

66778861

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

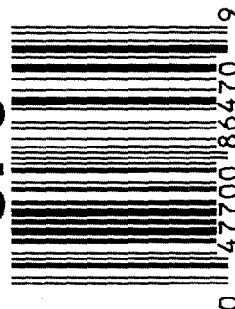
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6778861**

**UPC**



GUN SERIAL #

G 6778861

| OP # | OPERATION NAME                                                 | READINGS                                                                                                                      | DATE    | INITIAL |
|------|----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                                                                                                                               | 8-26-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                                                                                                                               | 8-26-08 | SP      |
| 440  | PROOF                                                          |                                                                                                                               | 8-26-08 | SPD     |
| 460  | CHECK HEADSPACE                                                |                                                                                                                               | 8-26-08 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                                                                                                                               | 8-26-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          |                                                                                                                               | 8-29-08 | RSU     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | <div style="border: 1px solid black; padding: 5px; text-align: center;"> MAGNA-FLUX<br/> SEP 09 2008<br/> OPERATOR B/A </div> | 8-29-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                                                                                                                               | 9-9-08  | B/A     |
| 490  | MAGNAFLUX BOLT                                                 |                                                                                                                               | 8/26/08 | M/R     |
| 500  | ROLLMARK CALIBER                                               |                                                                                                                               | 9/9/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                                                                                                                               | 9/10/08 | DE      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                                                                                                                               | 9/12    |         |
| 545  | (BOLT)                                                         |                                                                                                                               |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                                                                                                                               |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                                                                                                               | 9-16-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                                                                                                               | 9-16-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                                                                                                               | 9-16-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                                                                                                                               | 9-25-08 | RSU     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                                                                                                           |         |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.0</u> <u>6.0</u> <u>5.5</u>                            | 10-9-08 | L.N.    |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.5</u> <u>5.5</u> <u>6.0</u>                            | 10-9-08 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.025</u> <u>.024</u>                         | 10-9-08 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-25-08 | ERN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-9-08 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 9-26-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 9-26-08 | L.N.    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-9-08 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.49</u> <u>2.50</u> <u>2.44</u> <u>2.41</u> <u>2.43</u> | 9/30/08 | FM      |
|              | C) FUNCTION                                                              |                                                             | 10-9-08 | L.N.    |
| 690          | PACK                                                                     |                                                             | 12-8-08 | RSR     |

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