

56778892

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

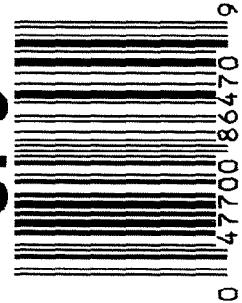
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778892

UPC



GUN SERIAL #

G 6778892

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DC
542	APPLY COATINGS (BARREL ACTION)		8/26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

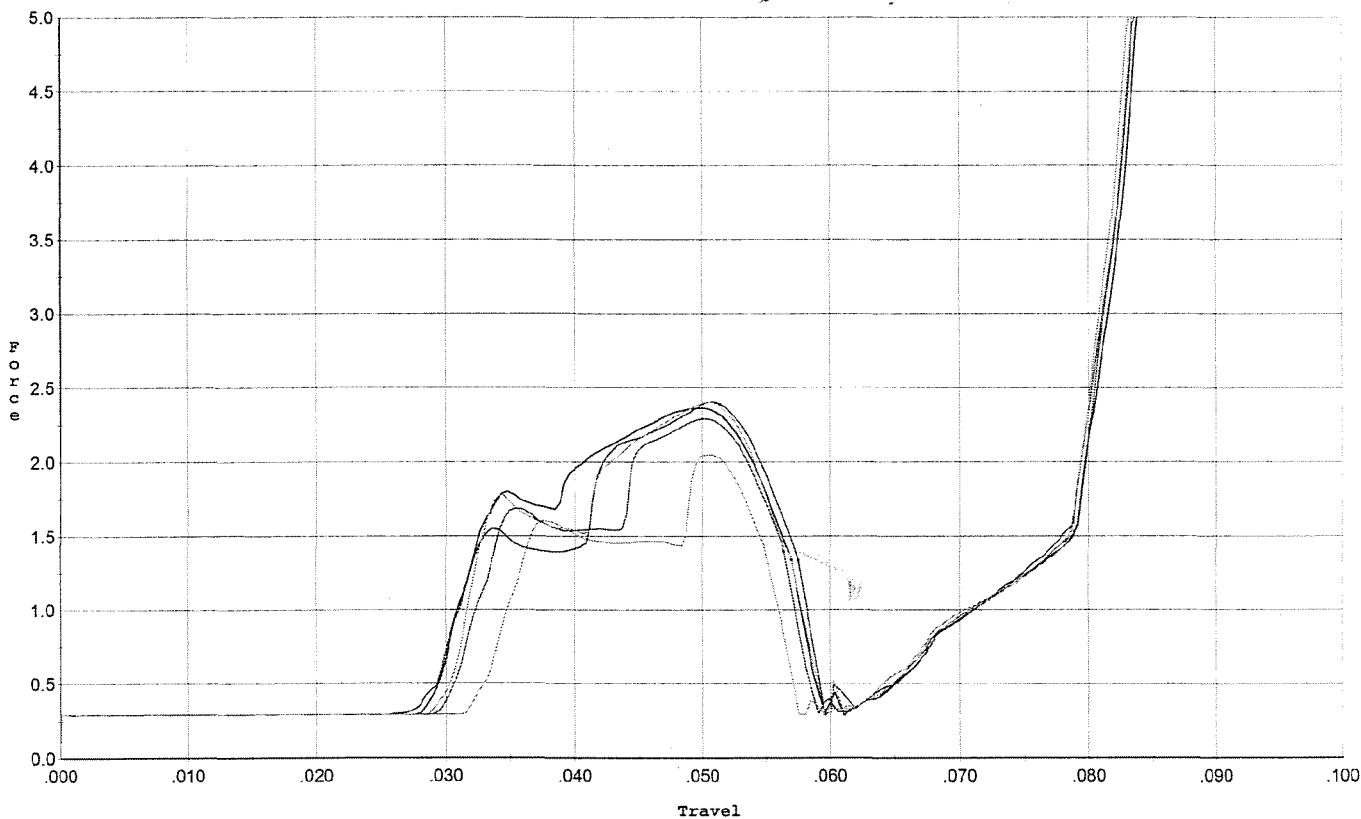
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>3.5</u> <u>3.5</u>	9-15-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>8</u> <u>7</u> <u>7</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	9-15-08	TL
	J) ASSEMBLE STOCK		9-2-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	TRL
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	Fm
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.46</u> <u>2.58</u> <u>2.64</u> <u>2.54</u>	9-9-08	RSW
	C) FUNCTION		9-15-08	TL
690	PACK		10/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



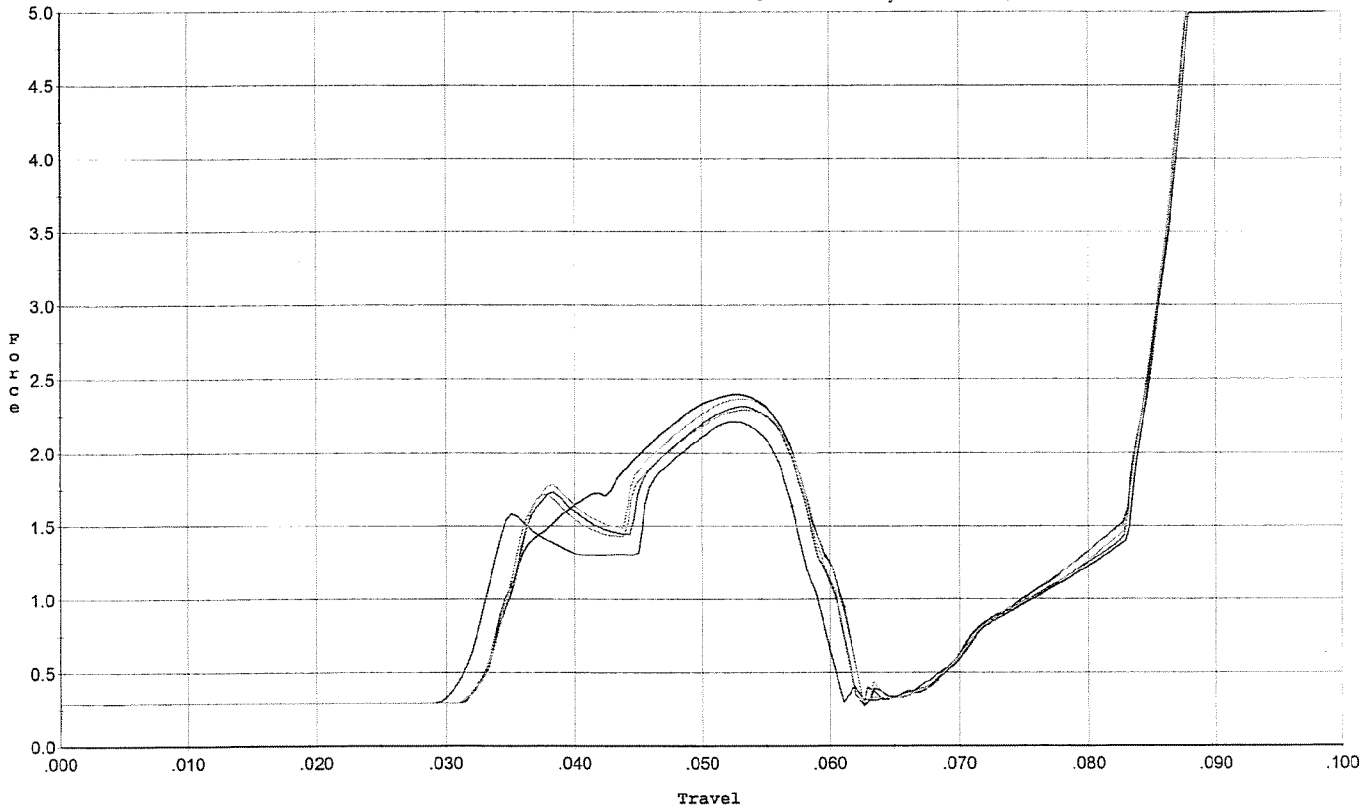
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.057	0.028	0.032	0.058		Set Trigger
2	2.365	0.057	0.029	0.033	0.060		Set Trigger
3	2.291	0.056	0.030	0.034	0.054		Set Trigger
4	2.400	0.057	0.030	0.032	0.058		Set Trigger
5	2.048	0.056	0.032	0.035	0.044		Set Trigger

Aug. 2.30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



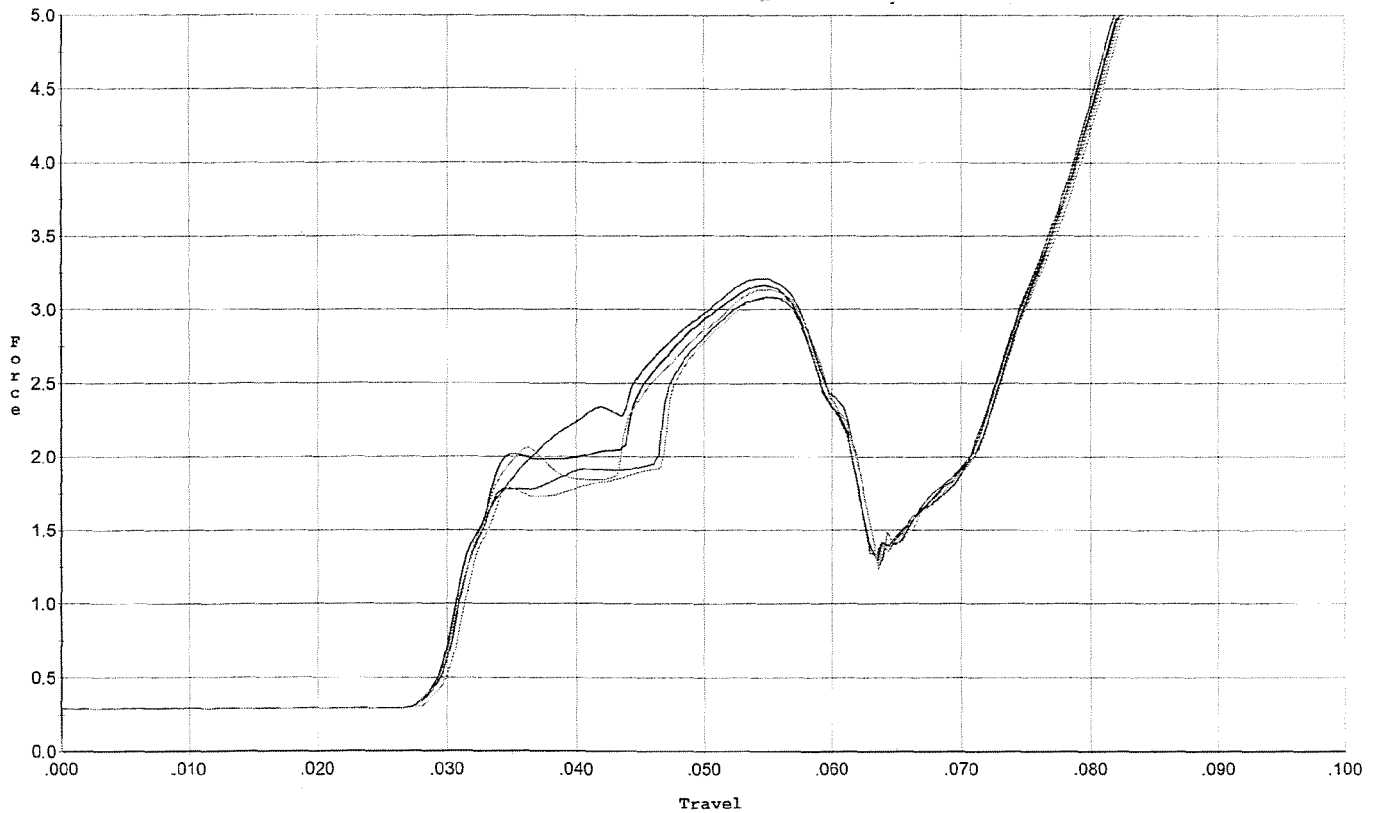
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.214	0.057	0.031	0.037	0.051		Set Trigger
2	2.399	0.061	0.033	0.034	0.060		Set Trigger
3	2.312	0.060	0.033	0.034	0.057		Set Trigger
4	2.366	0.060	0.033	0.035	0.058		Set Trigger
5	2.291	0.061	0.033	0.034	0.058		Set Trigger

Aug 23 1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



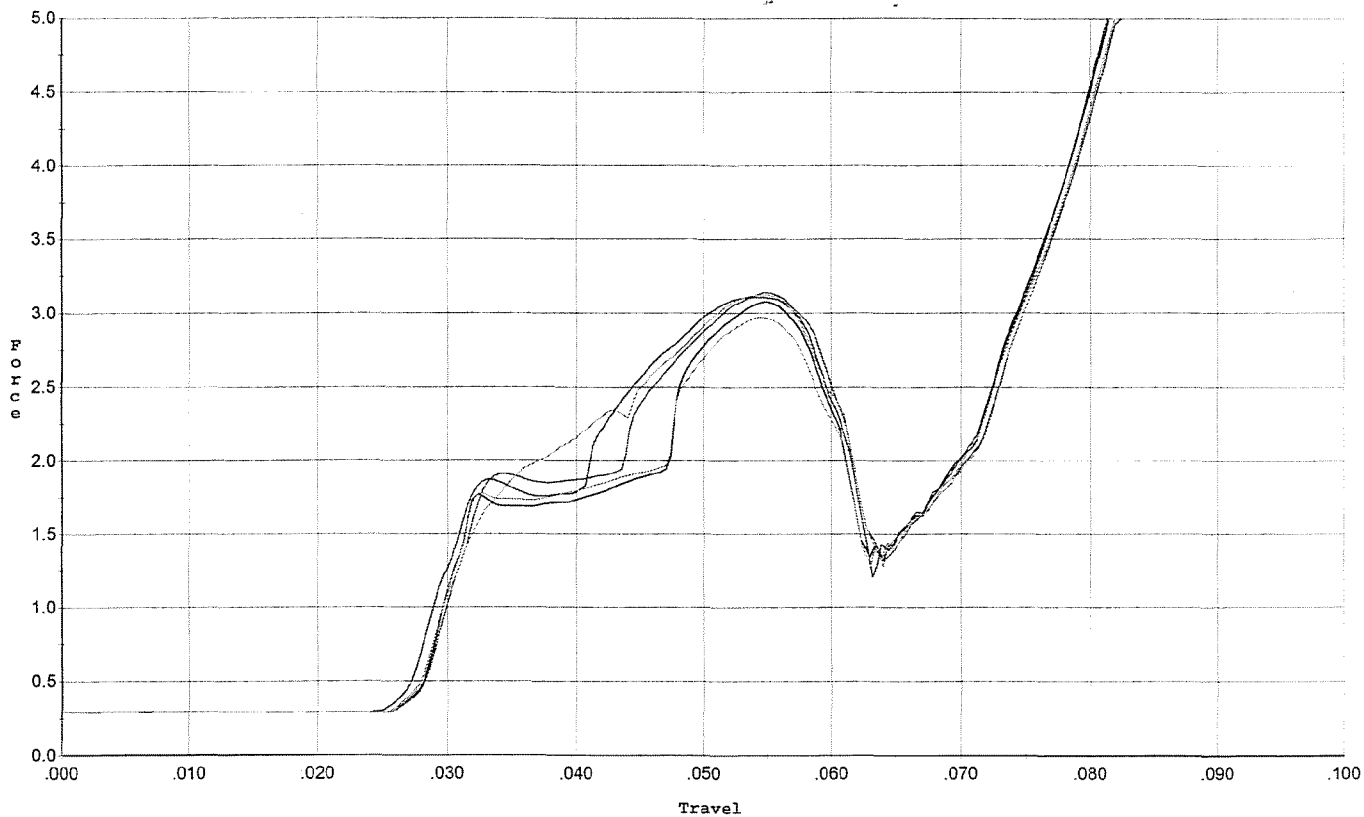
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.062	0.030	0.028	0.086		Set Trigger
2	3.167	0.061	0.029	0.029	0.083		Set Trigger
3	3.086	0.061	0.029	0.029	0.079		Set Trigger
4	3.088	0.062	0.030	0.029	0.078		Set Trigger
5	3.135	0.062	0.029	0.029	0.083		Set Trigger

Aug. 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



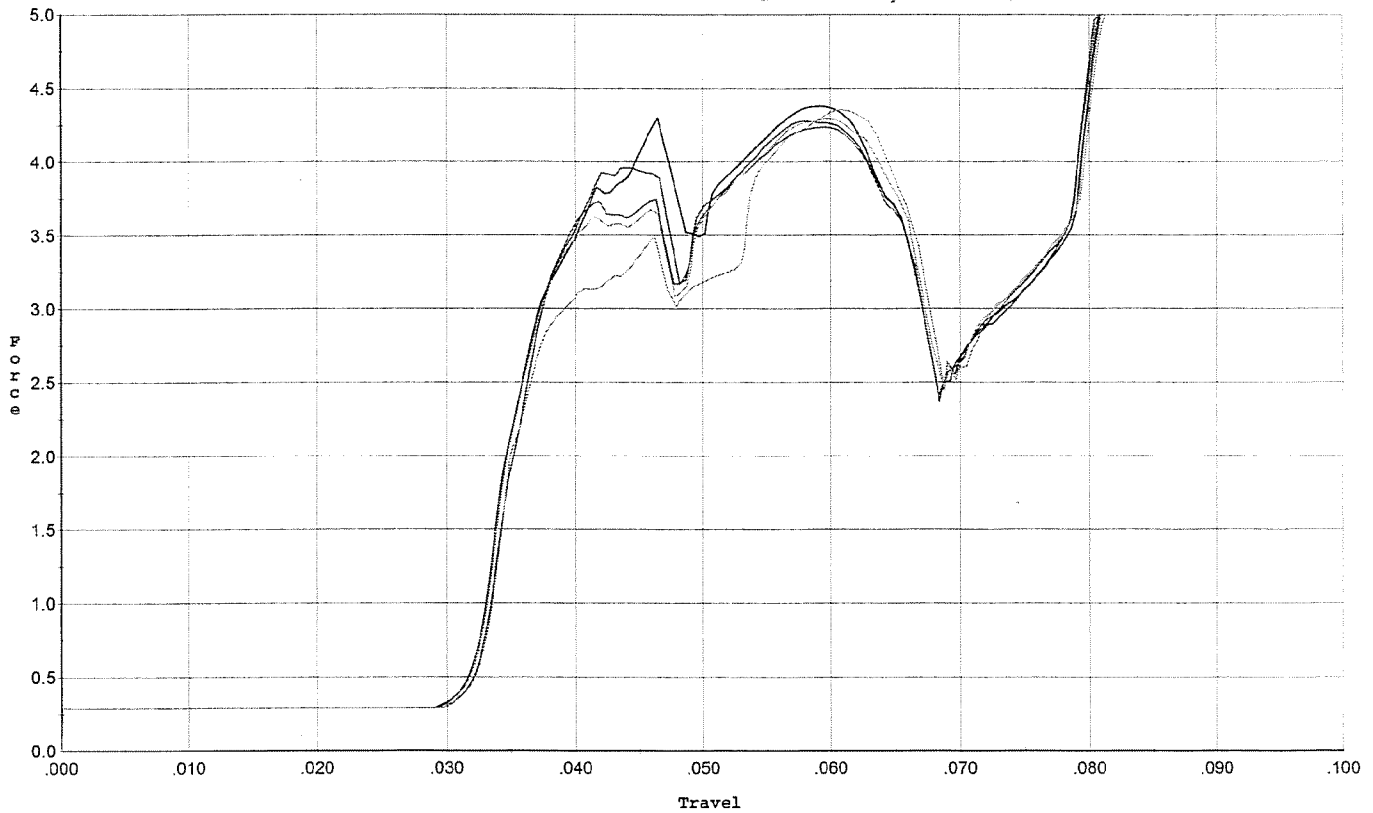
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.061	0.027	0.028	0.085		Set Trigger
2	3.077	0.061	0.028	0.029	0.077		Set Trigger
3	3.138	0.061	0.028	0.029	0.083		Set Trigger
4	2.972	0.061	0.028	0.029	0.077		Set Trigger
5	3.123	0.061	0.028	0.029	0.085		Set Trigger

Aug. 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



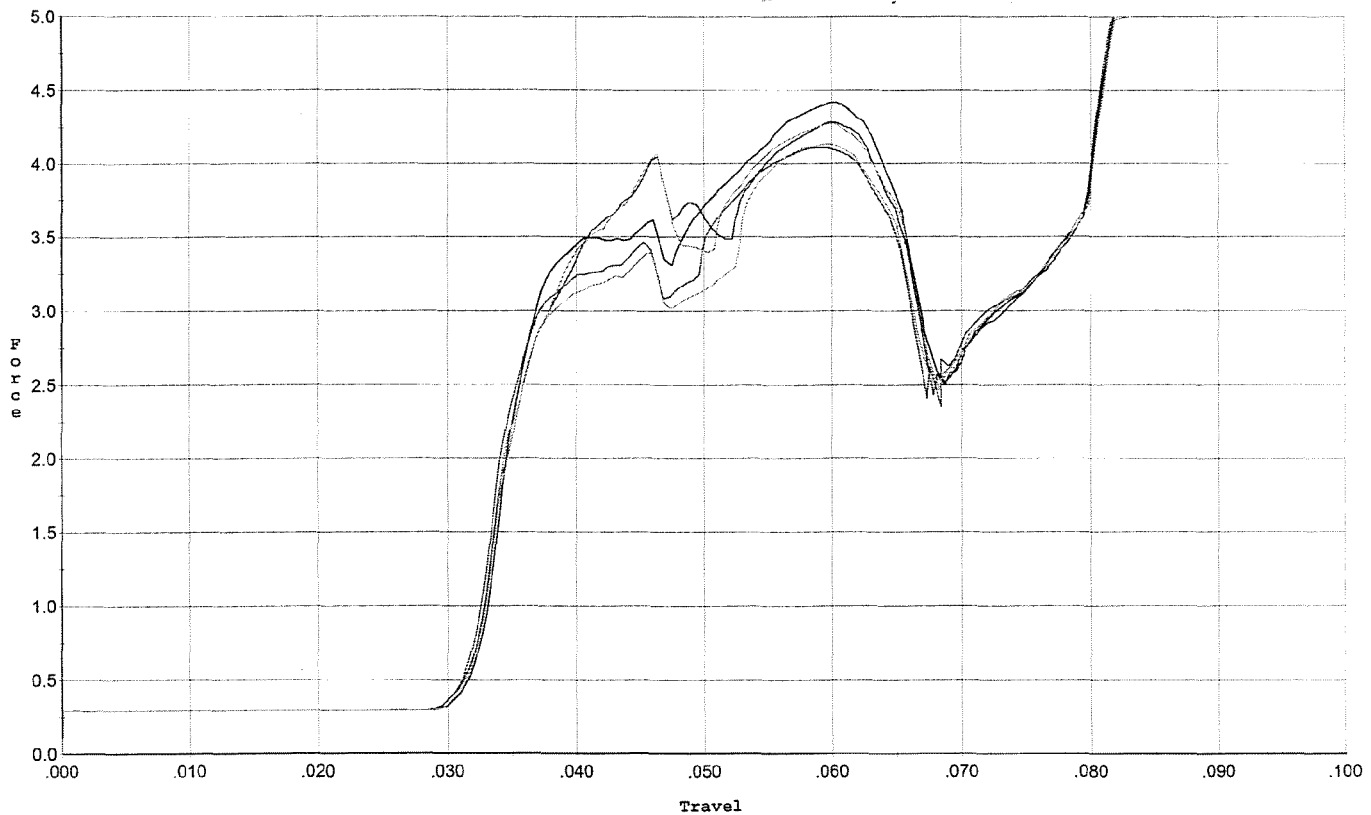
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.066	0.032	0.020	0.130		Set Trigger
2	4.378	0.067	0.032	0.021	0.133		Set Trigger
3	4.237	0.067	0.031	0.021	0.129		Set Trigger
4	4.291	0.066	0.032	0.021	0.128		Set Trigger
5	4.353	0.067	0.032	0.021	0.124		Set Trigger

Aug-4-30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



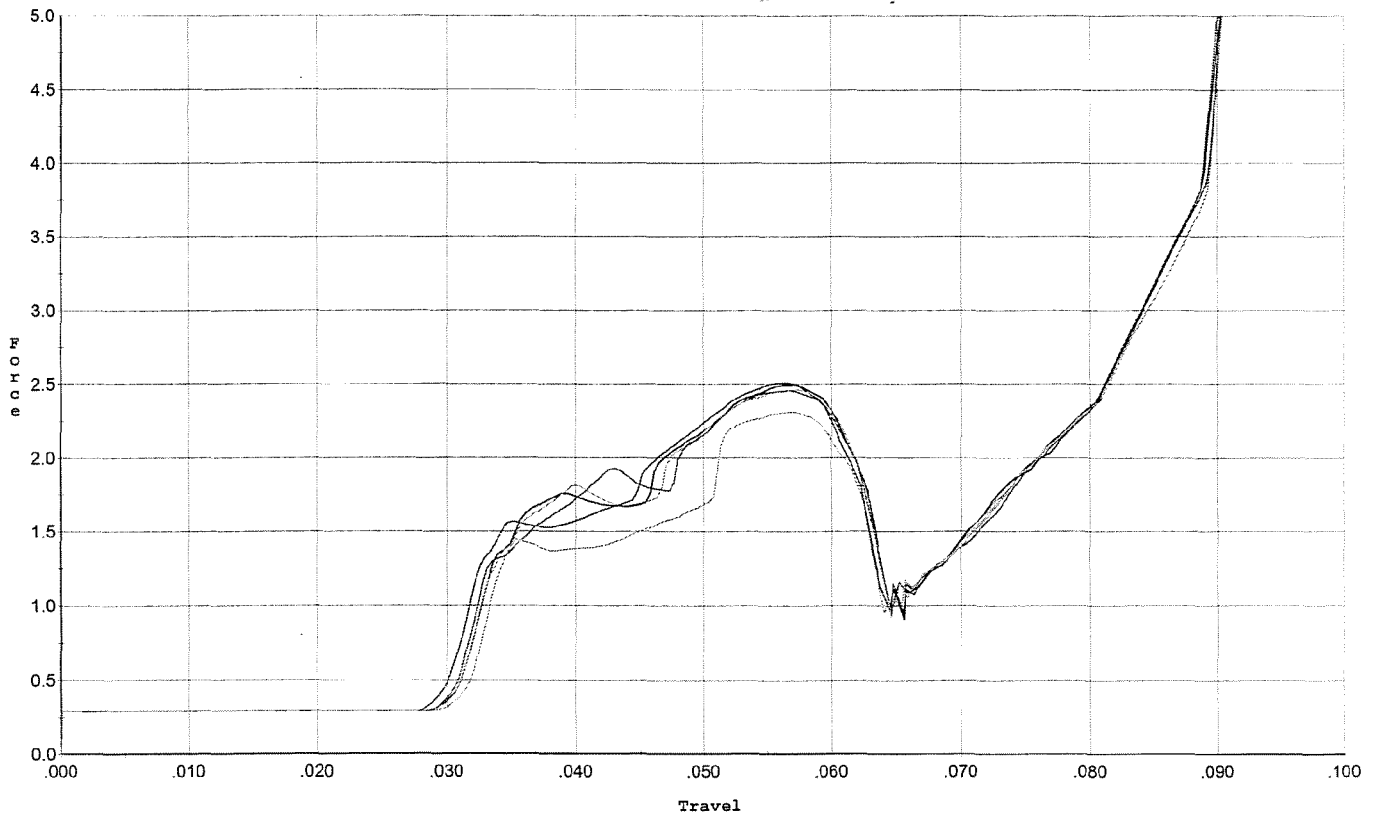
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.286	0.066	0.031	0.022	0.128		Set Trigger
2	4.418	0.065	0.031	0.022	0.128		Set Trigger
3	4.111	0.065	0.031	0.023	0.122		Set Trigger
4	4.136	0.065	0.031	0.023	0.118		Set Trigger
5	4.274	0.066	0.031	0.022	0.127		Set Trigger

4.0 lbs. 4-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



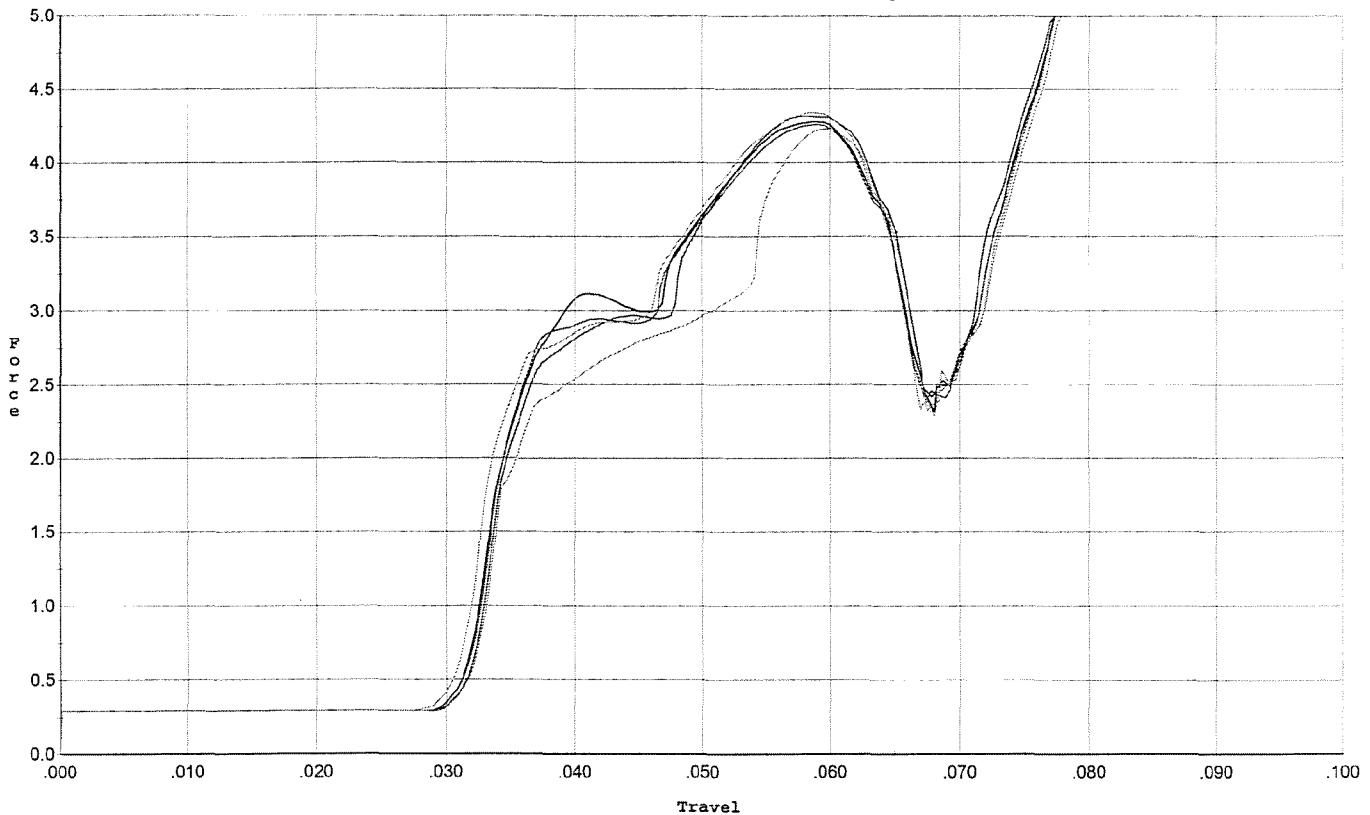
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.062	0.030	0.033	0.070		Set Trigger
2	2.497	0.063	0.031	0.033	0.070		Set Trigger
3	2.457	0.063	0.031	0.033	0.070		Set Trigger
4	2.462	0.063	0.031	0.033	0.070		Set Trigger
5	2.313	0.062	0.032	0.034	0.061		Set Trigger

Aug - 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.065	0.032	0.019	0.119		Set Trigger
2	4.276	0.065	0.031	0.019	0.119		Set Trigger
3	4.260	0.065	0.031	0.019	0.118		Set Trigger
4	4.341	0.065	0.031	0.019	0.121		Set Trigger
5	4.226	0.065	0.032	0.019	0.111		Set Trigger

Aug. 4.28