

66778859

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

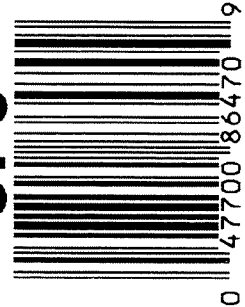


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778859**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 8859

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RBN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-10-08	BJA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	RG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

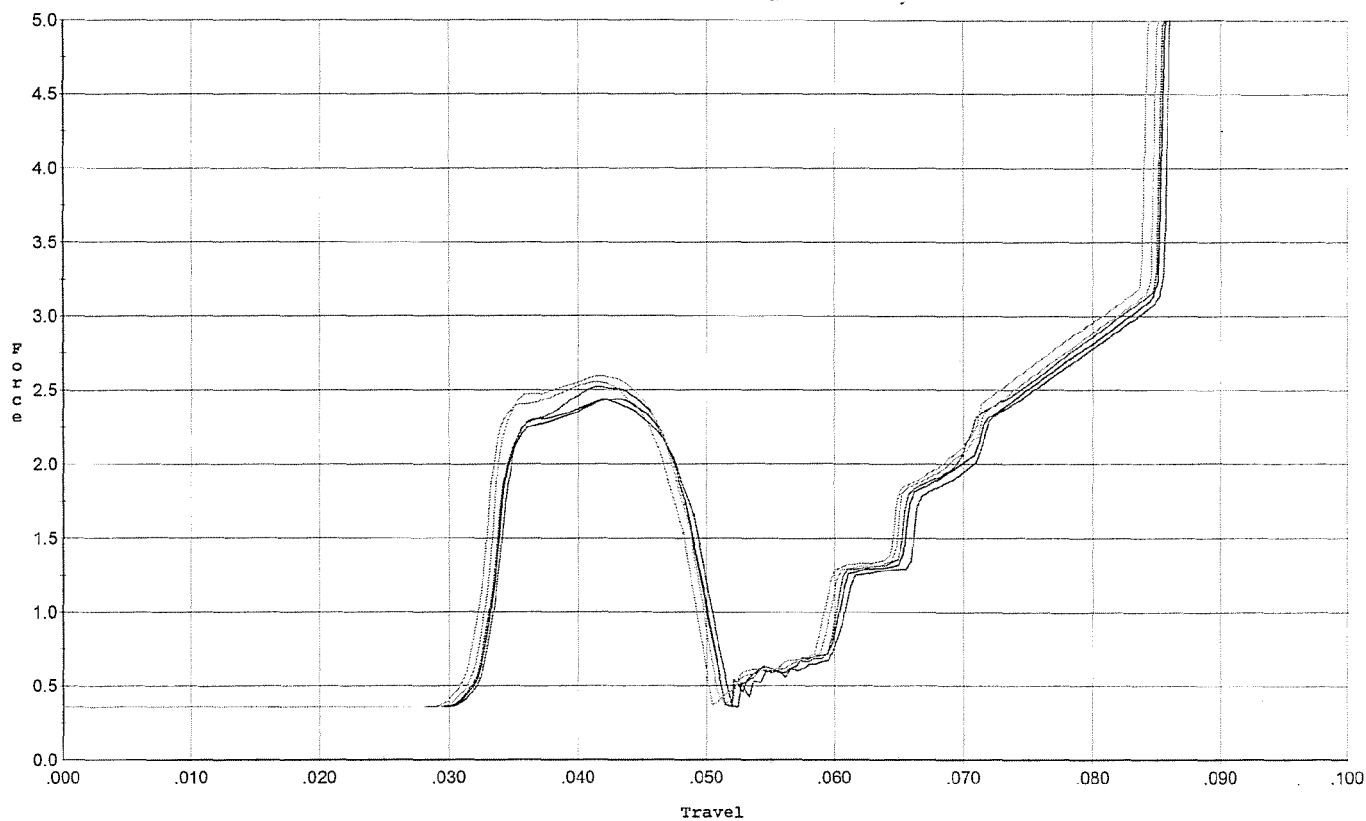
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>60</u>	12-10-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-10-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-10-08	L.N.
	J) ASSEMBLE STOCK		9-19-08	LSN
	K) ASSEMBLE SWIVEL STUDS		12-10-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-10-08	L.N.
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	LSN
670	FINAL INSPECTION A) HEADSPACE		12-10-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.63</u> <u>2.63</u> <u>2.64</u> <u>2.64</u>	12-10-08	L.N.
	C) FUNCTION		12-10-08	L.N.
690	PACK		12-18-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



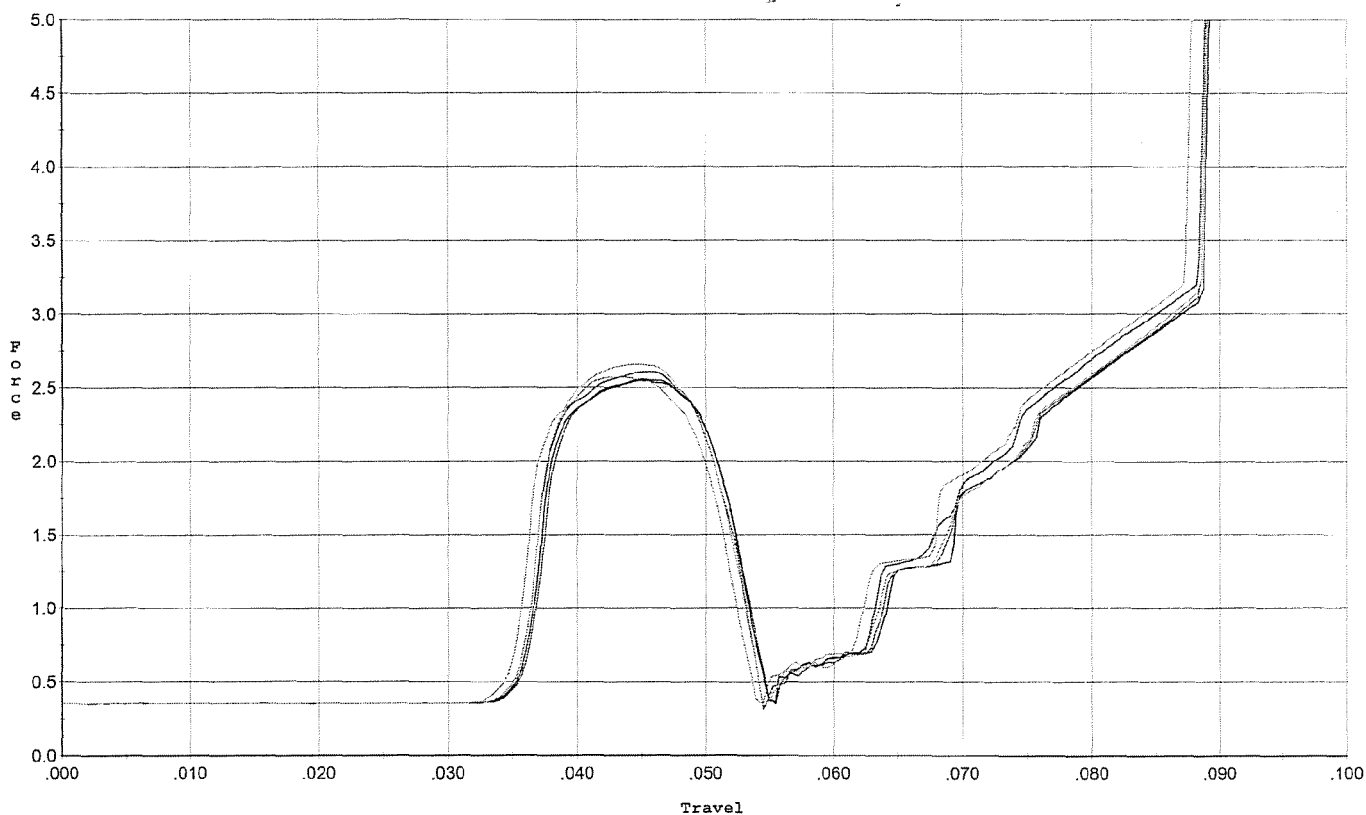
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.049	0.032	0.041	0.047		Set Trigger
2	2.439	0.050	0.032	0.040	0.048		Set Trigger
3	2.520	0.048	0.032	0.041	0.047		Set Trigger
4	2.595	0.049	0.032	0.040	0.049		Set Trigger
5	2.556	0.048	0.031	0.040	0.048		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



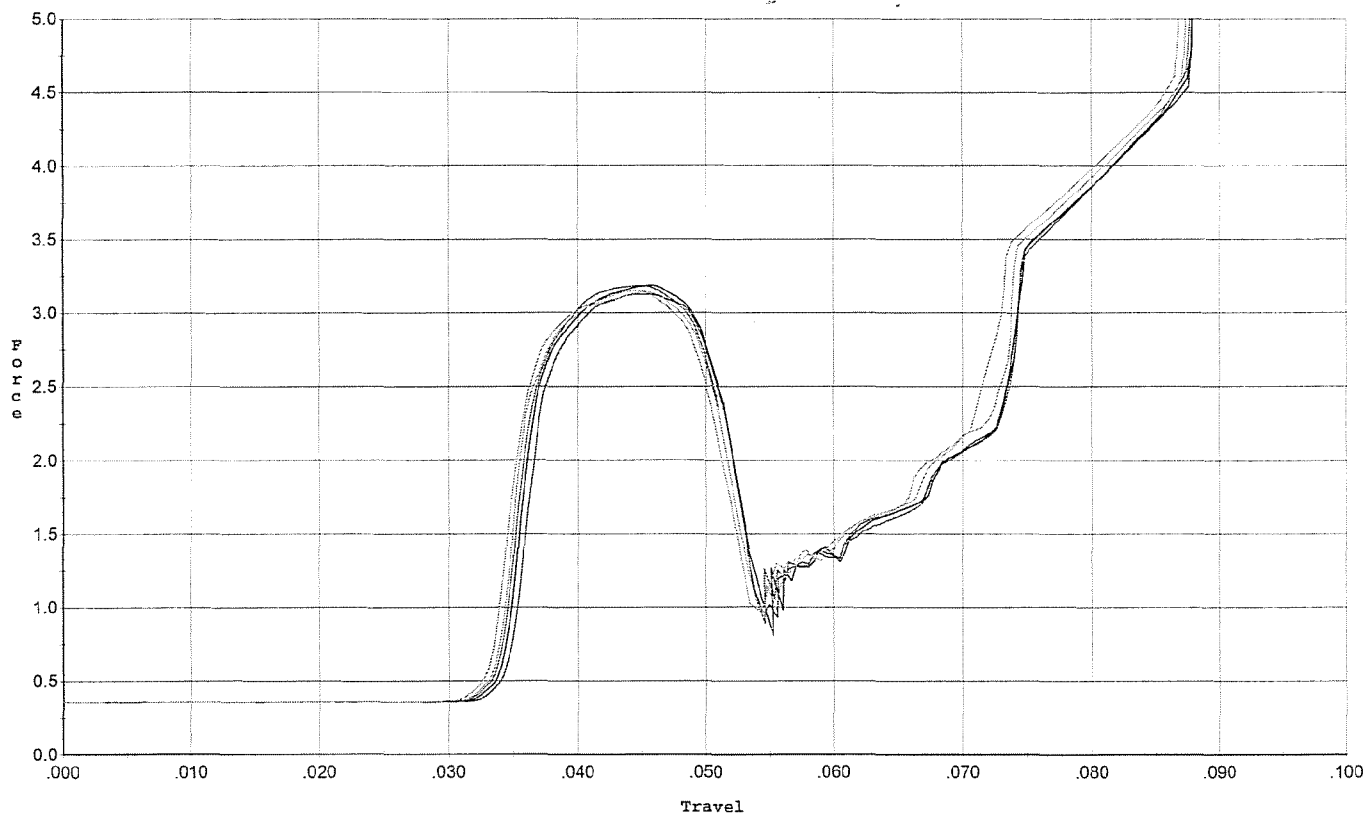
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.052	0.036	0.040	0.049		Set Trigger
2	2.558	0.052	0.036	0.041	0.049		Set Trigger
3	2.605	0.052	0.035	0.041	0.050		Set Trigger
4	2.659	0.053	0.035	0.040	0.051		Set Trigger
5	2.570	0.051	0.035	0.040	0.049		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



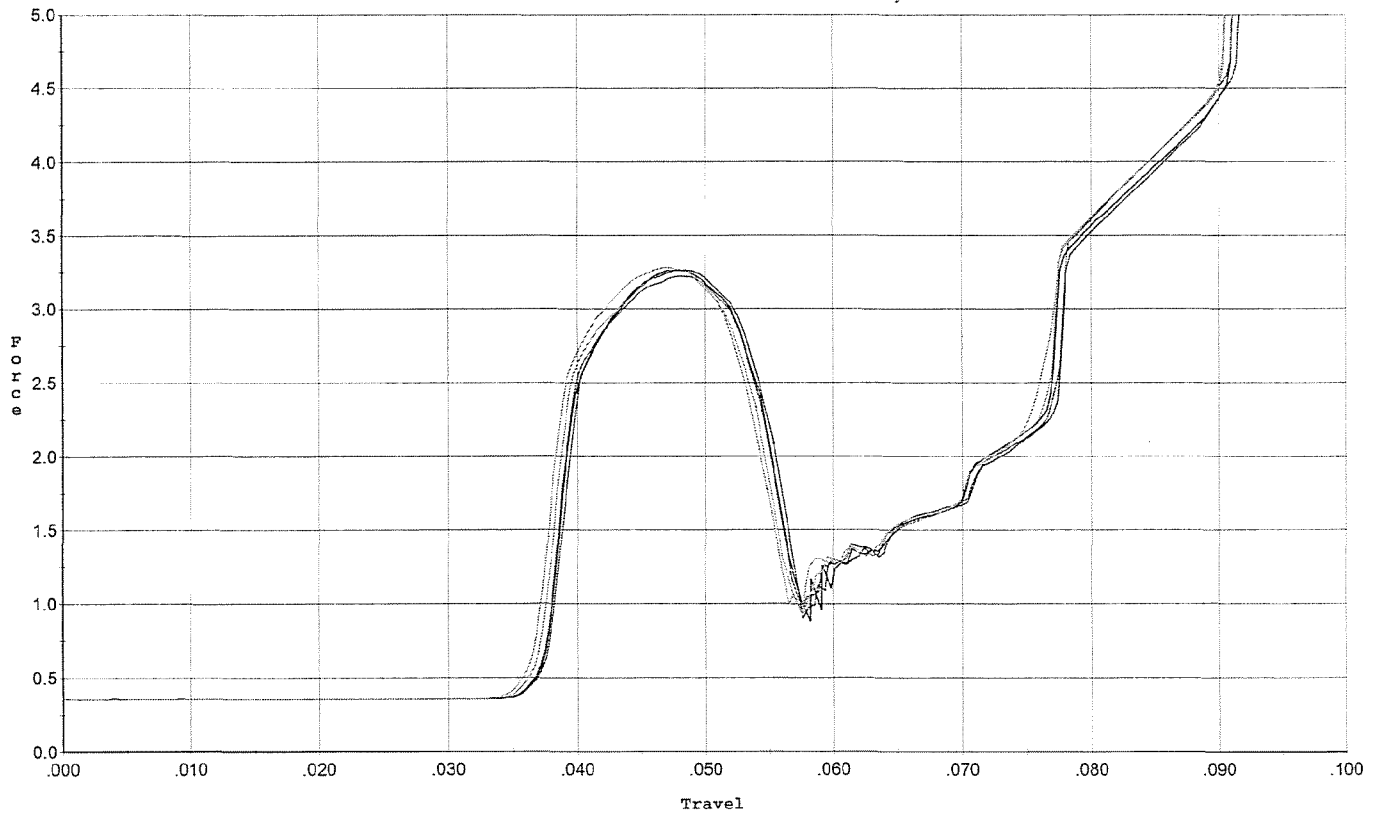
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.051	0.034	0.038	0.059		Set Trigger
2	3.188	0.051	0.034	0.038	0.060		Set Trigger
3	3.186	0.051	0.034	0.039	0.060		Set Trigger
4	3.138	0.051	0.034	0.038	0.060		Set Trigger
5	3.150	0.052	0.033	0.038	0.061		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



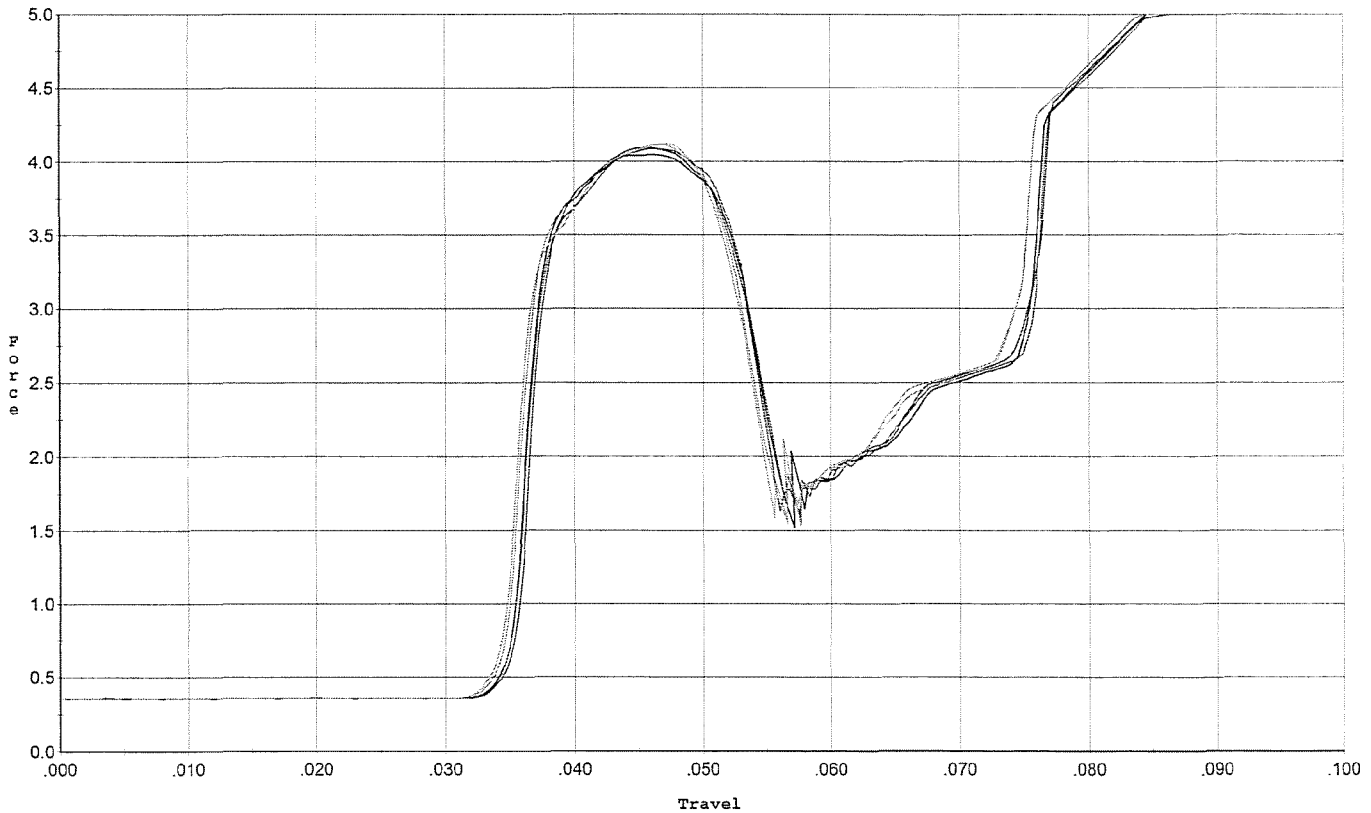
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.055	0.037	0.040	0.063		Set Trigger
2	3.265	0.054	0.037	0.040	0.062		Set Trigger
3	3.222	0.054	0.037	0.040	0.062		Set Trigger
4	3.267	0.054	0.037	0.039	0.061		Set Trigger
5	3.280	0.055	0.036	0.039	0.063		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



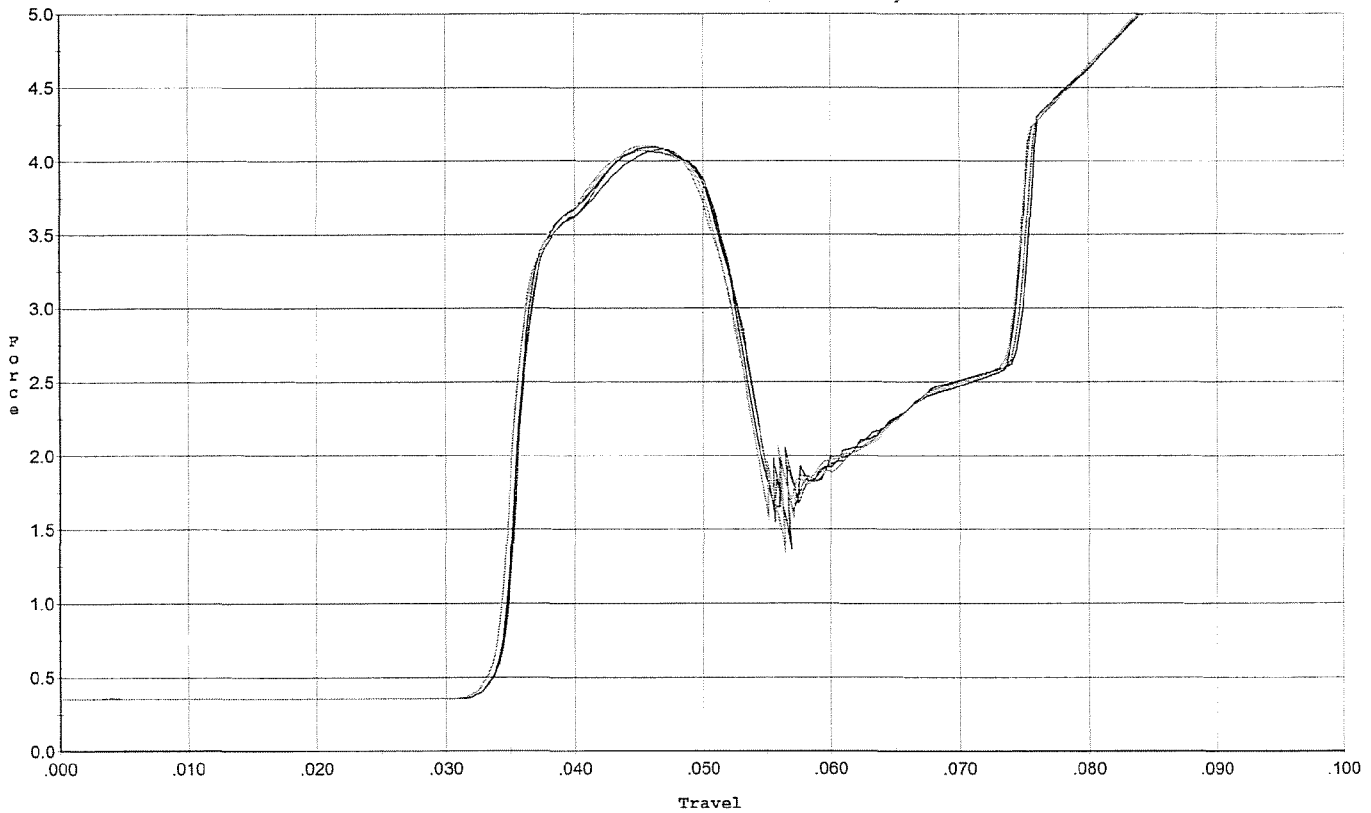
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.053	0.035	0.037	0.079		Set Trigger
2	4.049	0.053	0.034	0.037	0.079		Set Trigger
3	4.088	0.053	0.034	0.037	0.079		Set Trigger
4	4.119	0.053	0.034	0.037	0.080		Set Trigger
5	4.122	0.053	0.034	0.037	0.079		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



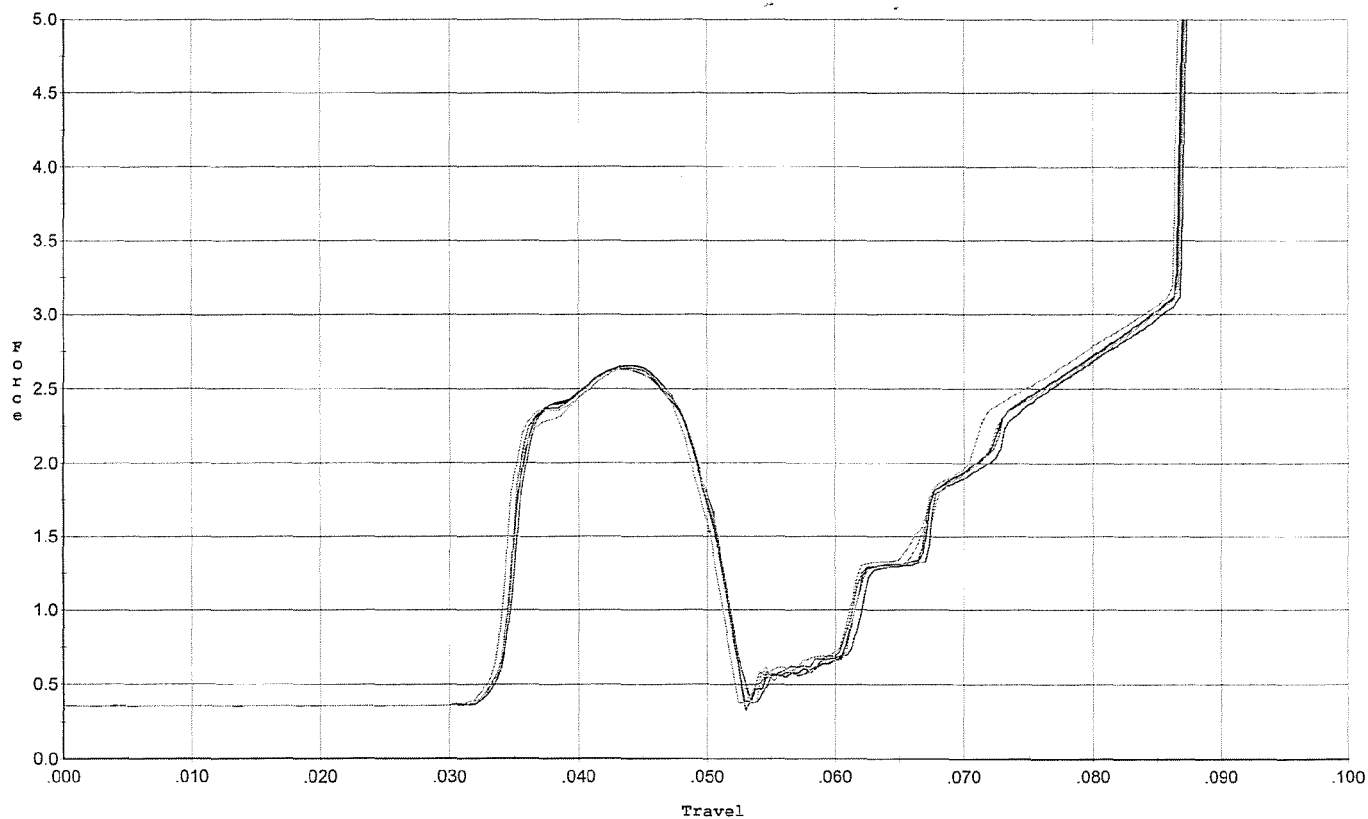
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.053	0.034	0.036	0.079		Set Trigger
2	4.094	0.052	0.034	0.036	0.077		Set Trigger
3	4.081	0.053	0.034	0.036	0.079		Set Trigger
4	4.105	0.053	0.033	0.036	0.079		Set Trigger
5	4.076	0.053	0.033	0.036	0.079		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



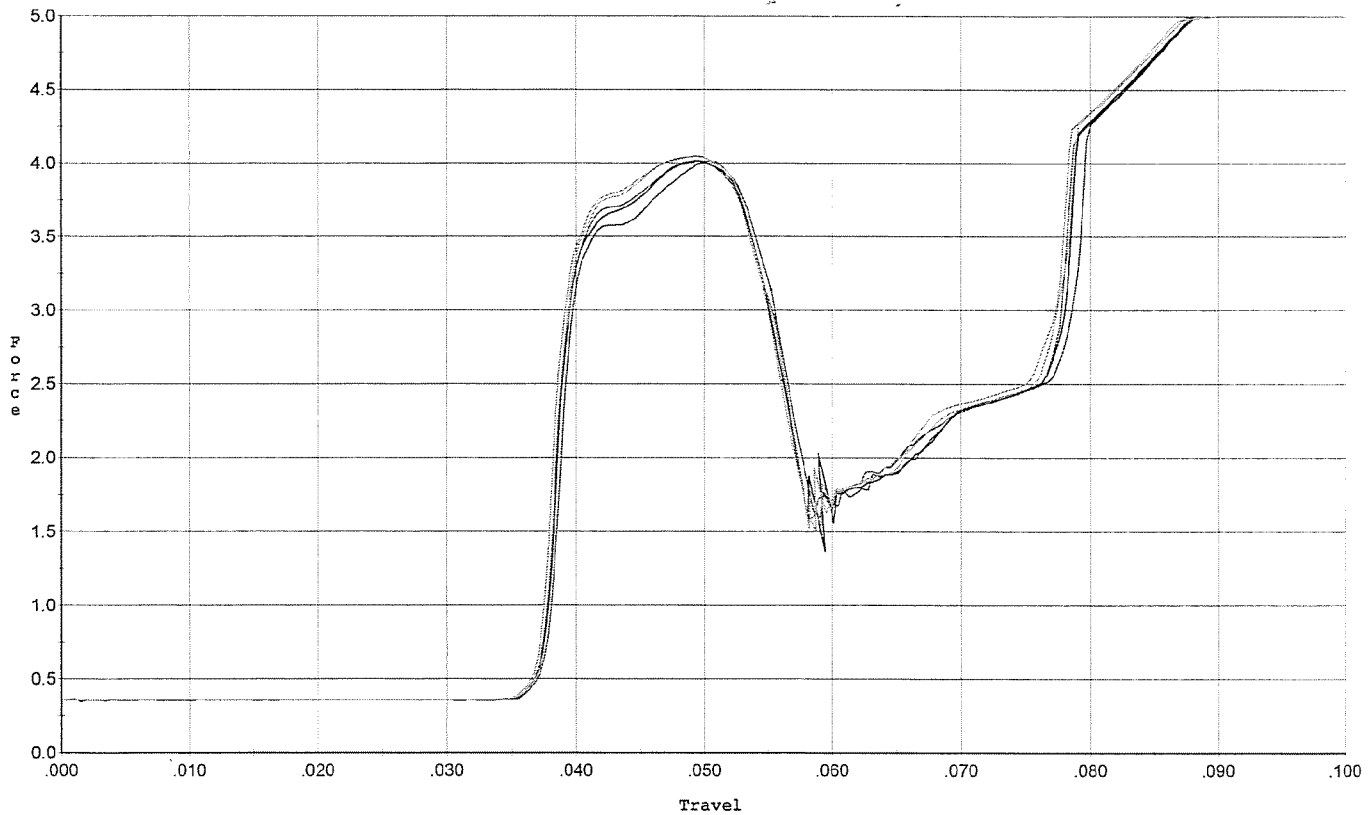
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.050	0.034	0.040	0.050		Set Trigger
2	2.653	0.051	0.034	0.040	0.050		Set Trigger
3	2.645	0.051	0.033	0.040	0.050		Set Trigger
4	2.649	0.051	0.034	0.040	0.050		Set Trigger
5	2.629	0.050	0.033	0.040	0.050		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.055	0.037	0.039	0.076		Set Trigger
2	4.014	0.056	0.037	0.038	0.079		Set Trigger
3	4.018	0.056	0.037	0.039	0.078		Set Trigger
4	4.047	0.056	0.037	0.038	0.079		Set Trigger
5	4.047	0.055	0.037	0.038	0.078		Set Trigger

Avg 4.02