

66778880

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

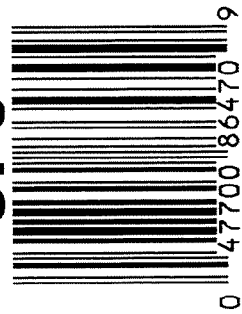
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778880

UPC



GUN SERIAL #

06778880

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	LSW
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BH
490	MAGNAFLUX BOLT		8/26/08	MX
500	ROLLMARK CALIBER		4/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	LSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

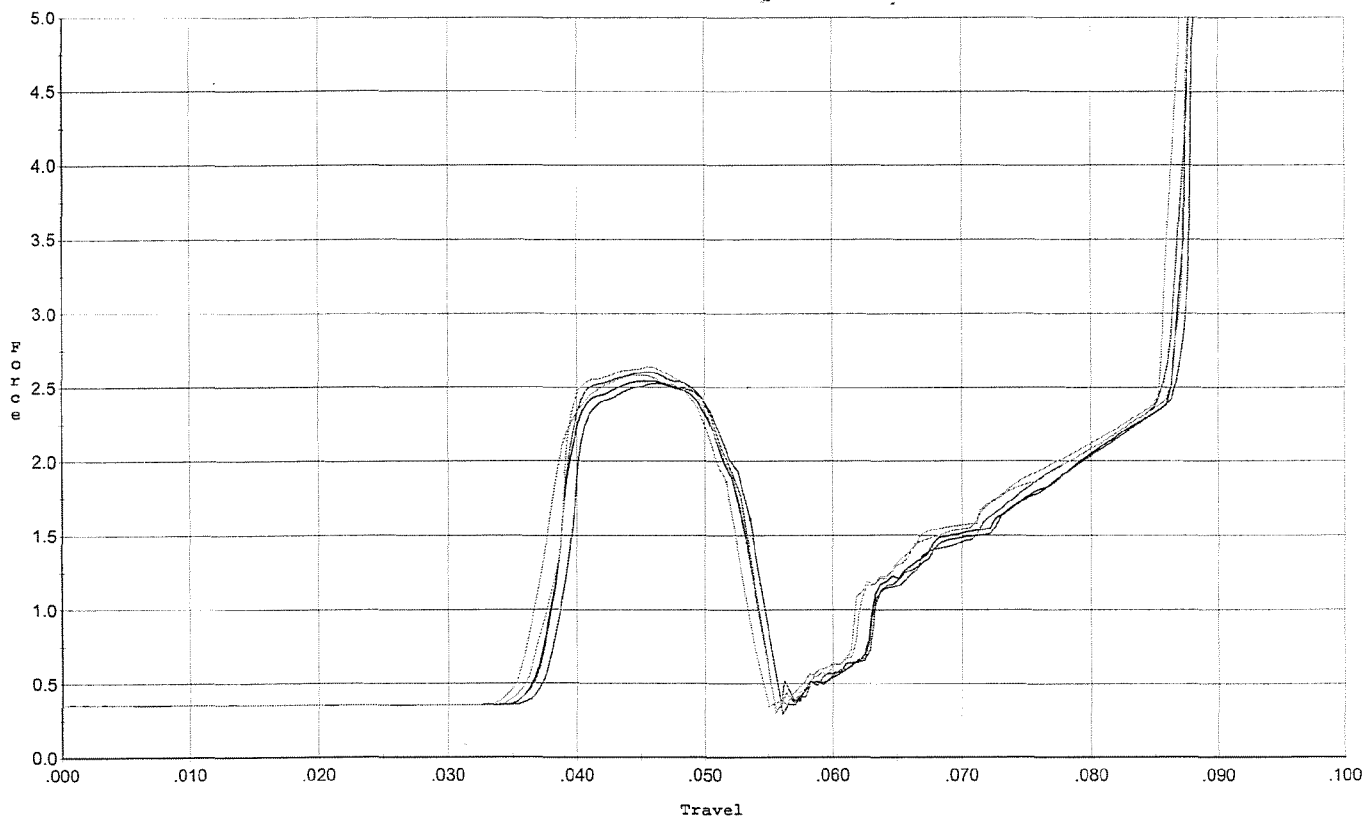
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-10-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-10-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-10-08	L.N.
	J) ASSEMBLE STOCK		9-19-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-10-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
			11-25-08	L.N.
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		12-10-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.46</u> <u>2.49</u> <u>2.43</u> <u>2.48</u>	12-10-08	L.N.
	C) FUNCTION		12-10-08	L.N.
690	PACK		12-18-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



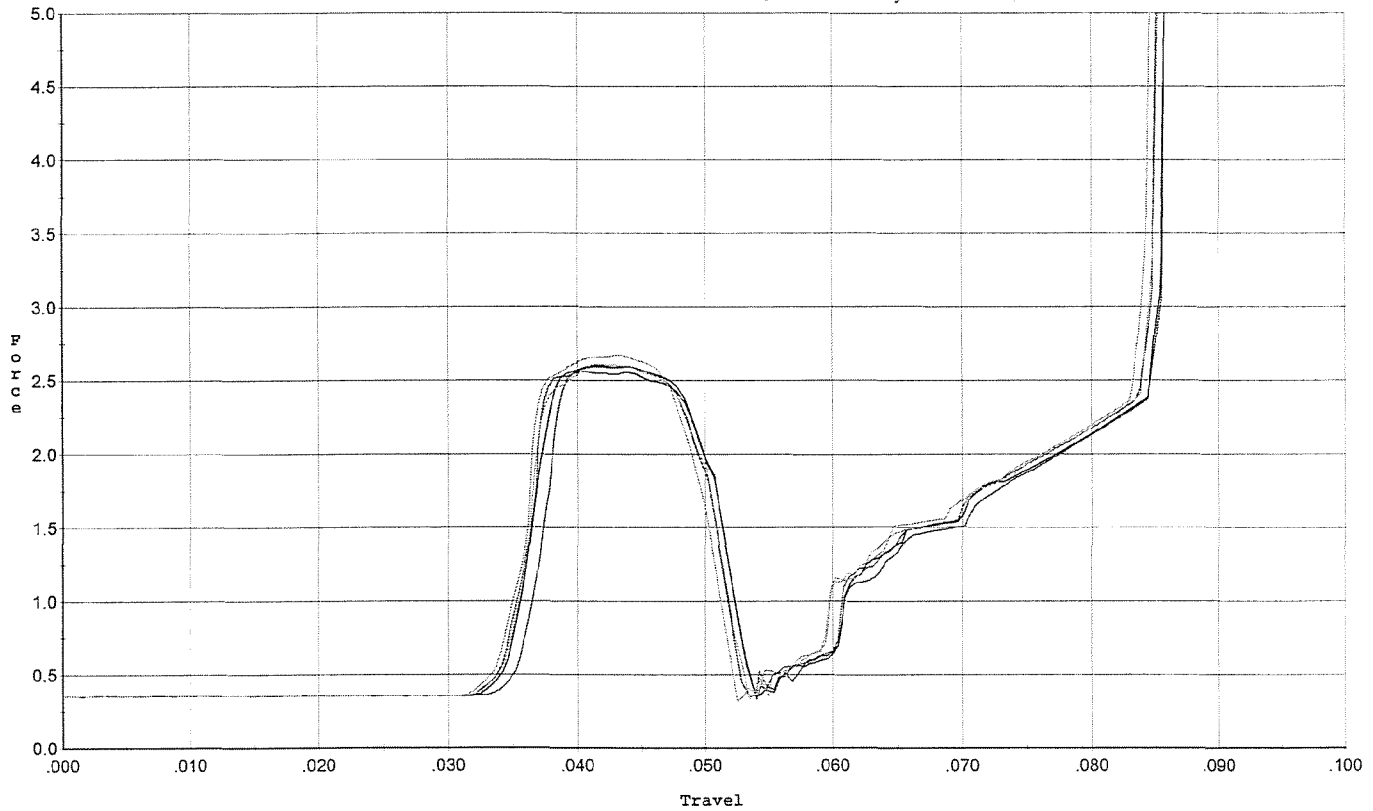
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.054	0.037	0.039	0.048		Set Trigger
2	2.543	0.053	0.037	0.039	0.049		Set Trigger
3	2.604	0.053	0.037	0.039	0.049		Set Trigger
4	2.639	0.053	0.036	0.039	0.050		Set Trigger
5	2.583	0.052	0.036	0.039	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



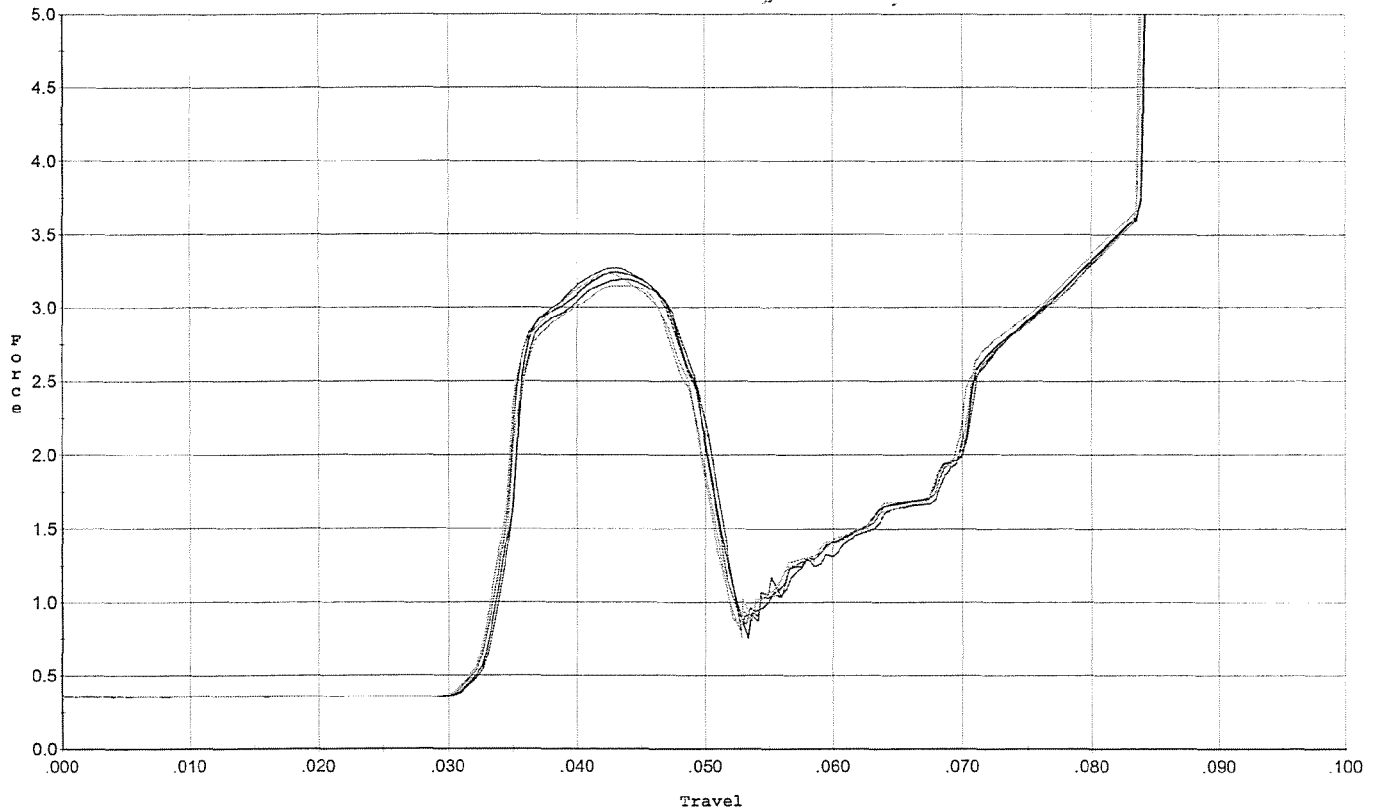
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.051	0.036	0.039	0.047		Set Trigger
2	2.601	0.051	0.035	0.038	0.049		Set Trigger
3	2.594	0.050	0.034	0.038	0.048		Set Trigger
4	2.613	0.050	0.035	0.038	0.048		Set Trigger
5	2.673	0.050	0.034	0.038	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



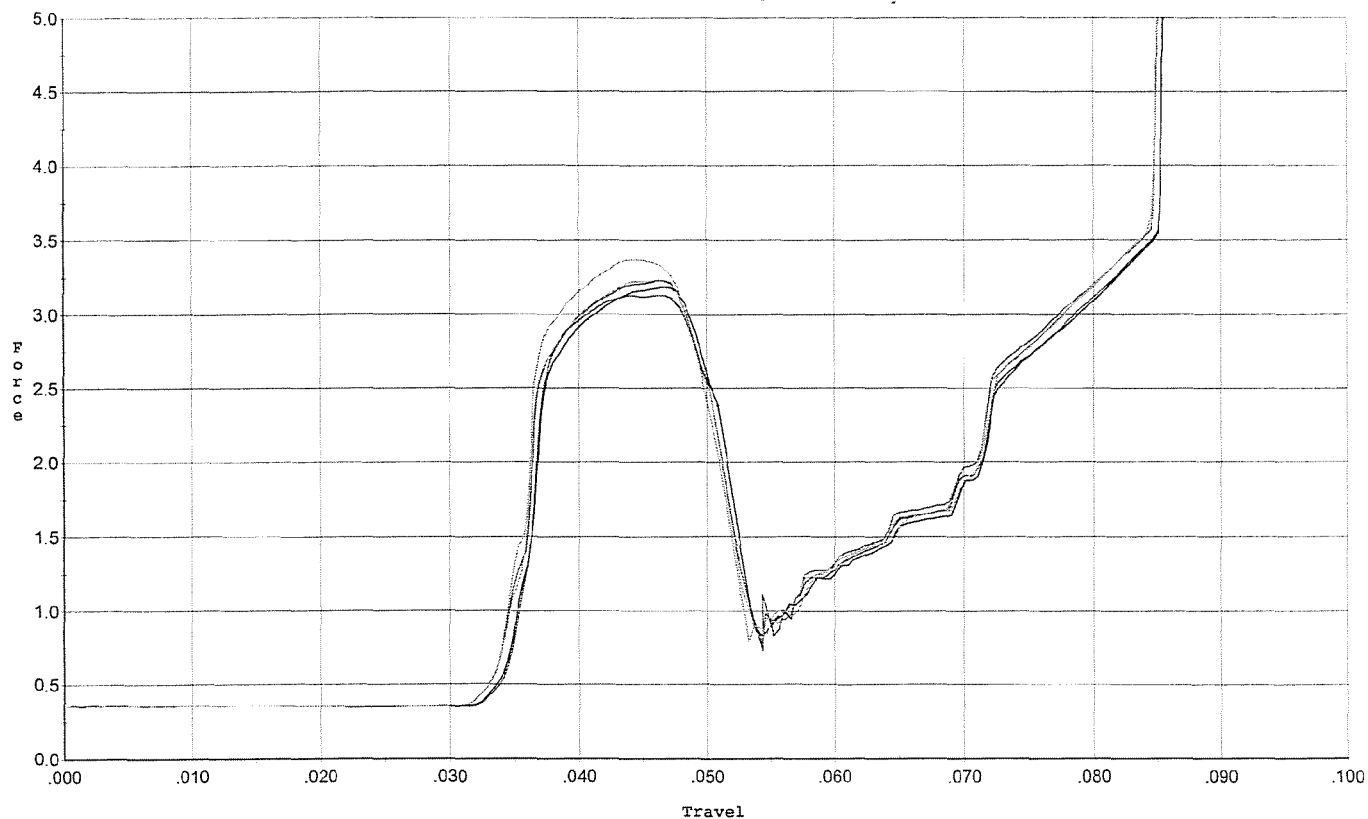
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.050	0.033	0.036	0.059		Set Trigger
2	3.243	0.049	0.033	0.037	0.058		Set Trigger
3	3.272	0.049	0.033	0.037	0.059		Set Trigger
4	3.147	0.049	0.032	0.037	0.056		Set Trigger
5	3.234	0.050	0.032	0.036	0.059		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



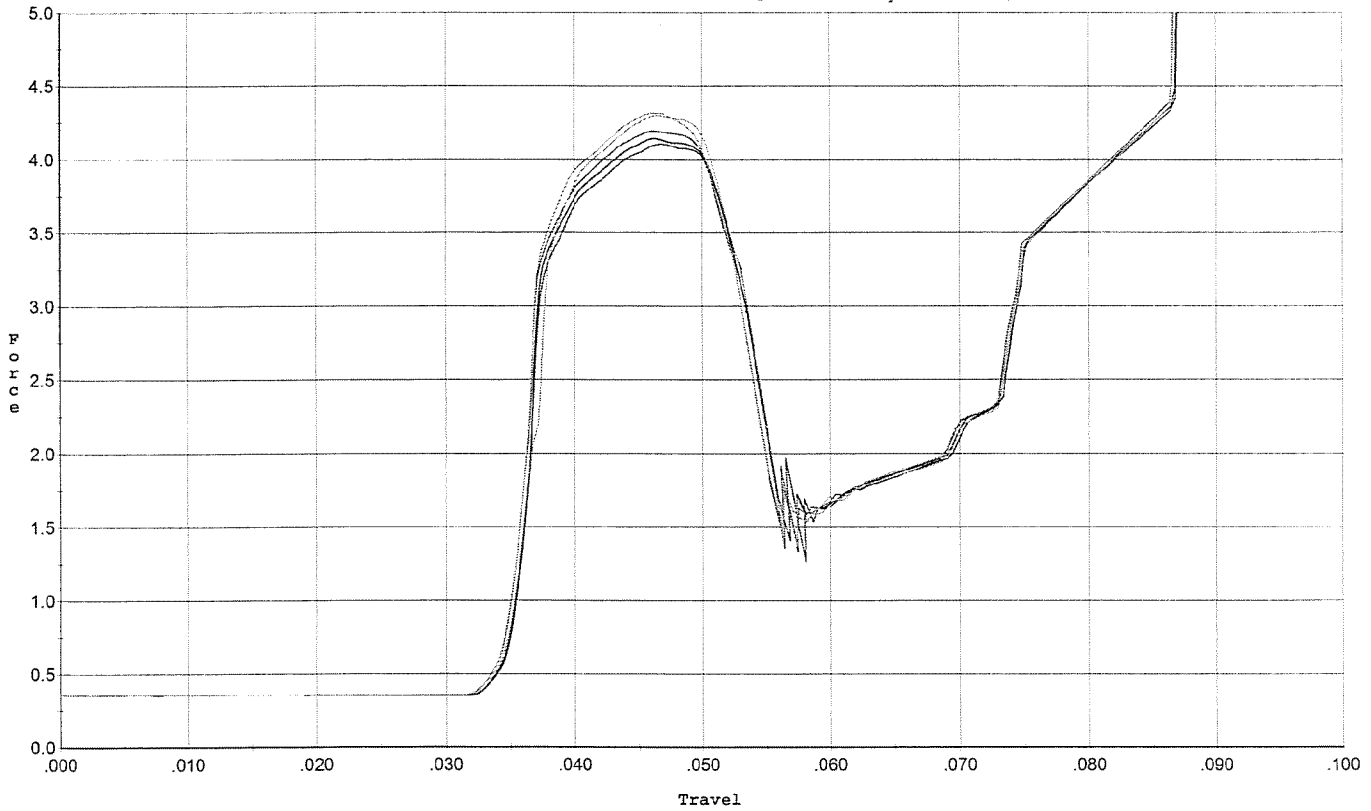
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.050	0.035	0.037	0.056		Set Trigger
2	3.186	0.051	0.034	0.037	0.058		Set Trigger
3	3.229	0.050	0.034	0.037	0.058		Set Trigger
4	3.231	0.050	0.034	0.037	0.058		Set Trigger
5	3.369	0.051	0.034	0.037	0.060		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



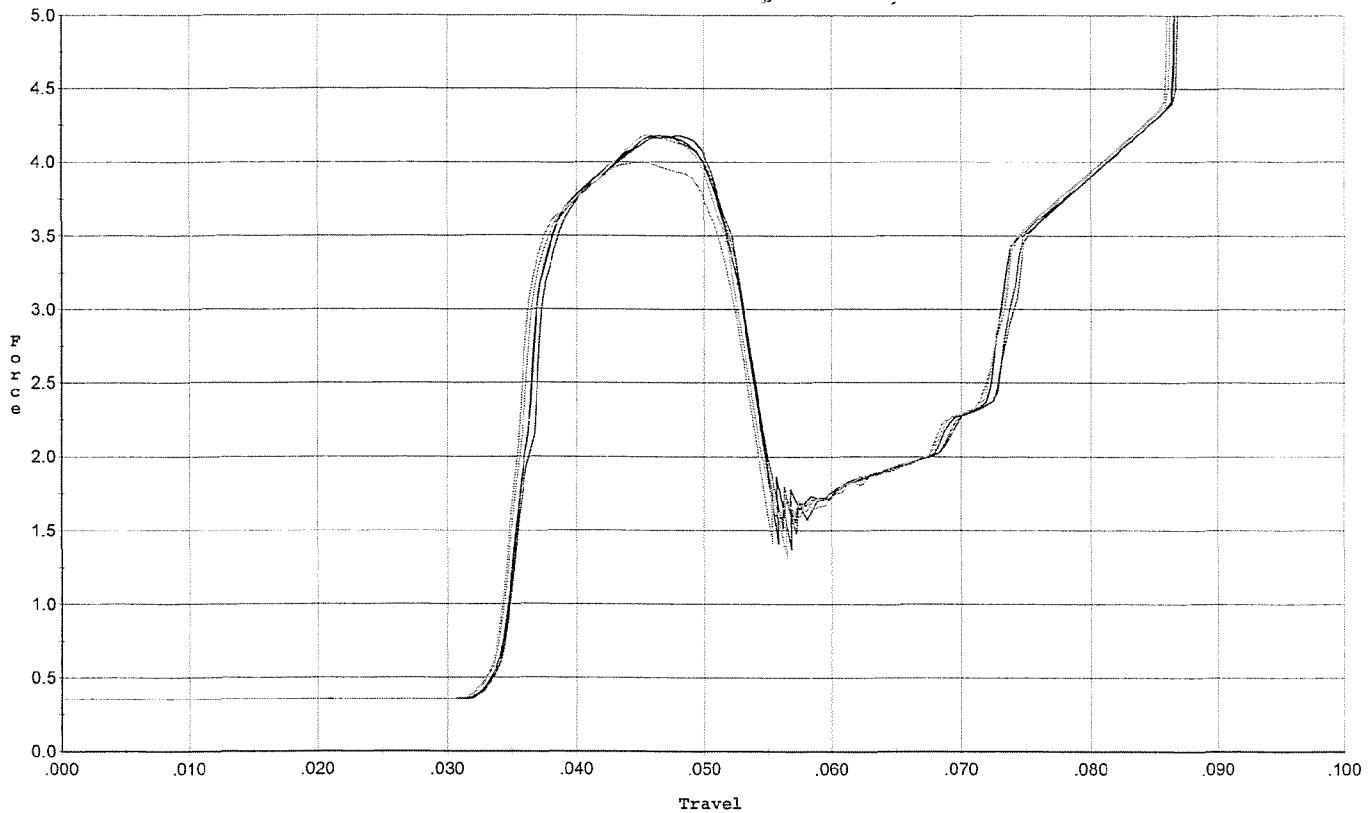
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.053	0.035	0.036	0.079		Set Trigger
2	4.143	0.053	0.034	0.036	0.080		Set Trigger
3	4.194	0.052	0.034	0.036	0.079		Set Trigger
4	4.302	0.053	0.034	0.036	0.080		Set Trigger
5	4.316	0.052	0.034	0.036	0.080		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



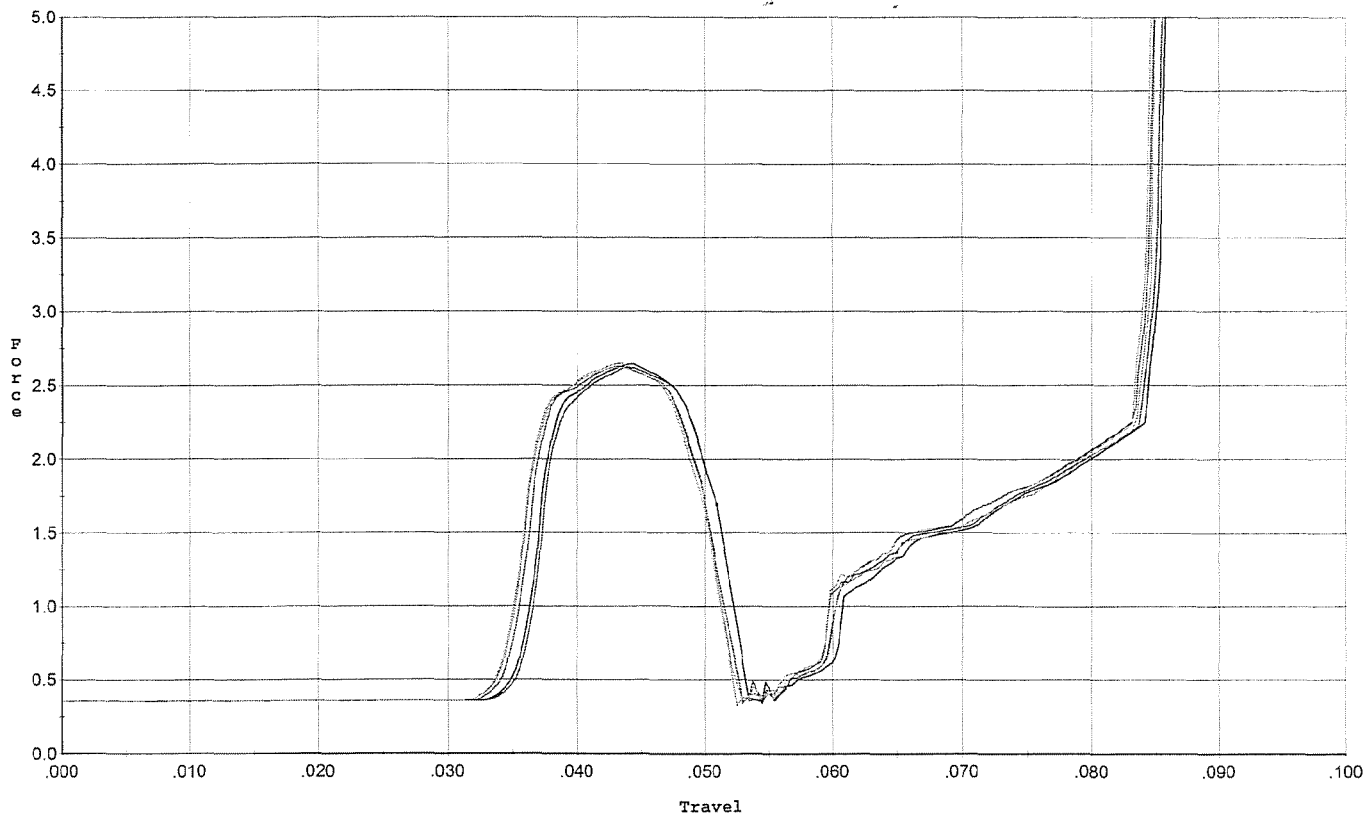
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.052	0.033	0.036	0.078		Set Trigger
2	4.173	0.053	0.033	0.036	0.079		Set Trigger
3	4.179	0.052	0.033	0.036	0.079		Set Trigger
4	4.181	0.052	0.033	0.036	0.078		Set Trigger
5	3.999	0.052	0.033	0.035	0.078		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



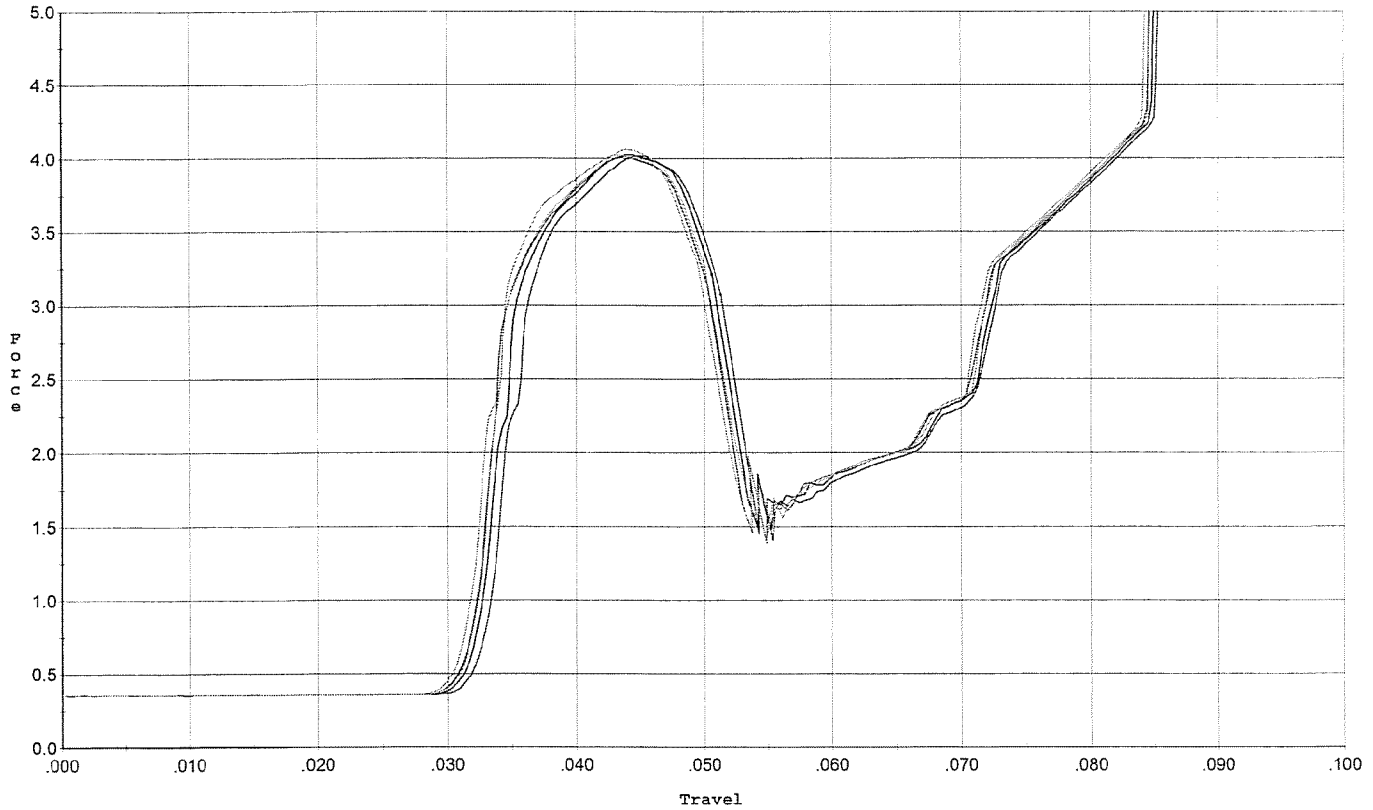
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.051	0.036	0.039	0.047		Set Trigger
2	2.642	0.051	0.035	0.038	0.048		Set Trigger
3	2.626	0.050	0.034	0.038	0.047		Set Trigger
4	2.622	0.050	0.034	0.038	0.048		Set Trigger
5	2.650	0.050	0.034	0.038	0.048		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.051	0.032	0.035	0.076		Set Trigger
2	4.027	0.051	0.032	0.035	0.076		Set Trigger
3	4.013	0.050	0.031	0.035	0.076		Set Trigger
4	4.062	0.050	0.031	0.035	0.076		Set Trigger
5	4.023	0.049	0.031	0.035	0.075		Set Trigger

Avg 4.02