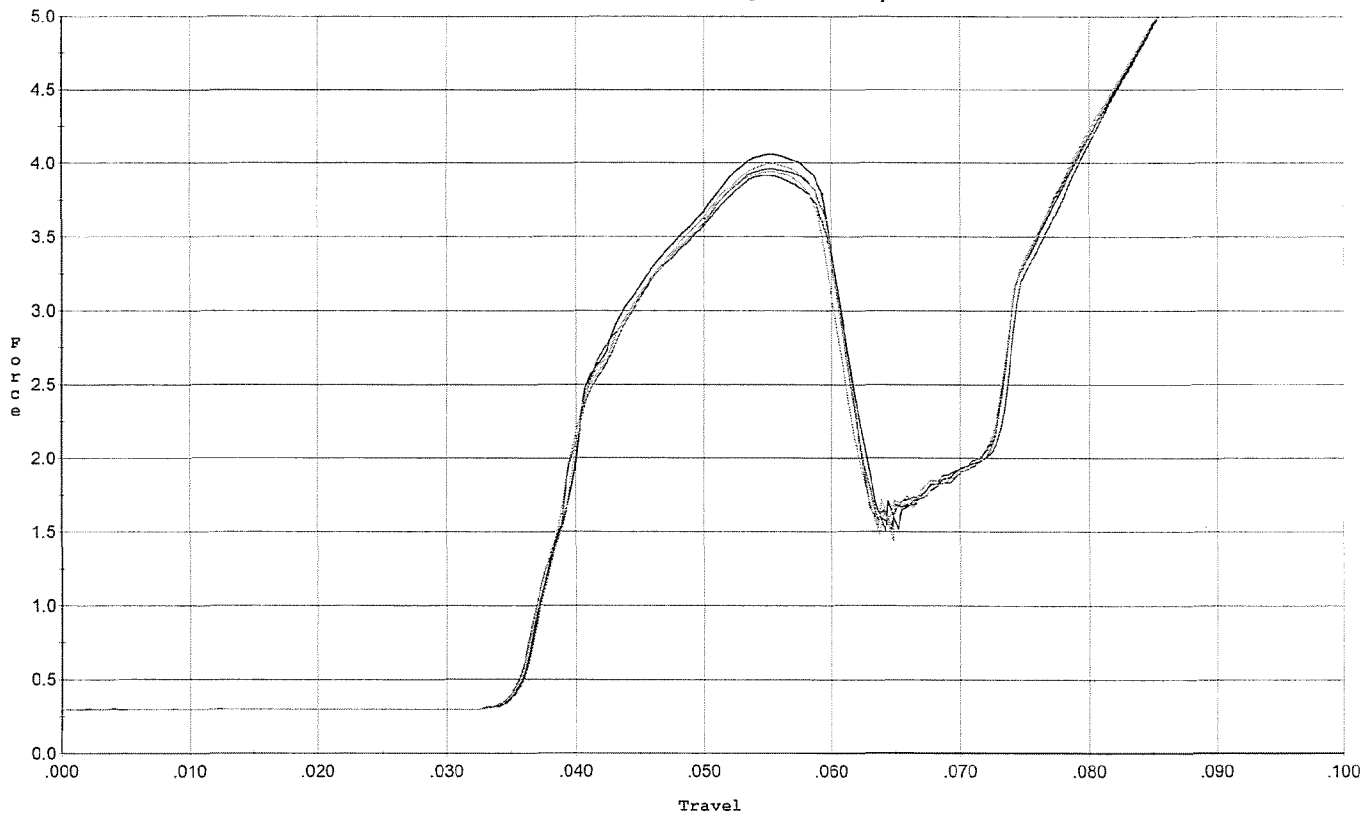
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.980	0.057	0.034	0.031	0.085		Set Trigger
2	4.115	0.057	0.034	0.031	0.087		Set Trigger
3	4.063	0.056	0.033	0.032	0.086		Set Trigger
4	4.111	0.056	0.033	0.031	0.086		Set Trigger
5	4.120	0.056	0.033	0.032	0.084		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



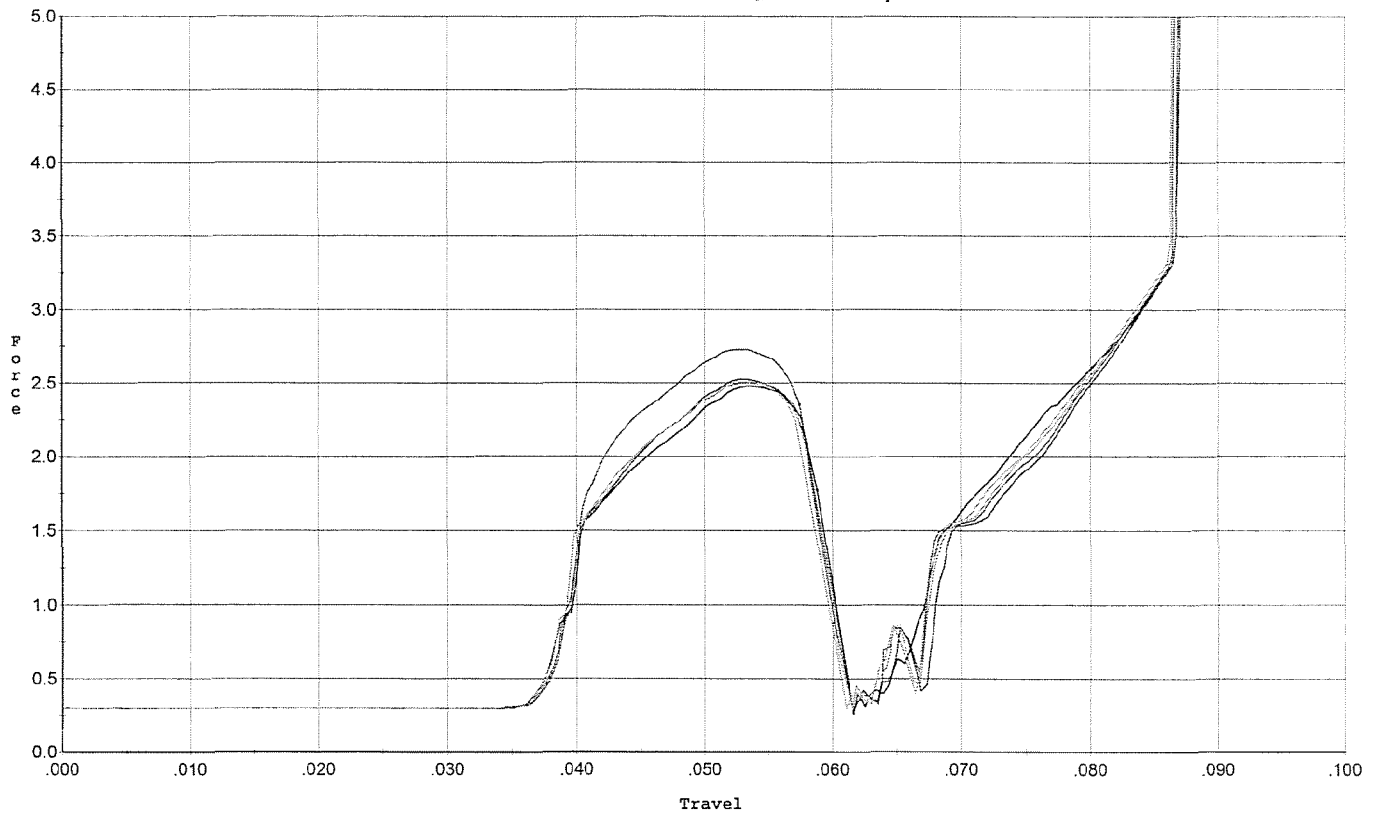
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.915	0.060	0.036	0.032	0.086		Set Trigger
2	4.061	0.059	0.036	0.032	0.087		Set Trigger
3	3.959	0.059	0.035	0.032	0.086		Set Trigger
4	3.998	0.060	0.036	0.032	0.086		Set Trigger
5	3.942	0.059	0.035	0.032	0.084		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



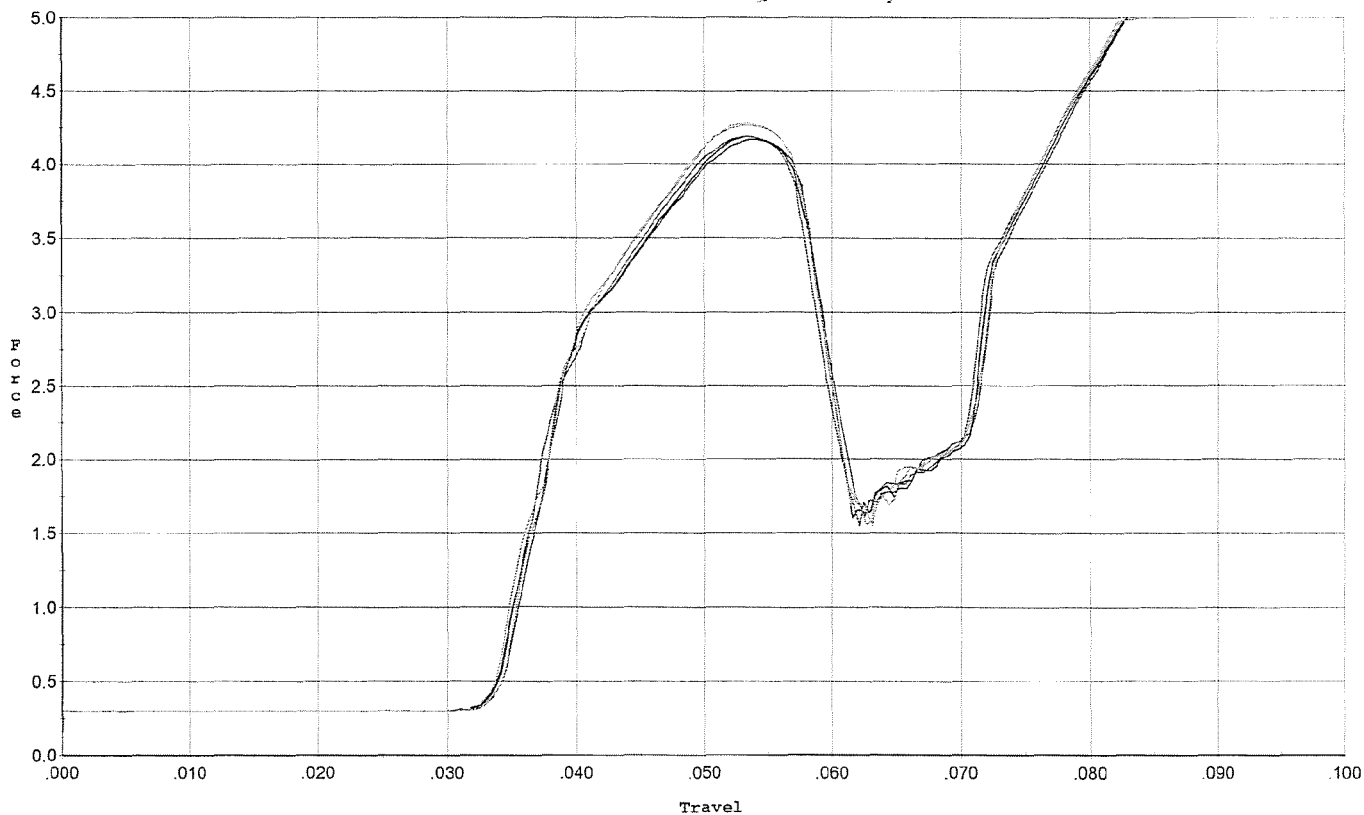
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.058	0.038	0.035	0.053		Set Trigger
2	2.477	0.059	0.038	0.035	0.054		Set Trigger
3	2.728	0.057	0.038	0.035	0.057		Set Trigger
4	2.498	0.059	0.038	0.035	0.054		Set Trigger
5	2.507	0.058	0.038	0.035	0.053		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.058	0.034	0.031	0.089		Set Trigger
2	4.185	0.058	0.034	0.031	0.090		Set Trigger
3	4.185	0.057	0.034	0.031	0.088		Set Trigger
4	4.280	0.058	0.034	0.031	0.091		Set Trigger
5	4.267	0.058	0.034	0.031	0.092		Set Trigger

Avg 4.21