

66778871

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

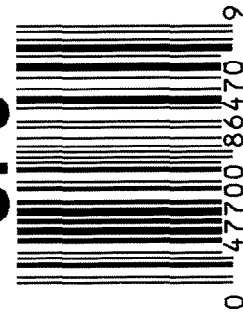
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778871

UPC



GUN SERIAL #

G6778871

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-21-08	BSW
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008 OPERATOR B/H	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	B/H
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

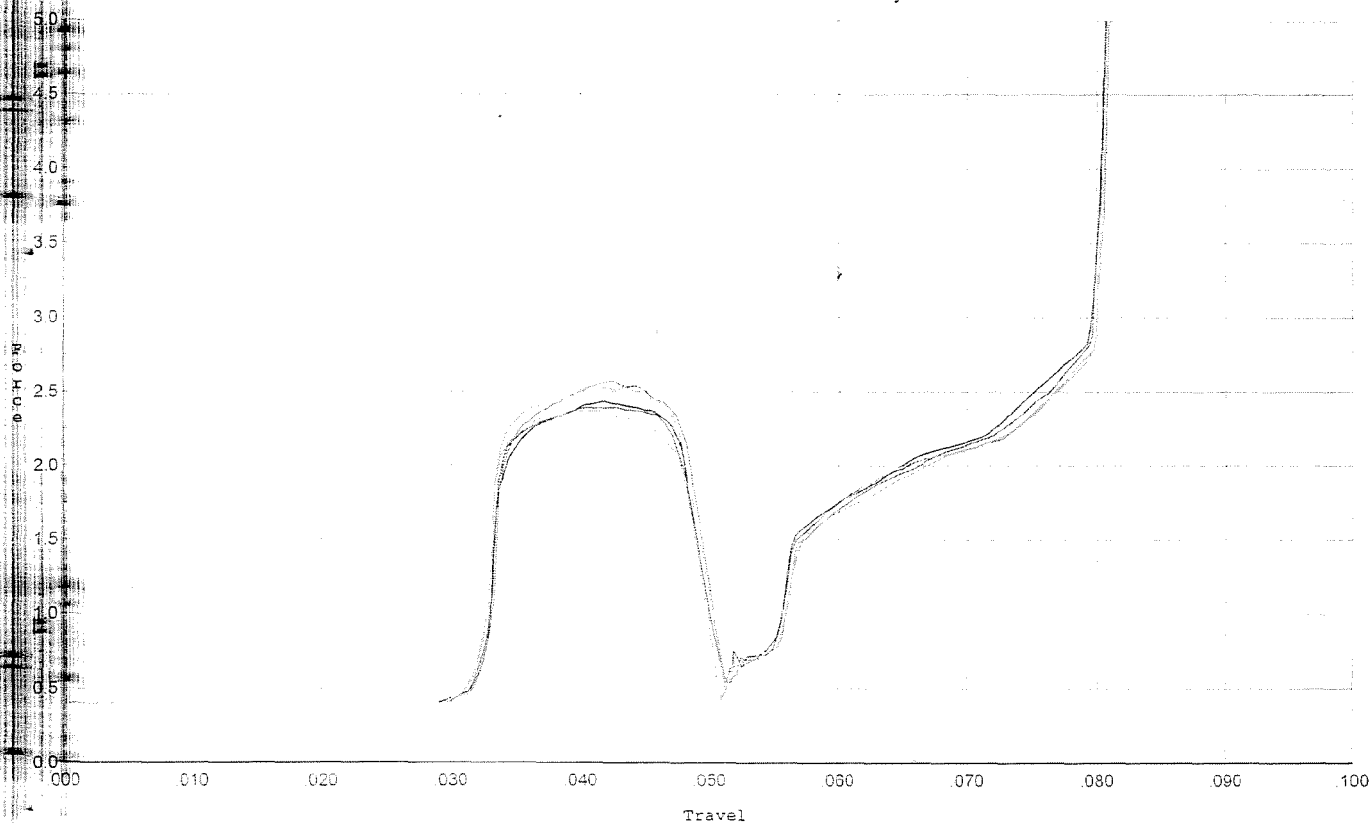
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0058496 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	L.R.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-2-09	L.R.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-2-09	L.R.
	J) ASSEMBLE STOCK		1-22-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-2-09	L.R.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-2-09	L.R.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.50</u> <u>2.49</u> <u>2.52</u> <u>2.56</u>	1-30-09	WV
	C) FUNCTION		2-2-09	L.R.
690	PACK		2/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



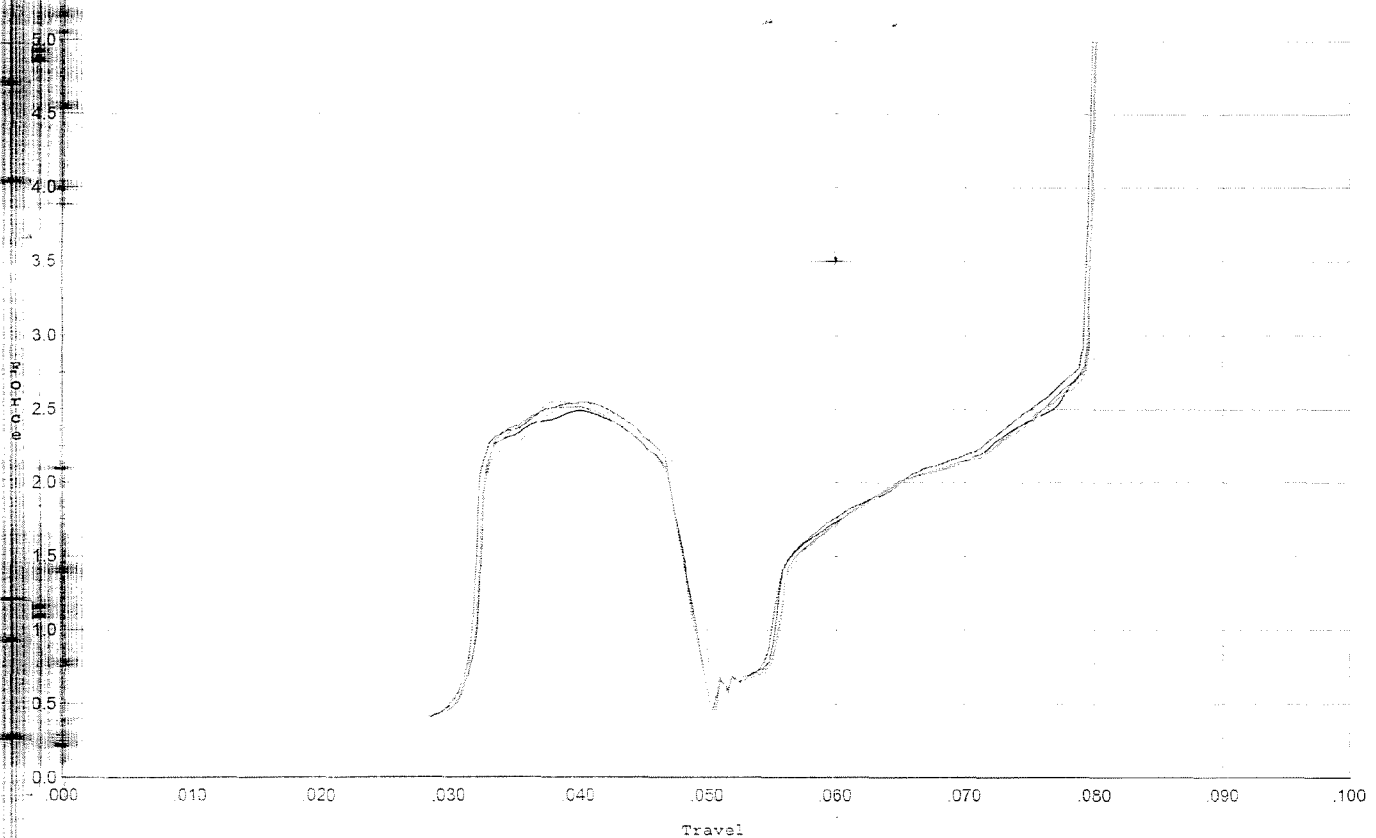
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.390	0.048	0.032	0.036	0.048		Set Trigger
2	2.436	0.048	0.032	0.036	0.048		Set Trigger
3	2.571	0.048	0.032	0.036	0.050		Set Trigger
4	2.533	0.049	0.032	0.035	0.052		Set Trigger
5	2.369	0.048	0.032	0.036	0.048		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



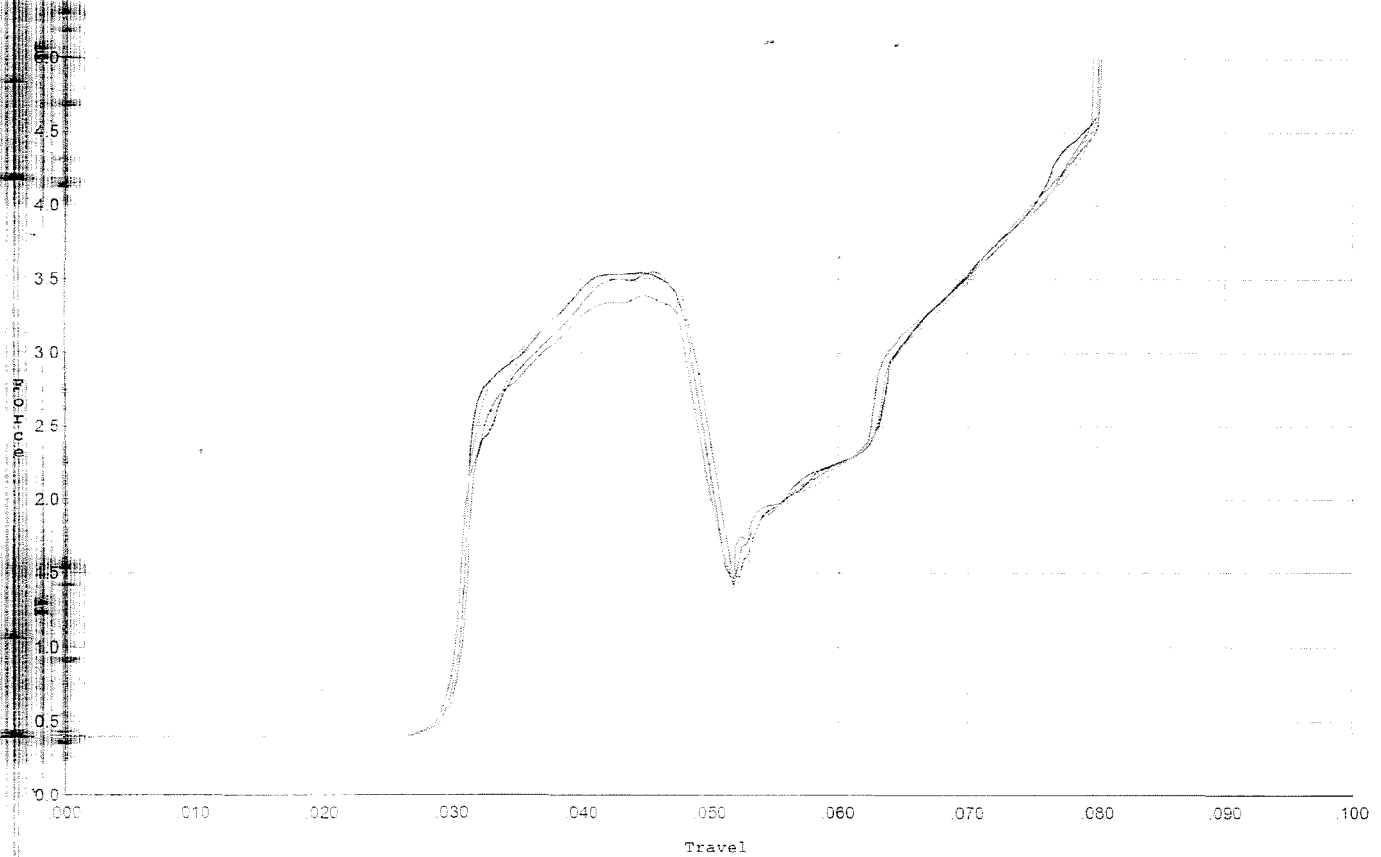
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.048	0.031	0.035	0.051		Set Trigger
2	2.488	0.049	0.031	0.036	0.050		Set Trigger
3	2.514	0.047	0.031	0.036	0.048		Set Trigger
4	2.542	0.047	0.031	0.036	0.050		Set Trigger
5	2.550	0.048	0.031	0.036	0.050		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



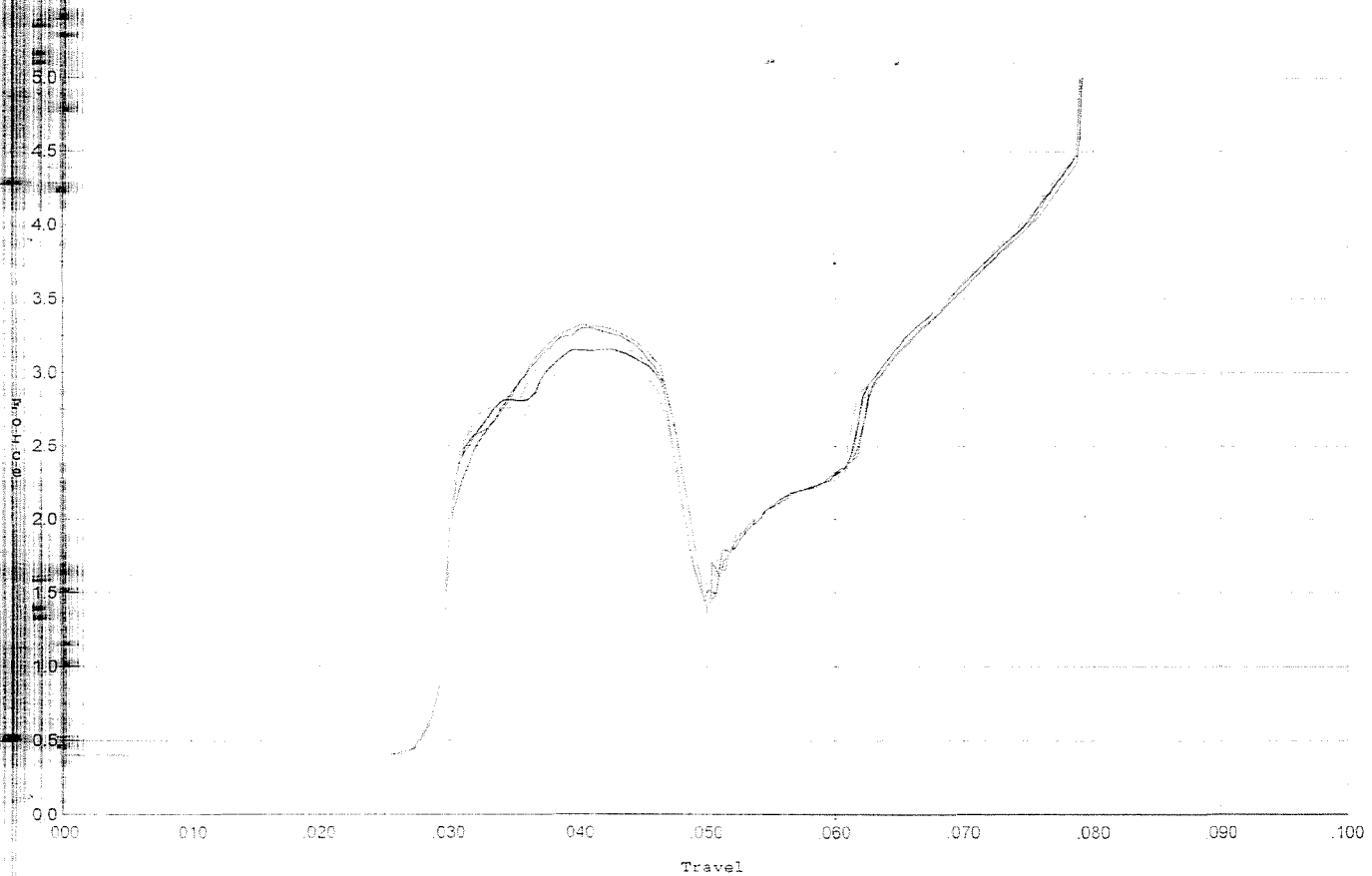
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.550	0.049	0.030	0.033	0.070		Set Trigger
2	3.547	0.048	0.030	0.033	0.070		Set Trigger
3	3.392	0.048	0.029	0.033	0.066		Set Trigger
4	3.512	0.048	0.030	0.033	0.069		Set Trigger
5	3.487	0.047	0.030	0.033	0.068		Set Trigger

A-3-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



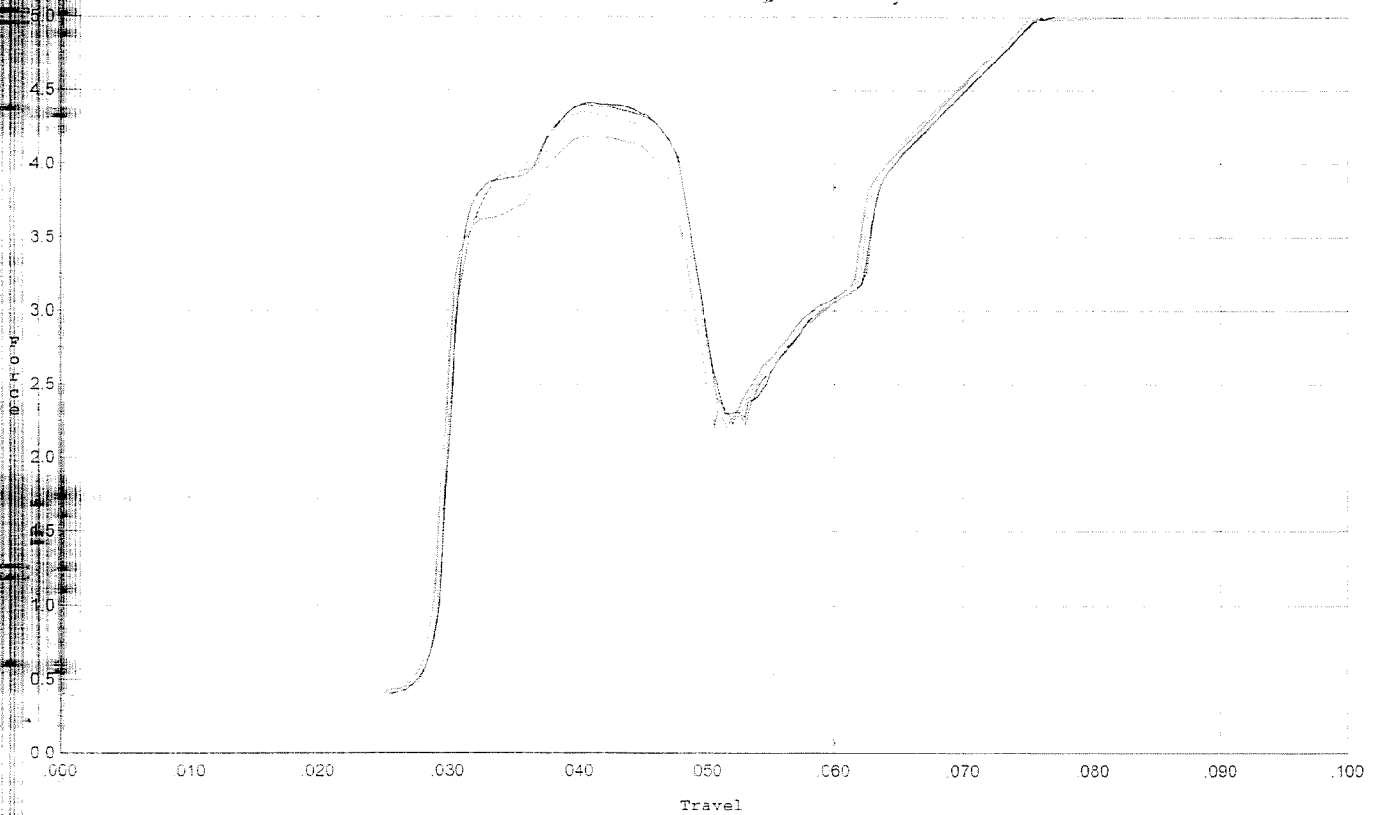
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.303	0.047	0.029	0.034	0.063		Set Trigger
2	3.153	0.047	0.028	0.033	0.063		Set Trigger
3	3.320	0.047	0.029	0.033	0.066		Set Trigger
4	3.067	0.047	0.029	0.034	0.062		Set Trigger
5	3.220	0.047	0.028	0.034	0.063		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



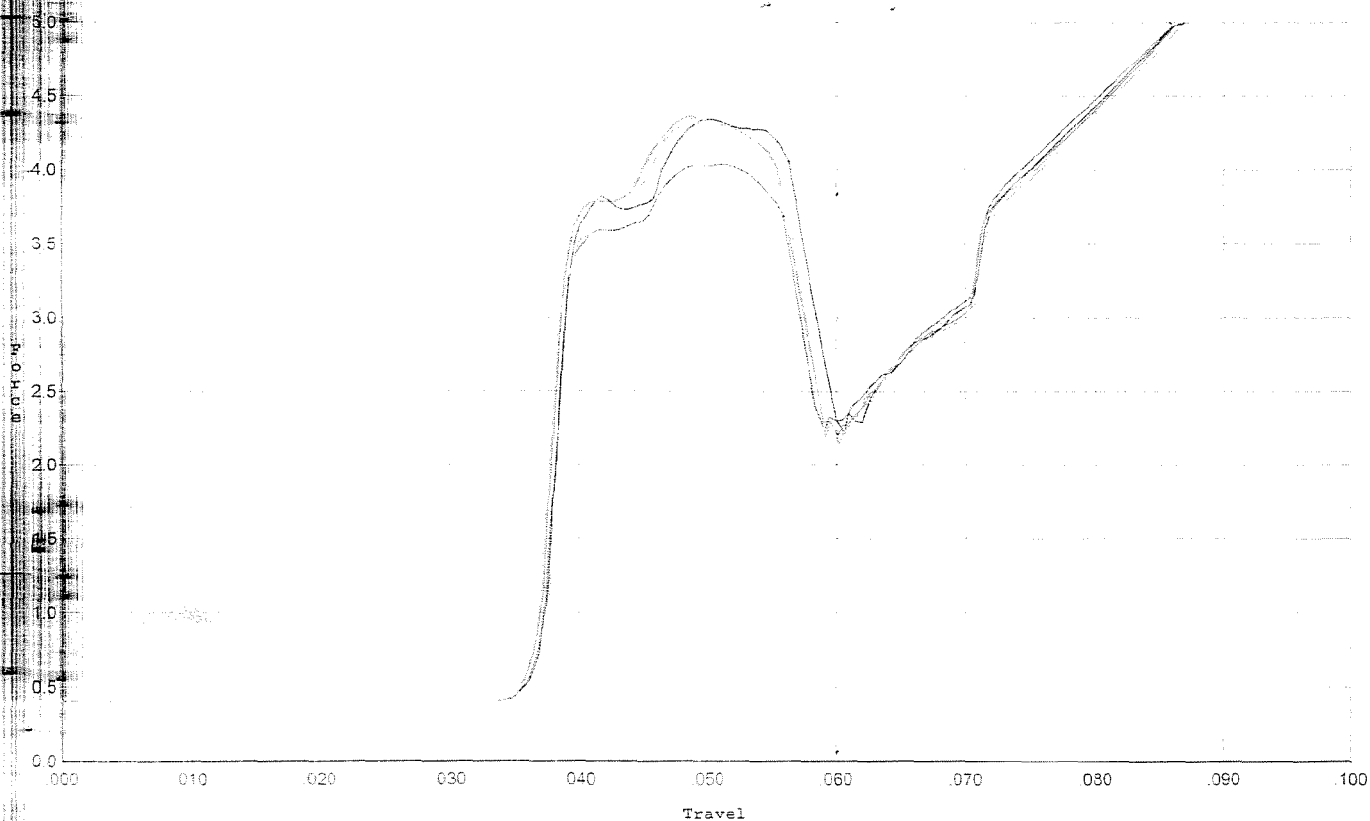
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.399	0.048	0.028	0.031	0.088		Set Trigger
2	4.413	0.048	0.028	0.031	0.088		Set Trigger
3	4.181	0.048	0.028	0.030	0.085		Set Trigger
4	4.318	0.049	0.028	0.030	0.089		Set Trigger
5	4.352	0.048	0.028	0.030	0.088		Set Trigger

A 4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



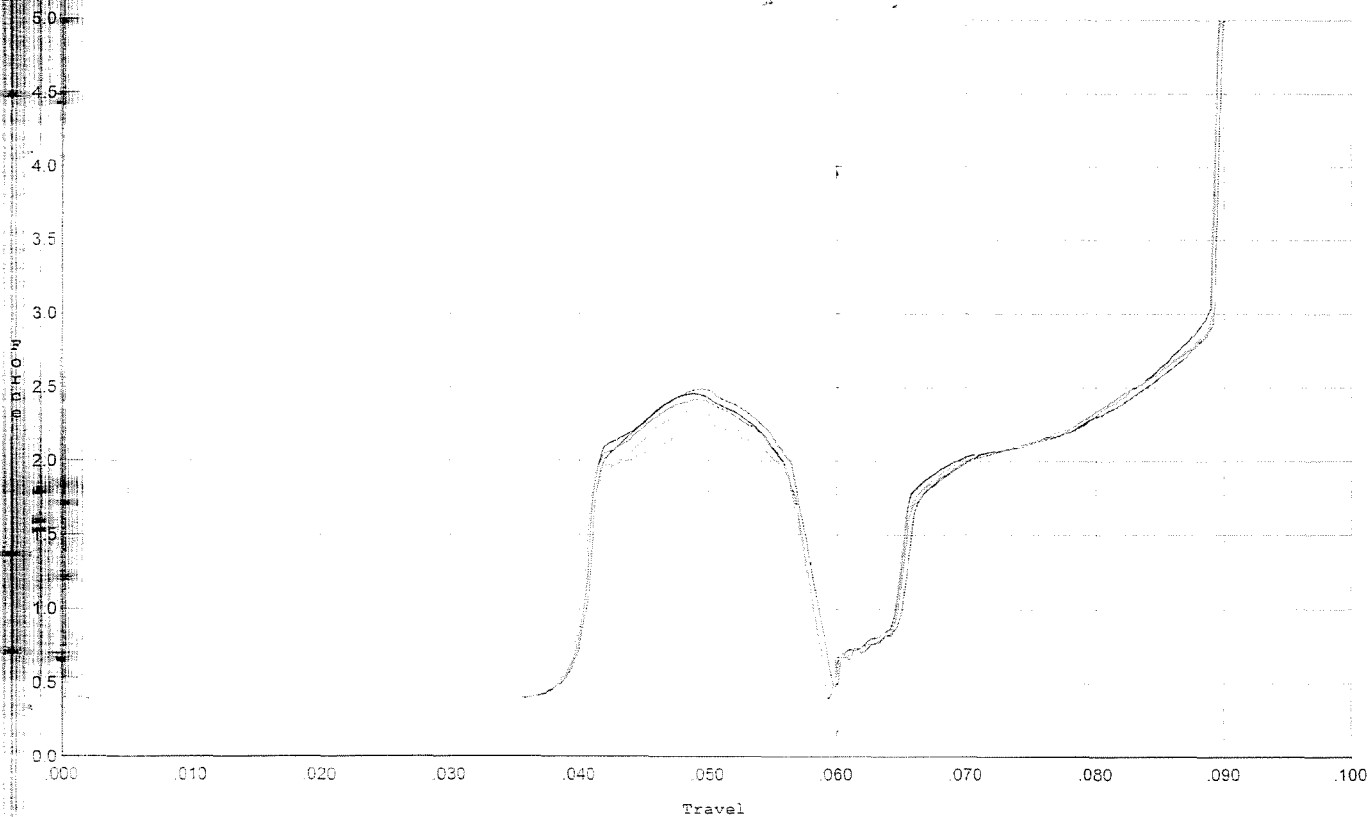
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.056	0.037	0.035	0.086		Set Trigger
2	4.339	0.056	0.037	0.034	0.092		Set Trigger
3	4.358	0.055	0.036	0.035	0.090		Set Trigger
4	4.315	0.057	0.037	0.035	0.091		Set Trigger
5	4.346	0.057	0.036	0.034	0.093		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



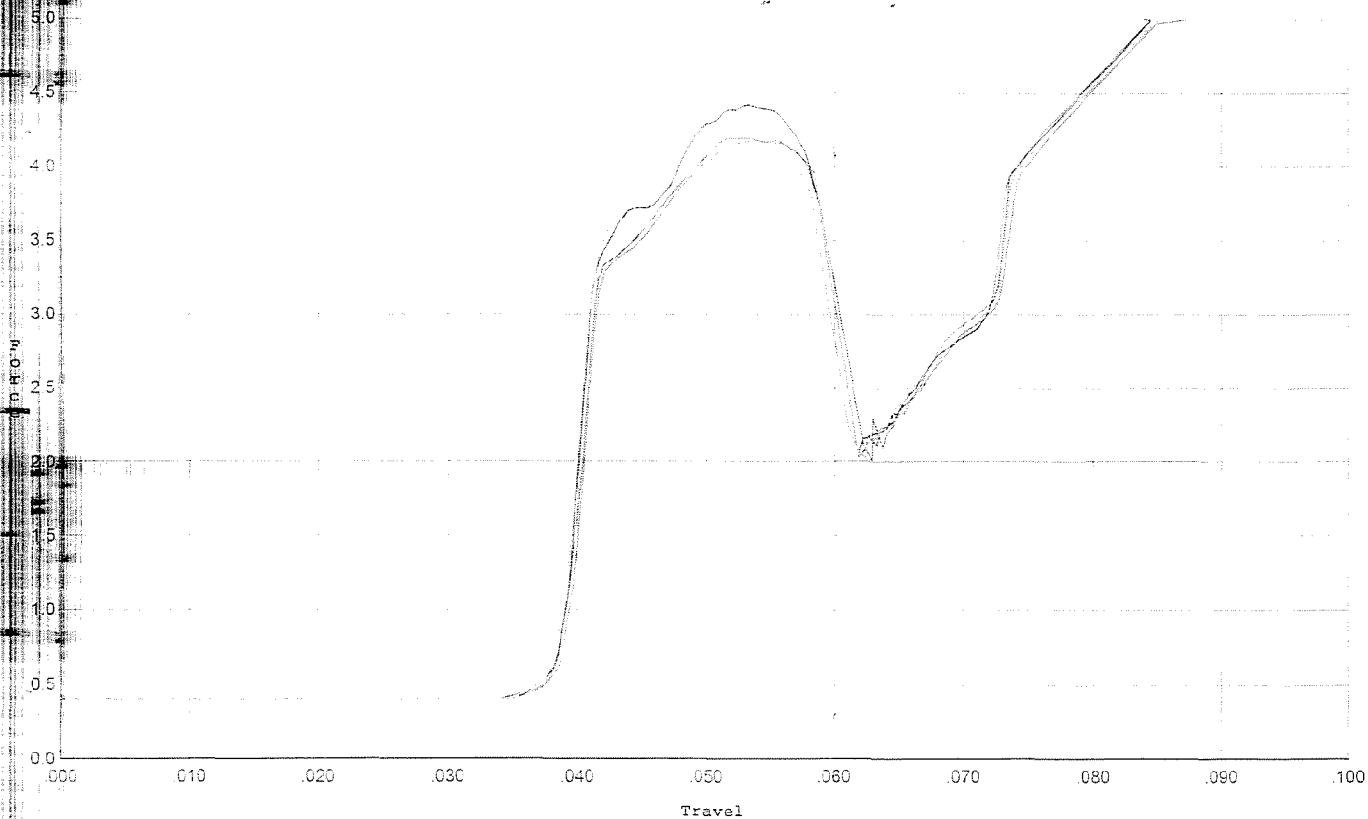
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.058	0.040	0.039	0.055		Set Trigger
2	2.457	0.057	0.040	0.039	0.053		Set Trigger
3	2.419	0.057	0.039	0.039	0.053		Set Trigger
4	2.250	0.057	0.039	0.039	0.052		Set Trigger
5	2.345	0.057	0.040	0.039	0.052		Set Trigger

A.239

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.059	0.038	0.034	0.091		Set Trigger
2	4.418	0.059	0.038	0.034	0.094		Set Trigger
3	4.175	0.058	0.039	0.034	0.090		Set Trigger
4	4.504	0.059	0.038	0.034	0.095		Set Trigger
5	4.169	0.058	0.038	0.034	0.090		Set Trigger

A. 4.29