

G-6778890

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

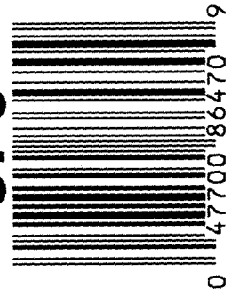
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778890

UPC



GUN SERIAL # G 6778890

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8-21-08	BHT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-29-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	9-11-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-11-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	9-11-08	TL
	J) ASSEMBLE STOCK		8-29-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL		
650	TARGET	PASS FAIL	9-8-08	FR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>211</u> <u>211</u> <u>2.11</u> <u>258</u> <u>258</u>	9-8-08	RSW
	C) FUNCTION		9-11-08	TL
690	PACK		10/20/08	FR

F004 REV 5/2006

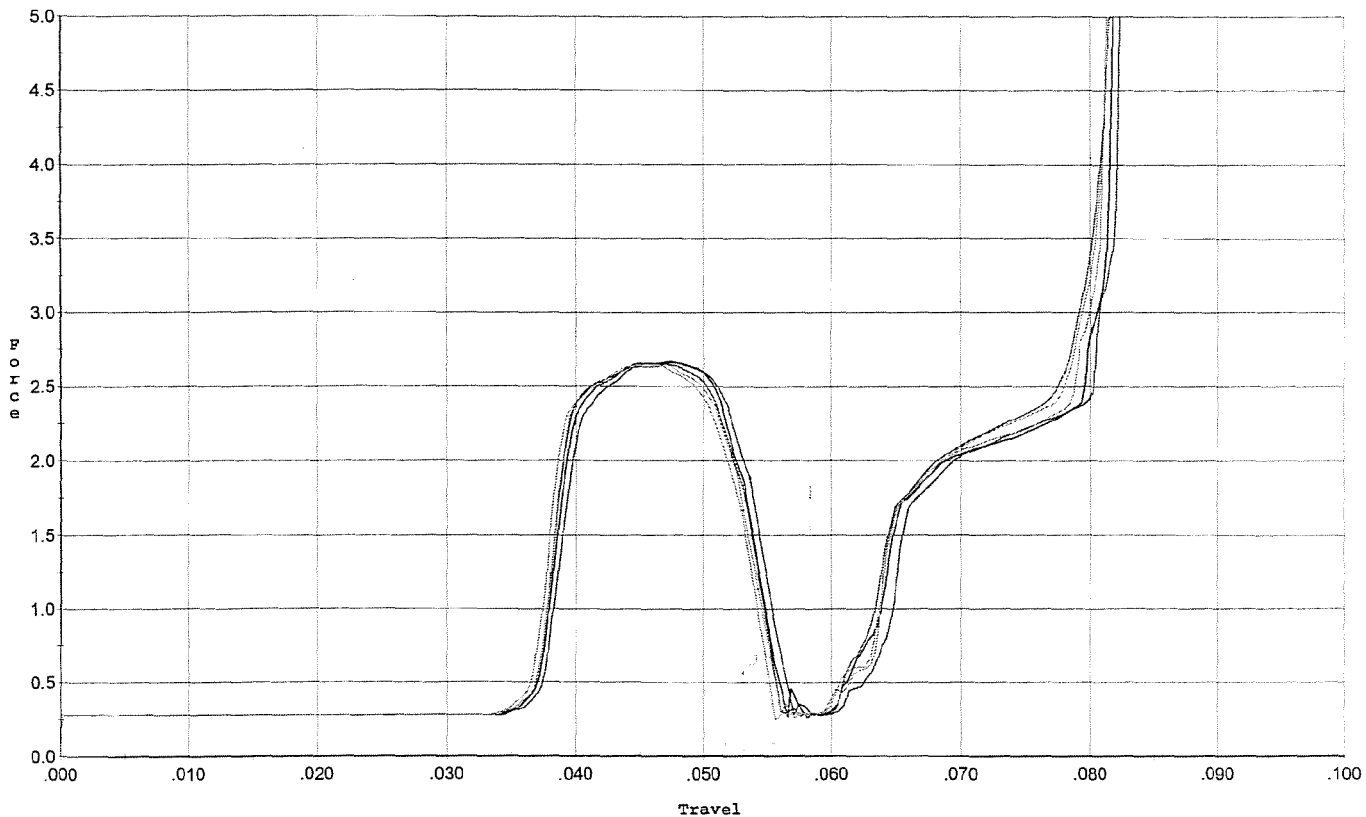
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0058717

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



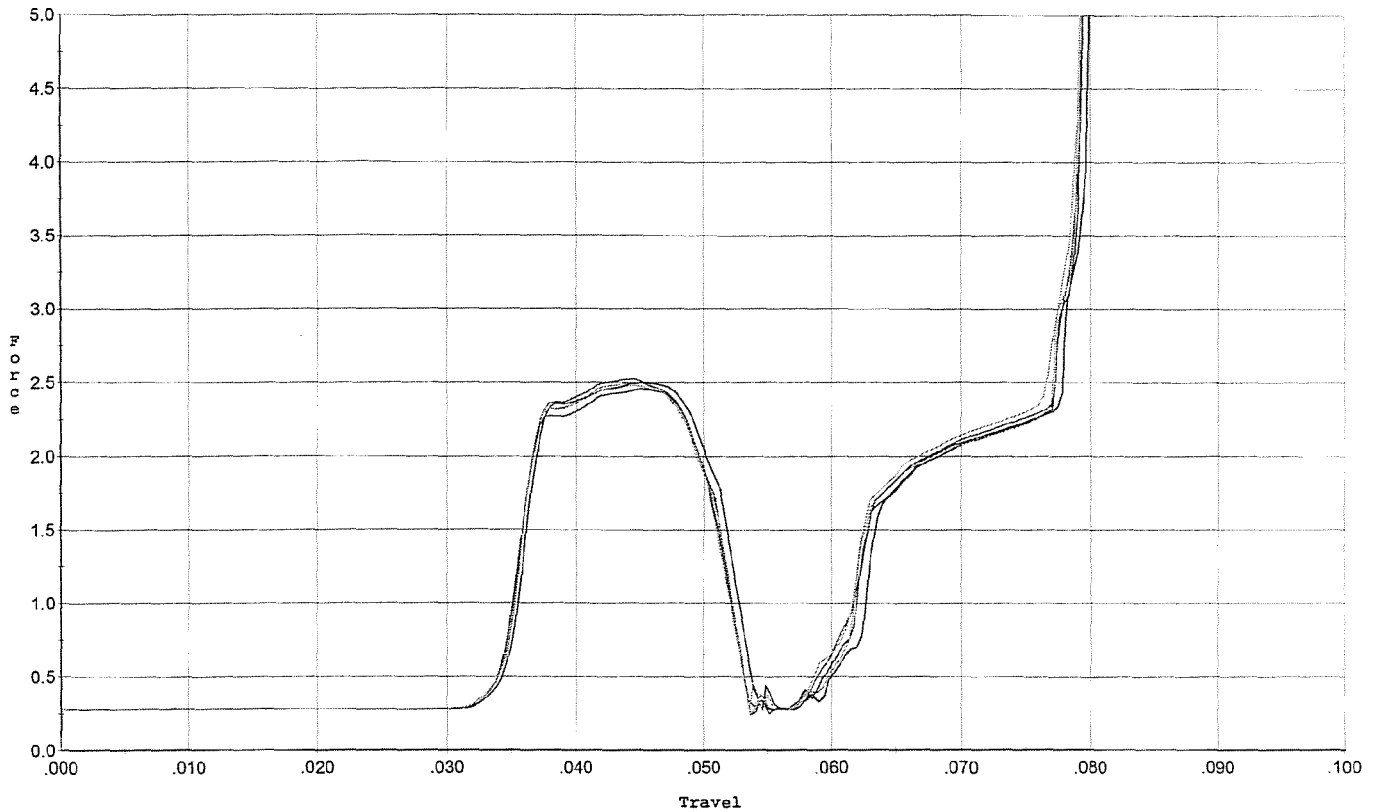
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.054	0.037	0.035	0.049		Set Trigger
2	2.666	0.053	0.037	0.035	0.048		Set Trigger
3	2.648	0.053	0.037	0.035	0.049		Set Trigger
4	2.643	0.054	0.037	0.035	0.049		Set Trigger
5	2.641	0.053	0.036	0.035	0.048		Set Trigger

AVG 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



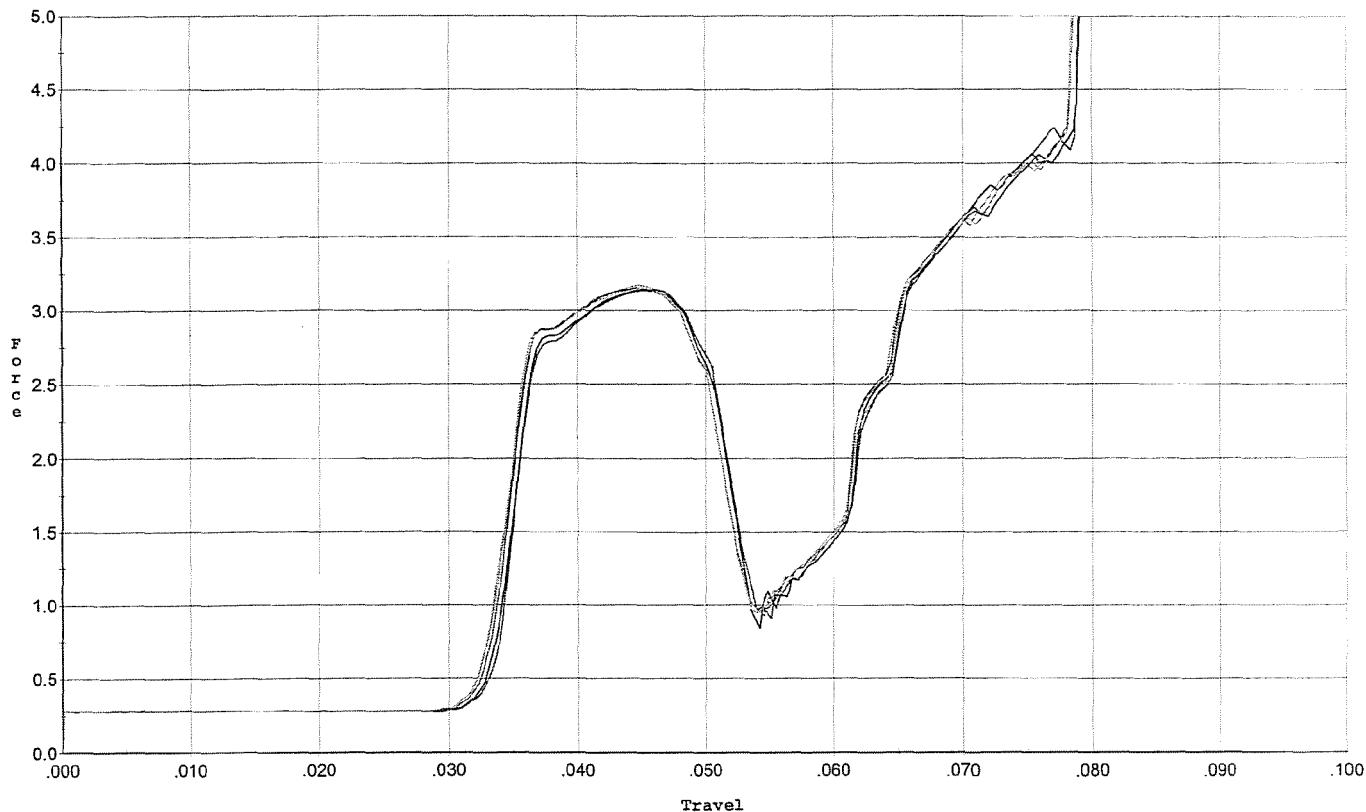
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.051	0.034	0.034	0.046		Set Trigger
2	2.497	0.051	0.034	0.035	0.047		Set Trigger
3	2.521	0.051	0.034	0.035	0.046		Set Trigger
4	2.478	0.051	0.034	0.035	0.046		Set Trigger
5	2.498	0.052	0.034	0.035	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



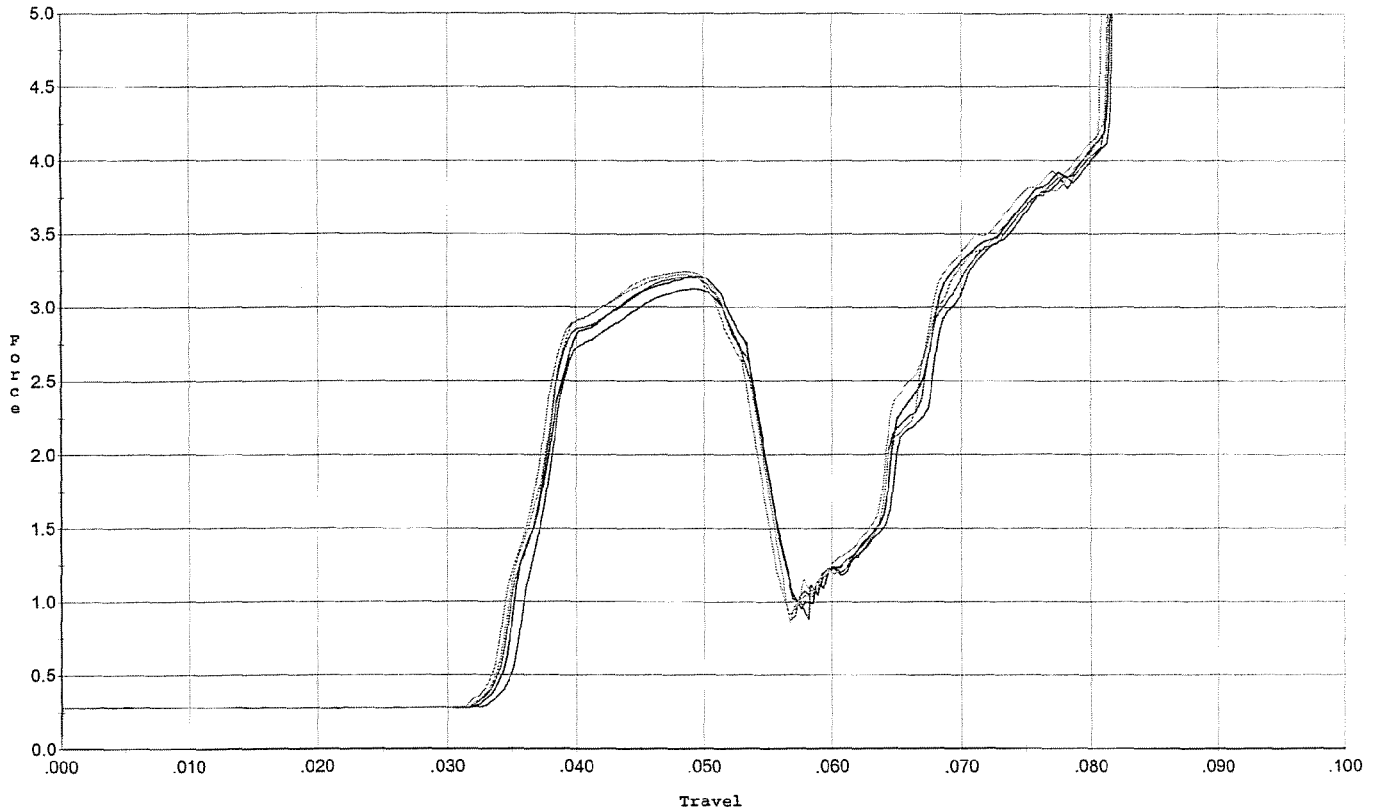
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.051	0.033	0.034	0.057		Set Trigger
2	3.146	0.051	0.033	0.033	0.058		Set Trigger
3	3.157	0.050	0.032	0.033	0.057		Set Trigger
4	3.149	0.050	0.032	0.033	0.058		Set Trigger
5	3.170	0.050	0.032	0.033	0.058		Set Trigger

AVG 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



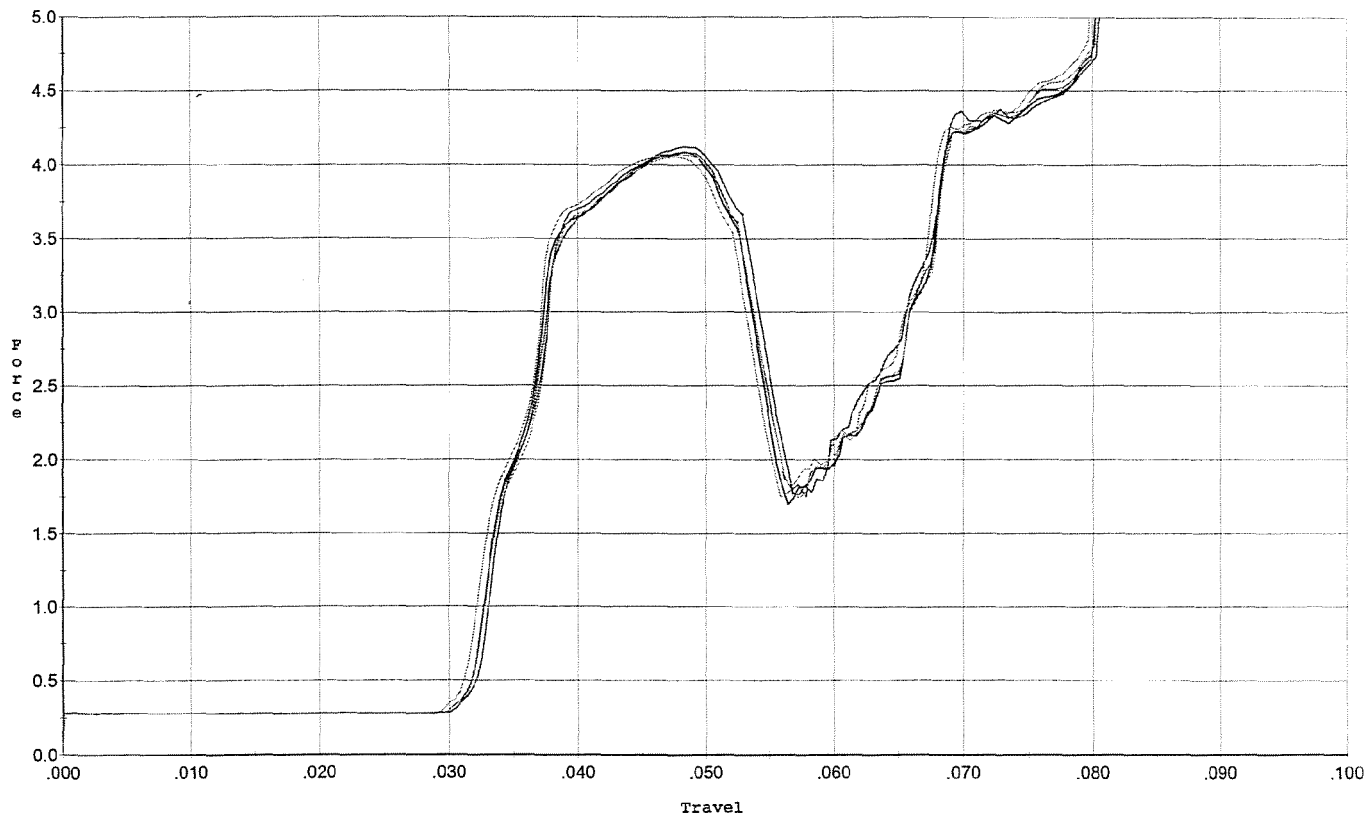
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.053	0.035	0.034	0.060		Set Trigger
2	3.210	0.053	0.034	0.033	0.062		Set Trigger
3	3.205	0.054	0.034	0.033	0.063		Set Trigger
4	3.244	0.054	0.034	0.033	0.064		Set Trigger
5	3.223	0.053	0.033	0.033	0.063		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



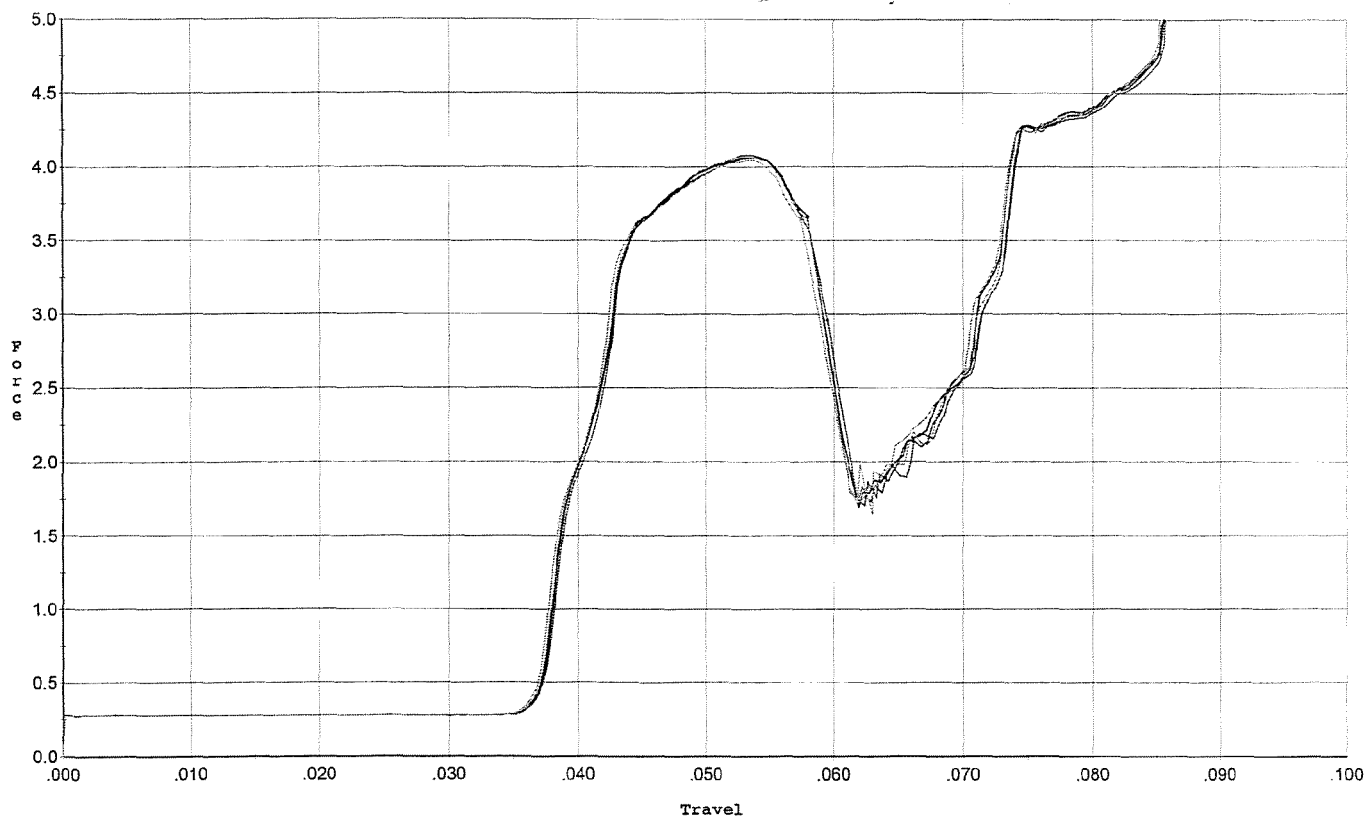
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.053	0.032	0.031	0.081		Set Trigger
2	4.088	0.053	0.032	0.031	0.080		Set Trigger
3	4.084	0.053	0.032	0.031	0.079		Set Trigger
4	4.063	0.053	0.032	0.031	0.079		Set Trigger
5	4.054	0.052	0.031	0.031	0.079		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



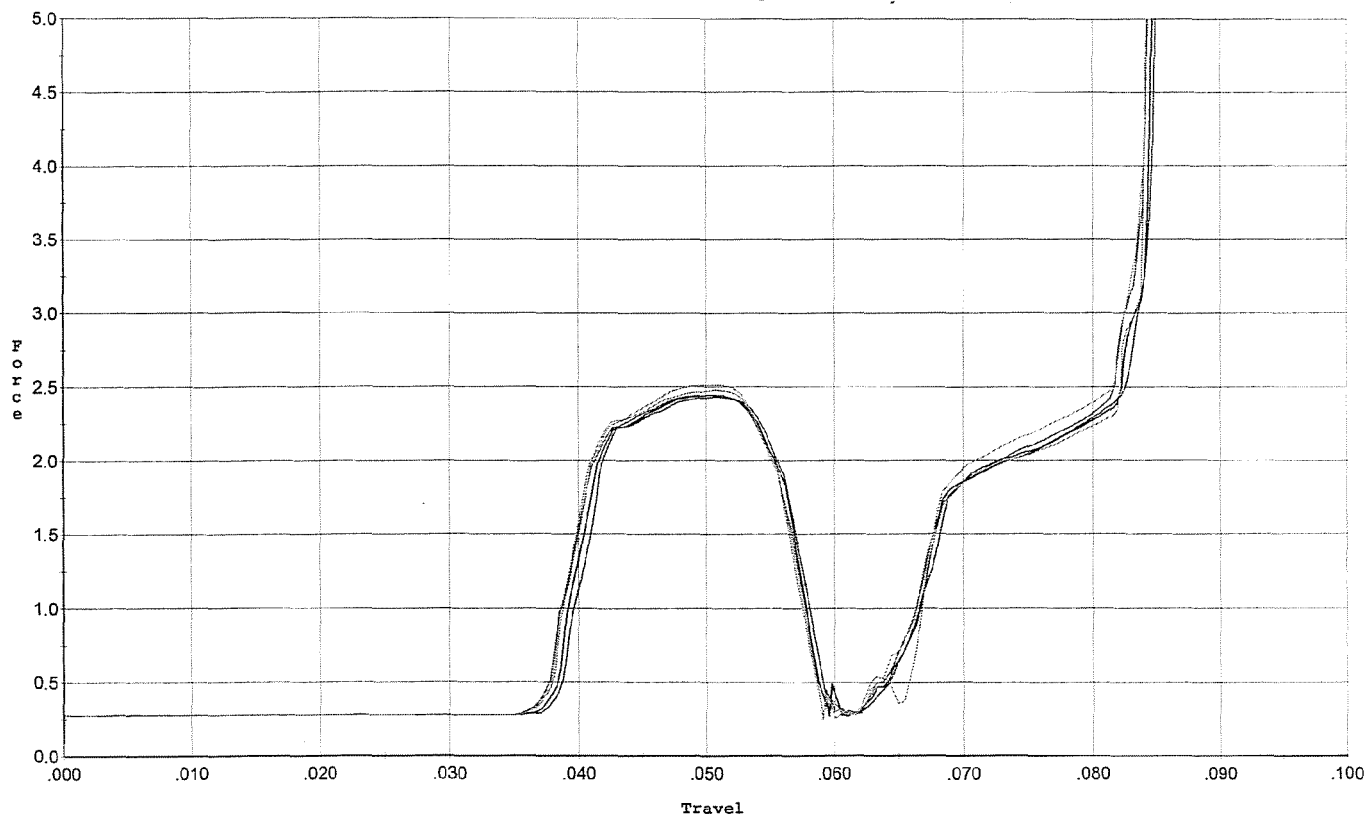
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.058	0.037	0.032	0.083		Set Trigger
2	4.066	0.058	0.037	0.031	0.082		Set Trigger
3	4.061	0.059	0.037	0.031	0.085		Set Trigger
4	4.067	0.058	0.037	0.031	0.083		Set Trigger
5	4.047	0.057	0.037	0.032	0.081		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



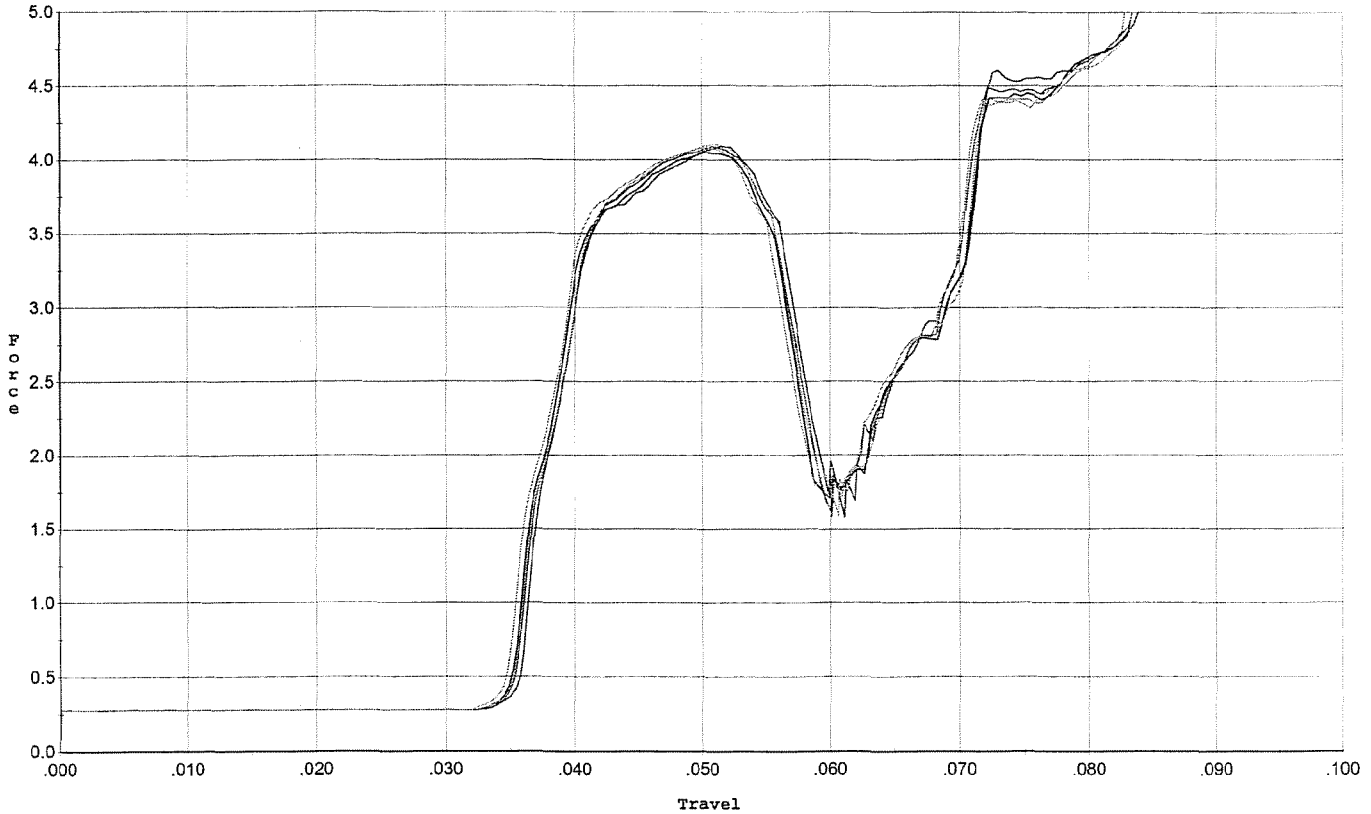
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.058	0.038	0.035	0.050		Set Trigger
2	2.445	0.056	0.038	0.035	0.049		Set Trigger
3	2.445	0.057	0.037	0.035	0.051		Set Trigger
4	2.478	0.057	0.038	0.035	0.051		Set Trigger
5	2.517	0.056	0.038	0.035	0.050		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.036	0.032	0.082		Set Trigger
2	4.051	0.056	0.035	0.032	0.082		Set Trigger
3	4.092	0.057	0.035	0.032	0.084		Set Trigger
4	4.104	0.056	0.035	0.032	0.082		Set Trigger
5	4.085	0.055	0.034	0.032	0.081		Set Trigger

Avg 4.08