

66778877

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



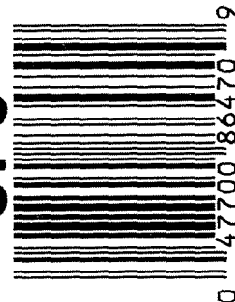
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778877

UPC



BM FORM

GUN SERIAL # G 6778877

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RR
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 28 2008 OPERATOR <u>BMT</u>	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BMT
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

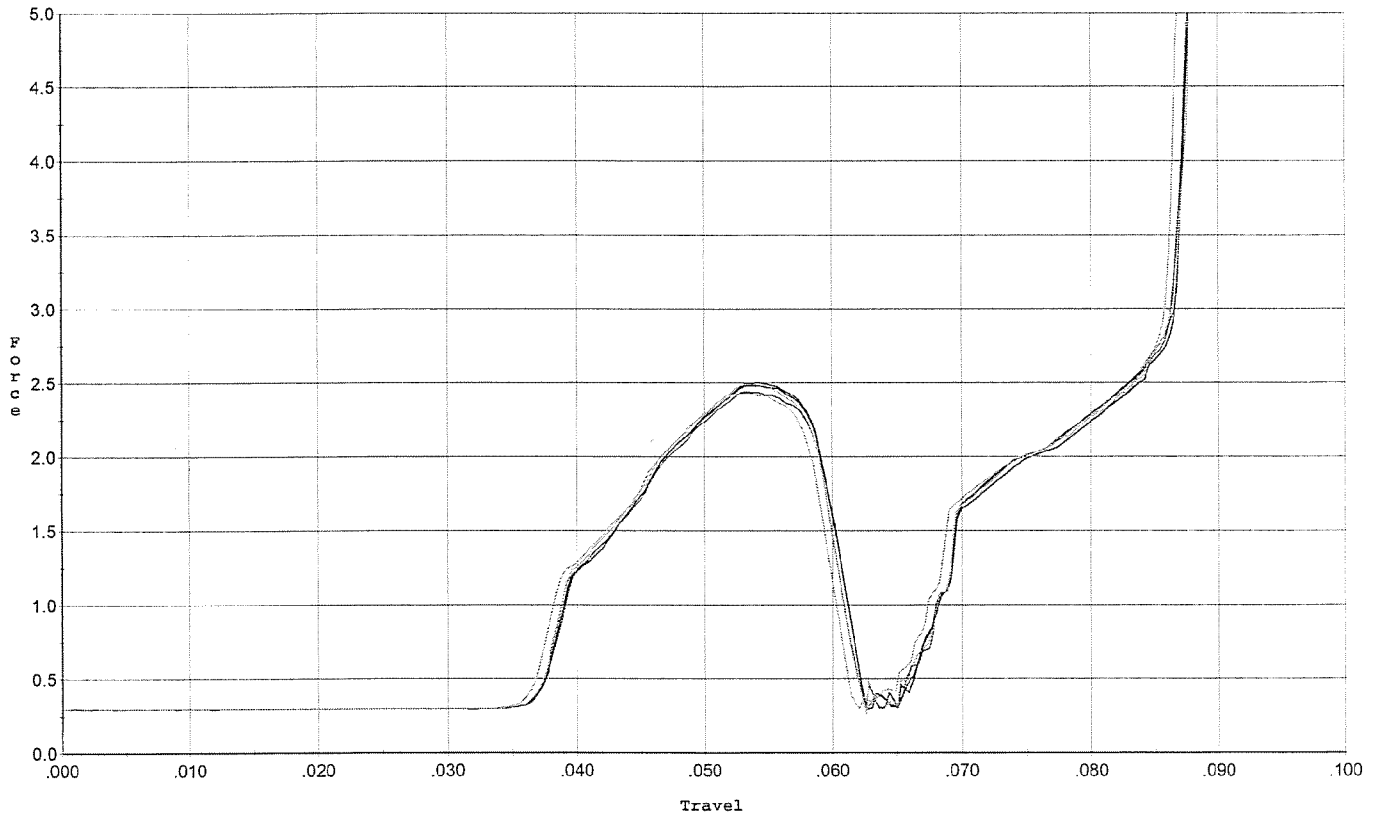
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	9-18-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	9-18-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	9-18-08	TL
	J) ASSEMBLE STOCK		9-13-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-24-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	10-1-08	RSN
650	TARGET	PASS FAIL	9-15-08	FRN
	MALFUNCTION <u>BAC - OH</u>	CORRECTION <u>OH</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		10-24-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.58</u> <u>2.73</u> <u>2.58</u> <u>2.43</u>	9-17-08	TRL
	C) FUNCTION		10-24-08	RSN
690	PACK		12/12/08	FRN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



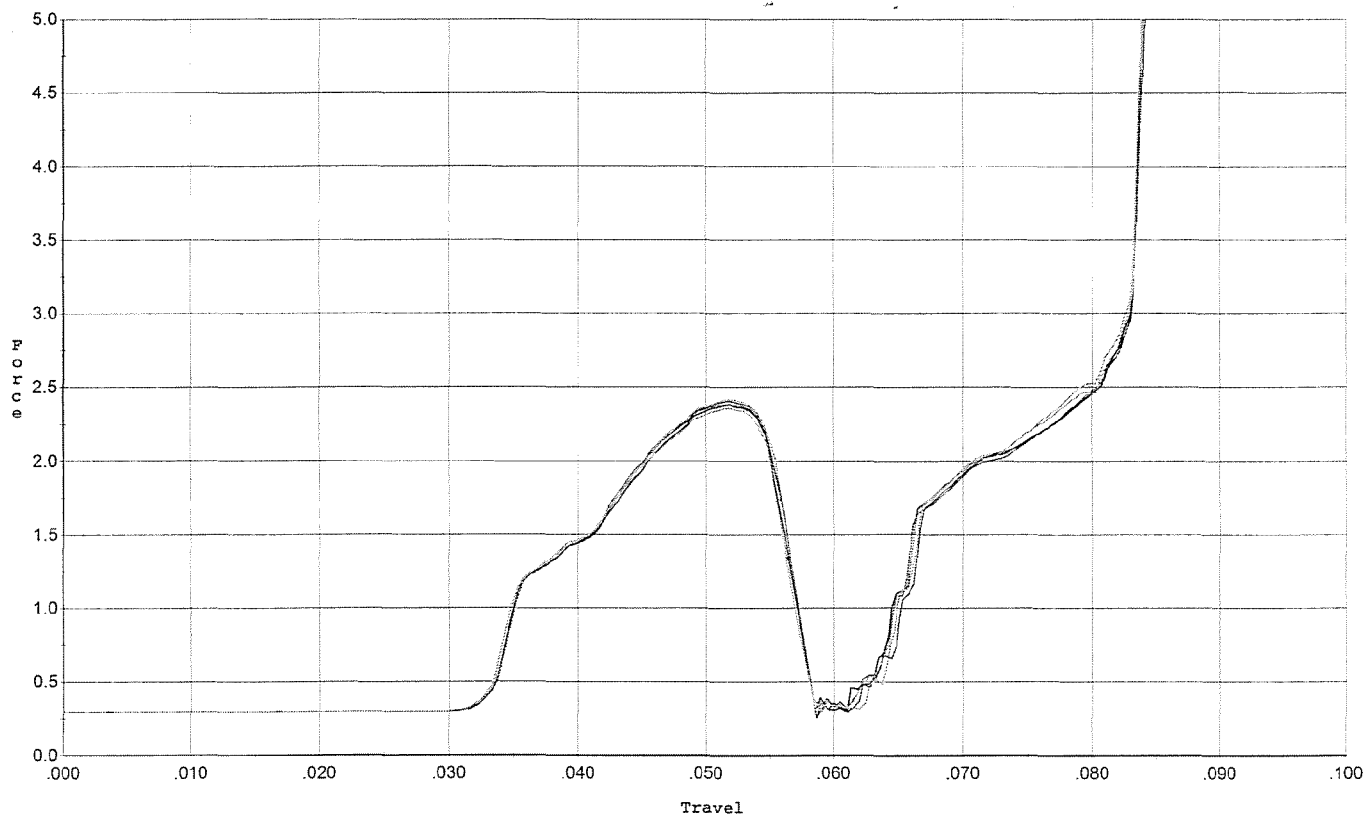
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.060	0.037	0.035	0.055		Set Trigger
2	2.481	0.060	0.037	0.035	0.055		Set Trigger
3	2.440	0.059	0.037	0.035	0.053		Set Trigger
4	2.488	0.059	0.037	0.035	0.054		Set Trigger
5	2.428	0.059	0.037	0.035	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



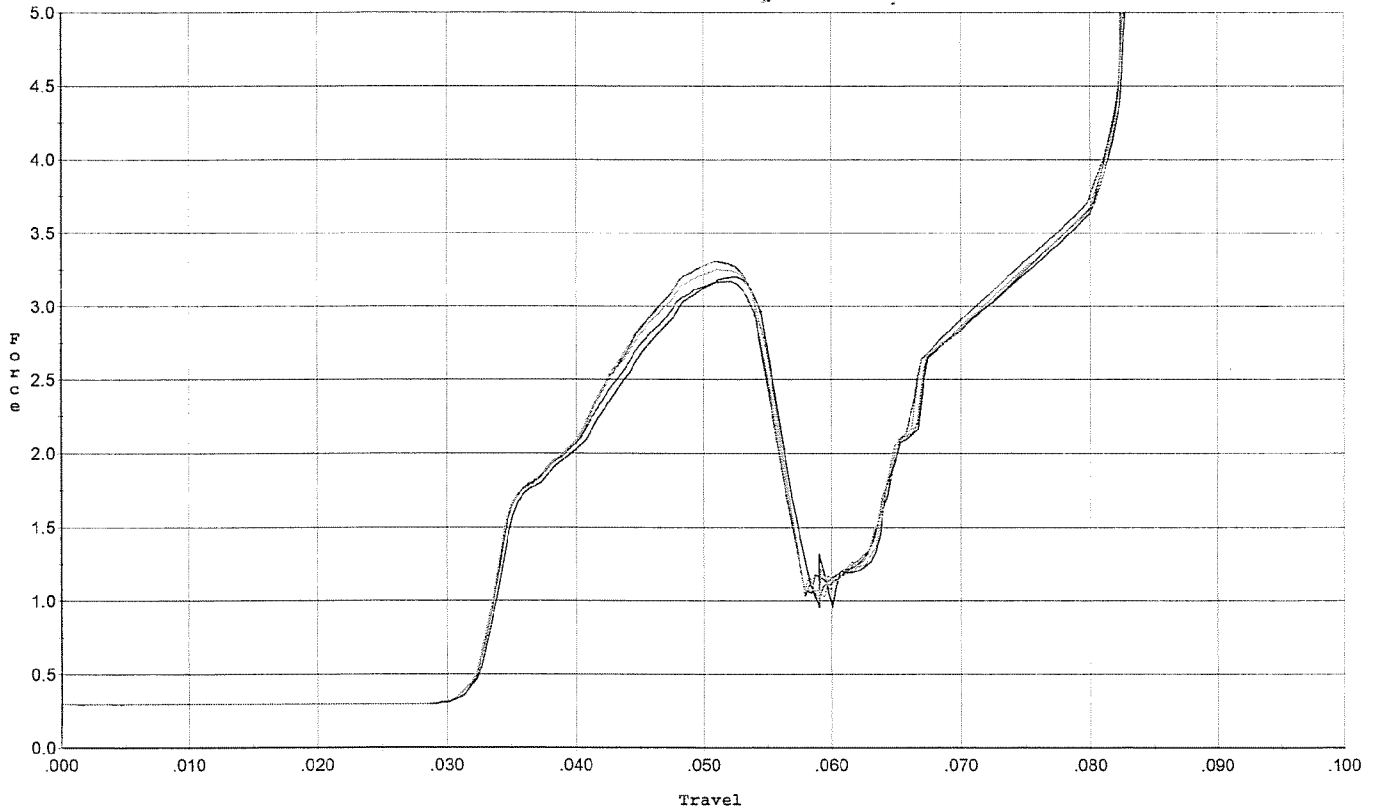
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.386	0.056	0.034	0.034	0.051		Set Trigger
2	2.380	0.056	0.034	0.034	0.051		Set Trigger
3	2.406	0.056	0.034	0.034	0.051		Set Trigger
4	2.355	0.055	0.034	0.034	0.049		Set Trigger
5	2.419	0.055	0.034	0.034	0.051		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



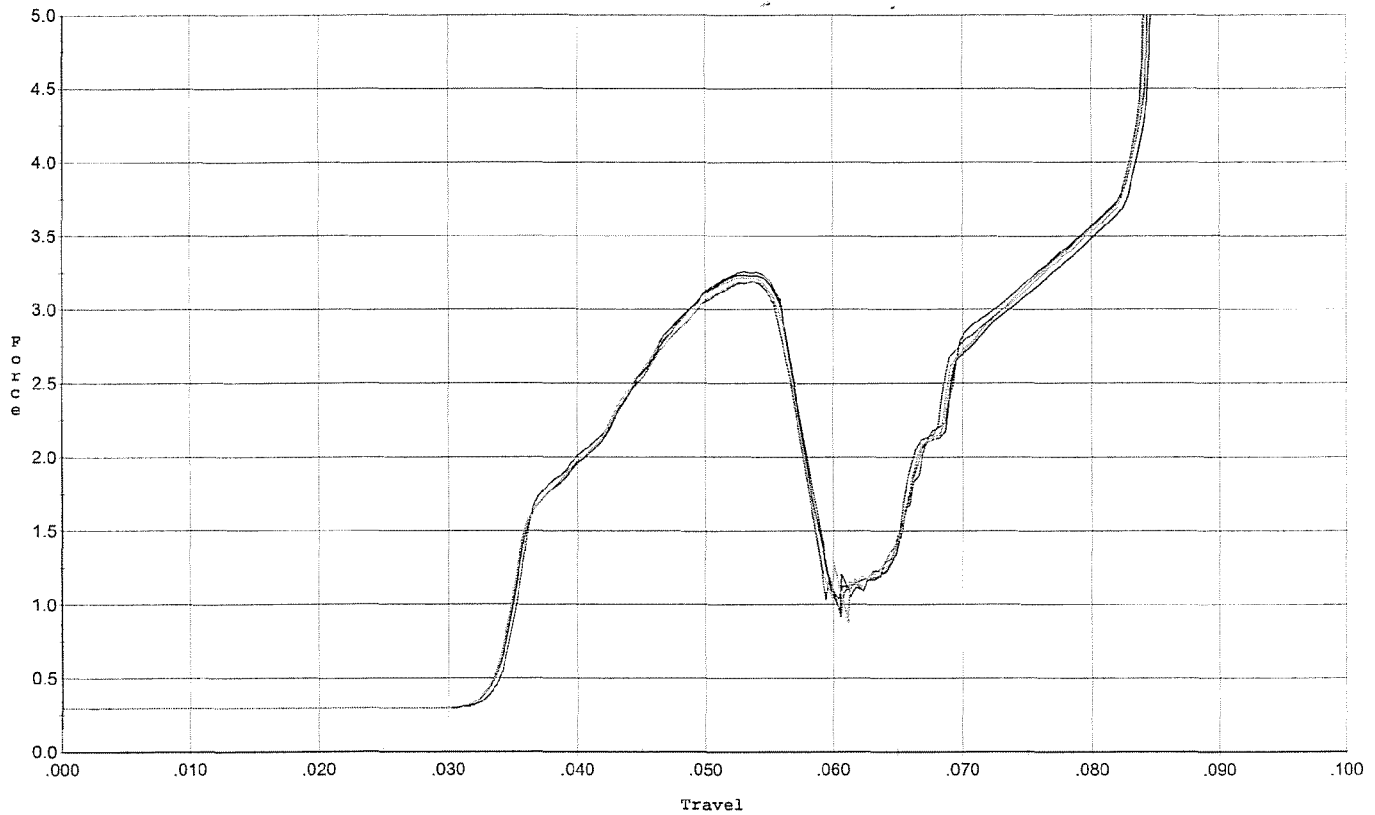
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.054	0.032	0.033	0.064		Set Trigger
2	3.200	0.054	0.033	0.033	0.064		Set Trigger
3	3.311	0.055	0.032	0.033	0.067		Set Trigger
4	3.254	0.055	0.032	0.033	0.066		Set Trigger
5	3.305	0.056	0.032	0.033	0.068		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



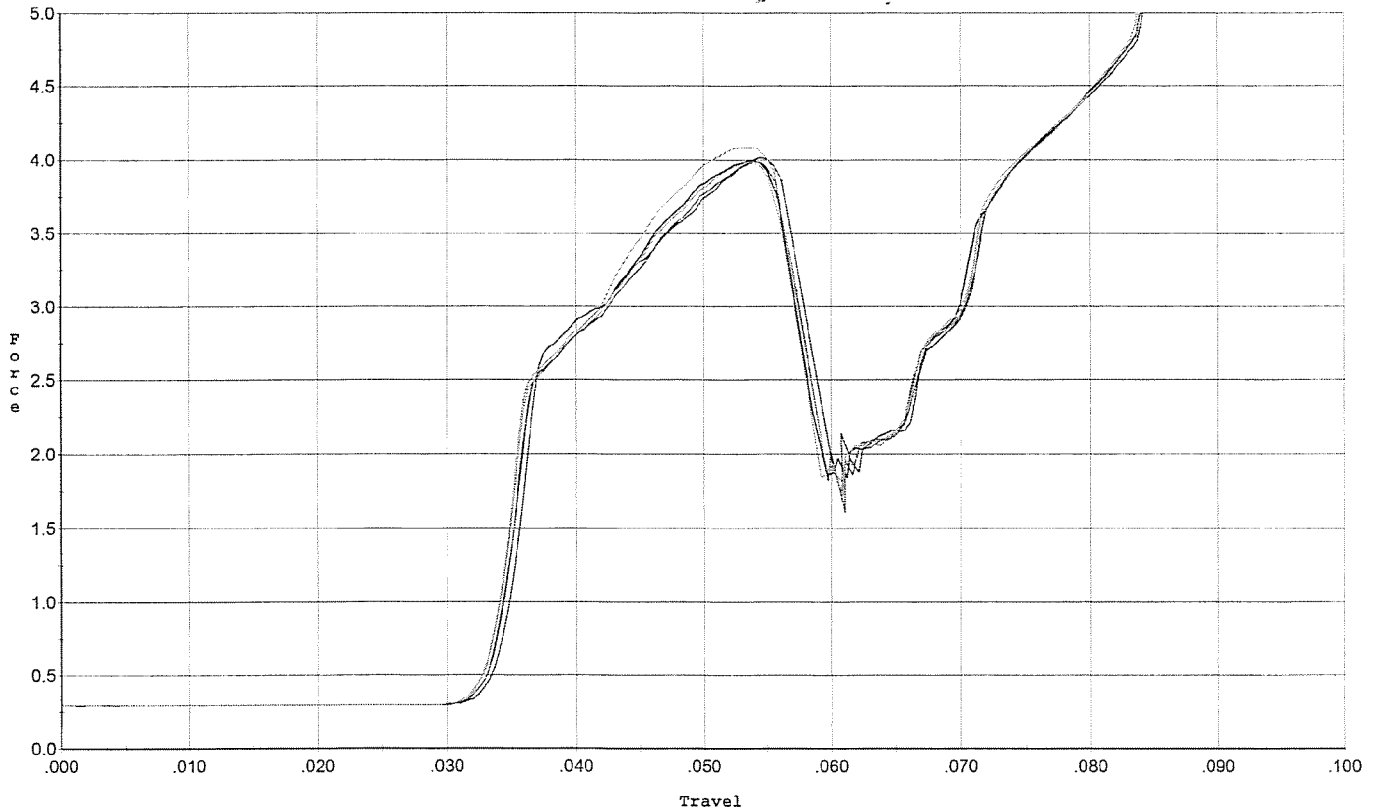
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.258	0.056	0.034	0.033	0.066		Set Trigger
2	3.236	0.056	0.034	0.033	0.066		Set Trigger
3	3.189	0.057	0.034	0.033	0.066		Set Trigger
4	3.218	0.056	0.034	0.033	0.066		Set Trigger
5	3.187	0.056	0.034	0.033	0.066		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



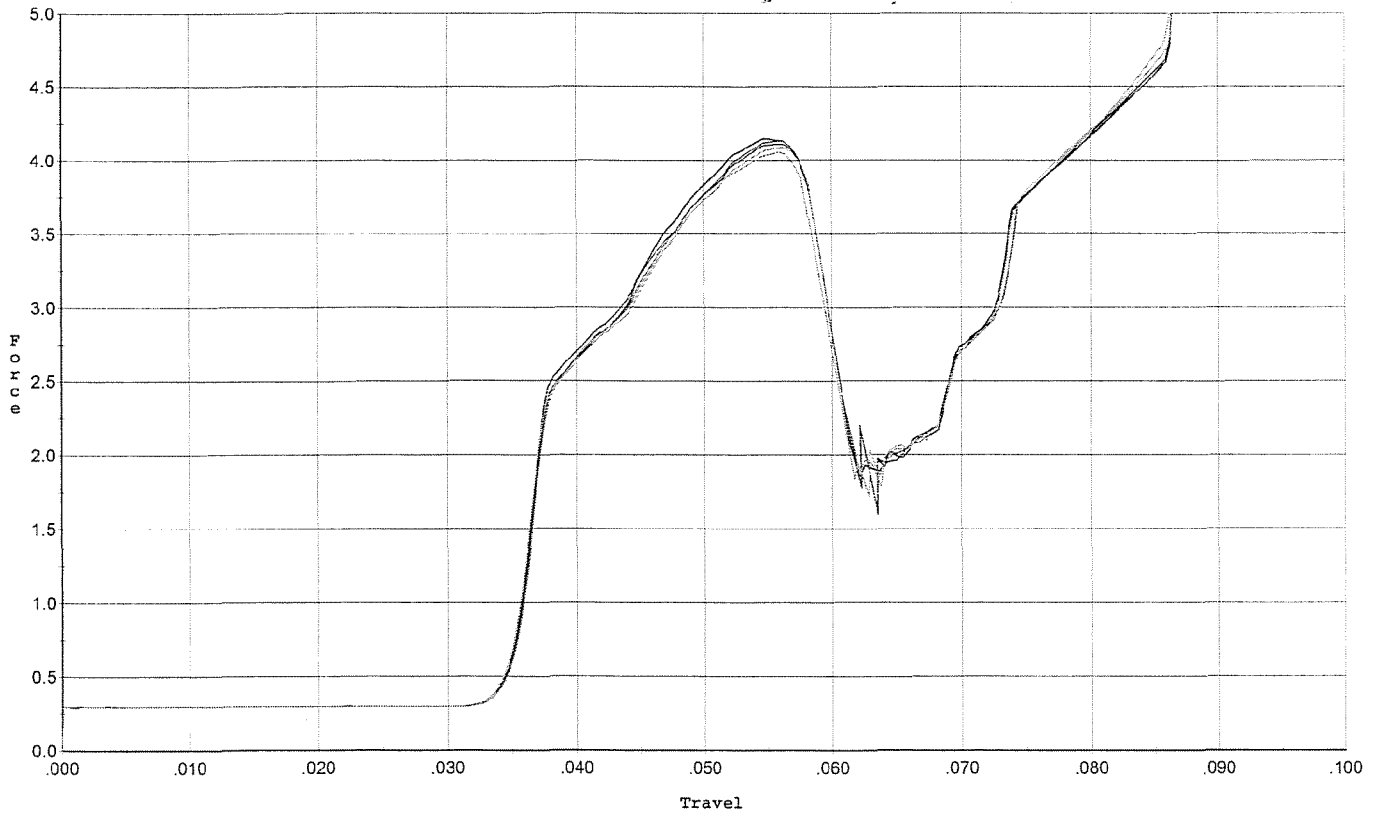
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.056	0.034	0.032	0.084		Set Trigger
2	4.001	0.056	0.033	0.031	0.083		Set Trigger
3	3.987	0.057	0.033	0.031	0.085		Set Trigger
4	3.985	0.056	0.033	0.031	0.084		Set Trigger
5	4.086	0.056	0.033	0.031	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



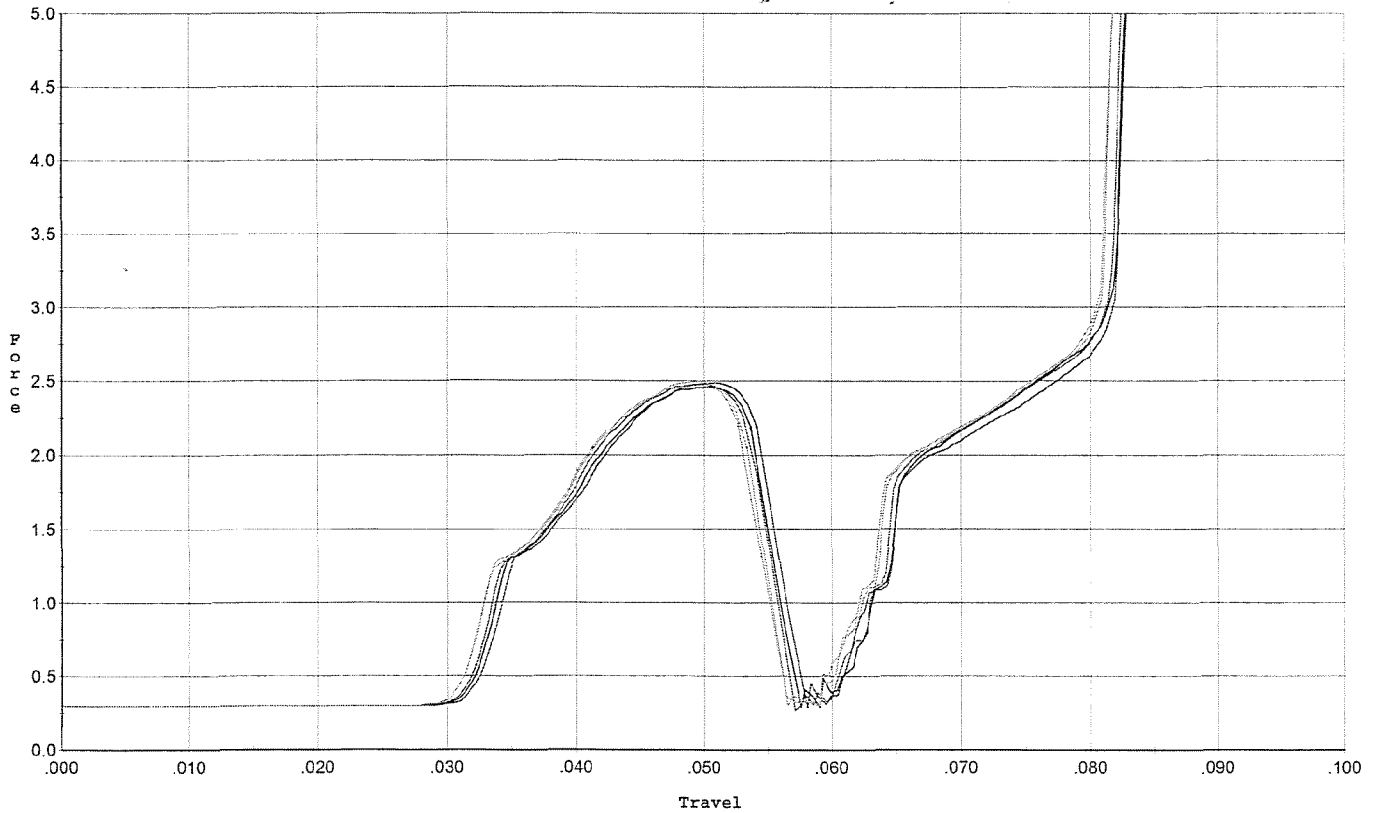
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.058	0.034	0.032	0.089		Set Trigger
2	4.147	0.058	0.034	0.032	0.089		Set Trigger
3	4.131	0.058	0.034	0.032	0.088		Set Trigger
4	4.087	0.058	0.035	0.032	0.087		Set Trigger
5	4.055	0.059	0.034	0.032	0.089		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



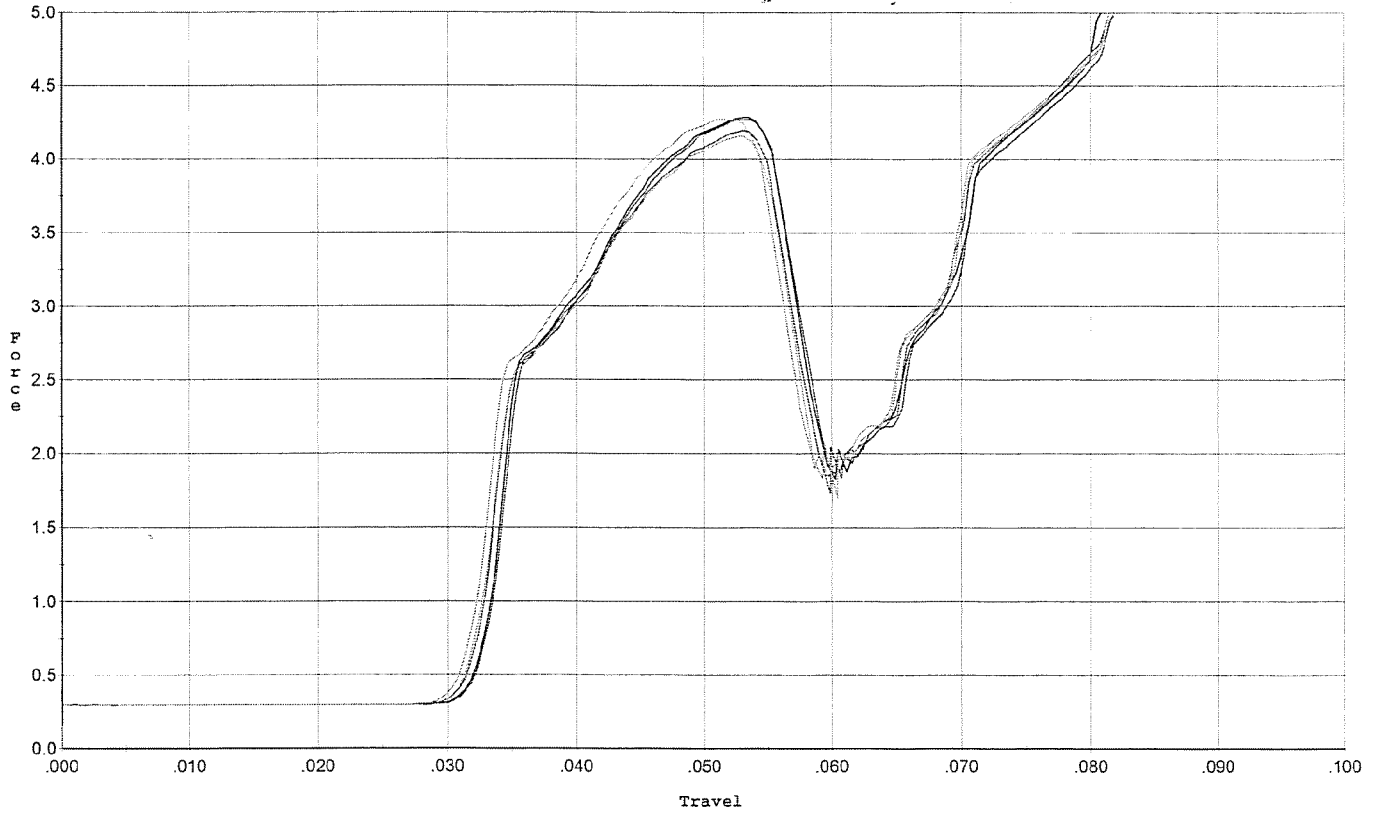
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.054	0.033	0.034	0.052		Set Trigger
2	2.461	0.054	0.032	0.034	0.052		Set Trigger
3	2.480	0.054	0.032	0.033	0.053		Set Trigger
4	2.500	0.053	0.031	0.033	0.053		Set Trigger
5	2.472	0.054	0.031	0.033	0.053		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.055	0.032	0.031	0.090		Set Trigger
2	4.285	0.055	0.032	0.031	0.091		Set Trigger
3	4.196	0.055	0.031	0.031	0.089		Set Trigger
4	4.155	0.055	0.031	0.031	0.089		Set Trigger
5	4.274	0.054	0.031	0.031	0.090		Set Trigger

Avg 4.23