

66778865

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

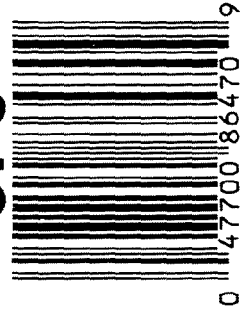
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778865

UPC



GUN SERIAL #

G 6778865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

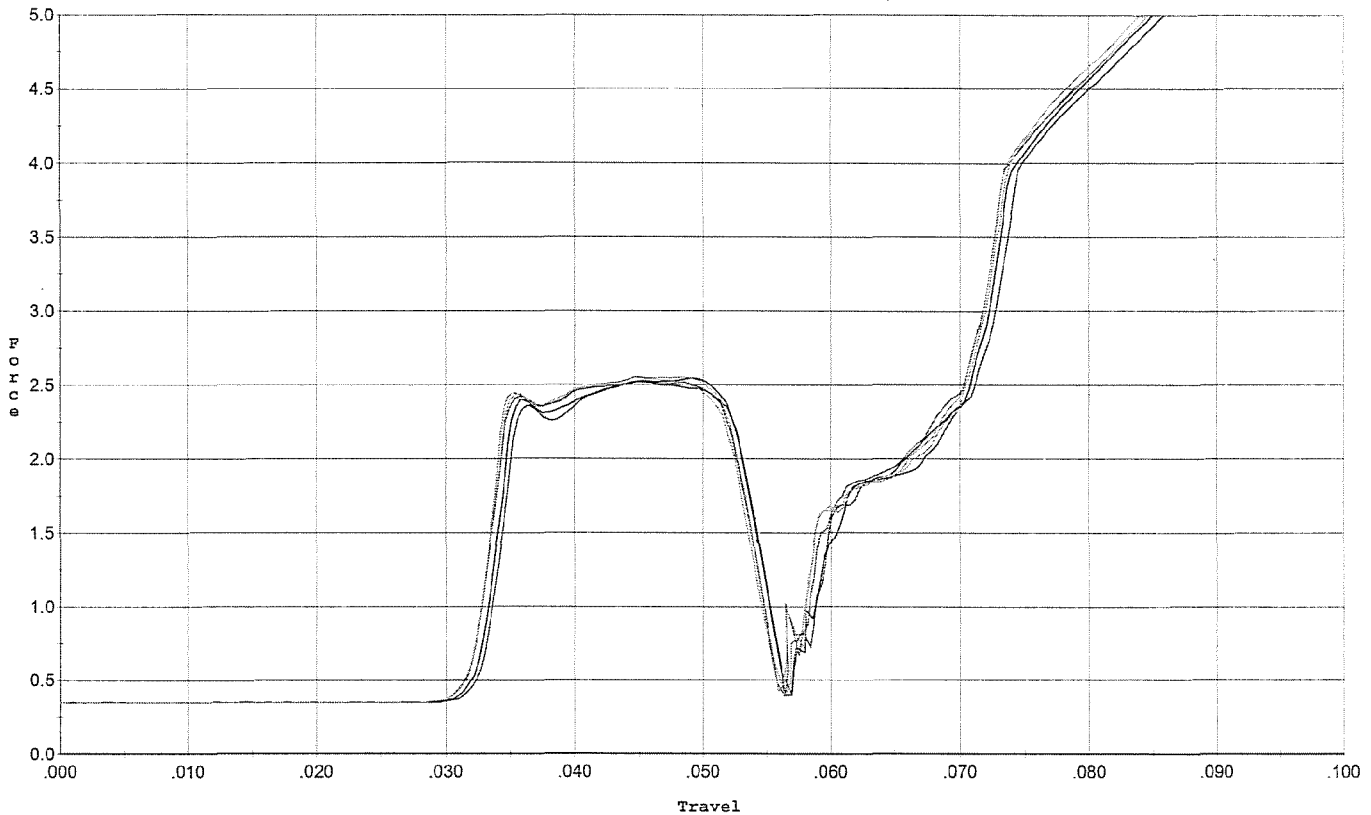
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.50</u> <u>2.50</u> <u>2.50</u>	9-30-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-30-08	L. J.
	J) ASSEMBLE STOCK		9-25-08	L. J.
	K) ASSEMBLE SWIVEL STUDS		9-30-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		9-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.57</u> <u>2.52</u> <u>2.50</u> <u>2.48</u>	9/30/08	FM
	C) FUNCTION		9/30/08	L. J.
690	PACK		12-5-08	BN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



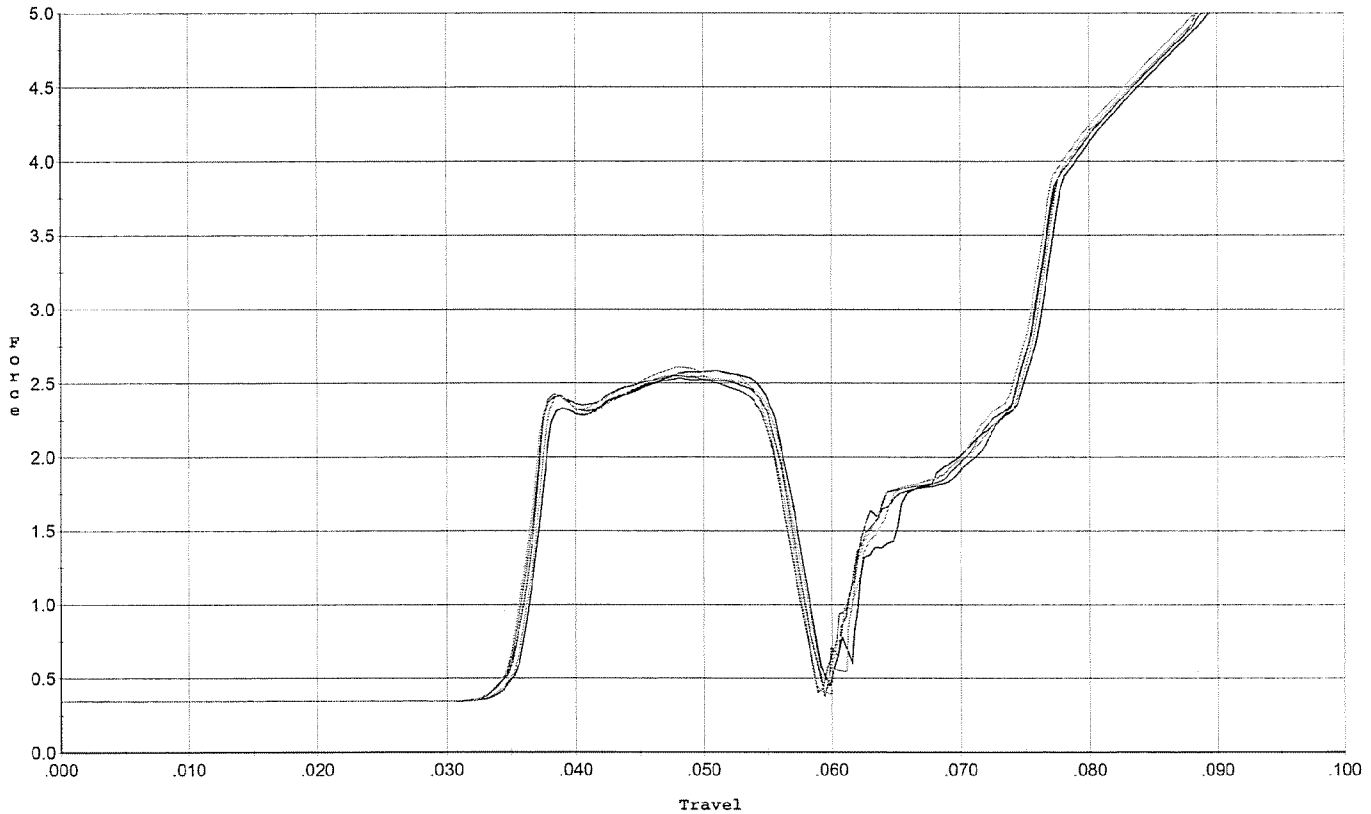
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.054	0.033	0.036	0.059		Set Trigger
2	2.546	0.054	0.032	0.035	0.061		Set Trigger
3	2.523	0.054	0.032	0.035	0.060		Set Trigger
4	2.555	0.053	0.032	0.035	0.061		Set Trigger
5	2.551	0.052	0.032	0.036	0.059		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



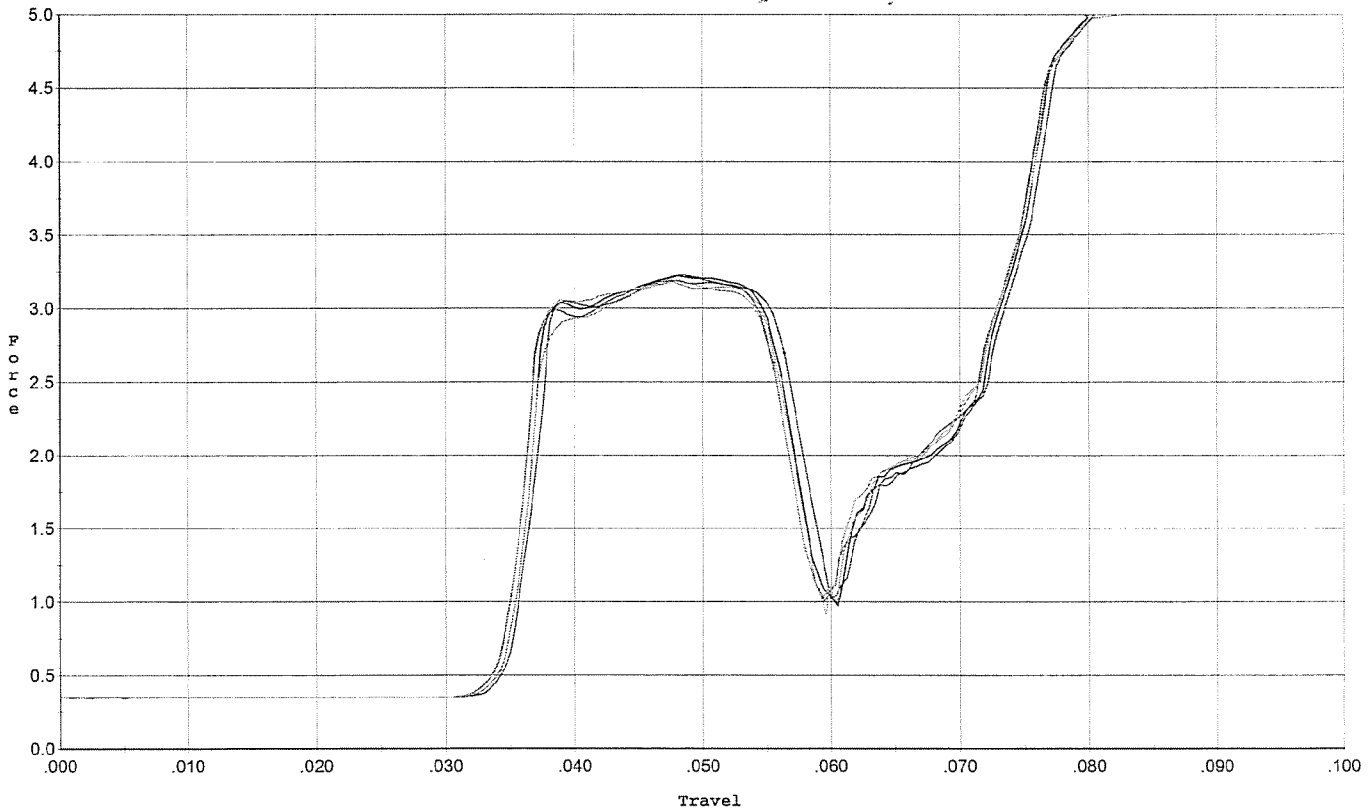
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.056	0.035	0.037	0.061		Set Trigger
2	2.586	0.057	0.036	0.037	0.062		Set Trigger
3	2.553	0.055	0.035	0.037	0.060		Set Trigger
4	2.607	0.057	0.035	0.037	0.062		Set Trigger
5	2.564	0.056	0.035	0.037	0.060		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



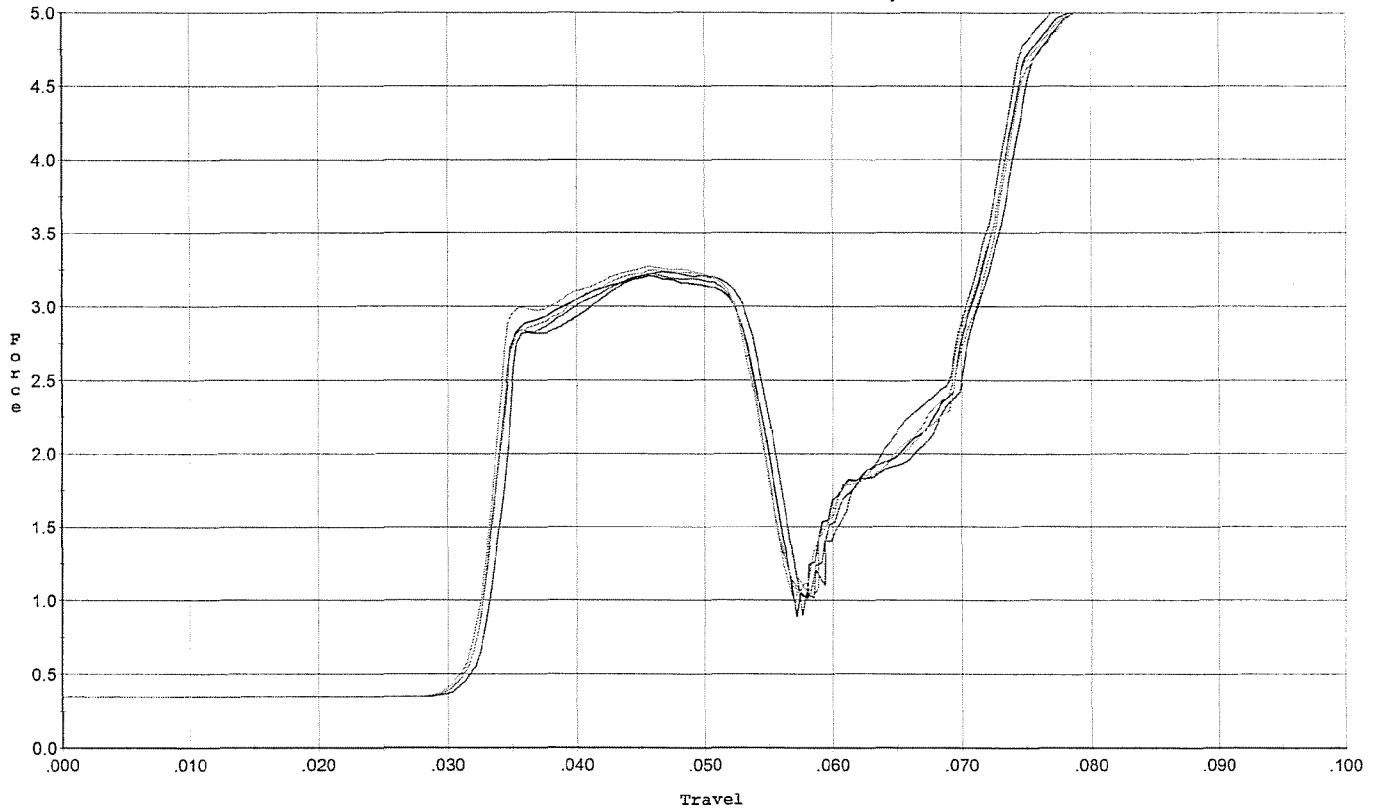
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.225	0.056	0.035	0.036	0.075		Set Trigger
2	3.218	0.056	0.035	0.036	0.075		Set Trigger
3	3.188	0.056	0.034	0.036	0.074		Set Trigger
4	3.191	0.057	0.035	0.036	0.074		Set Trigger
5	3.178	0.056	0.034	0.036	0.074		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



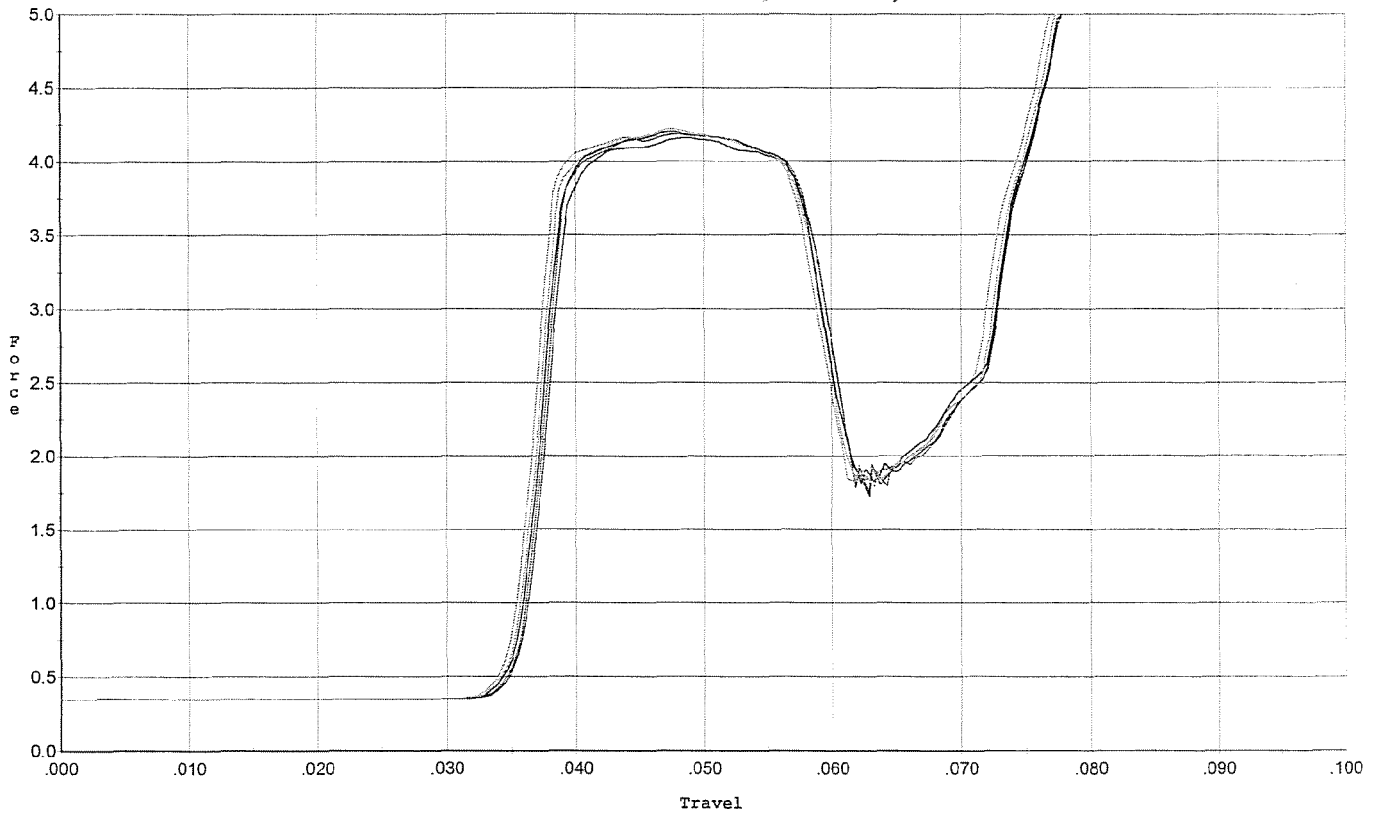
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.055	0.033	0.034	0.076		Set Trigger
2	3.208	0.055	0.032	0.034	0.076		Set Trigger
3	3.221	0.053	0.032	0.034	0.073		Set Trigger
4	3.247	0.053	0.032	0.034	0.074		Set Trigger
5	3.274	0.054	0.032	0.034	0.076		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



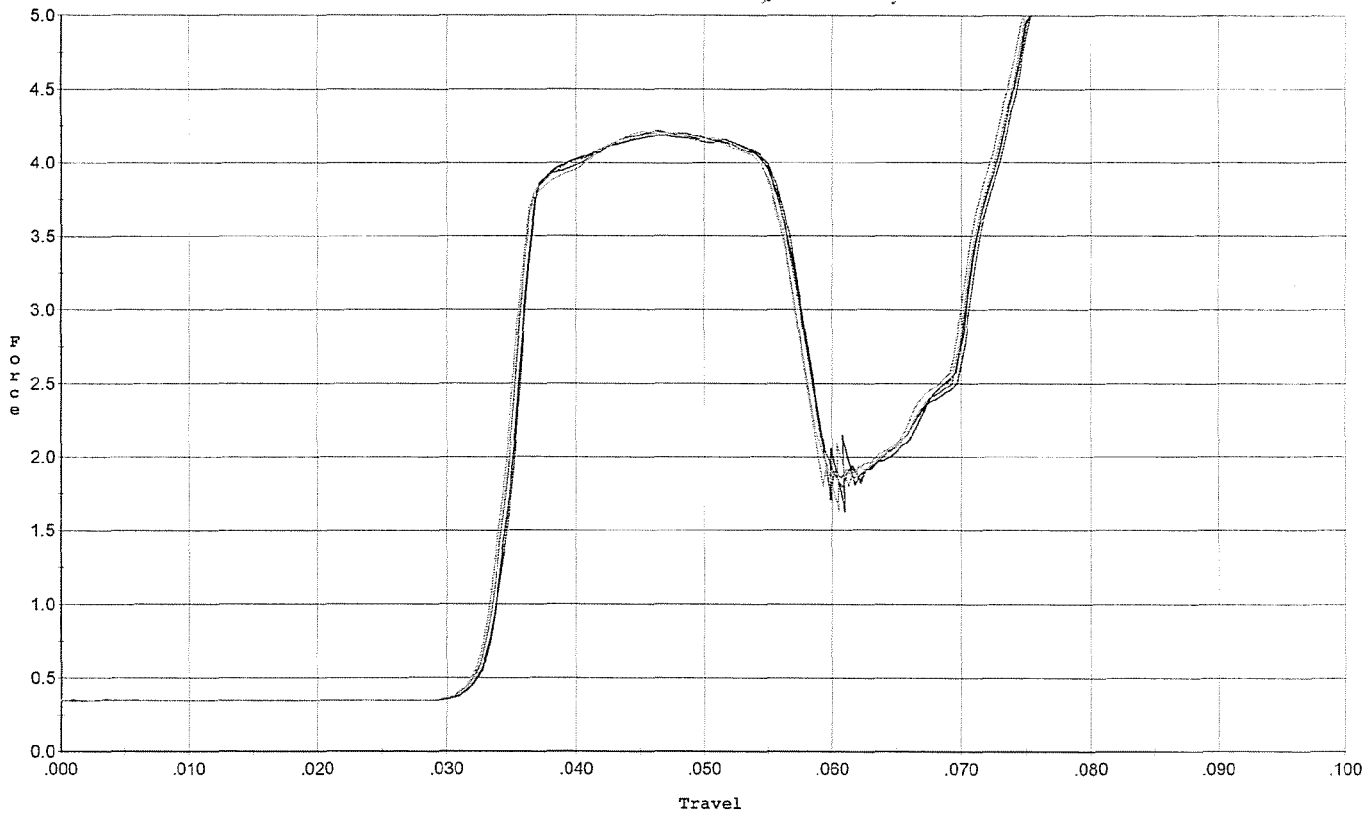
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.059	0.035	0.028	0.100		Set Trigger
2	4.204	0.058	0.035	0.028	0.100		Set Trigger
3	4.185	0.059	0.035	0.028	0.101		Set Trigger
4	4.220	0.058	0.035	0.028	0.101		Set Trigger
5	4.202	0.057	0.034	0.028	0.100		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



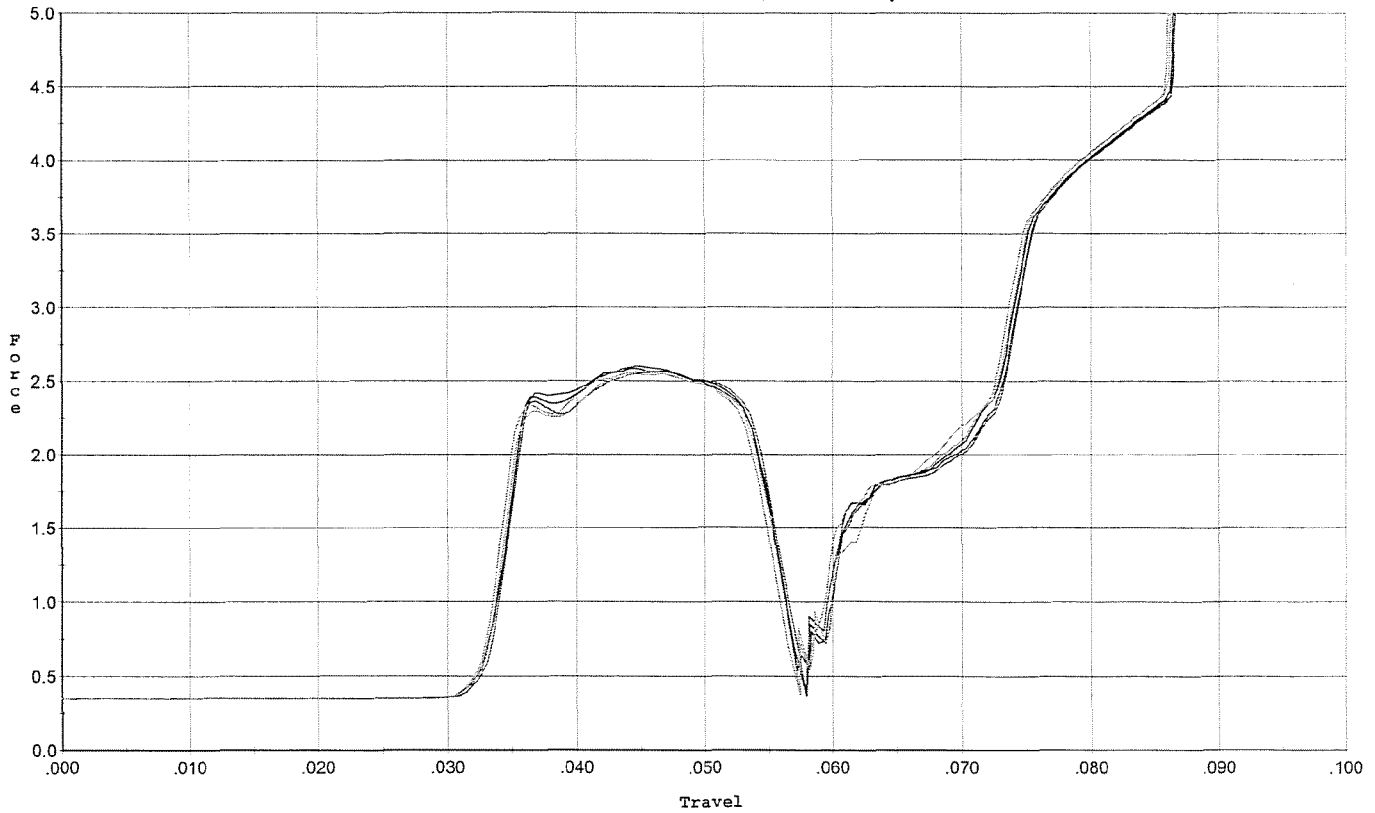
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.057	0.033	0.028	0.101		Set Trigger
2	4.213	0.057	0.033	0.027	0.101		Set Trigger
3	4.212	0.057	0.032	0.027	0.103		Set Trigger
4	4.212	0.056	0.032	0.028	0.100		Set Trigger
5	4.198	0.056	0.032	0.027	0.101		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



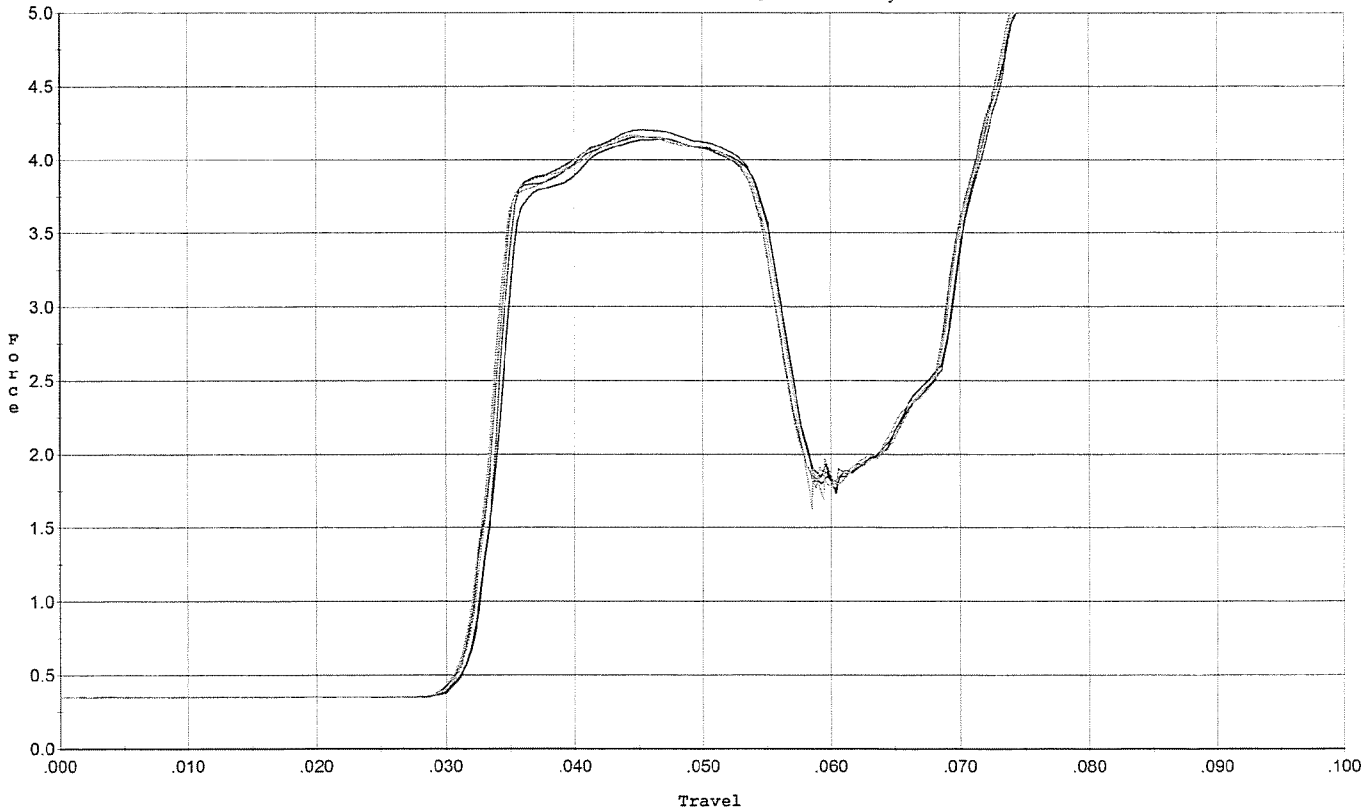
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.055	0.033	0.036	0.062		Set Trigger
2	2.585	0.055	0.033	0.035	0.062		Set Trigger
3	2.569	0.054	0.033	0.036	0.061		Set Trigger
4	2.550	0.055	0.033	0.035	0.061		Set Trigger
5	2.569	0.054	0.032	0.036	0.061		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.055	0.032	0.028	0.099		Set Trigger
2	4.142	0.055	0.032	0.028	0.097		Set Trigger
3	4.154	0.055	0.031	0.029	0.097		Set Trigger
4	4.150	0.056	0.031	0.028	0.100		Set Trigger
5	4.164	0.055	0.031	0.028	0.098		Set Trigger

Avg 4.16