

66778888

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

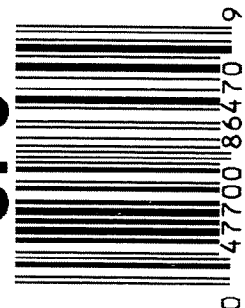
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778888

UPC



GUN SERIAL # G 6778888

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	JP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	NOV 21 2008	8-20-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	8/21/08	B.H.
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	BSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

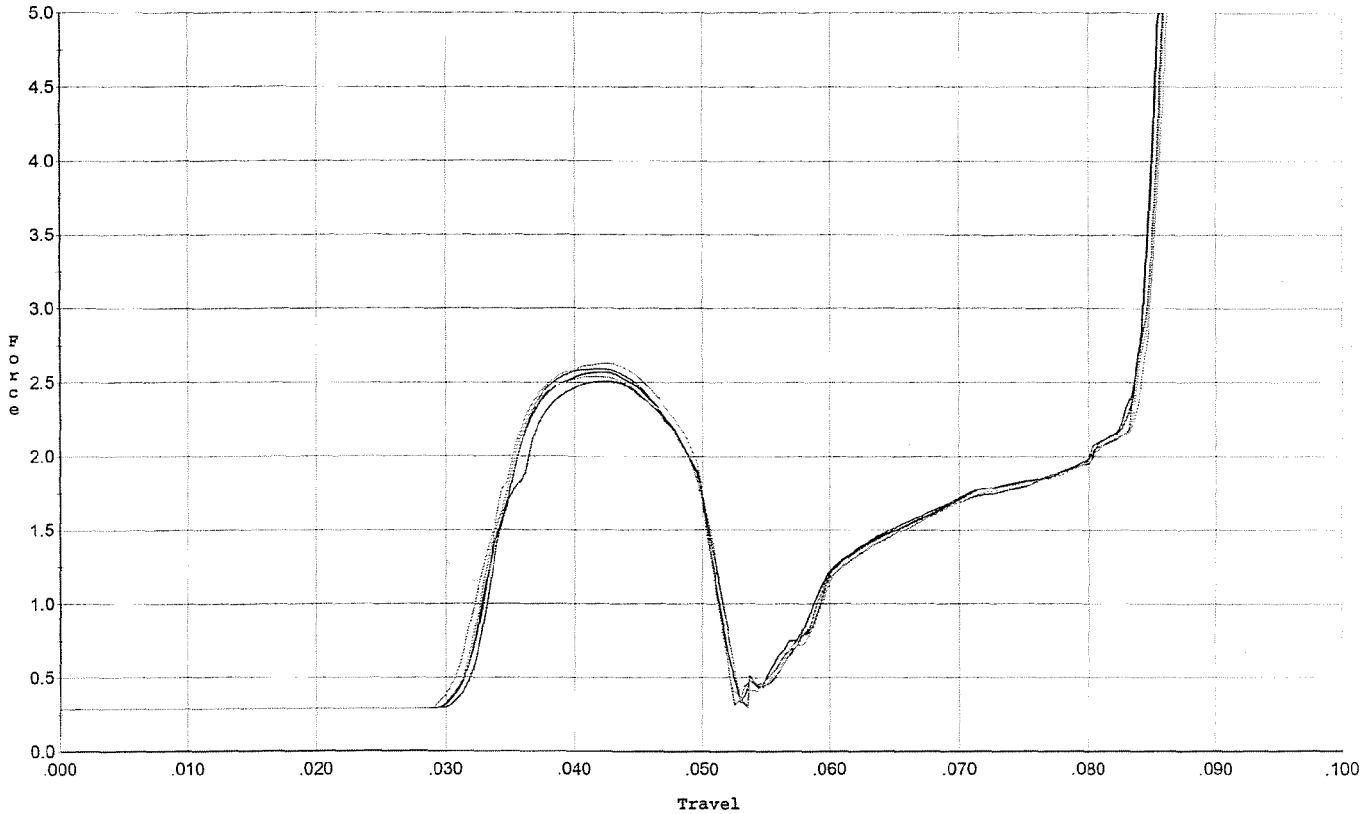
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-14-08	LJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>5.5</u>	10-14-08	LJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.024</u> <u>.034</u>	10-14-08	LJD
	J) ASSEMBLE STOCK		9-2-08	FM
	K) ASSEMBLE SWIVEL STUDS		10-14-08	LJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	JL
670	FINAL INSPECTION A) HEADSPACE		10-14-08	LJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.38</u> <u>2.34</u> <u>2.32</u> <u>2.43</u>	10/2/08	FM
	C) FUNCTION		10-14-08	LJD
690	PACK		12/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



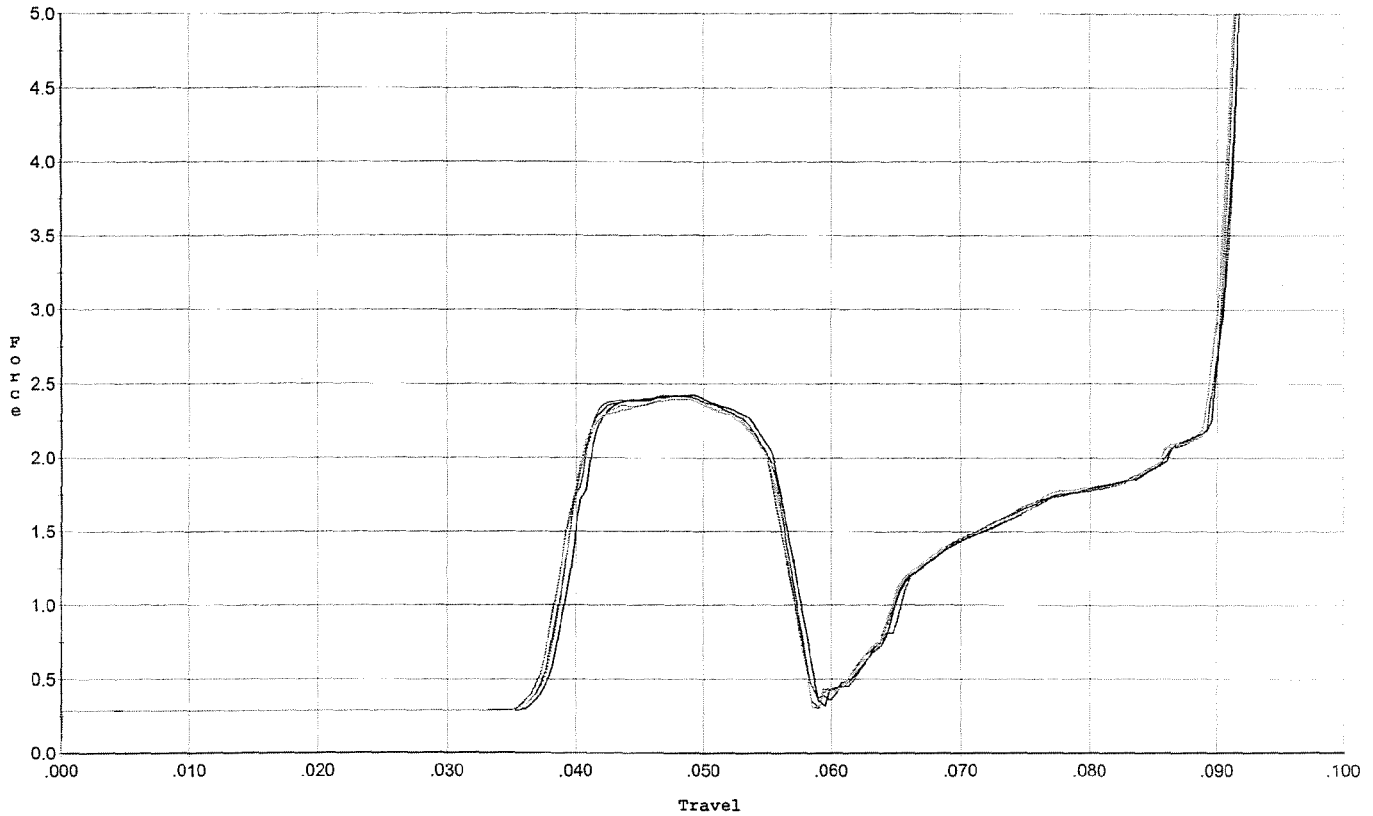
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.051	0.032	0.039	0.048		Set Trigger
2	2.567	0.050	0.031	0.039	0.048		Set Trigger
3	2.591	0.050	0.031	0.039	0.049		Set Trigger
4	2.537	0.050	0.031	0.039	0.048		Set Trigger
5	2.628	0.051	0.031	0.039	0.052		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



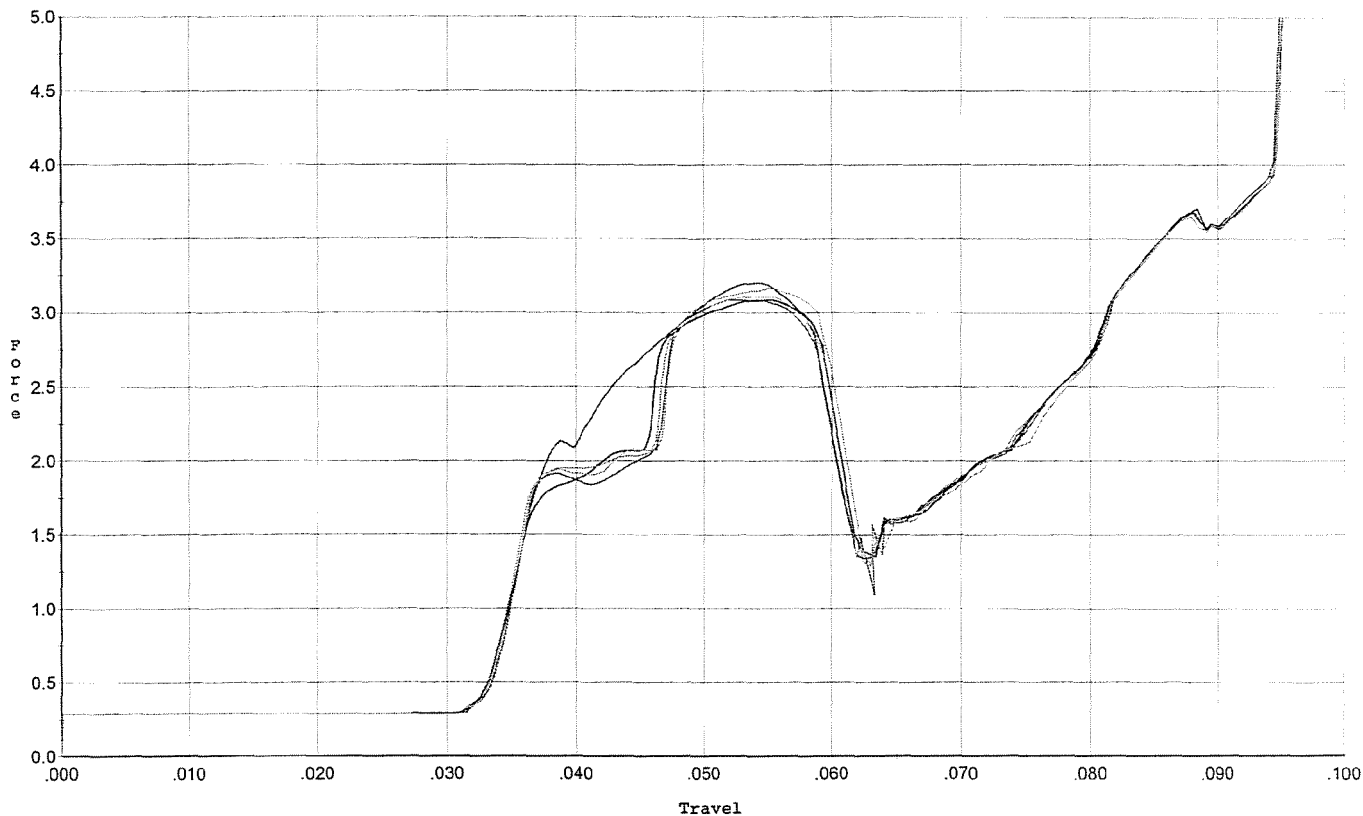
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.056	0.037	0.040	0.050		Set Trigger
2	2.421	0.057	0.038	0.040	0.051		Set Trigger
3	2.422	0.057	0.037	0.040	0.051		Set Trigger
4	2.412	0.056	0.037	0.040	0.050		Set Trigger
5	2.397	0.056	0.037	0.040	0.050		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



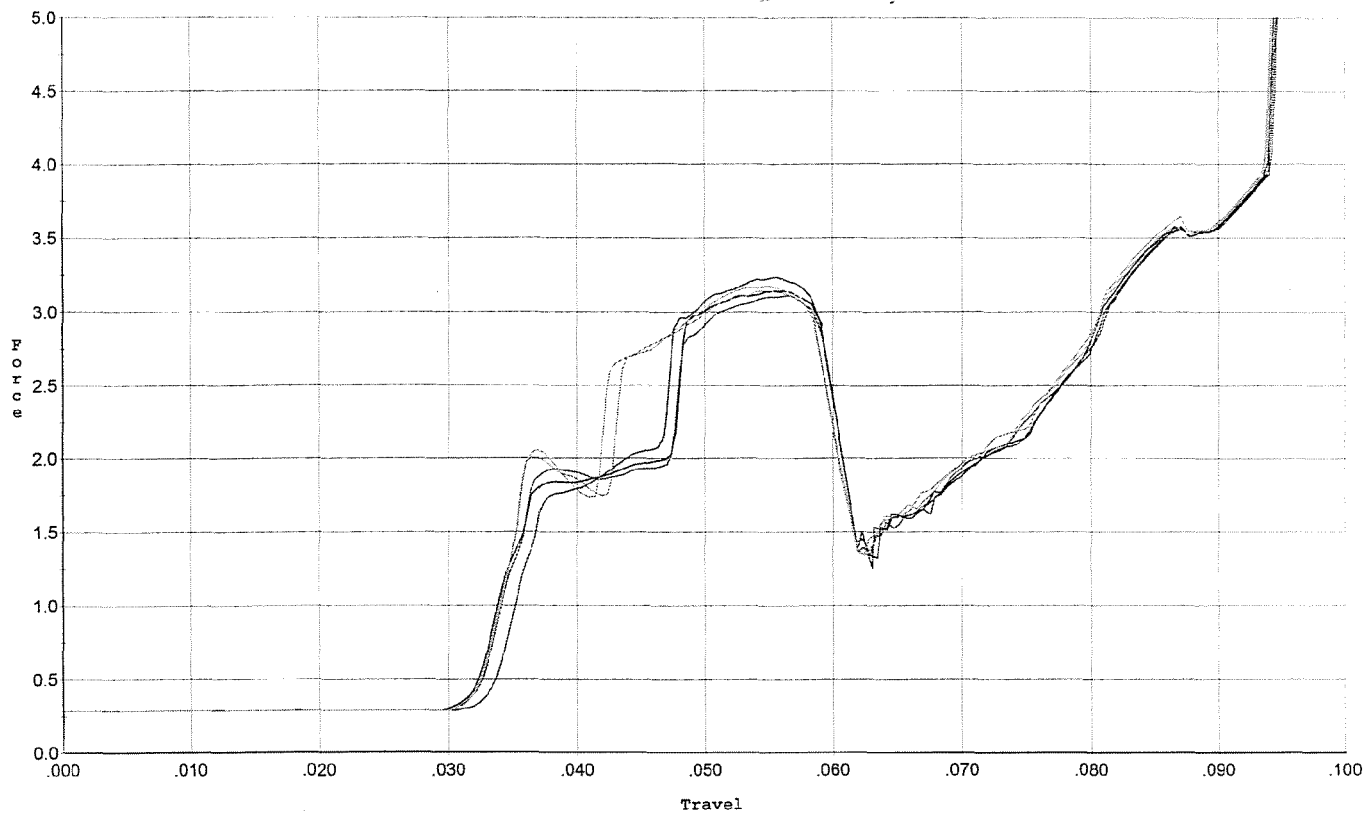
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.059	0.033	0.038	0.075		Set Trigger
2	3.085	0.059	0.033	0.039	0.073		Set Trigger
3	3.085	0.059	0.033	0.039	0.070		Set Trigger
4	3.109	0.059	0.033	0.039	0.072		Set Trigger
5	3.163	0.060	0.033	0.038	0.075		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



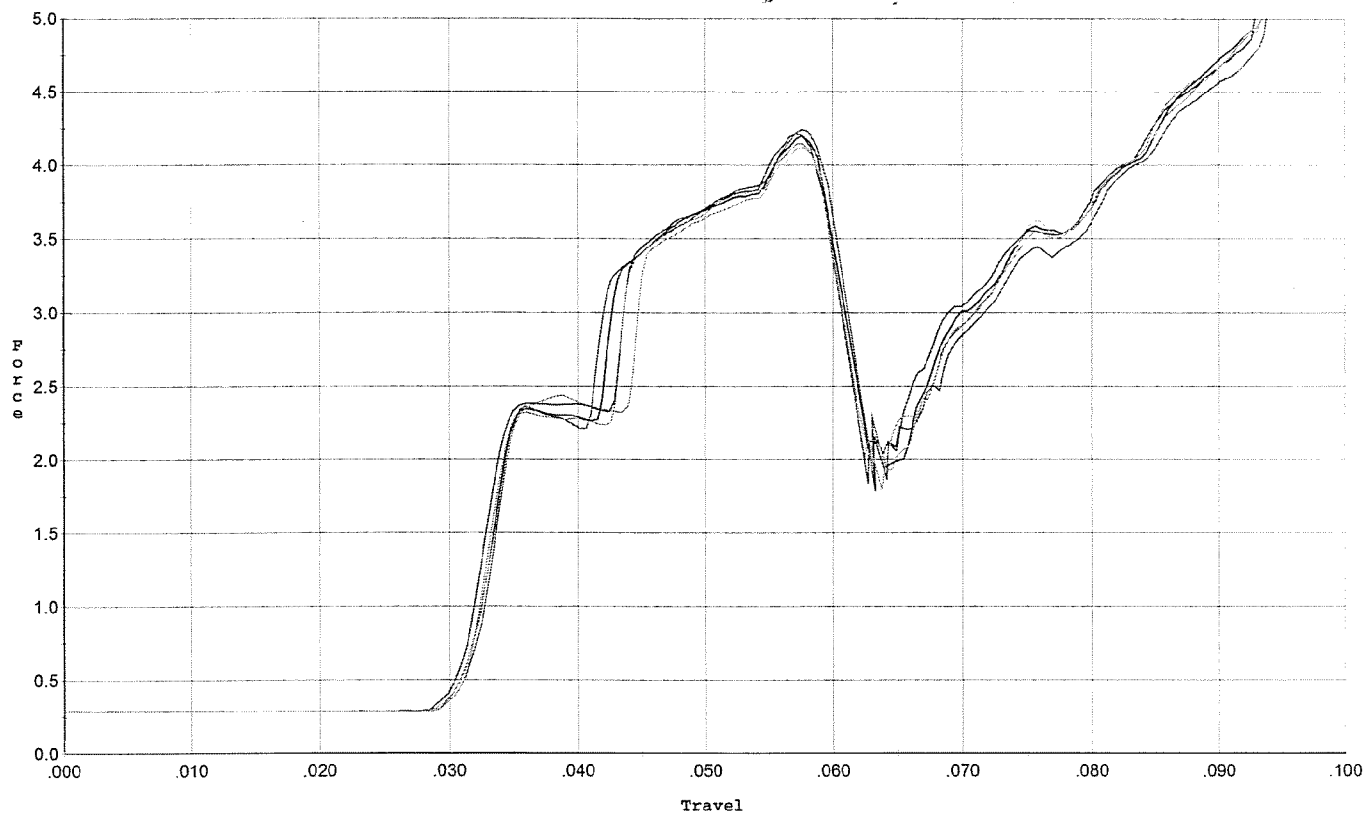
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.059	0.033	0.038	0.072		Set Trigger
2	3.142	0.059	0.032	0.038	0.072		Set Trigger
3	3.105	0.059	0.032	0.038	0.071		Set Trigger
4	3.177	0.058	0.032	0.038	0.075		Set Trigger
5	3.145	0.059	0.032	0.038	0.074		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



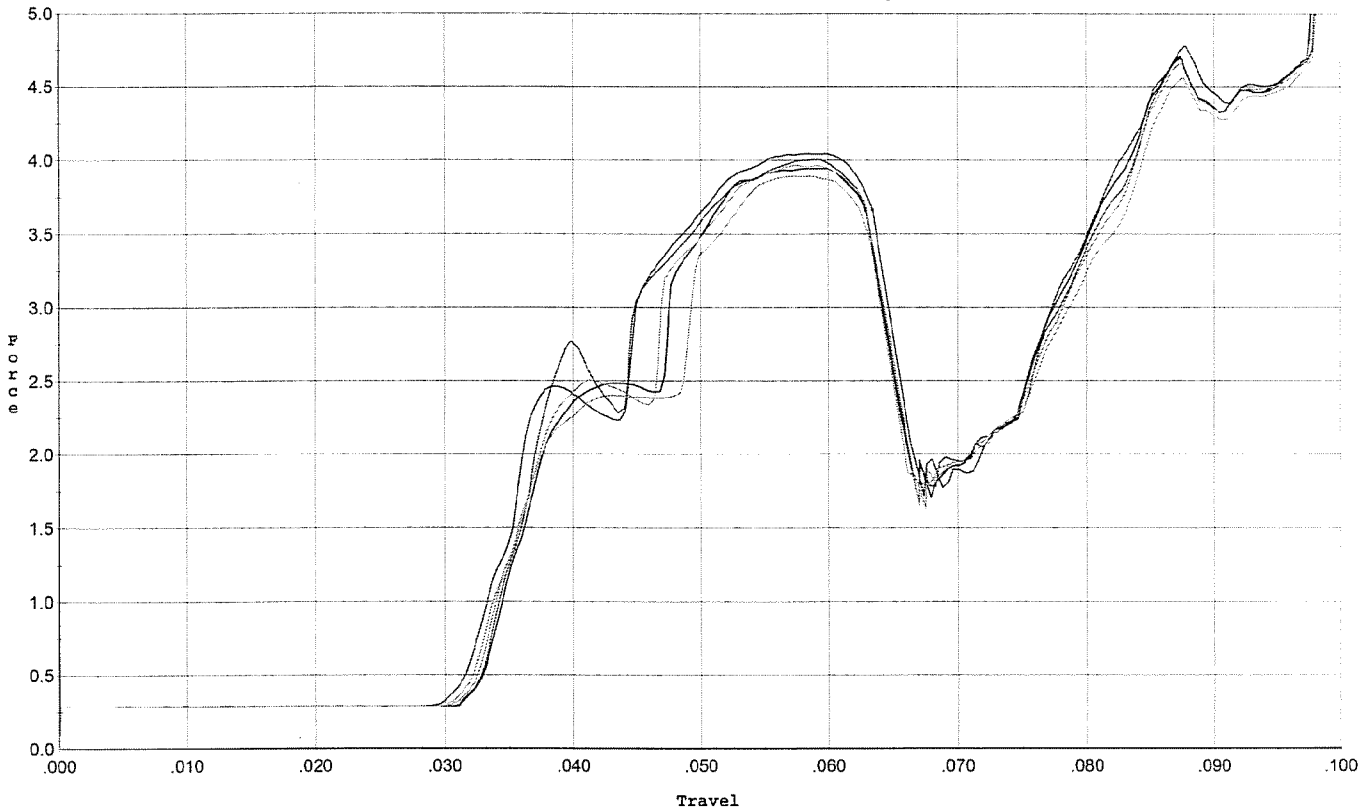
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.059	0.030	0.035	0.097		Set Trigger
2	4.199	0.061	0.031	0.035	0.100		Set Trigger
3	4.244	0.060	0.031	0.035	0.099		Set Trigger
4	4.119	0.059	0.031	0.035	0.094		Set Trigger
5	4.145	0.059	0.031	0.035	0.095		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



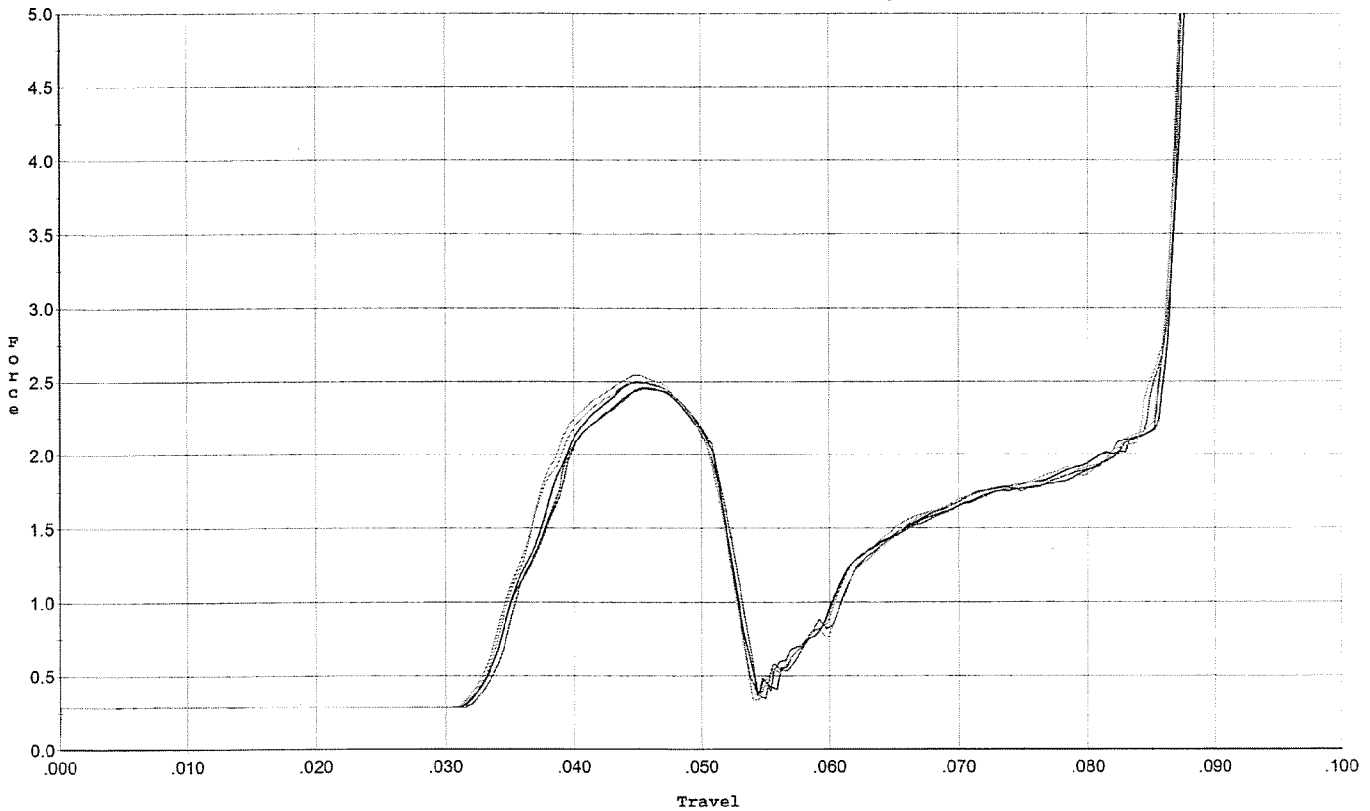
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.063	0.032	0.036	0.107		Set Trigger
2	3.944	0.063	0.033	0.037	0.100		Set Trigger
3	4.004	0.063	0.033	0.036	0.103		Set Trigger
4	3.965	0.065	0.032	0.036	0.104		Set Trigger
5	3.893	0.063	0.032	0.036	0.097		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



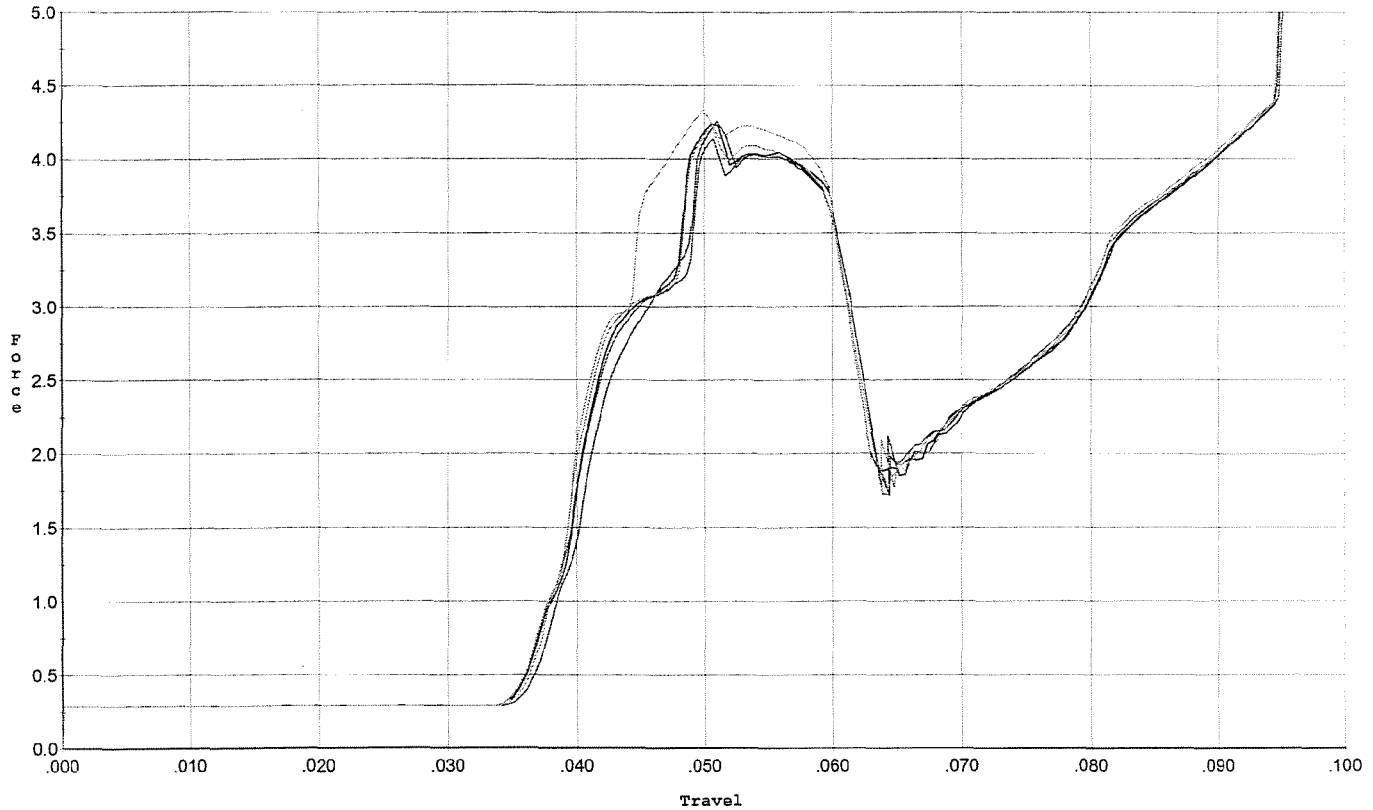
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.051	0.033	0.040	0.044		Set Trigger
2	2.495	0.051	0.033	0.040	0.045		Set Trigger
3	2.457	0.052	0.033	0.039	0.046		Set Trigger
4	2.504	0.051	0.033	0.040	0.046		Set Trigger
5	2.543	0.051	0.033	0.040	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.061	0.036	0.038	0.088		Set Trigger
2	4.238	0.060	0.036	0.038	0.088		Set Trigger
3	4.141	0.060	0.036	0.038	0.086		Set Trigger
4	4.228	0.060	0.036	0.038	0.088		Set Trigger
5	4.334	0.060	0.036	0.038	0.092		Set Trigger

AVG 4.26^{RP}
 4.23