

66778872

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

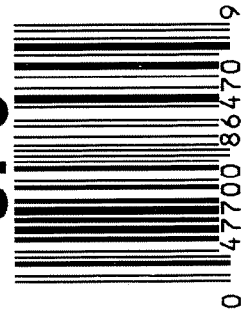
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778872

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778872

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSW
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BA
490	MAGNAFLUX BOLT		8-26-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>8.0</u>	12-10-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	12-10-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-10-08	L.N.
	J) ASSEMBLE STOCK		9-19-08	LSN
	K) ASSEMBLE SWIVEL STUDS		12-10-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	J
670	FINAL INSPECTION A) HEADSPACE		12-10-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.65</u> <u>2.58</u> <u>2.55</u> <u>2.41</u>	12-10-08	L.N.
	C) FUNCTION		12-10-08	L.N.
690	PACK		12-21-09	LSN

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.00 LBS INITIAL 2.00 LBS AFTER 50 CYCLES
 2.00 LBS INITIAL 2.00 LBS AFTER 50 CYCLES
 2.00 LBS INITIAL 2.00 LBS AFTER 50 CYCLES

DATE 9-16-08

TESTER TAE

	2.00 LBS INITIAL	2.00 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.00 LBS		COMMENTS
PULL #1	280	260		278	
PULL #2	273	260		267	
PULL #3	273	251		266	
PULL #4	263	257		263	
PULL #5	267	233		260	
TOTAL	1356	1261		1334	
AVERAGE	271	252		266	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	334	321		
PULL #2	322	329		
PULL #3	322	331		
PULL #4	310	326		
PULL #5	330	318		
TOTAL	1618	1625		
AVERAGE	323	325		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	434	480		430
PULL #2	434	478		437
PULL #3	446	469		424
PULL #4	420	494		441
PULL #5	457	494		432
TOTAL	2191	2415		2164
AVERAGE	438	483		432