

66778873

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

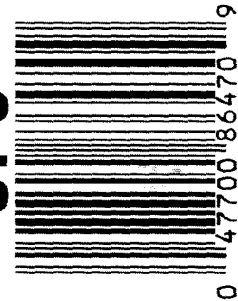
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778873

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66778873 RTZ

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

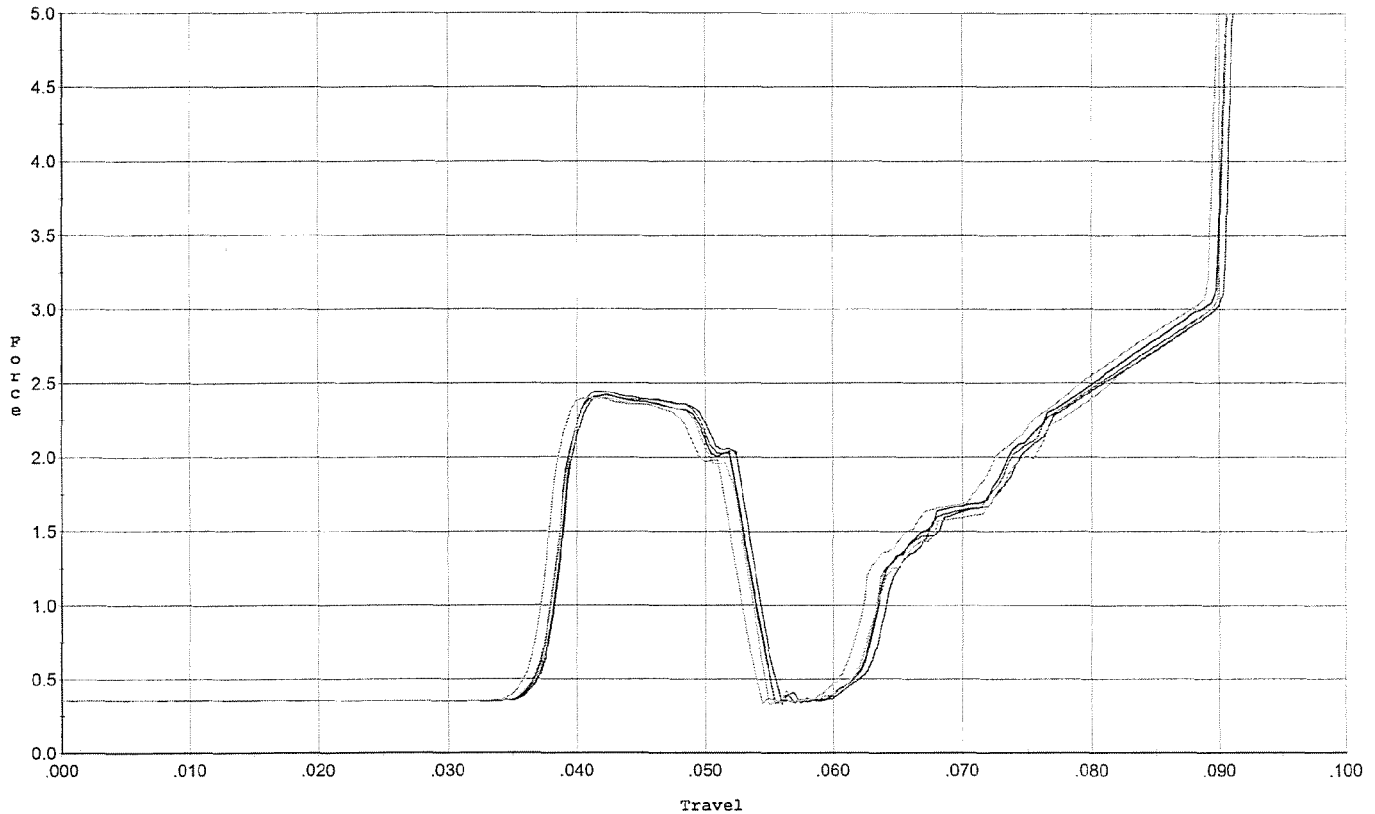
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2.5</u>	9-24-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4.5</u> <u>4.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-18-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.72</u> <u>2.72</u> <u>2.88</u> <u>2.81</u>	9-23-08	DP
	C) FUNCTION		9-24-08	TL
690	PACK		10/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



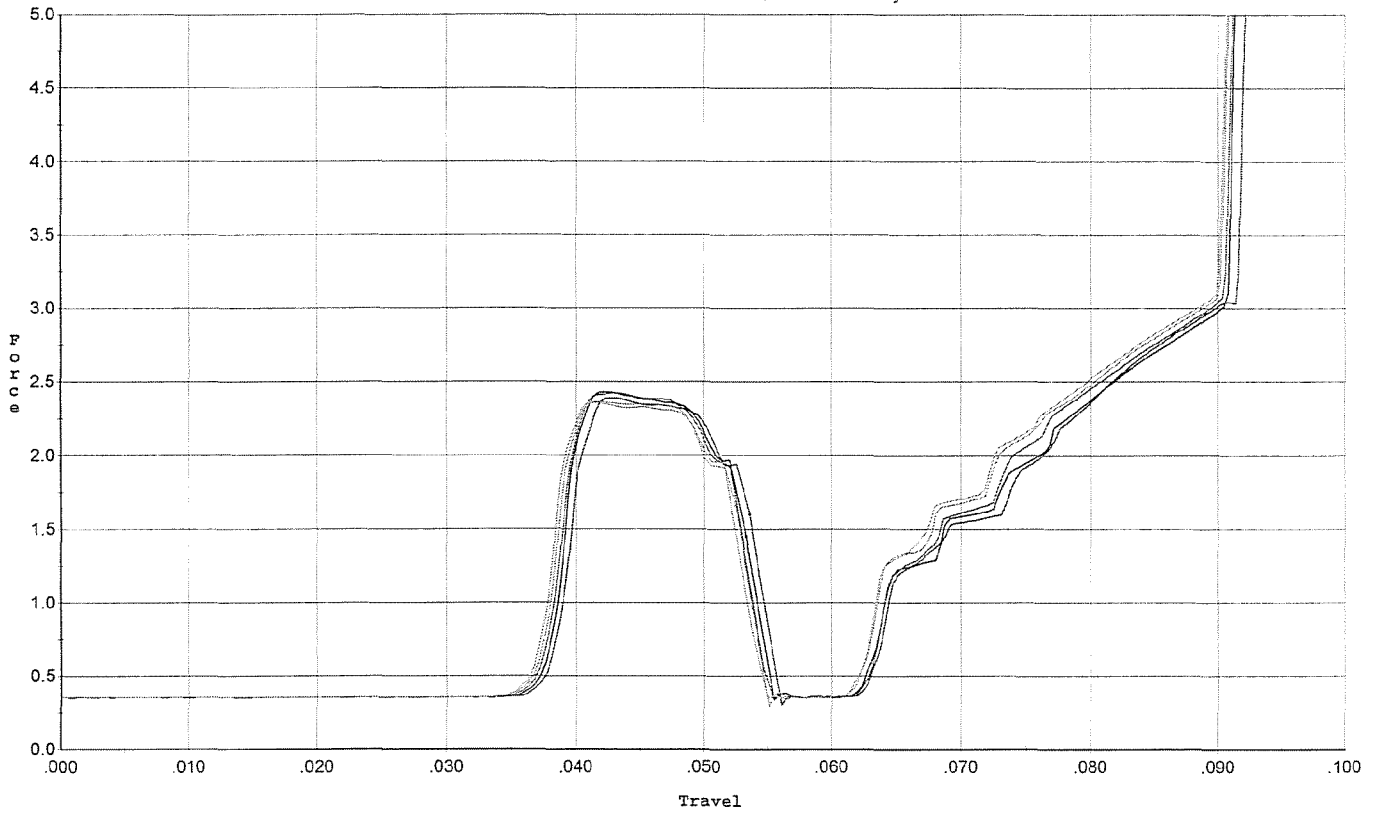
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.052	0.037	0.042	0.047		Set Trigger
2	2.418	0.052	0.037	0.042	0.046		Set Trigger
3	2.443	0.052	0.037	0.042	0.046		Set Trigger
4	2.401	0.052	0.037	0.042	0.046		Set Trigger
5	2.404	0.051	0.036	0.042	0.045		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



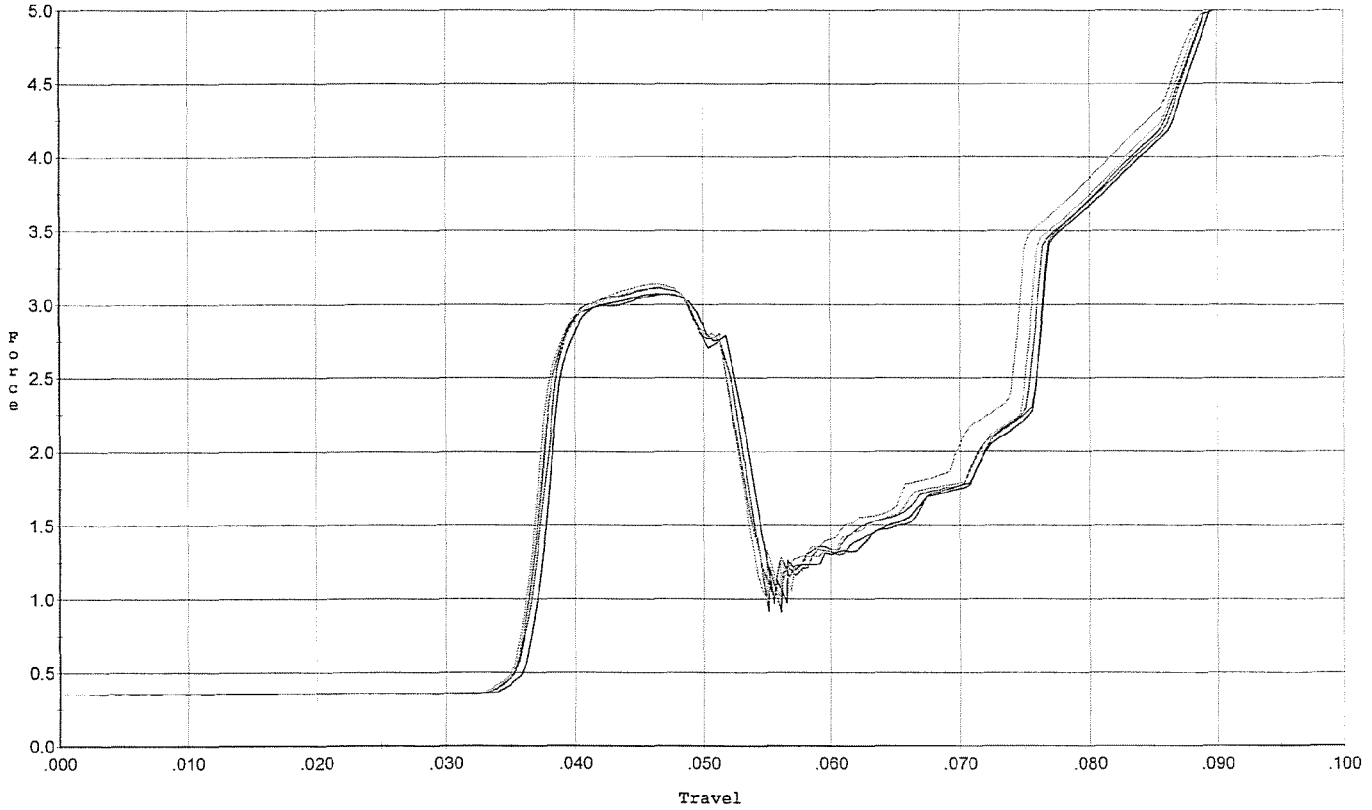
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.054	0.038	0.042	0.046		Set Trigger
2	2.429	0.053	0.037	0.042	0.046		Set Trigger
3	2.420	0.052	0.037	0.042	0.045		Set Trigger
4	2.363	0.052	0.037	0.042	0.045		Set Trigger
5	2.356	0.052	0.037	0.042	0.045		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



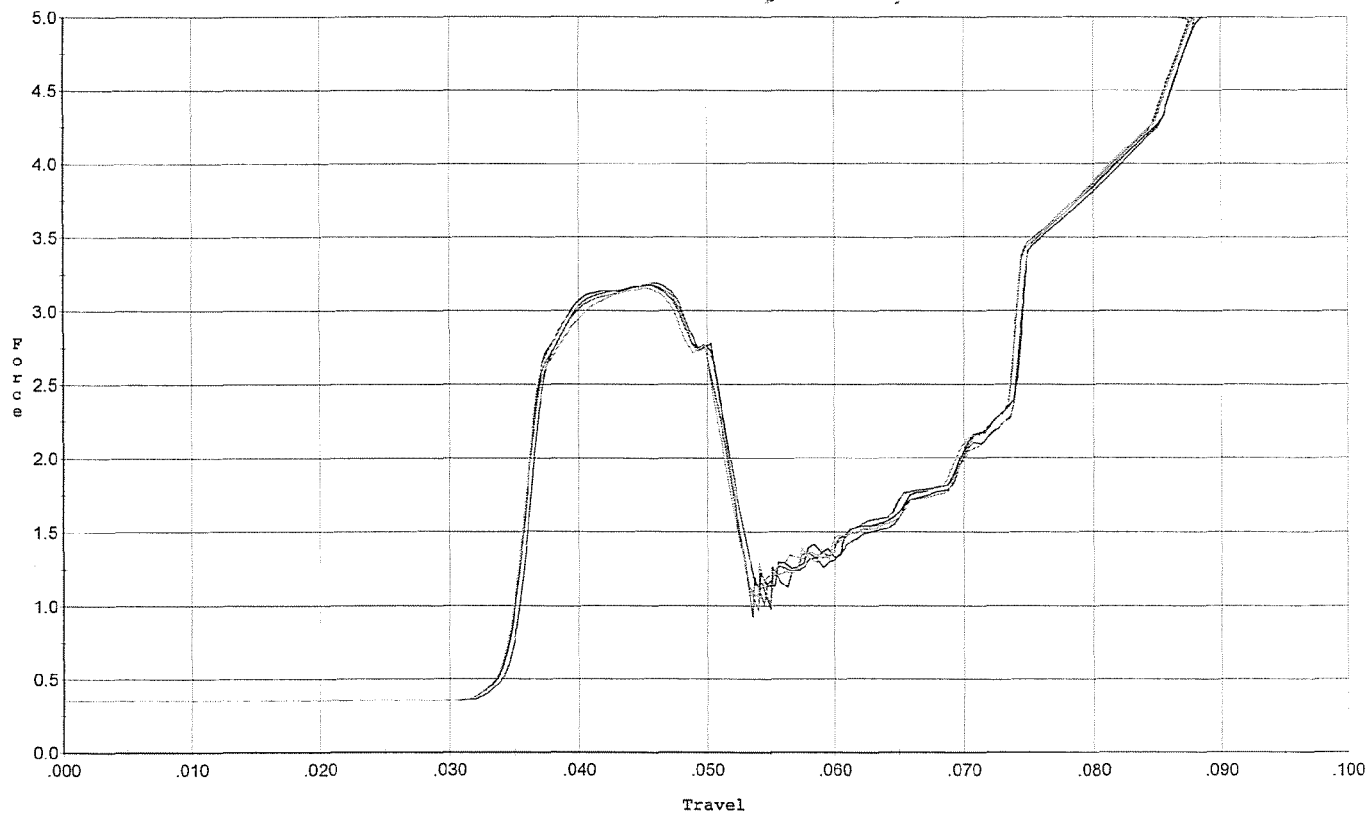
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.052	0.036	0.040	0.058		Set Trigger
2	3.071	0.053	0.036	0.040	0.059		Set Trigger
3	3.106	0.051	0.036	0.040	0.057		Set Trigger
4	3.118	0.051	0.036	0.040	0.057		Set Trigger
5	3.139	0.051	0.035	0.039	0.058		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



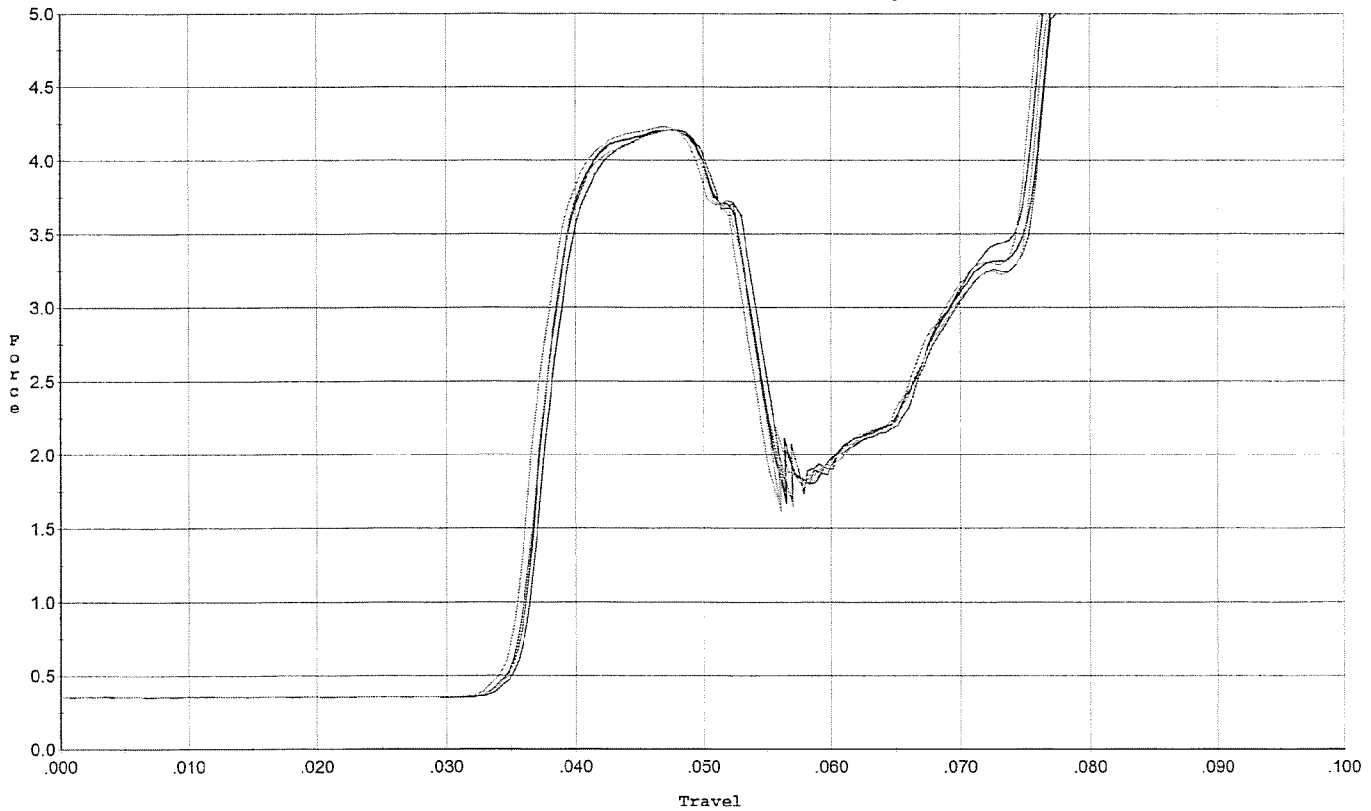
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.050	0.035	0.040	0.057		Set Trigger
2	3.179	0.050	0.034	0.039	0.058		Set Trigger
3	3.179	0.051	0.034	0.039	0.059		Set Trigger
4	3.158	0.050	0.034	0.040	0.057		Set Trigger
5	3.188	0.050	0.034	0.040	0.058		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



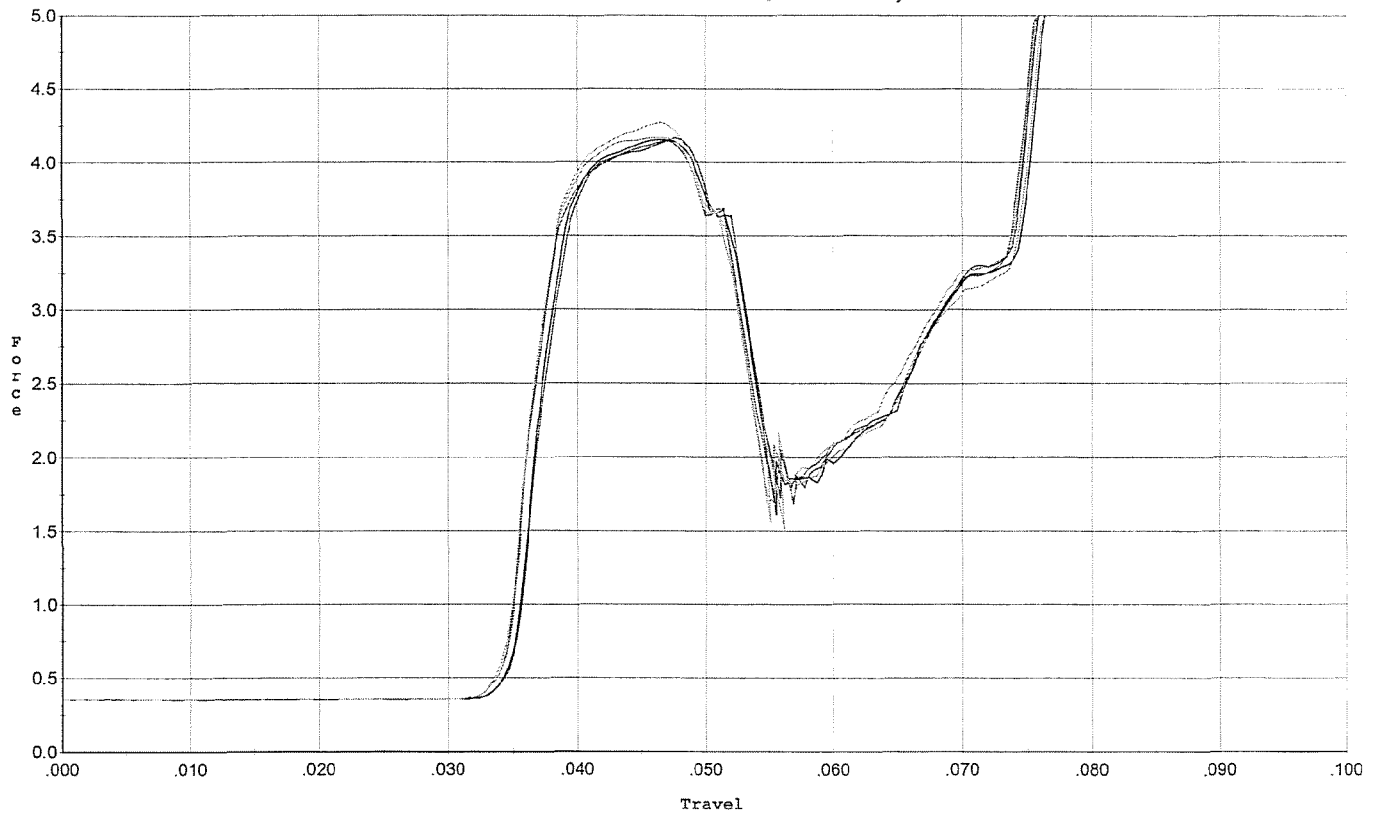
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.053	0.035	0.037	0.077		Set Trigger
2	4.204	0.052	0.035	0.038	0.077		Set Trigger
3	4.209	0.052	0.035	0.038	0.077		Set Trigger
4	4.206	0.053	0.035	0.038	0.077		Set Trigger
5	4.230	0.052	0.035	0.037	0.077		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



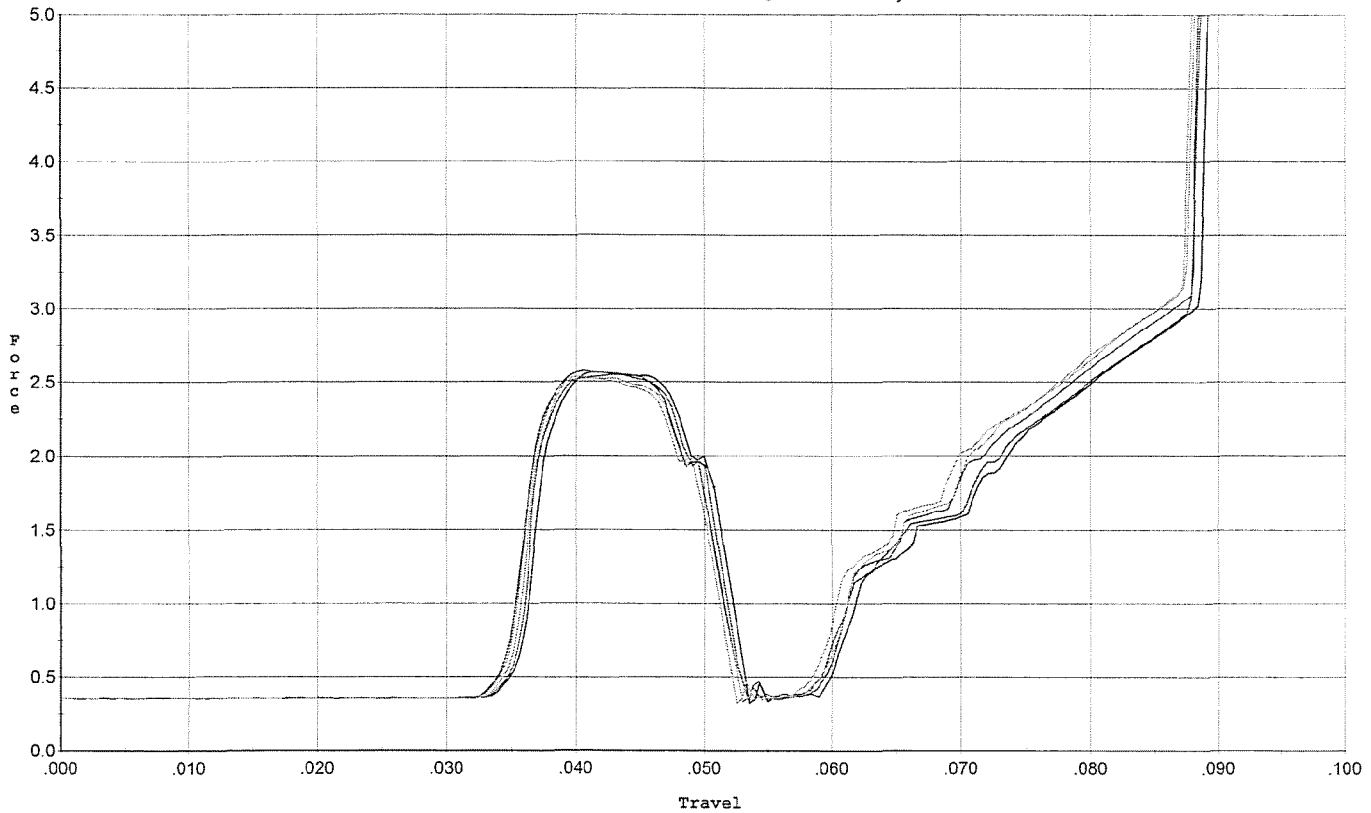
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.052	0.035	0.037	0.075		Set Trigger
2	4.154	0.052	0.035	0.037	0.076		Set Trigger
3	4.145	0.051	0.034	0.037	0.075		Set Trigger
4	4.271	0.052	0.034	0.037	0.077		Set Trigger
5	4.169	0.052	0.034	0.037	0.076		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



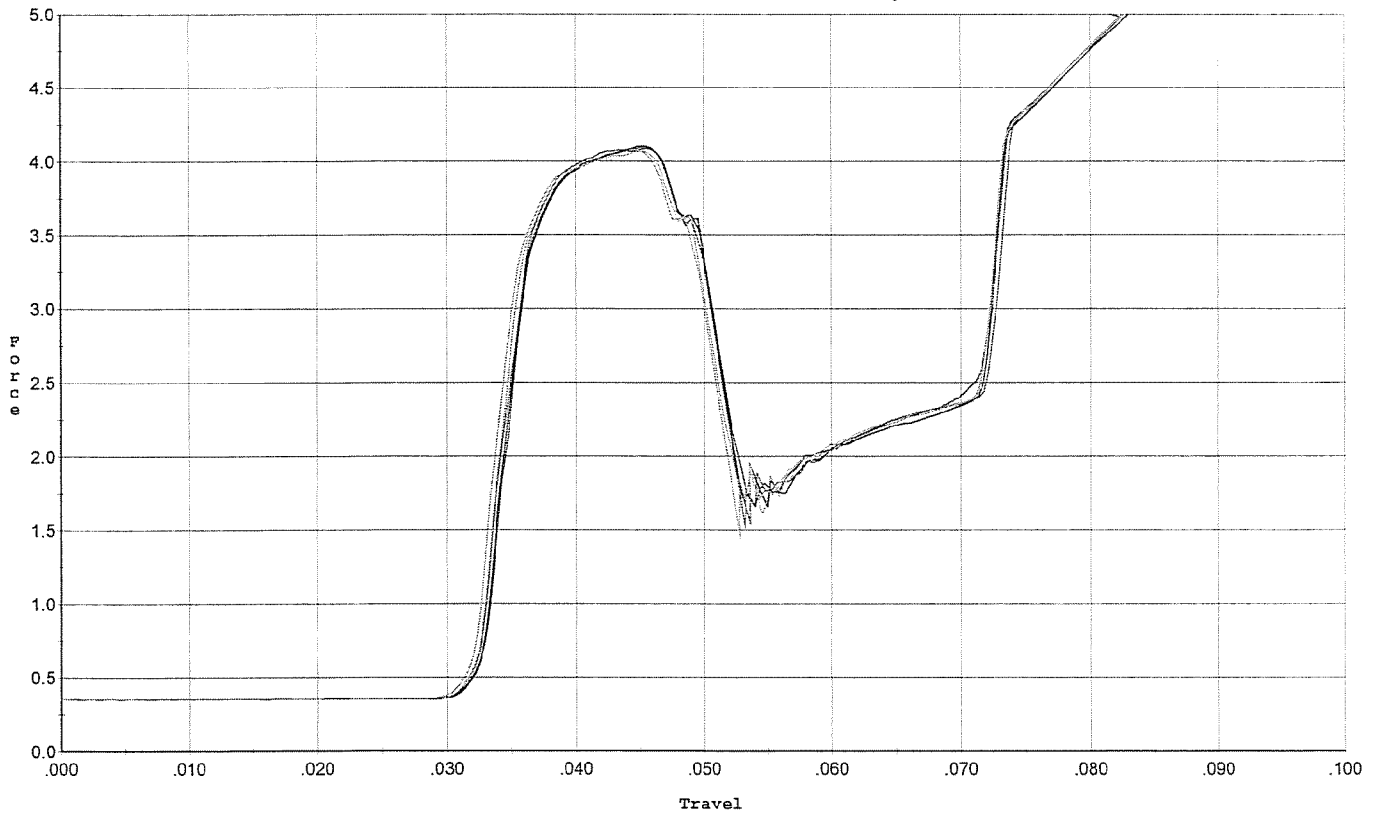
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.050	0.034	0.042	0.047		Set Trigger
2	2.563	0.051	0.035	0.042	0.047		Set Trigger
3	2.546	0.050	0.035	0.042	0.046		Set Trigger
4	2.535	0.051	0.035	0.041	0.047		Set Trigger
5	2.521	0.050	0.034	0.041	0.046		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.050	0.032	0.037	0.073		Set Trigger
2	4.102	0.050	0.032	0.037	0.073		Set Trigger
3	4.096	0.050	0.032	0.037	0.074		Set Trigger
4	4.066	0.049	0.032	0.037	0.072		Set Trigger
5	4.077	0.050	0.032	0.037	0.074		Set Trigger

Avg 4.08