

G6778867

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

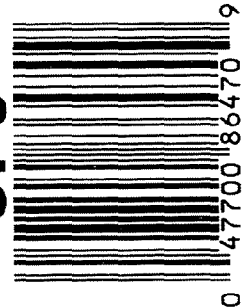
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778867

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778867

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	PSN
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	9-9-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	KT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

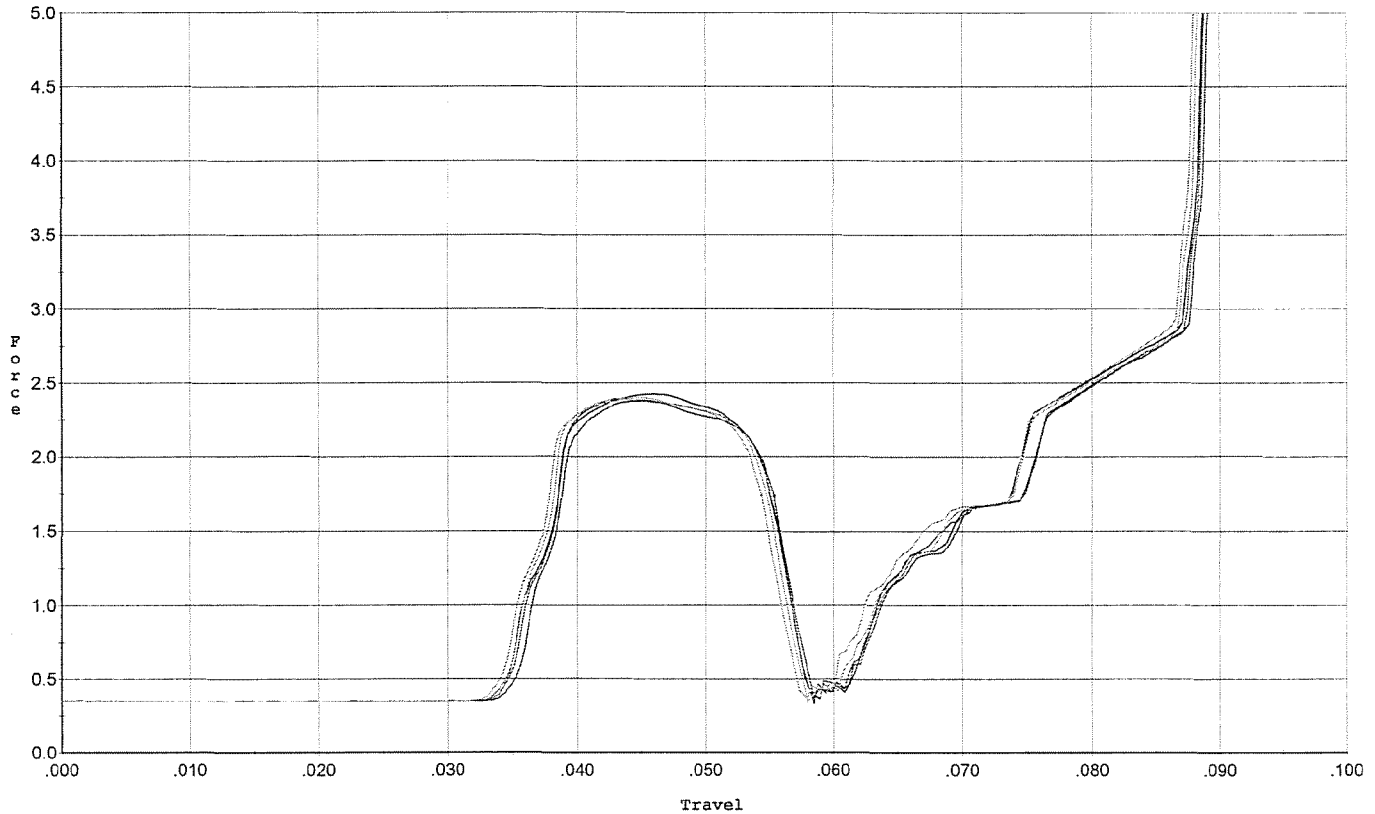
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>5.0</u>	10-23-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-23-08	LH
	J) ASSEMBLE STOCK		9-24-08	LH
	K) ASSEMBLE SWIVEL STUDS		10-23-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.03</u> <u>2.05</u> <u>2.04</u> <u>2.09</u> <u>2.03</u>	10/7/08	FM
	C) FUNCTION		10-23-08	LH
690	PACK		12/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



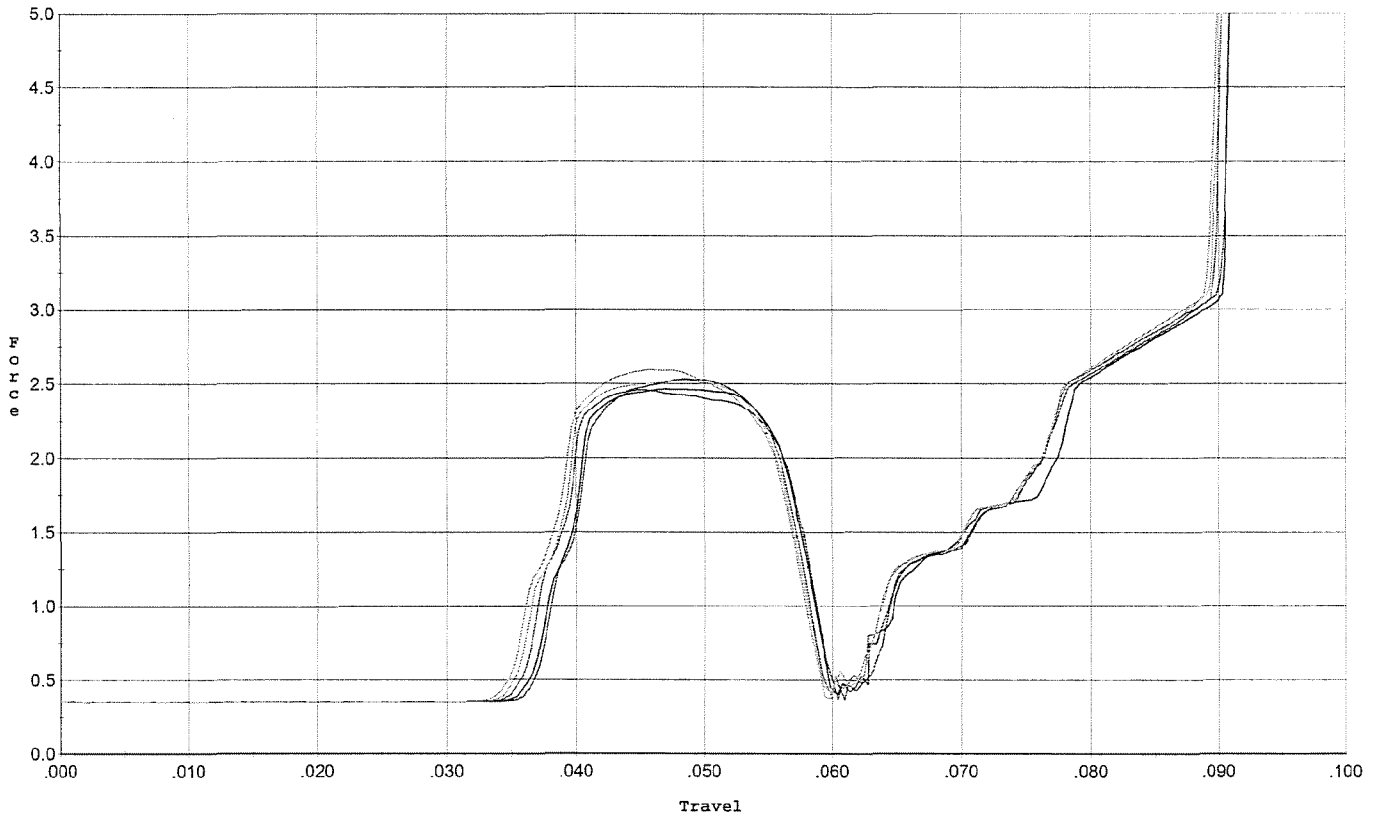
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.055	0.035	0.039	0.054		Set Trigger
2	2.423	0.056	0.035	0.038	0.055		Set Trigger
3	2.393	0.056	0.034	0.038	0.055		Set Trigger
4	2.401	0.055	0.034	0.038	0.054		Set Trigger
5	2.386	0.054	0.034	0.038	0.054		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



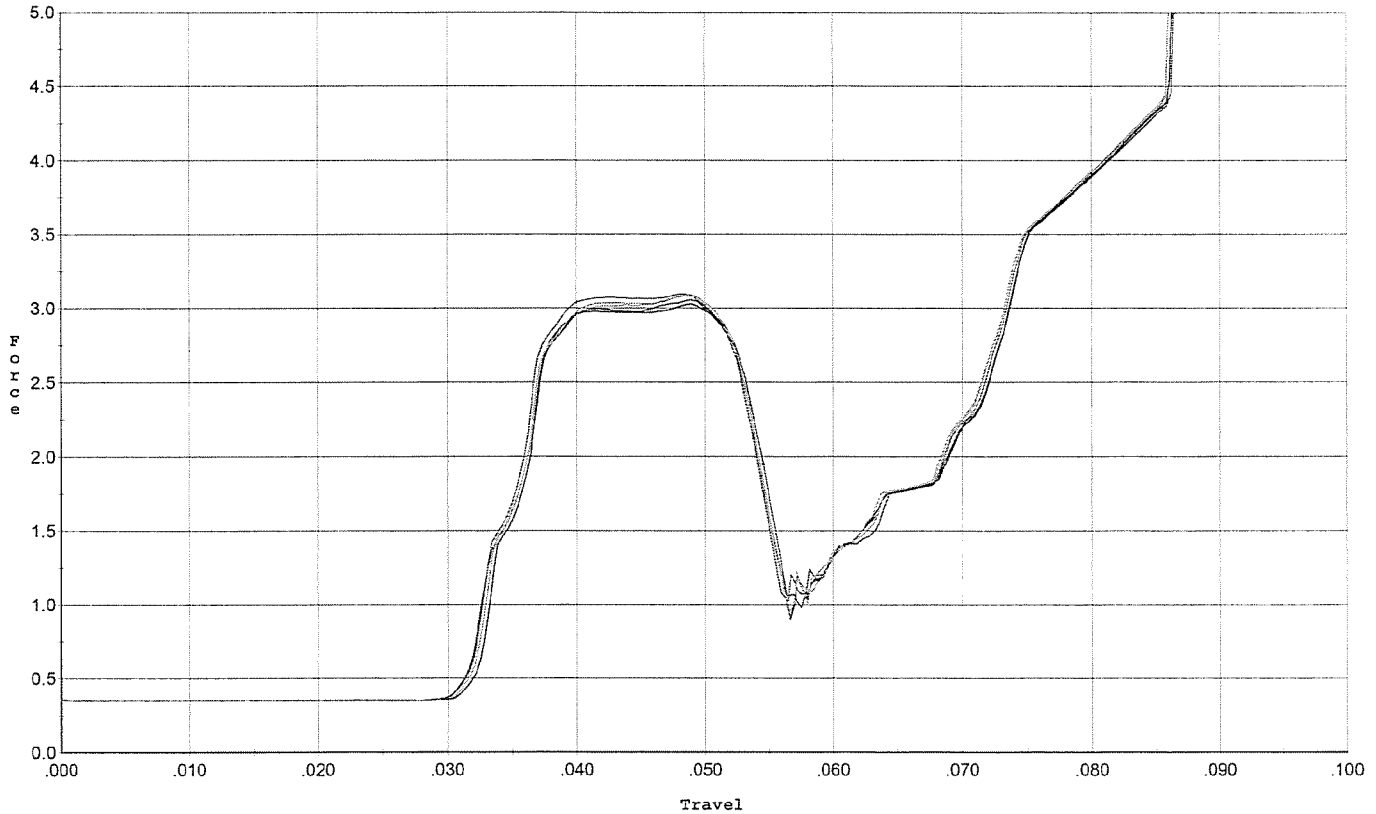
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.058	0.037	0.039	0.057		Set Trigger
2	2.464	0.058	0.037	0.039	0.058		Set Trigger
3	2.531	0.057	0.035	0.038	0.058		Set Trigger
4	2.524	0.058	0.035	0.038	0.059		Set Trigger
5	2.592	0.056	0.035	0.038	0.059		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



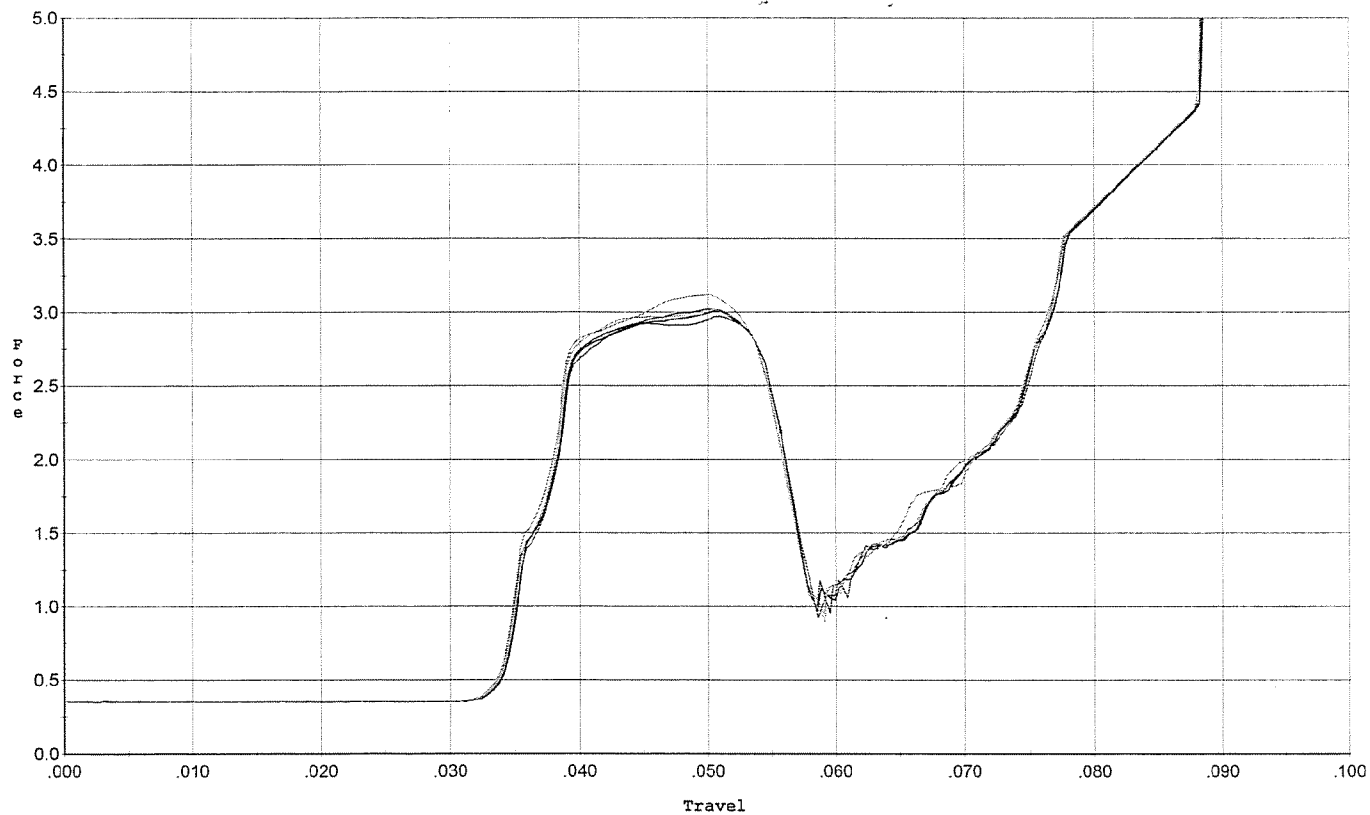
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.056	0.055	0.032	0.036	0.069		Set Trigger
2	3.027	0.053	0.032	0.036	0.067		Set Trigger
3	3.096	0.054	0.032	0.036	0.069		Set Trigger
4	3.082	0.053	0.032	0.036	0.068		Set Trigger
5	3.093	0.053	0.032	0.036	0.068		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



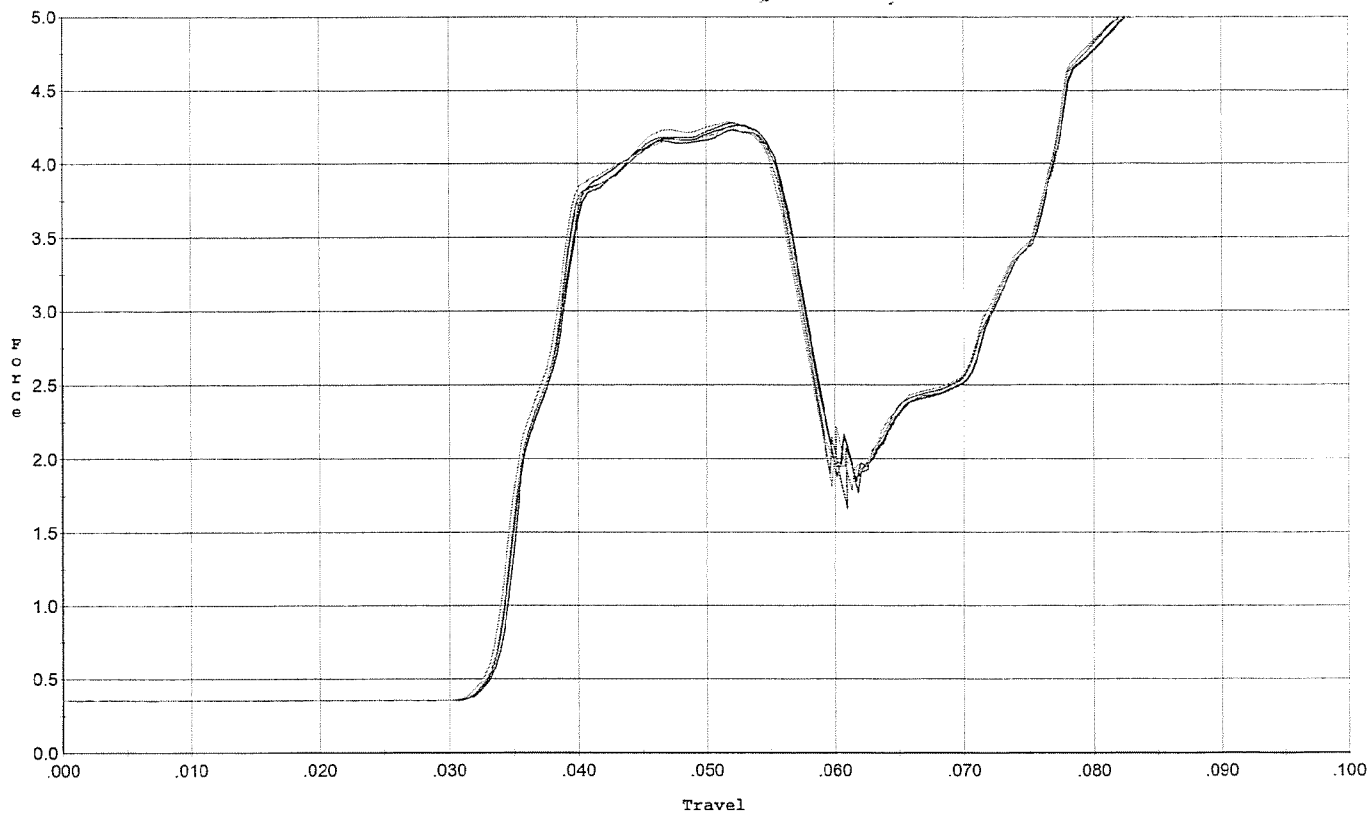
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.056	0.034	0.037	0.068		Set Trigger
2	3.008	0.056	0.034	0.037	0.067		Set Trigger
3	2.974	0.056	0.034	0.037	0.067		Set Trigger
4	3.018	0.056	0.034	0.037	0.068		Set Trigger
5	3.118	0.056	0.034	0.037	0.069		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



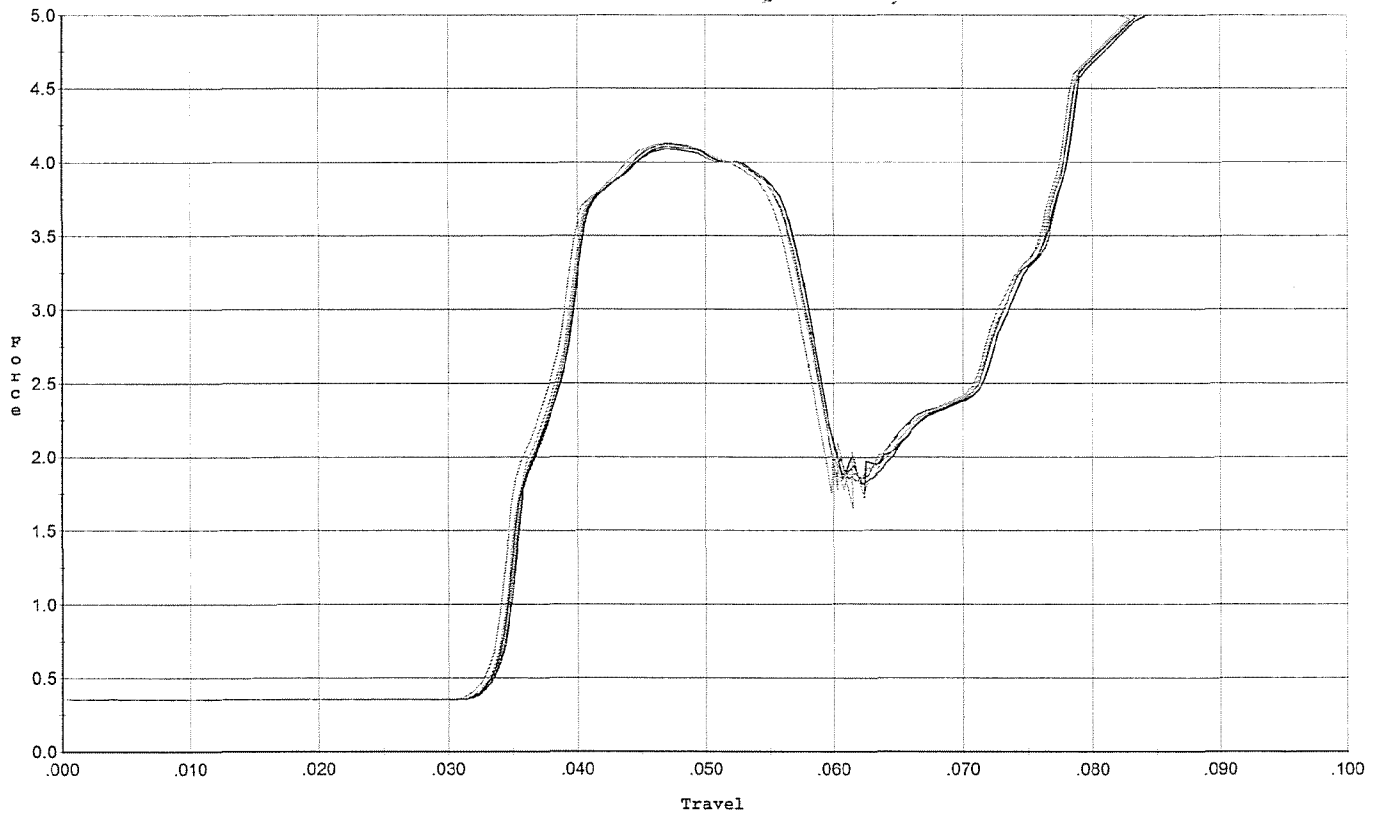
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.057	0.033	0.034	0.096		Set Trigger
2	4.259	0.056	0.034	0.035	0.095		Set Trigger
3	4.277	0.057	0.033	0.034	0.097		Set Trigger
4	4.284	0.058	0.033	0.034	0.099		Set Trigger
5	4.246	0.057	0.033	0.034	0.096		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



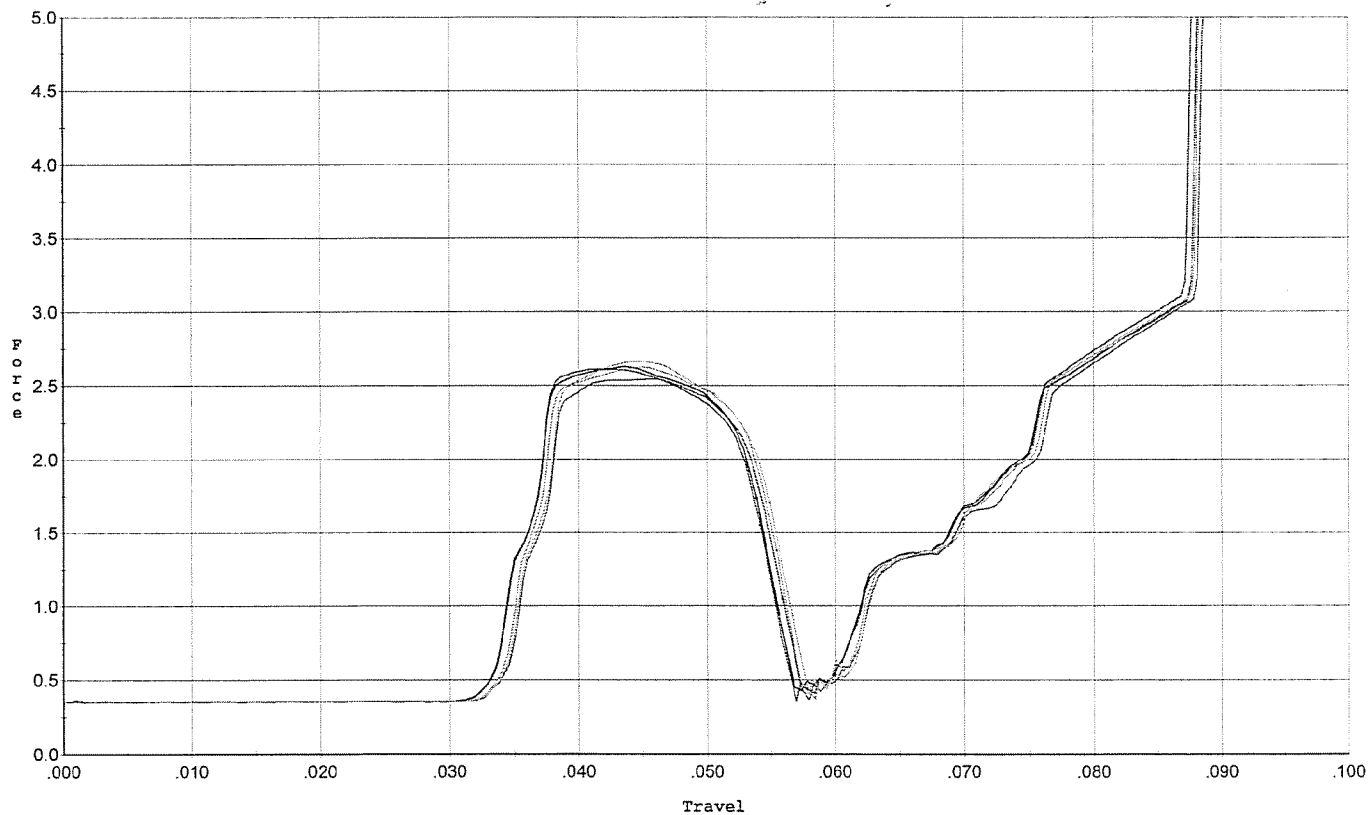
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.058	0.034	0.035	0.093		Set Trigger
2	4.104	0.058	0.034	0.035	0.094		Set Trigger
3	4.123	0.058	0.034	0.035	0.095		Set Trigger
4	4.131	0.058	0.034	0.034	0.096		Set Trigger
5	4.112	0.058	0.033	0.034	0.095		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



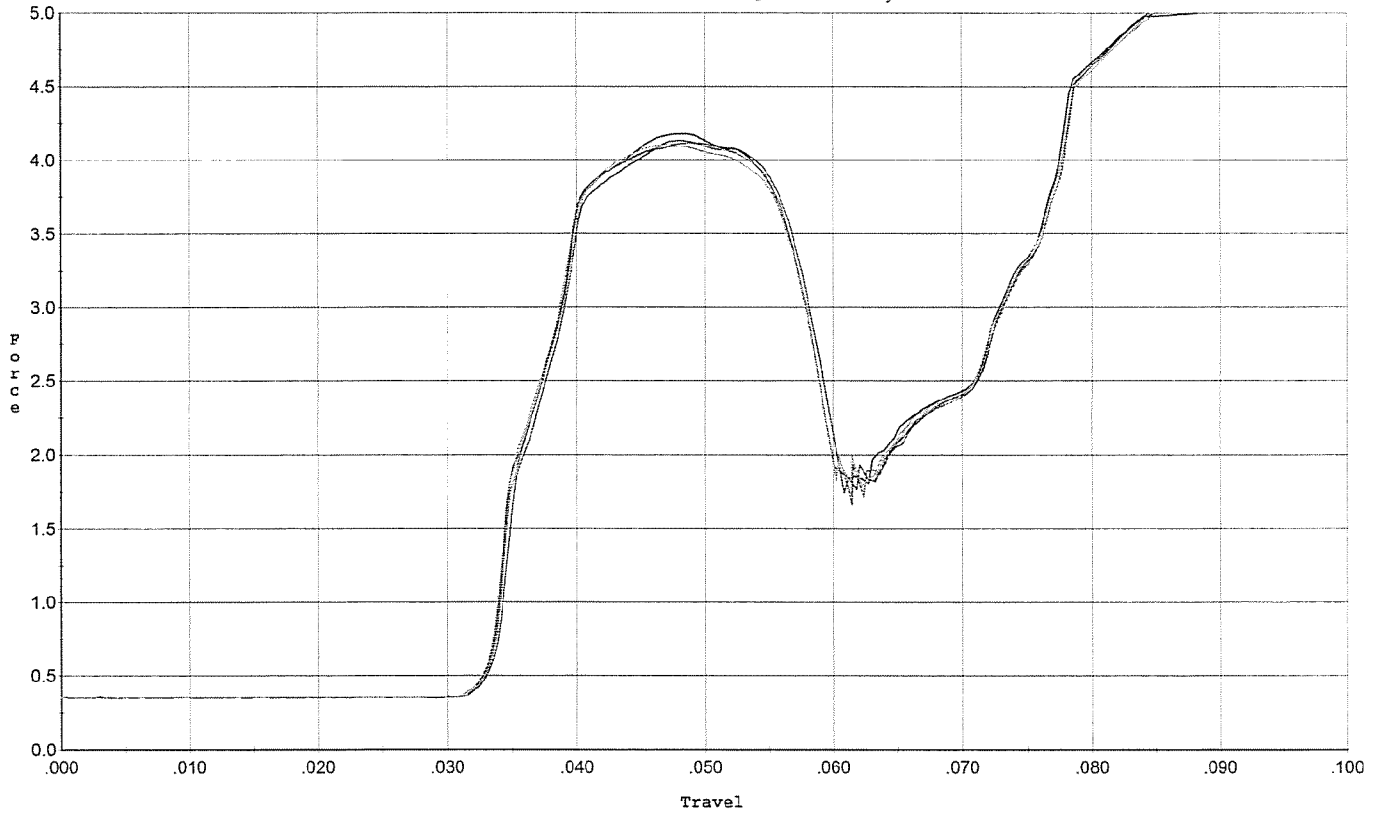
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.054	0.034	0.038	0.058		Set Trigger
2	2.628	0.054	0.034	0.038	0.058		Set Trigger
3	2.545	0.056	0.034	0.038	0.058		Set Trigger
4	2.624	0.055	0.034	0.038	0.058		Set Trigger
5	2.664	0.055	0.034	0.038	0.060		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.059	0.033	0.034	0.099		Set Trigger
2	4.179	0.058	0.033	0.034	0.098		Set Trigger
3	4.115	0.058	0.033	0.034	0.097		Set Trigger
4	4.115	0.058	0.033	0.034	0.097		Set Trigger
5	4.092	0.058	0.033	0.034	0.097		Set Trigger

Avg 4.12