

G6778862

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



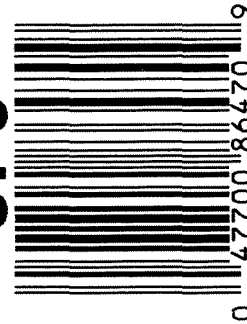
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778862

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778862

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	8-29-08	ESN
475	DRILL AND TAP SIGHT HOLES	JIP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-10-08	BA
490	MAGNAFLUX BOLT		8/24/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-24-08	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-24-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u> <u>.026</u> <u>.027</u>	9-24-08	TC
	J) ASSEMBLE STOCK			9-19-08	BSN
	K) ASSEMBLE SWIVEL STUDS			9-24-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-00	Fm
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE			9-24-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.00</u> <u>2.99</u> <u>2.95</u> <u>2.93</u> <u>3.05</u>	9-24-08	TC
	C) FUNCTION			9-24-08	TC
690	PACK			12/4/08	Fm

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL / 2.50 LBS AFTER 20 CYCLES
 2.50 LBS INITIAL / 2.50 LBS AFTER 20 CYCLES
 2.50 LBS INITIAL / 2.50 LBS AFTER 20 CYCLES

DATE 9-16-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	268	270		253	
PULL #2	203	273		247	
PULL #3	268	258		268	
PULL #4	246	270		240	
PULL #5	269	242		253	
TOTAL	1254	1313		1261	
AVERAGE	250	262		252	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES			COMMENTS
PULL #1	333	358			
PULL #2	340	343			
PULL #3	333	348			
PULL #4	331	341			
PULL #5	332	330			
TOTAL	1675	1715			
AVERAGE	335	343			

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	438	432		474
PULL #2	424	411		474
PULL #3	428	456		465
PULL #4	452	421		470
PULL #5	414	451		479
TOTAL	2156	2177		2362
AVERAGE	431	435		472