

66778868

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

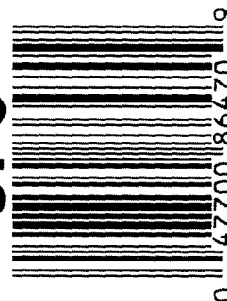
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778868

UPC



GUN SERIAL # G 6778868

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	LSW
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008 OPERATOR B/H	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BSH
490	MAGNAFLUX BOLT		8-22-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

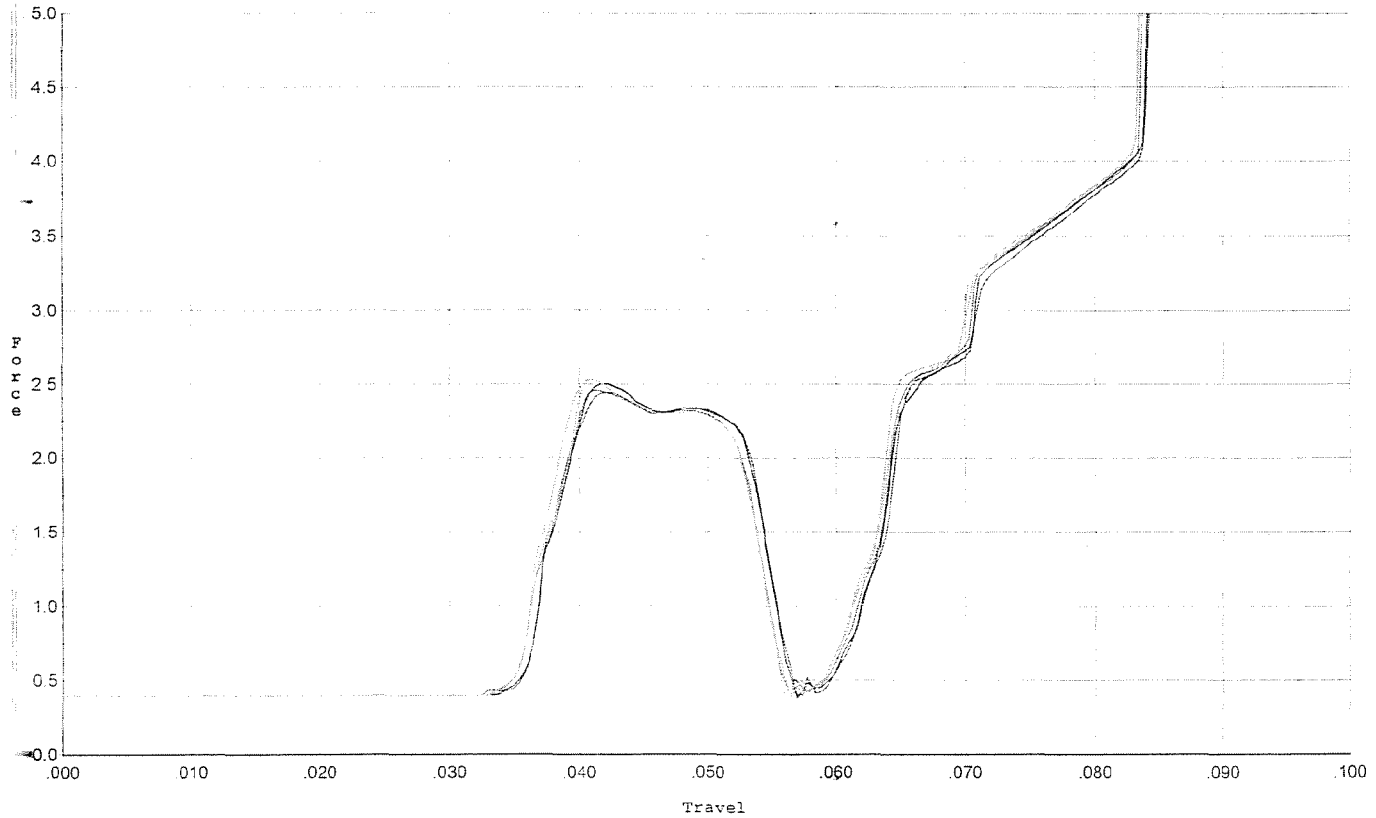
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-2-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-2-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	R.N.
	J) ASSEMBLE STOCK		1-20-09	TL
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WU
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.31</u> <u>2.37</u> <u>2.37</u> <u>2.37</u>	1-30-09	WU
	C) FUNCTION		2-2-09	RN
690	PACK		2/10/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



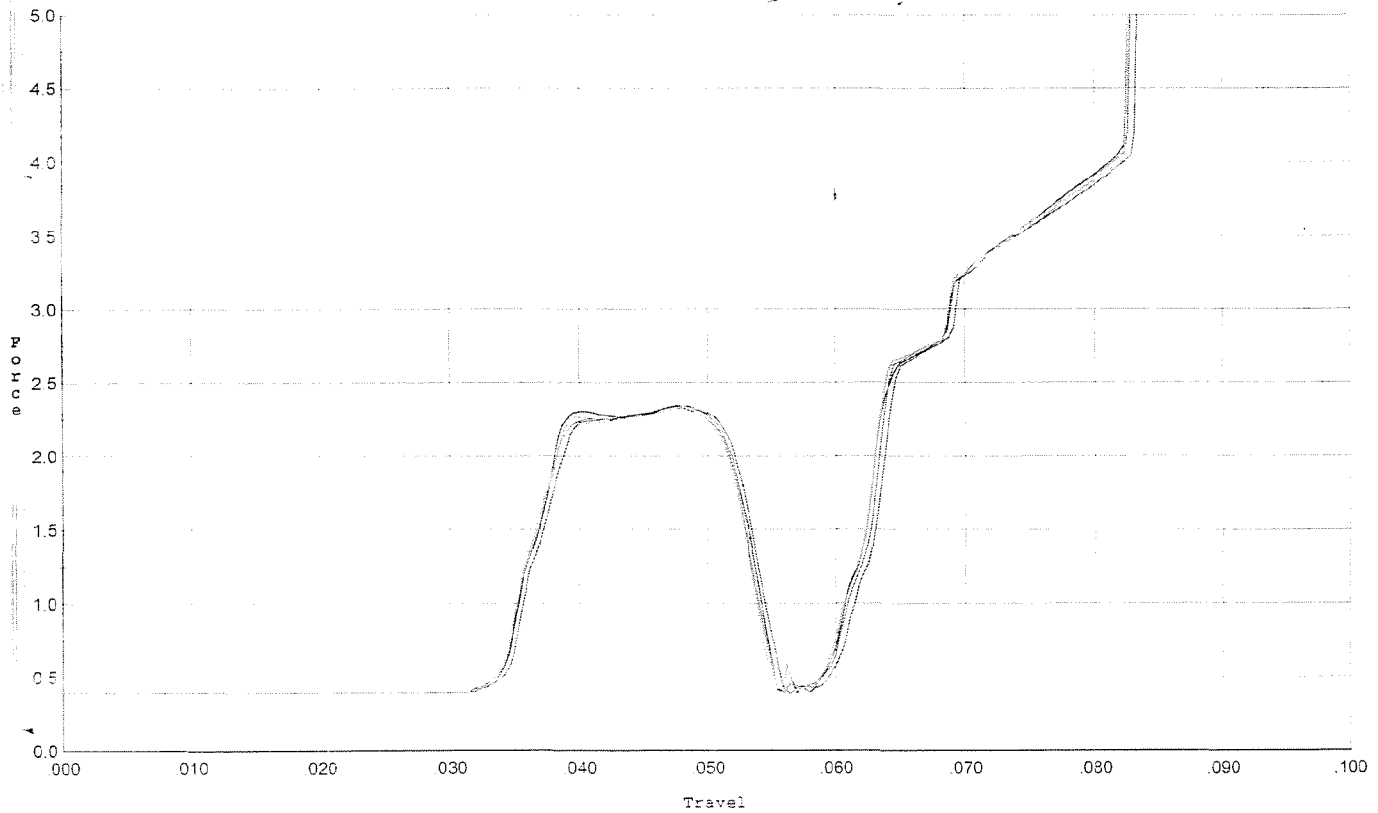
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.054	0.036	0.036	0.053		Set Trigger
2	2.501	0.054	0.036	0.036	0.053		Set Trigger
3	2.460	0.053	0.036	0.036	0.052		Set Trigger
4	2.526	0.053	0.036	0.036	0.052		Set Trigger
5	2.532	0.054	0.036	0.036	0.053		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



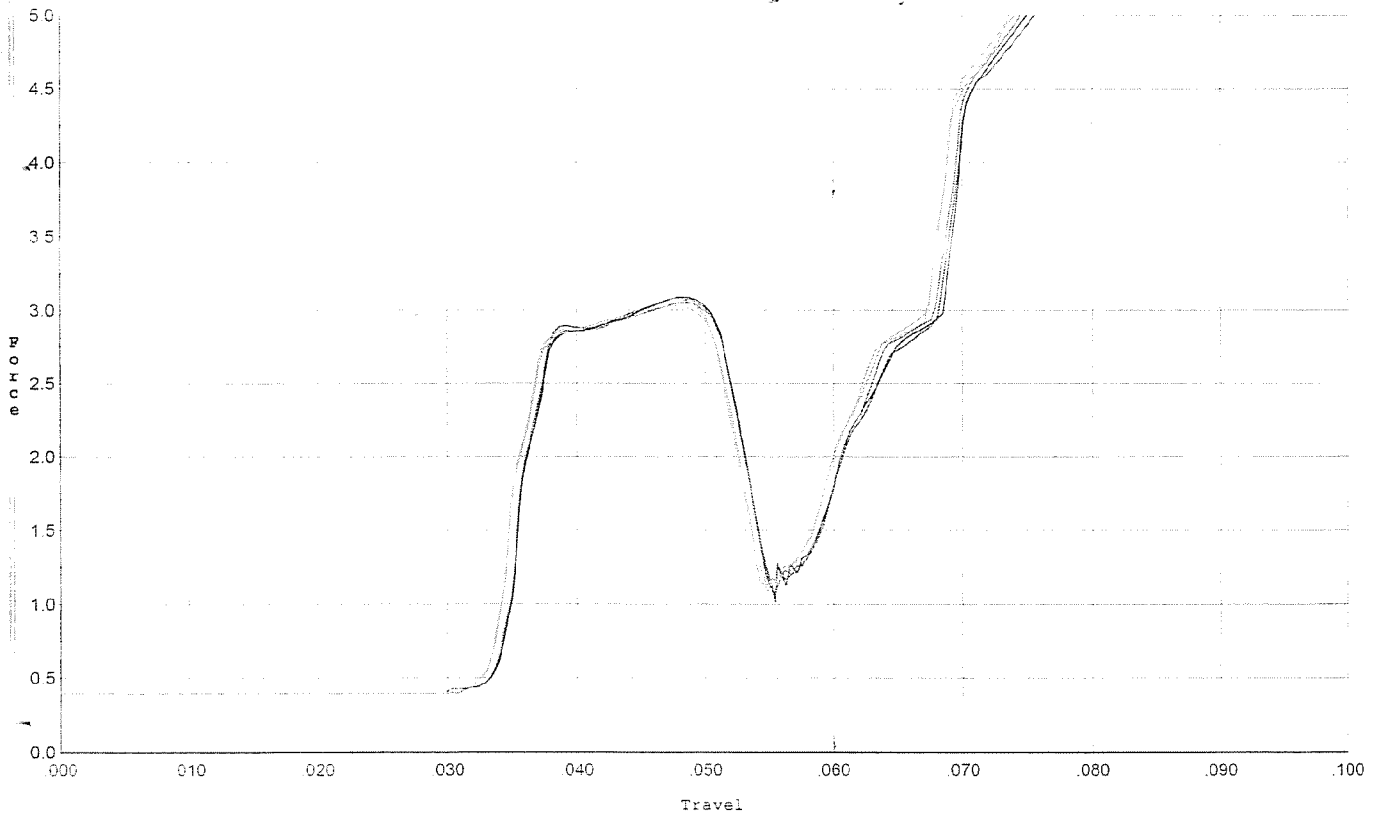
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.053	0.035	0.036	0.051		Set Trigger
2	2.342	0.053	0.034	0.035	0.052		Set Trigger
3	2.328	0.052	0.034	0.036	0.051		Set Trigger
4	2.320	0.052	0.034	0.035	0.051		Set Trigger
5	2.343	0.052	0.034	0.036	0.051		Set Trigger

Aug 2.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



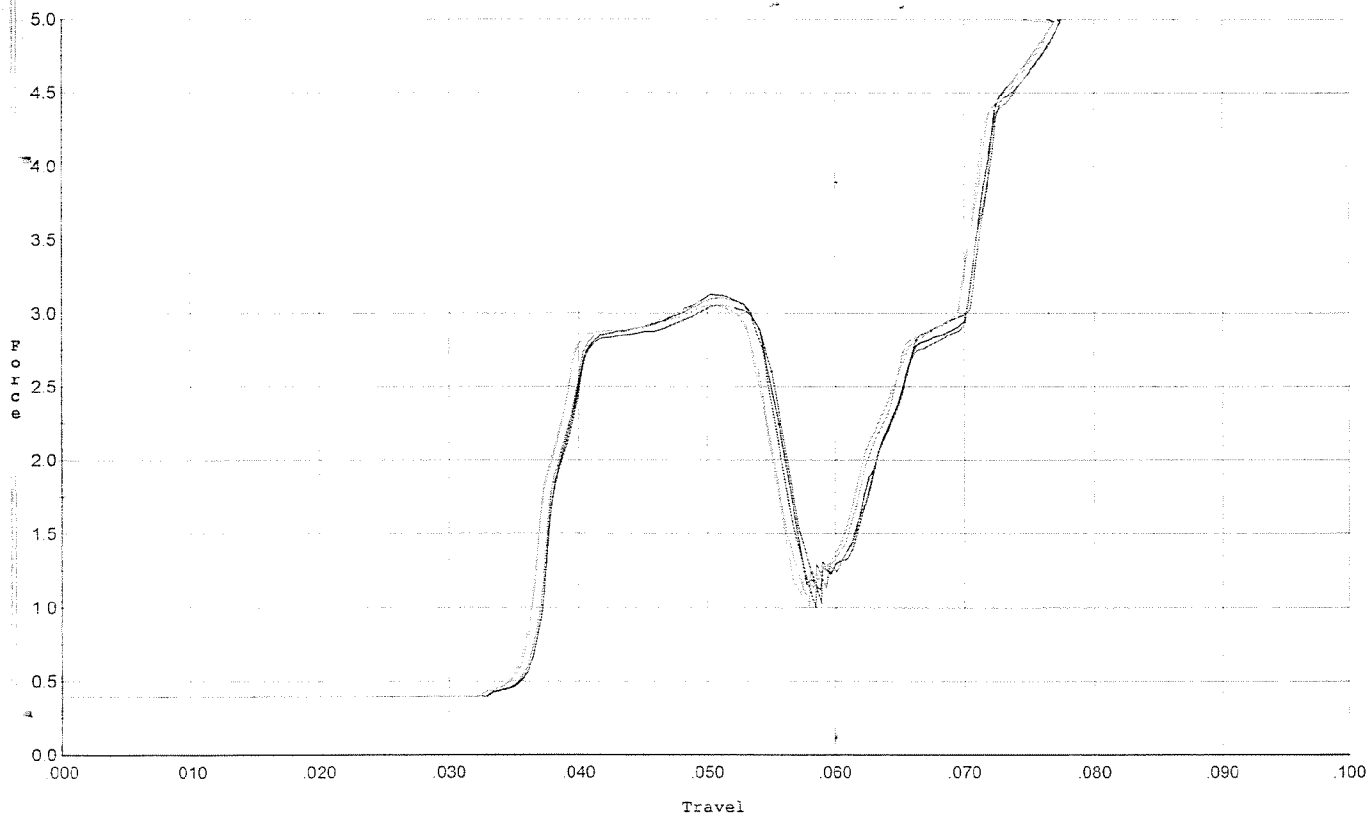
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.053	0.034	0.035	0.064		Set Trigger
2	3.085	0.053	0.034	0.034	0.064		Set Trigger
3	3.050	0.053	0.034	0.034	0.064		Set Trigger
4	3.030	0.052	0.033	0.034	0.063		Set Trigger
5	3.078	0.052	0.033	0.034	0.064		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



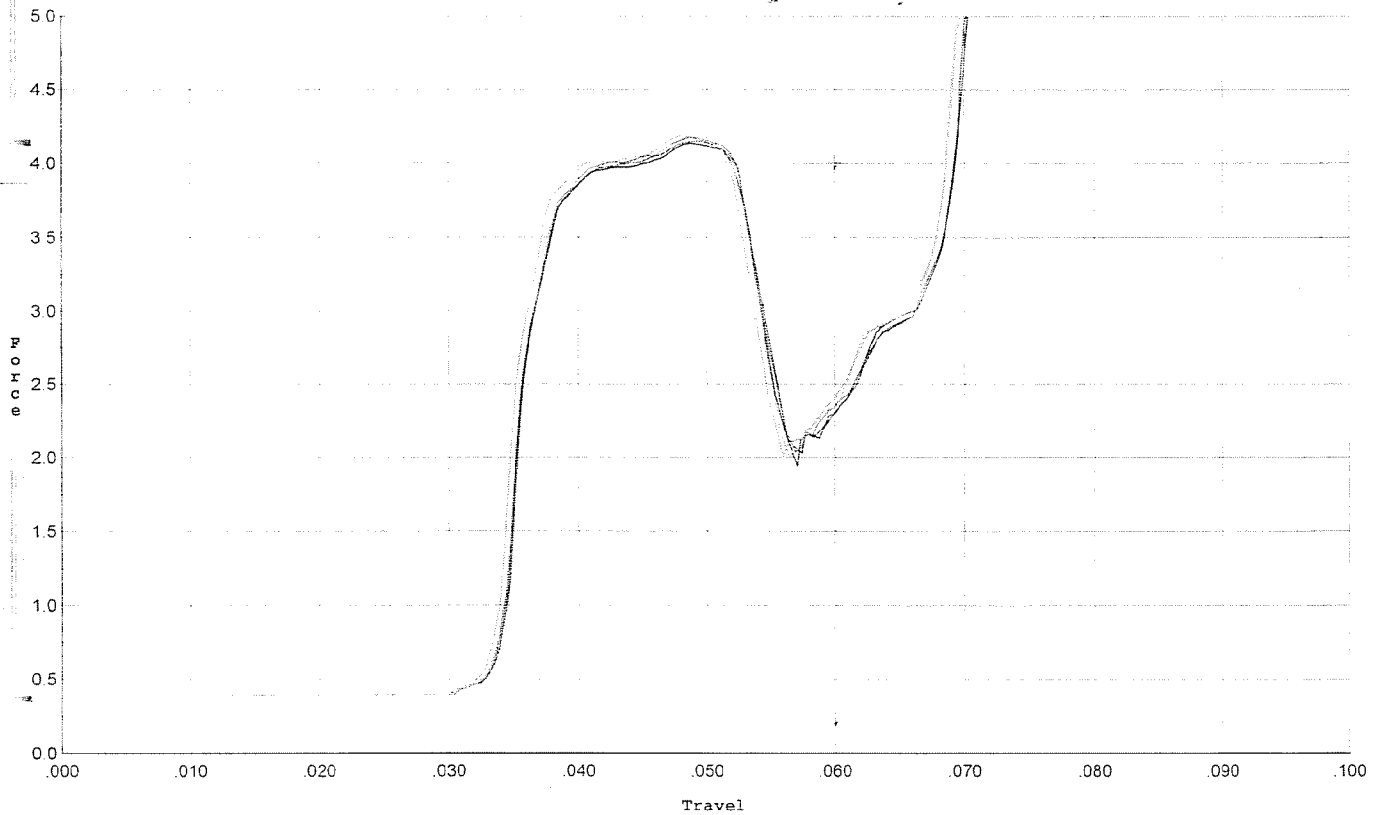
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.055	0.036	0.034	0.065		Set Trigger
2	3.124	0.056	0.036	0.034	0.067		Set Trigger
3	3.104	0.054	0.036	0.035	0.065		Set Trigger
4	3.084	0.054	0.036	0.035	0.065		Set Trigger
5	3.055	0.054	0.036	0.035	0.065		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



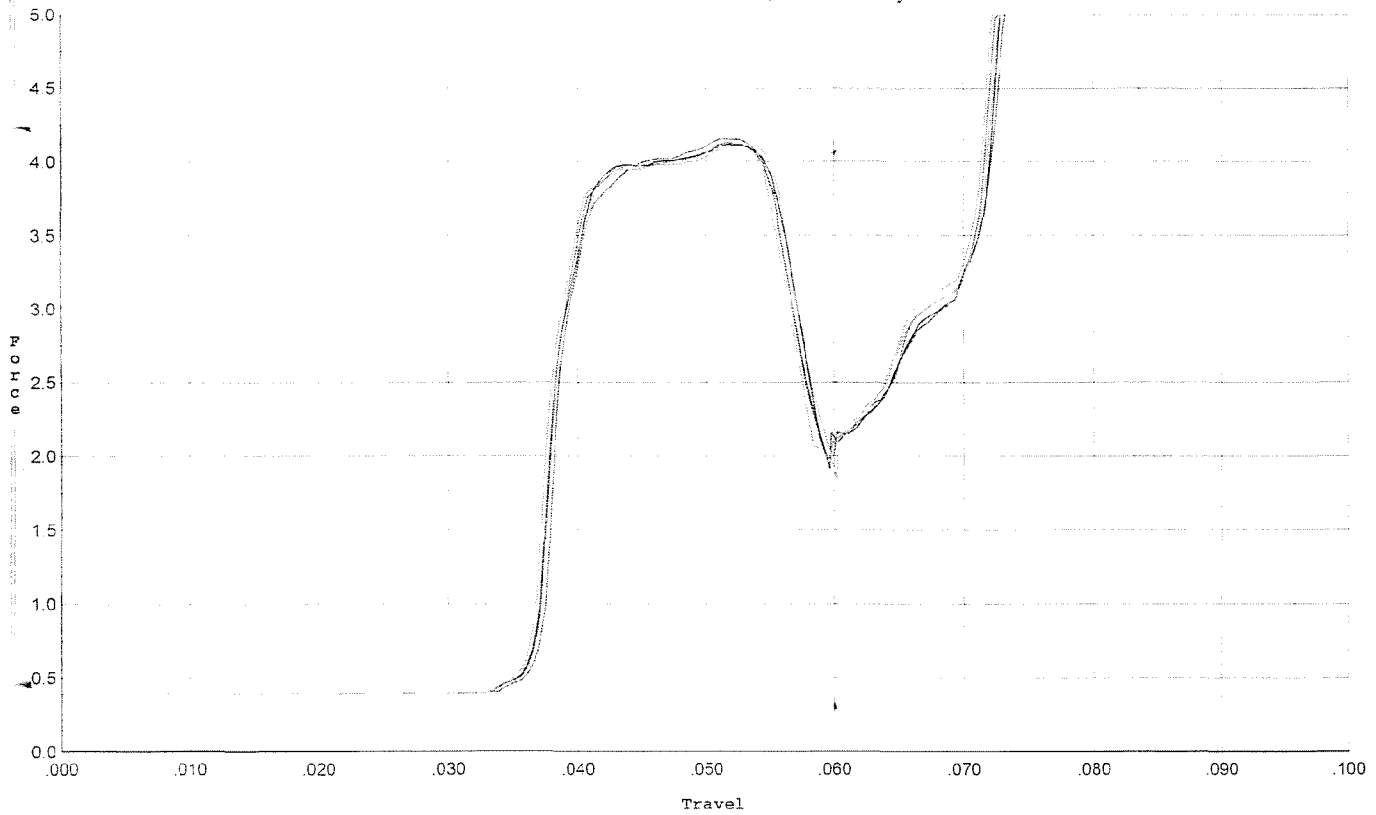
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.054	0.034	0.022	0.088		Set Trigger
2	4.134	0.053	0.033	0.023	0.085		Set Trigger
3	4.174	0.052	0.034	0.023	0.085		Set Trigger
4	4.178	0.053	0.033	0.023	0.086		Set Trigger
5	4.187	0.052	0.033	0.023	0.085		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



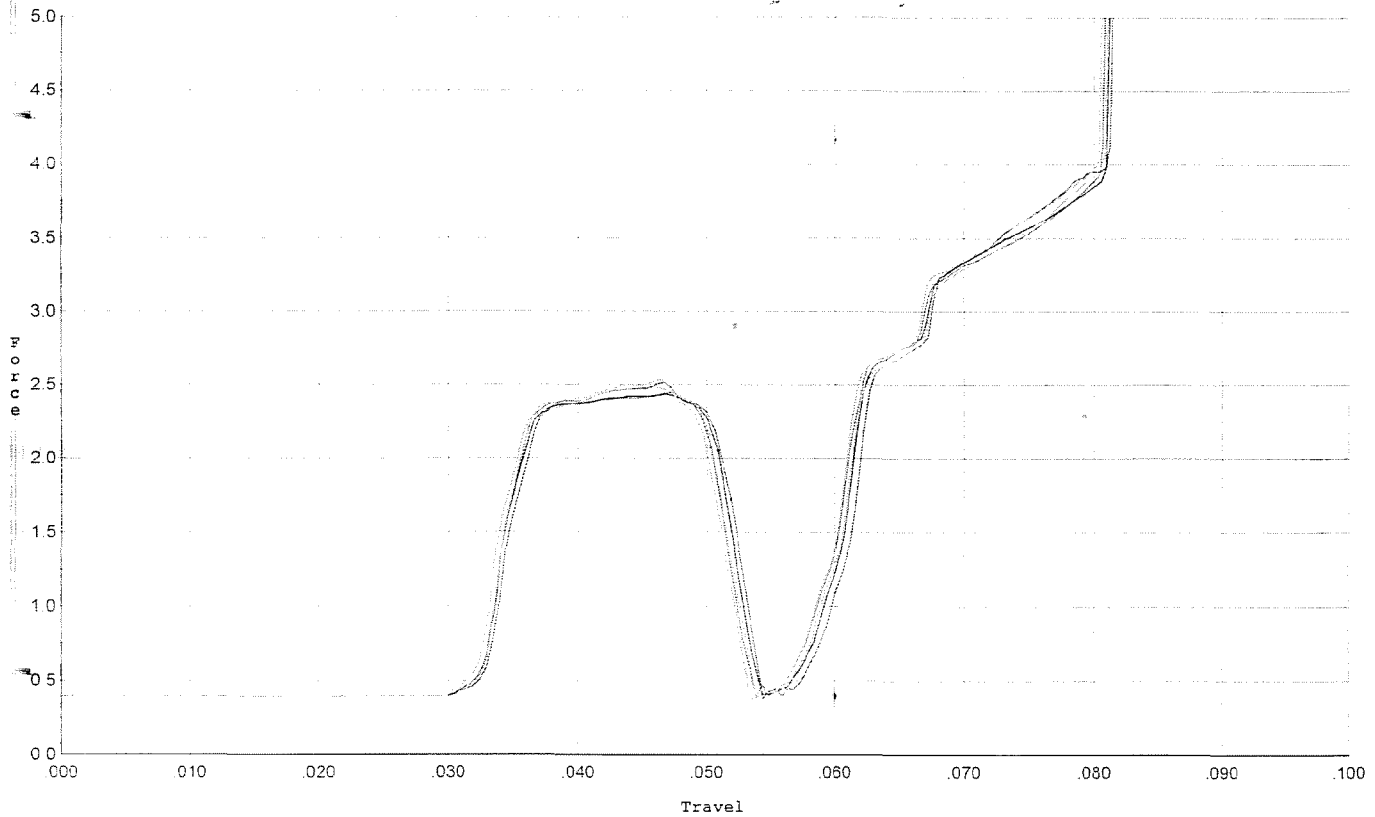
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.037	0.022	0.085		Set Trigger
2	4.117	0.056	0.036	0.022	0.088		Set Trigger
3	4.155	0.055	0.036	0.021	0.087		Set Trigger
4	4.107	0.056	0.036	0.021	0.087		Set Trigger
5	4.102	0.056	0.036	0.021	0.088		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



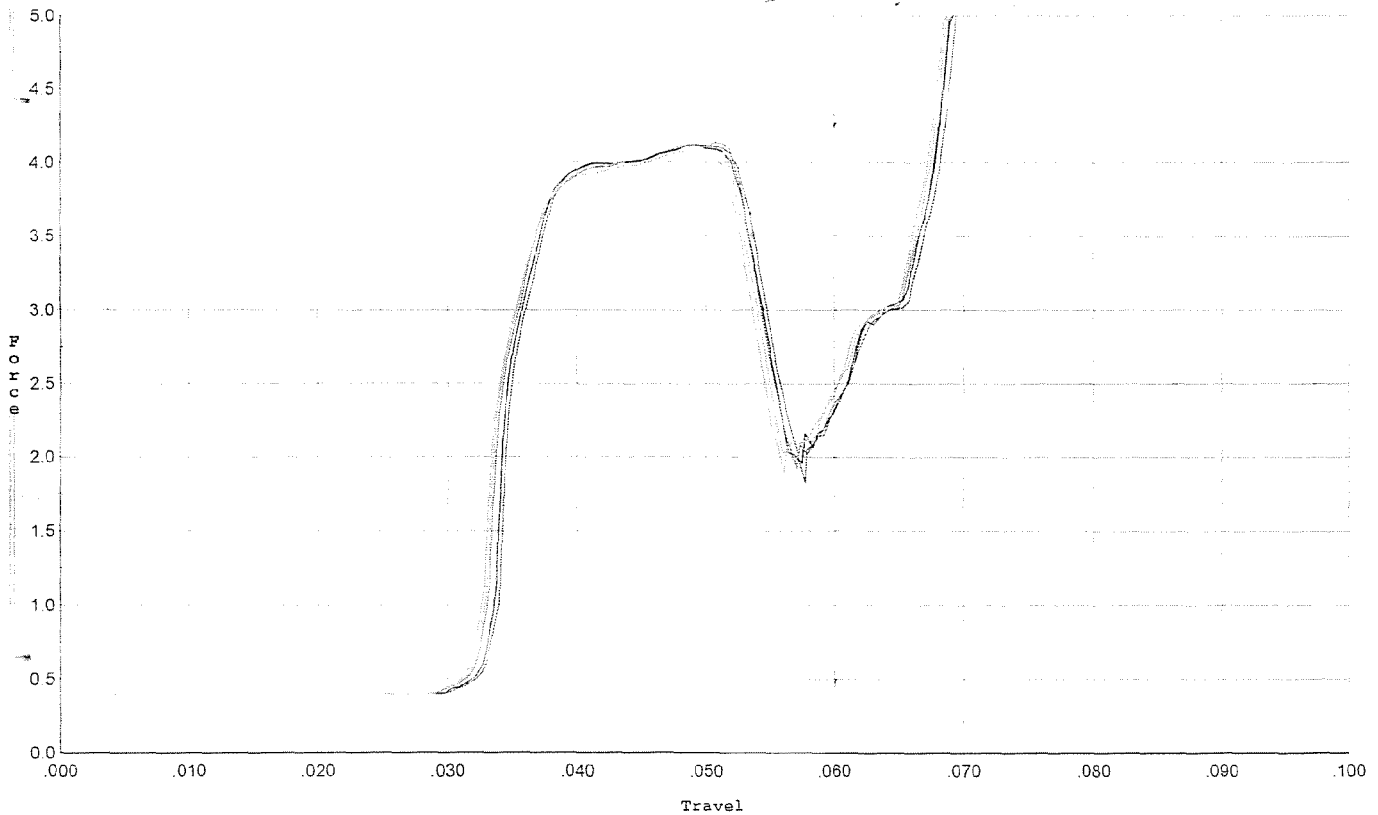
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.052	0.033	0.034	0.054		Set Trigger
2	2.433	0.051	0.033	0.035	0.053		Set Trigger
3	2.514	0.050	0.033	0.035	0.053		Set Trigger
4	2.529	0.050	0.033	0.035	0.053		Set Trigger
5	2.491	0.051	0.032	0.034	0.054		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.053	0.033	0.030	0.089		Set Trigger
2	4.115	0.054	0.033	0.029	0.091		Set Trigger
3	4.132	0.053	0.032	0.029	0.089		Set Trigger
4	4.109	0.054	0.032	0.029	0.091		Set Trigger
5	4.073	0.053	0.032	0.030	0.088		Set Trigger

AVG 4.11