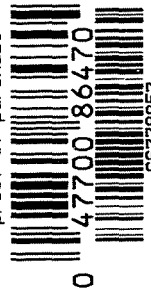


56778857

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

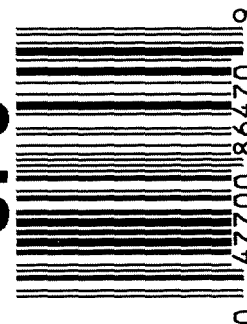


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778857**UPC**

GUN SERIAL # G 6778857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	30-09-2006	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-9-08	BH
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/2	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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BARBER - M24 0058356									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.5</u>	<u>3.0</u>	10-9-08	RJN.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-9-08	RJN.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	10-9-08	RJN.		
	J) ASSEMBLE STOCK					9-25-08	RSW		
	K) ASSEMBLE SWIVEL STUDS					10-9-08	RJN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-26-08	TRW	N/A	
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-26-08	RJN		
670	FINAL INSPECTION A) HEADSPACE					10-9-08	RJN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.08</u>	<u>2.08</u>	<u>2.10</u>	<u>2.04</u>	<u>2.06</u>	9/30/08	Fm
	C) FUNCTION					10-9-08	RJN.		
690	PACK					12-5-08	RSW		

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1. 2.0 LBS. INITIAL & 2.0 LBS. AFTER 20 CYCLES
 2. 2.5 LBS. INITIAL & 2.5 LBS. AFTER 20 CYCLES
 3. 3.0 LBS. INITIAL & 3.0 LBS. AFTER 20 CYCLES
 4. 4.0 LBS. INITIAL & 4.0 LBS. AFTER 20 CYCLES

DATE

9-20-08

TESTER

TAE

	2.0 LBS INITIAL	2.0 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.0 LBS		COMMENTS
PULL #1	267	243	29 TAE	278	
PULL #2	257	266		288	
PULL #3	249	248		287	
PULL #4	261	252		289	
PULL #5	261	242		279	
TOTAL	1295	1251		1421	
AVERAGE	259	250		284	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	323	318		
PULL #2	319	309		
PULL #3	317	308		
PULL #4	314	303		
PULL #5	317	309		
TOTAL	1590	1547		
AVERAGE	318	309		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	409	448		454
PULL #2	422	433		444
PULL #3	434	443		451
PULL #4	436	441		451
PULL #5	442	434		451
TOTAL	2143	2199		2251
AVERAGE	428	439		450