

G 6778881

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



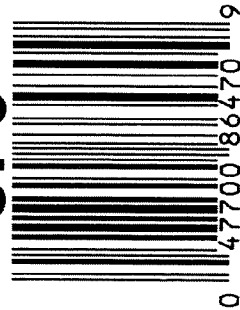
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778881

UPC



BM FORM

GUN SERIAL # G 6778881

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 10 2008	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	9-10-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/14/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

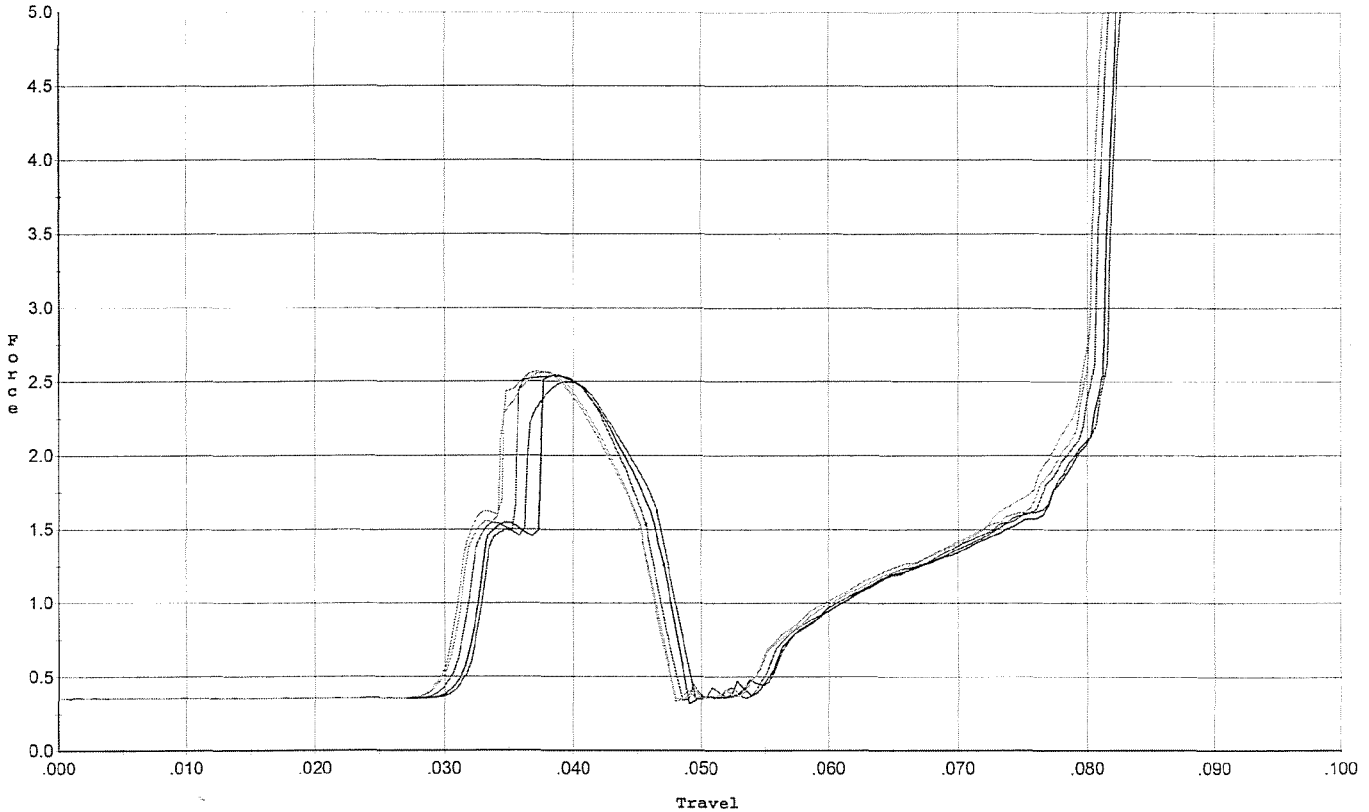
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-23-08	L.P.
	J) ASSEMBLE STOCK		9-20-08	LRN
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L.P.
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.76</u> <u>2.84</u> <u>2.86</u> <u>2.80</u>	10-20-08	TC
	C) FUNCTION		10-23-08	L.P.
690	PACK		12-10-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



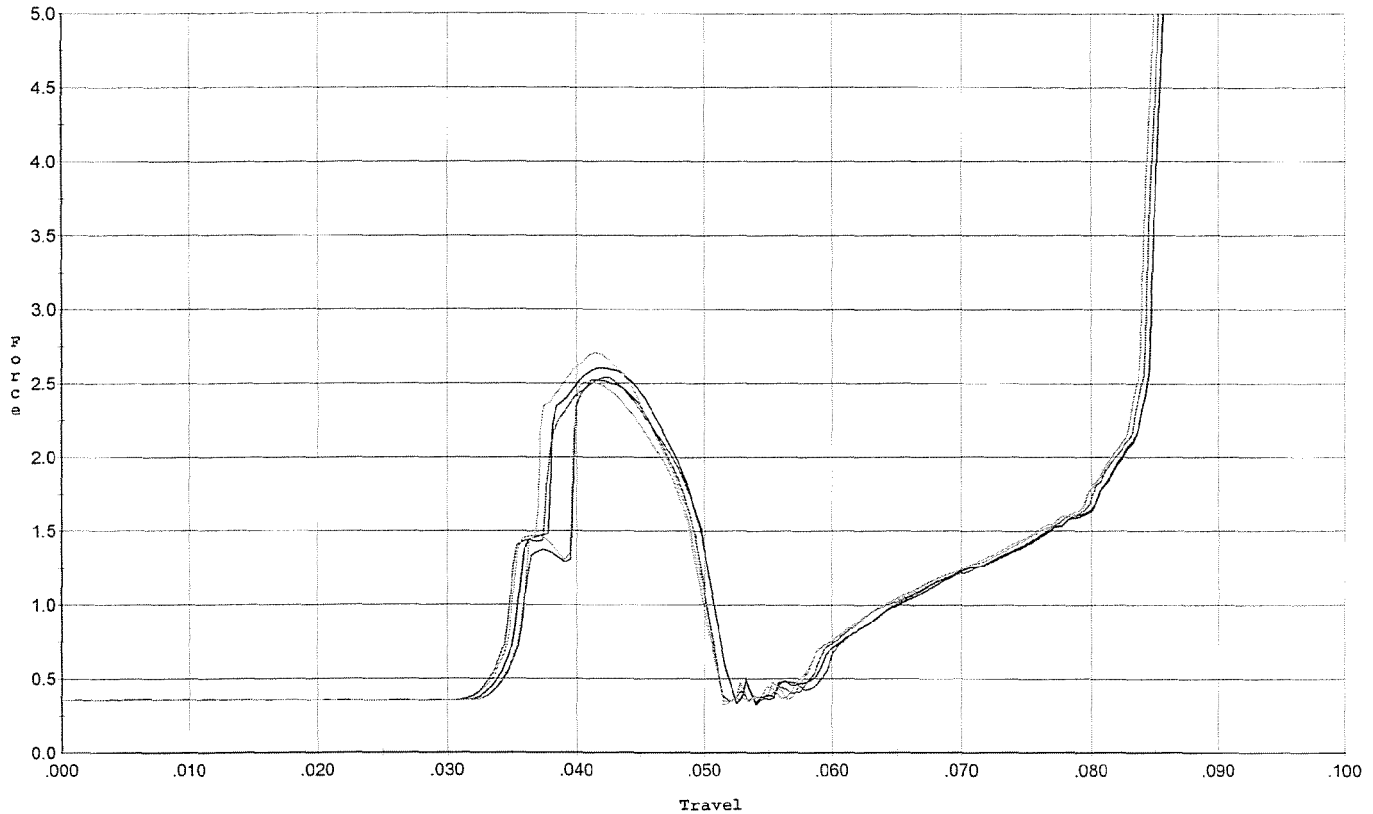
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.047	0.032	0.040	0.040		Set Trigger
2	2.549	0.047	0.032	0.039	0.040		Set Trigger
3	2.539	0.046	0.031	0.040	0.041		Set Trigger
4	2.565	0.047	0.030	0.039	0.042		Set Trigger
5	2.569	0.045	0.030	0.040	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



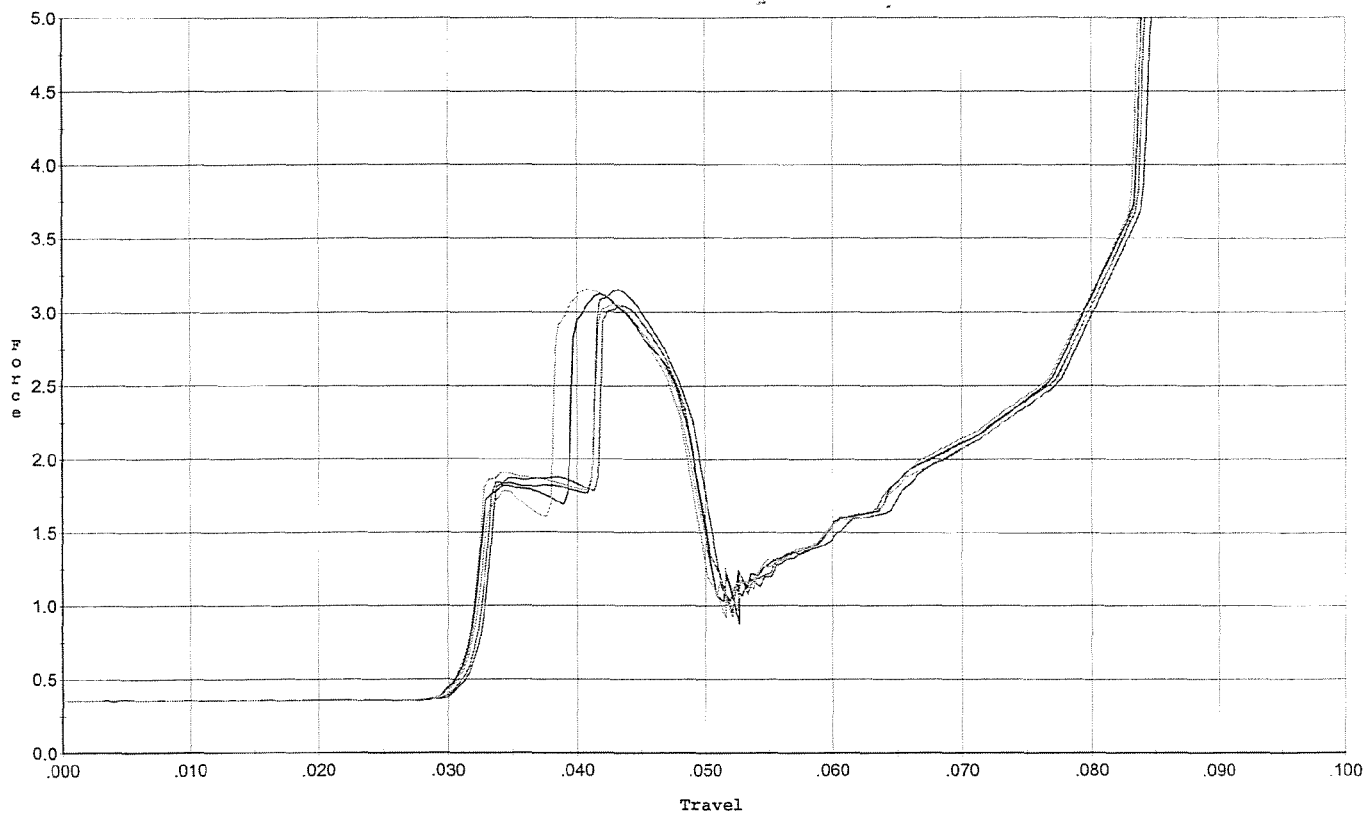
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.050	0.035	0.040	0.041		Set Trigger
2	2.604	0.050	0.034	0.040	0.044		Set Trigger
3	2.542	0.049	0.034	0.040	0.043		Set Trigger
4	2.510	0.049	0.035	0.040	0.039		Set Trigger
5	2.708	0.050	0.034	0.040	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



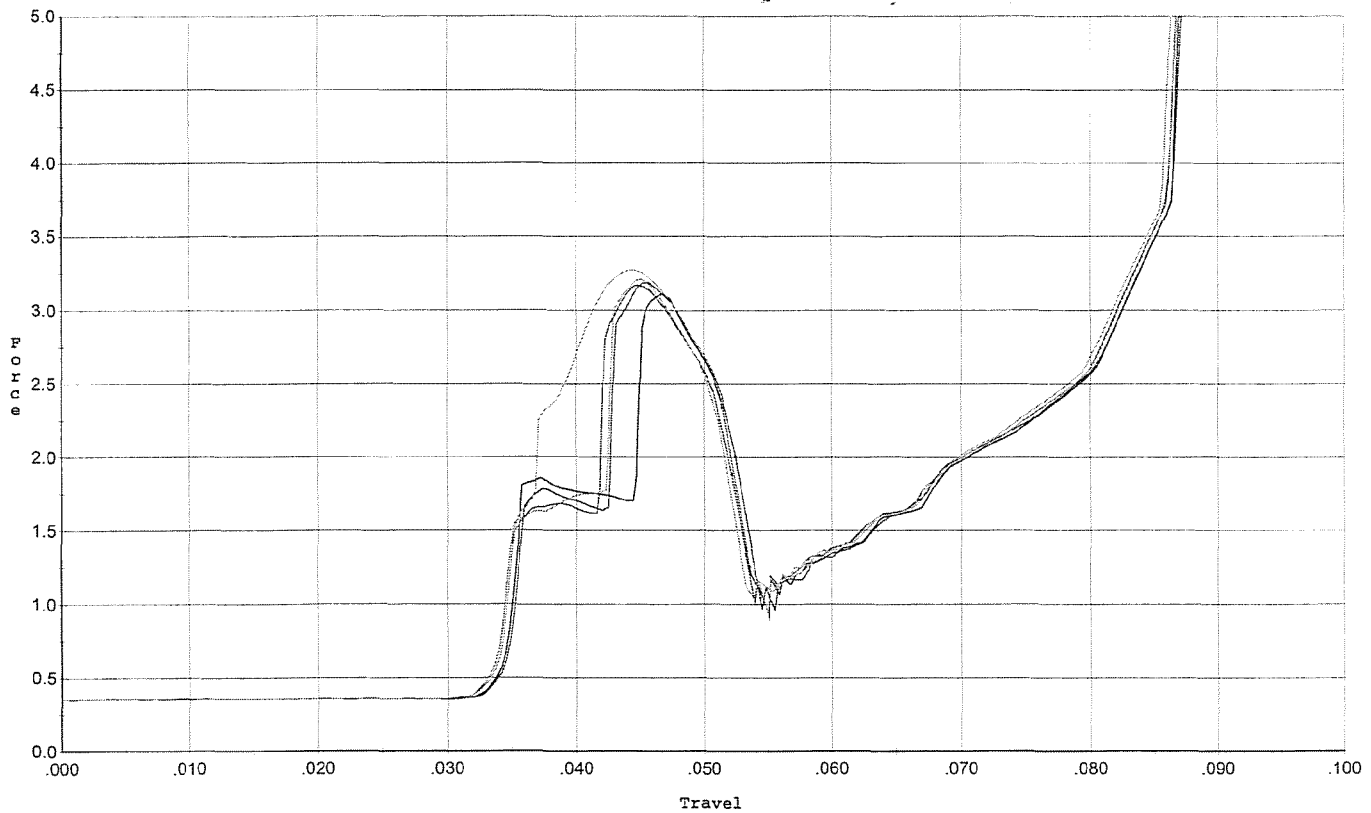
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.049	0.032	0.039	0.051		Set Trigger
2	3.126	0.049	0.031	0.039	0.052		Set Trigger
3	3.045	0.048	0.032	0.039	0.049		Set Trigger
4	3.056	0.048	0.031	0.040	0.049		Set Trigger
5	3.153	0.049	0.031	0.038	0.053		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



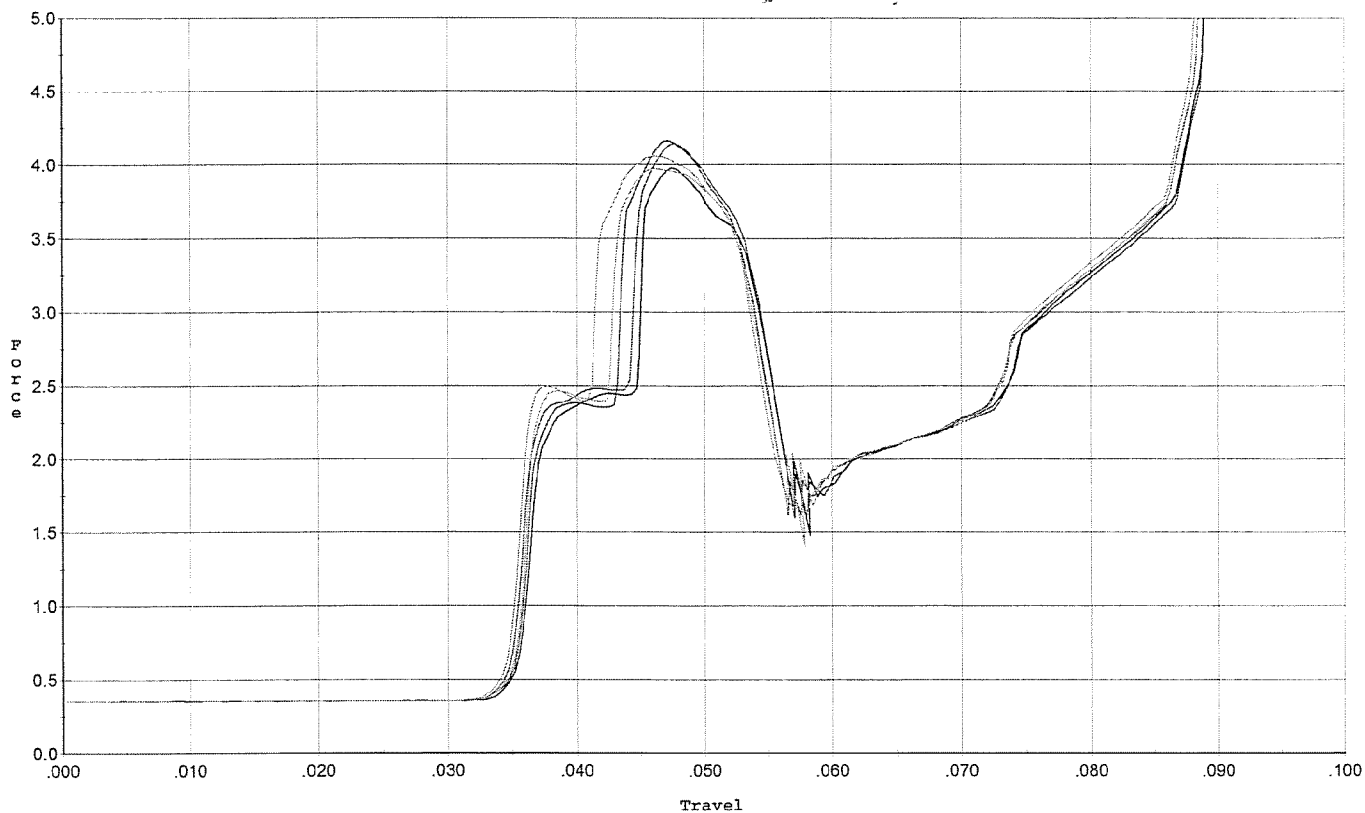
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.052	0.034	0.039	0.054		Set Trigger
2	3.113	0.051	0.034	0.039	0.050		Set Trigger
3	3.172	0.052	0.034	0.039	0.054		Set Trigger
4	3.272	0.051	0.034	0.038	0.059		Set Trigger
5	3.210	0.051	0.034	0.039	0.052		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



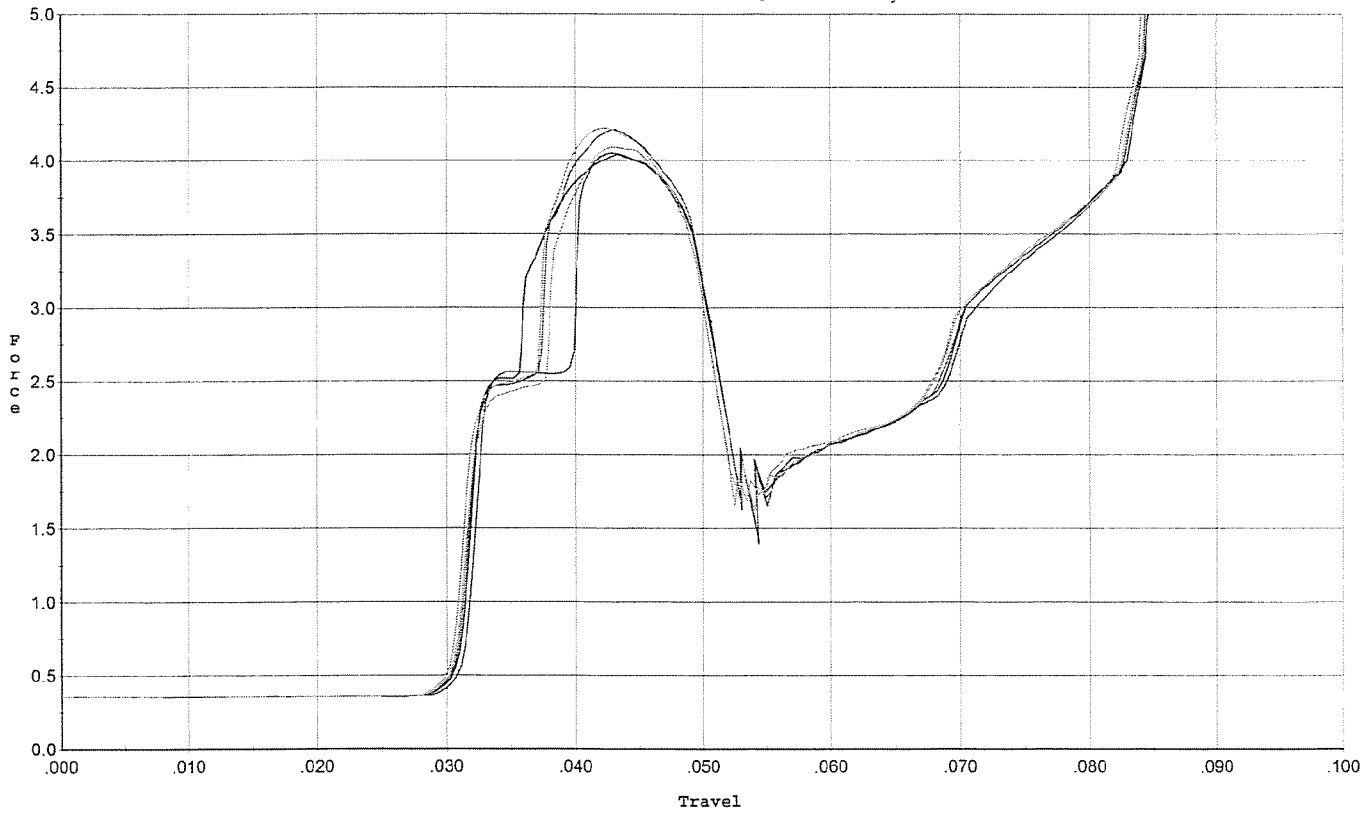
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.054	0.035	0.037	0.074		Set Trigger
2	3.978	0.055	0.035	0.037	0.070		Set Trigger
3	4.143	0.054	0.035	0.036	0.072		Set Trigger
4	3.974	0.054	0.035	0.036	0.073		Set Trigger
5	4.056	0.053	0.034	0.036	0.074		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



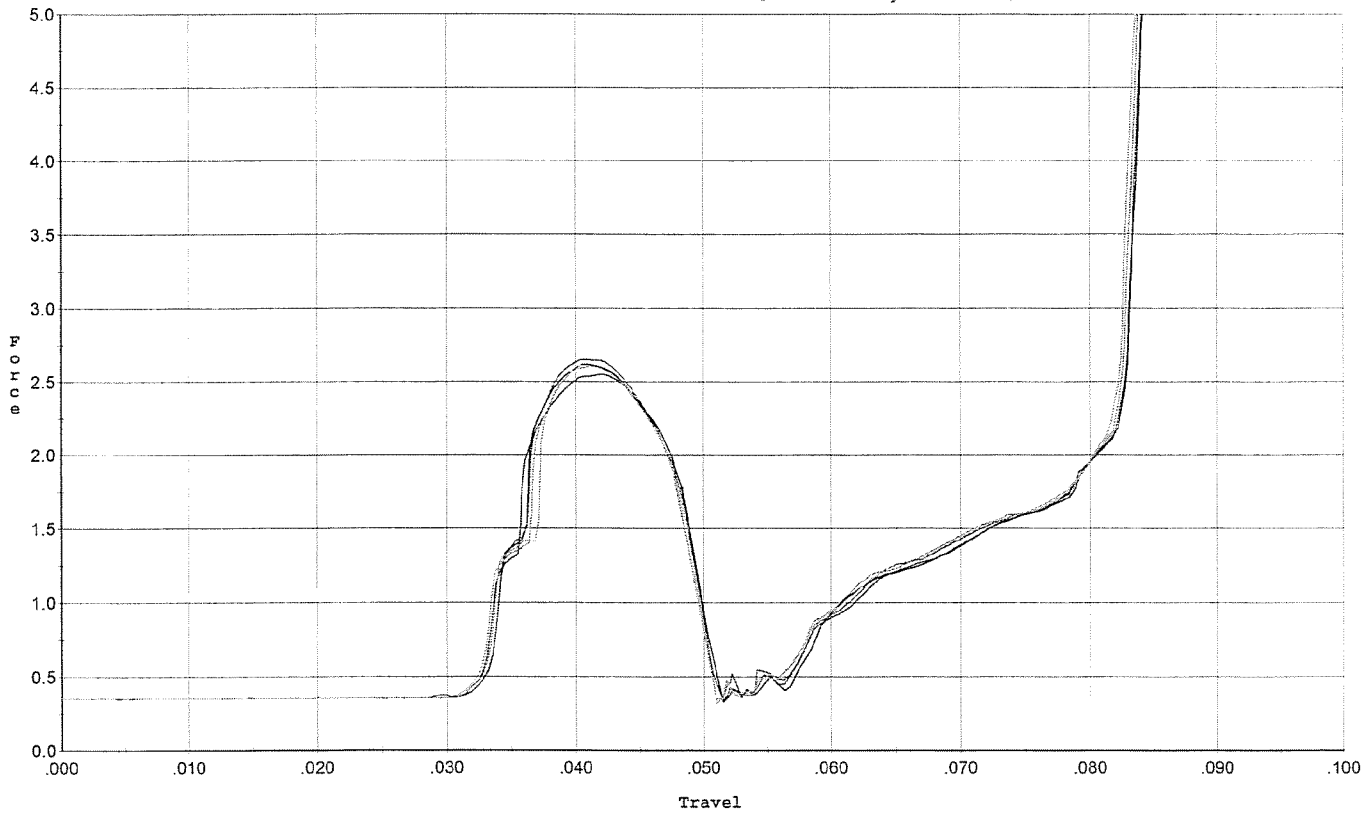
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.051	0.031	0.036	0.073		Set Trigger
2	4.043	0.051	0.031	0.036	0.077		Set Trigger
3	4.212	0.051	0.031	0.035	0.077		Set Trigger
4	4.088	0.049	0.031	0.036	0.073		Set Trigger
5	4.220	0.050	0.030	0.036	0.076		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



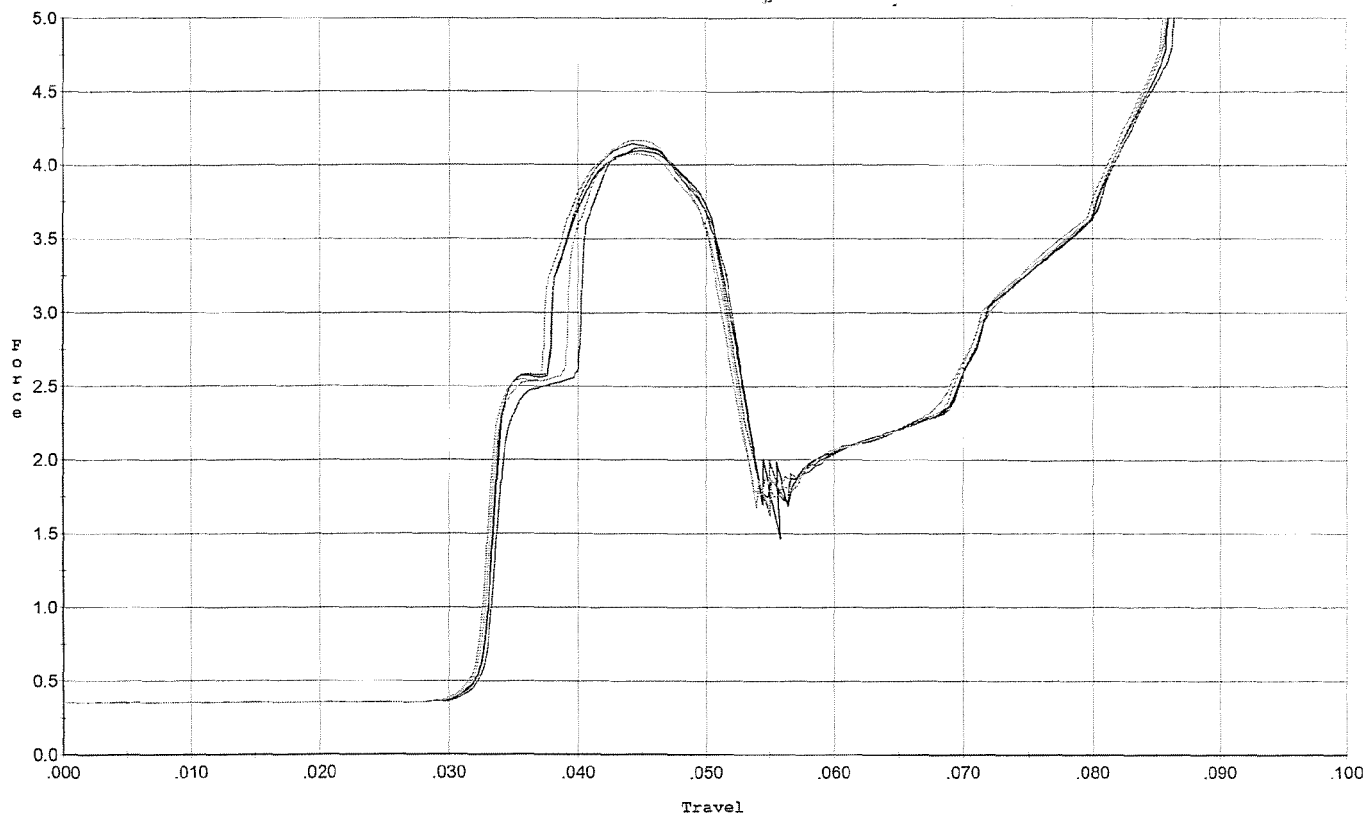
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.048	0.033	0.039	0.045		Set Trigger
2	2.616	0.048	0.033	0.039	0.045		Set Trigger
3	2.653	0.049	0.033	0.039	0.045		Set Trigger
4	2.614	0.049	0.033	0.039	0.045		Set Trigger
5	2.605	0.049	0.033	0.039	0.044		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.052	0.032	0.036	0.074		Set Trigger
2	4.118	0.052	0.032	0.036	0.078		Set Trigger
3	4.145	0.051	0.032	0.036	0.076		Set Trigger
4	4.076	0.051	0.032	0.036	0.075		Set Trigger
5	4.166	0.050	0.032	0.036	0.075		Set Trigger

Avg 4.12