

66478893

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



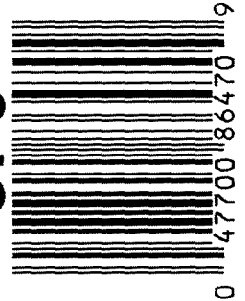
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778893

UPC



BM FORM

GUN SERIAL #

G 6778893

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE		8-21-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008	8-21-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-22-08	BN
490	MAGNAFLUX BOLT		8-22-08	MA
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/23/08	YG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

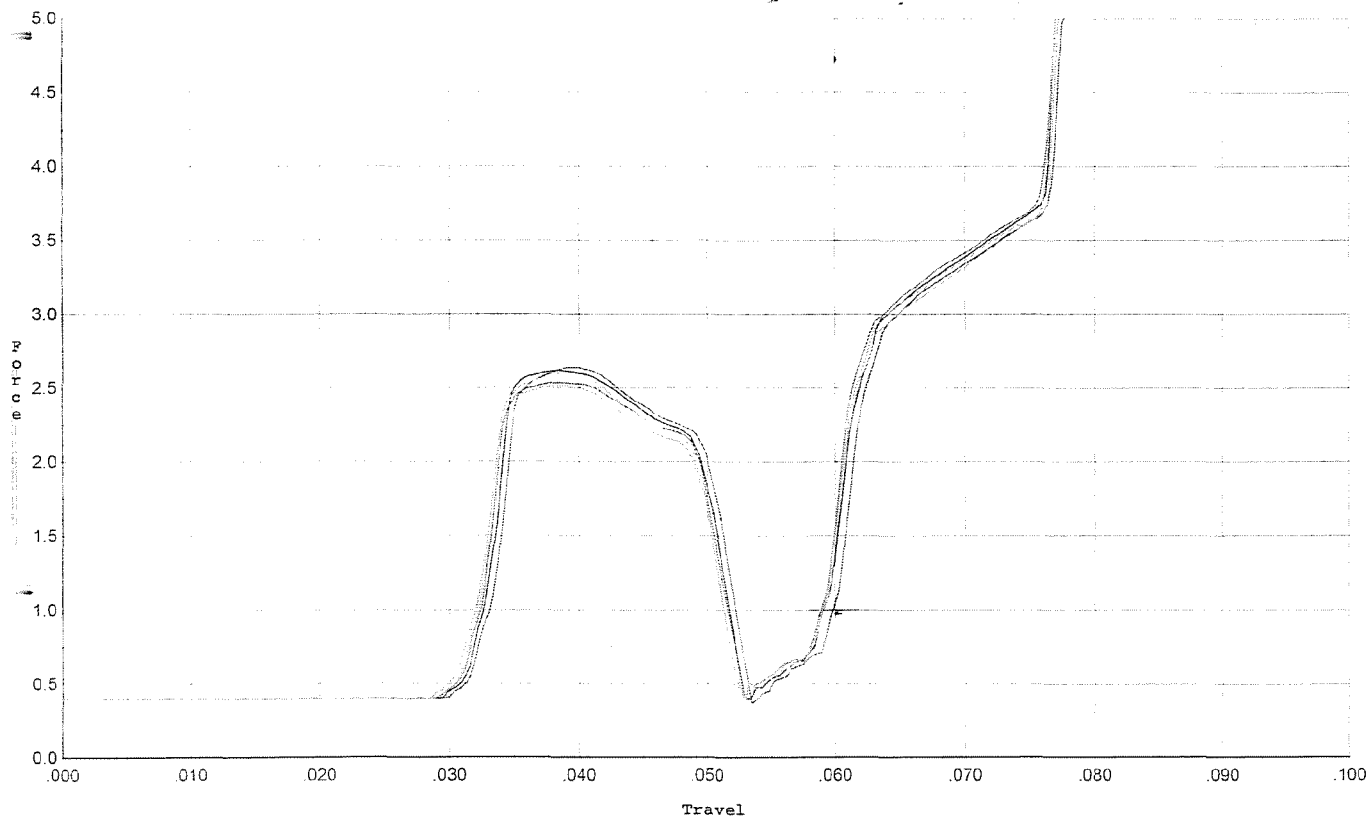
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	1-29-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-29-09	L.N.
	J) ASSEMBLE STOCK		1-20-09	TL
	K) ASSEMBLE SWIVEL STUDS		1-29-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-29-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.77</u> <u>2.65</u> <u>2.70</u> <u>2.82</u>	1-24-09	L.N.
	C) FUNCTION		1-29-09	L.N.
690	PACK		2-11-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



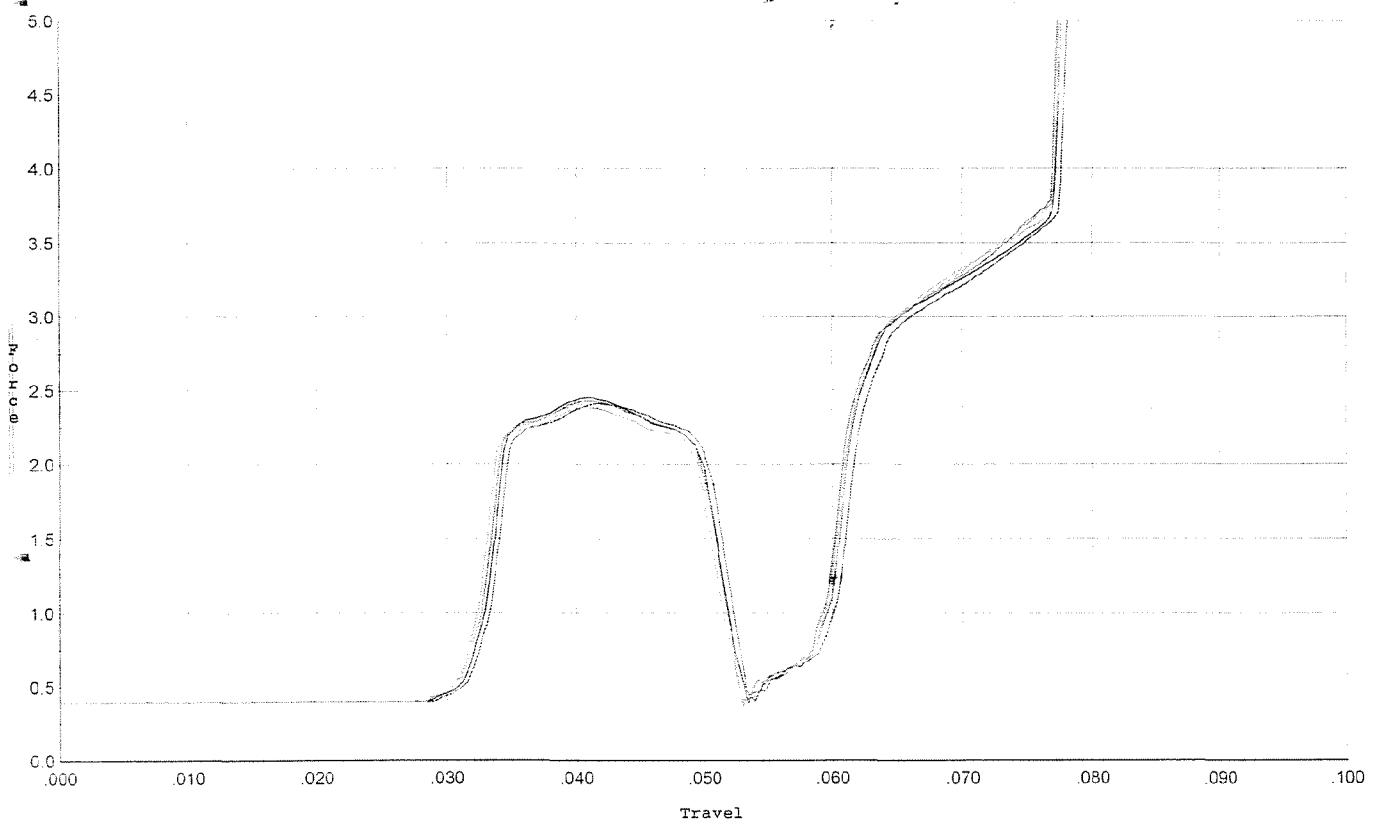
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.637	0.051	0.032	0.033	0.055		Set Trigger
2	2.618	0.050	0.032	0.033	0.055		Set Trigger
3	2.534	0.051	0.031	0.032	0.055		Set Trigger
4	2.602	0.050	0.031	0.033	0.054		Set Trigger
5	2.515	0.050	0.031	0.033	0.053		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



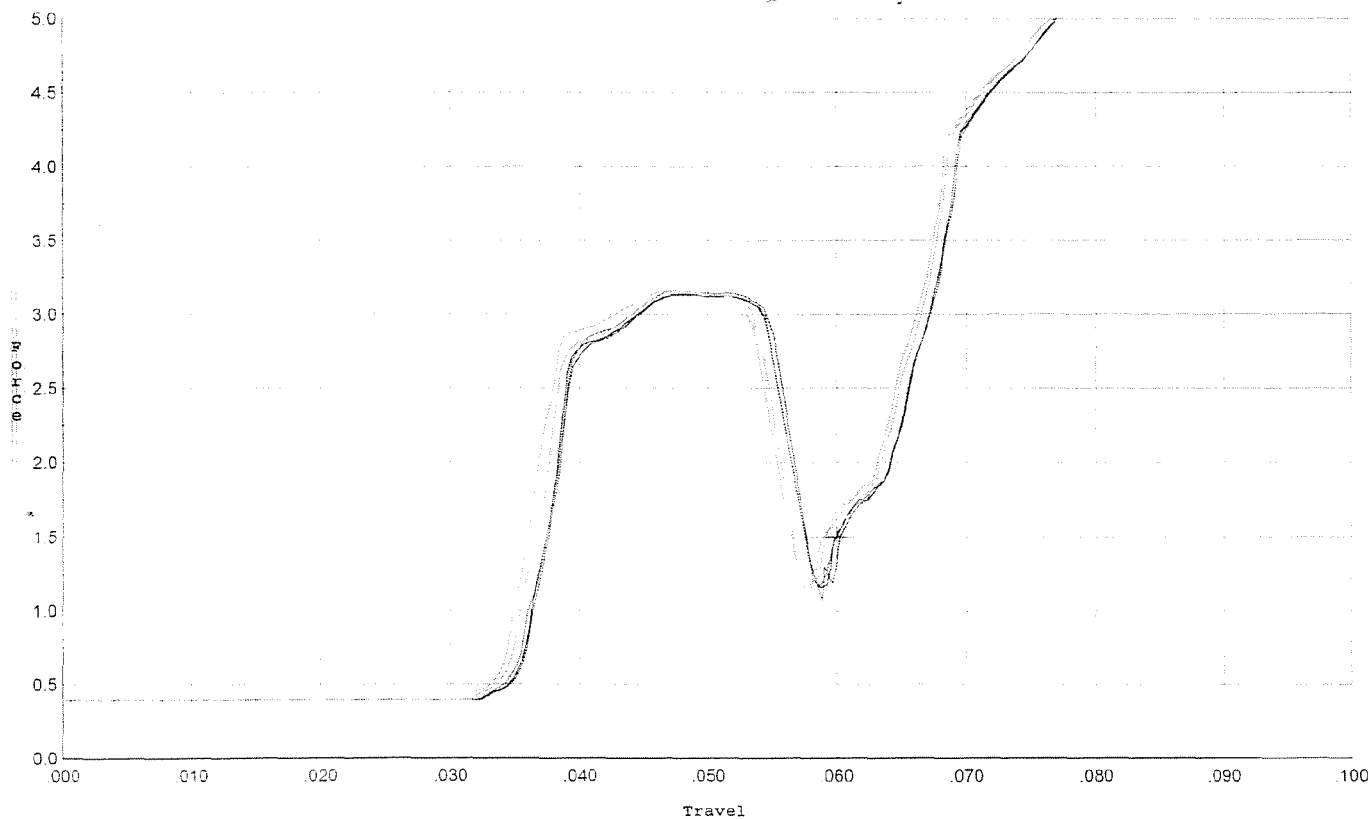
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.051	0.032	0.033	0.053		Set Trigger
2	2.450	0.050	0.032	0.033	0.053		Set Trigger
3	2.429	0.050	0.031	0.033	0.053		Set Trigger
4	2.385	0.050	0.031	0.033	0.053		Set Trigger
5	2.405	0.049	0.031	0.033	0.052		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



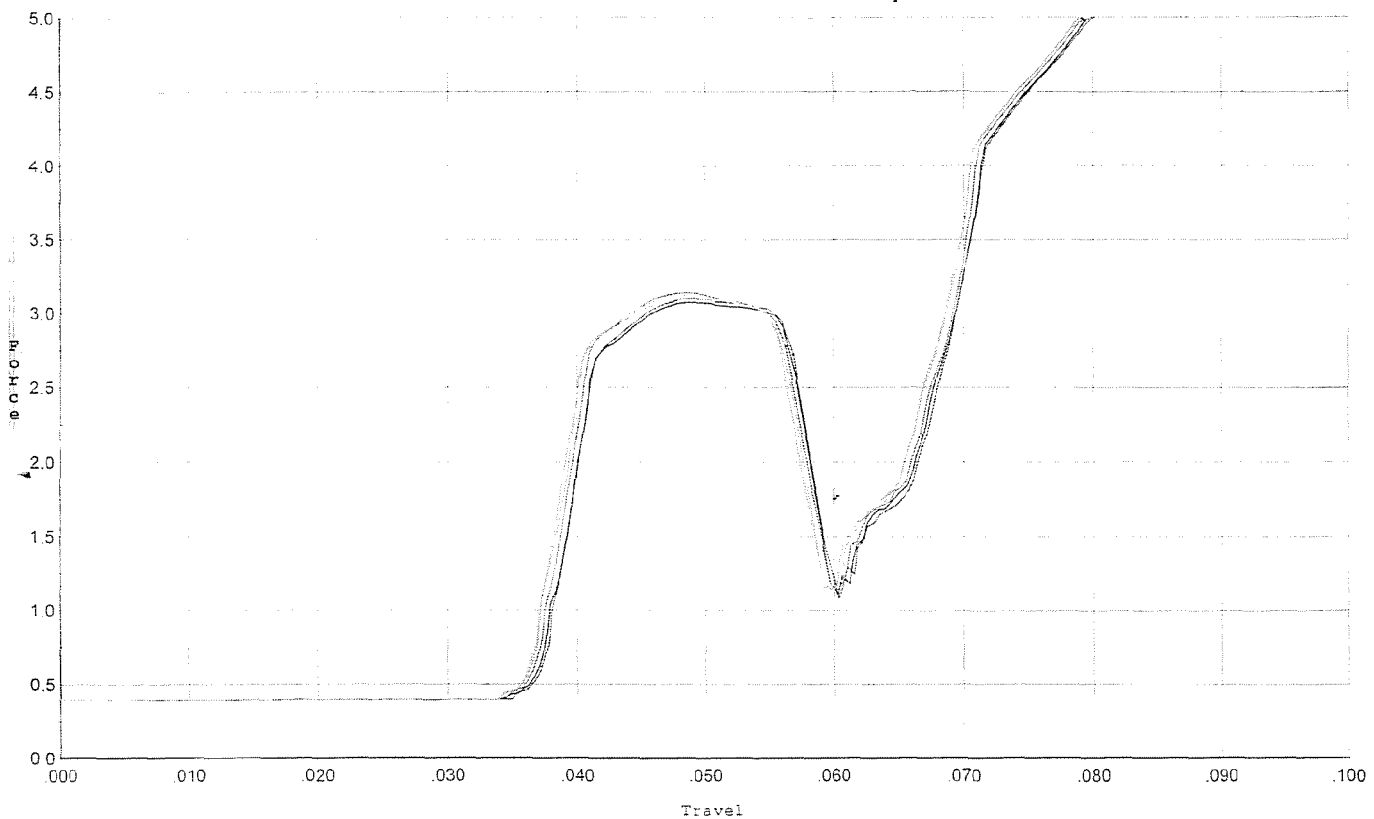
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.055	0.036	0.031	0.069		Set Trigger
2	3.138	0.054	0.035	0.032	0.068		Set Trigger
3	3.158	0.054	0.035	0.032	0.068		Set Trigger
4	3.131	0.054	0.034	0.032	0.069		Set Trigger
5	3.161	0.054	0.034	0.032	0.069		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



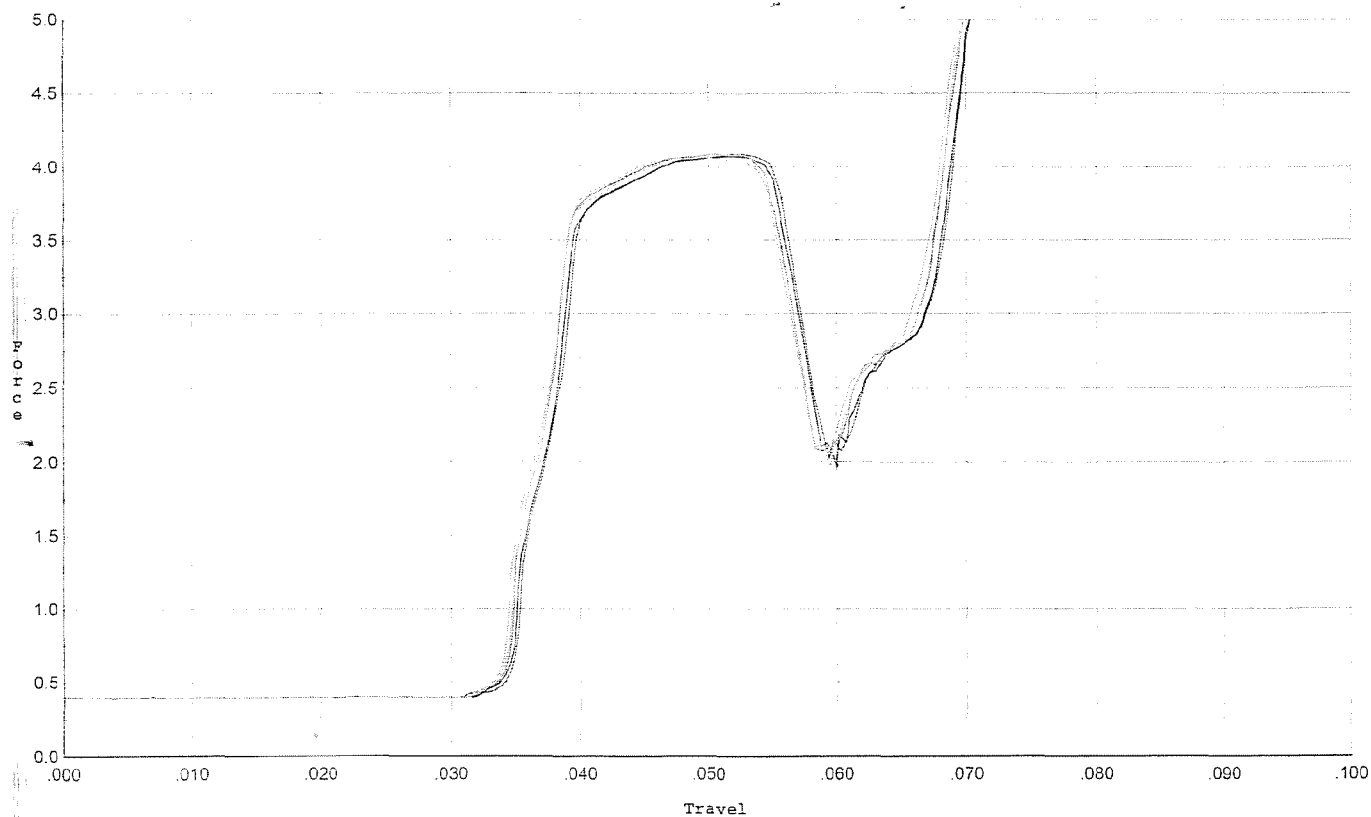
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.057	0.037	0.032	0.069		Set Trigger
2	3.072	0.057	0.037	0.032	0.069		Set Trigger
3	3.140	0.056	0.037	0.032	0.070		Set Trigger
4	3.126	0.056	0.036	0.032	0.069		Set Trigger
5	3.097	0.057	0.036	0.032	0.071		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



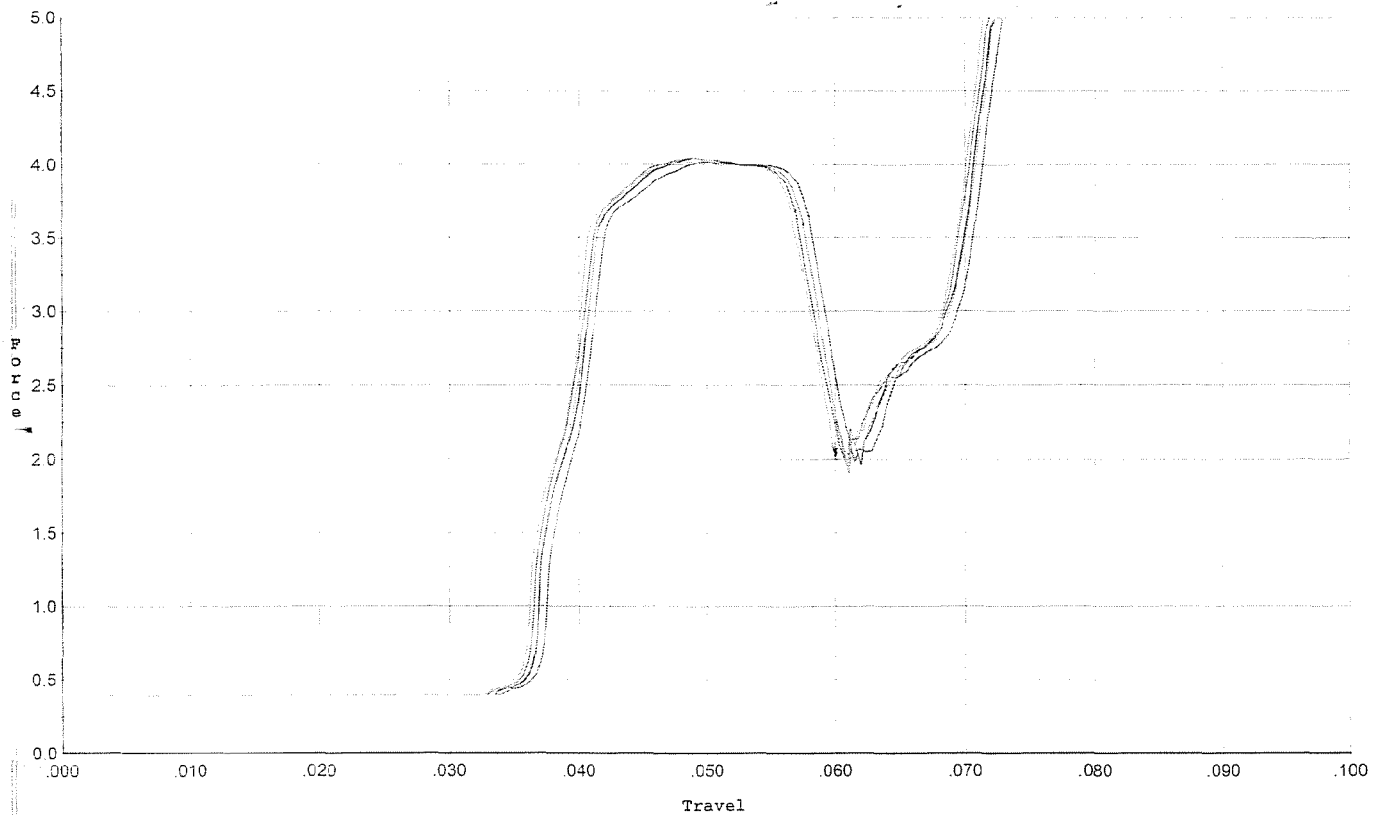
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.056	0.035	0.028	0.090		Set Trigger
2	4.068	0.057	0.035	0.028	0.092		Set Trigger
3	4.082	0.056	0.034	0.028	0.091		Set Trigger
4	4.081	0.056	0.034	0.029	0.091		
5	4.057	0.055	0.034	0.029	0.089		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



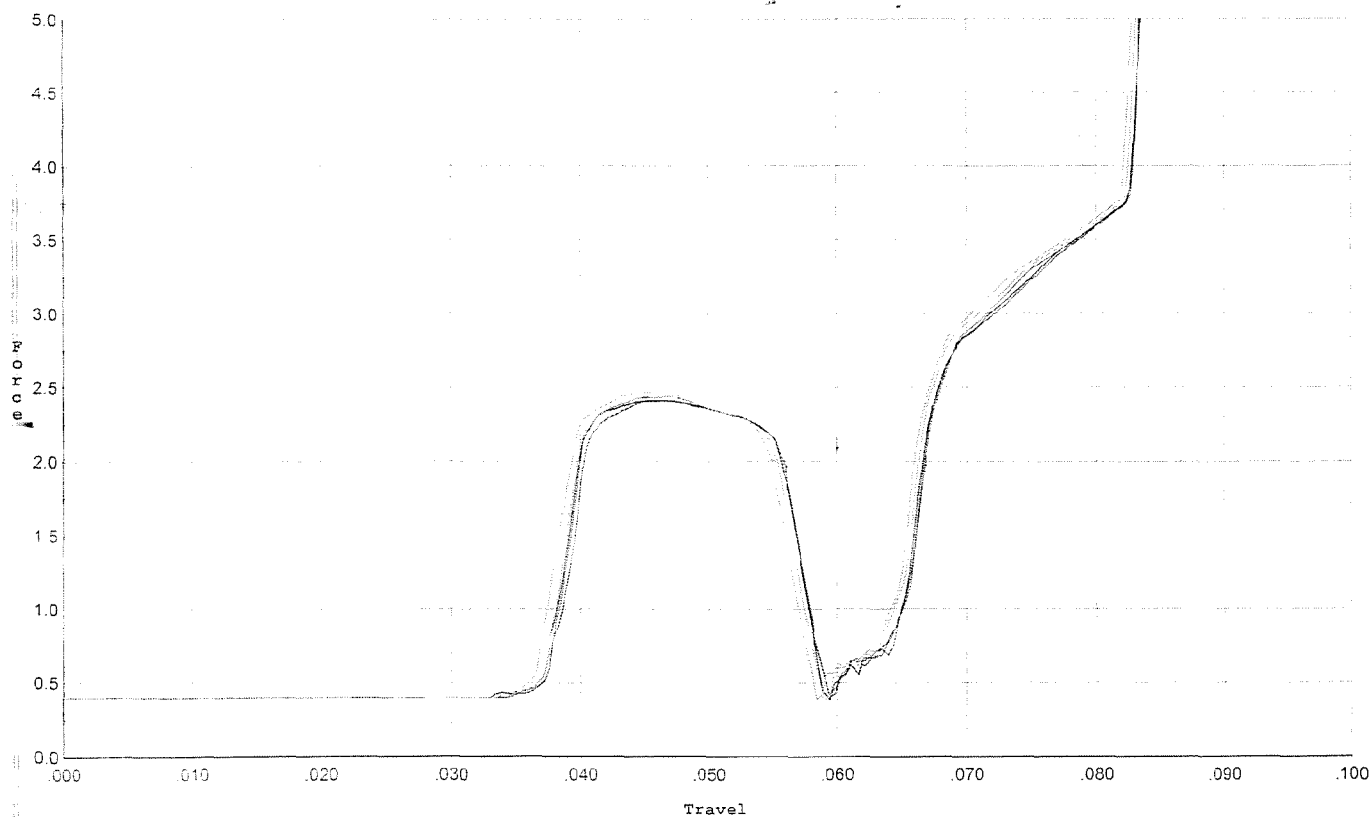
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.058	0.037	0.029	0.090		Set Trigger
2	4.045	0.058	0.037	0.029	0.090		Set Trigger
3	4.043	0.057	0.036	0.029	0.090		Set Trigger
4	4.048	0.058	0.036	0.029	0.091		Set Trigger
5	4.018	0.058	0.036	0.029	0.091		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



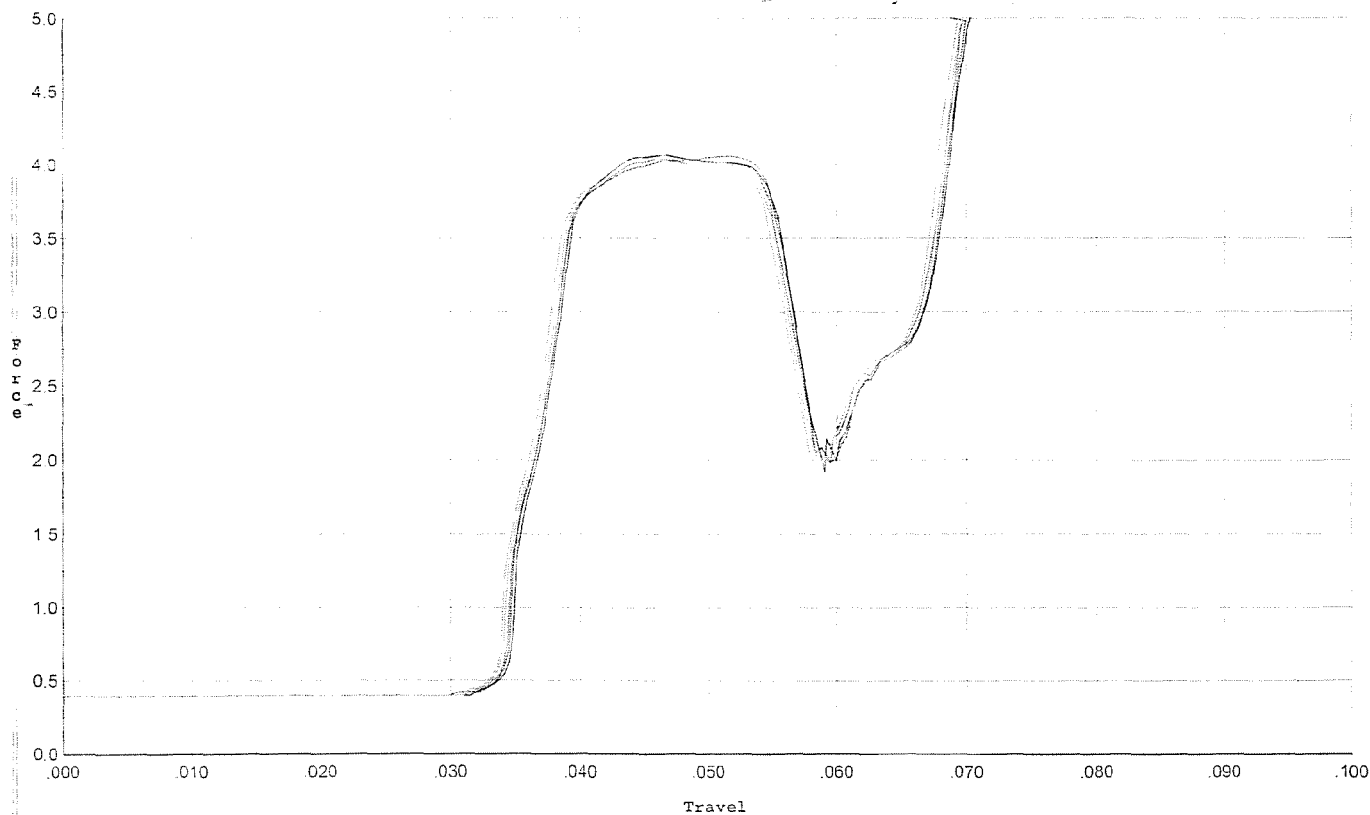
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.056	0.038	0.034	0.055		Set Trigger
2	2.410	0.056	0.037	0.034	0.056		Set Trigger
3	2.440	0.056	0.038	0.034	0.056		Set Trigger
4	2.443	0.055	0.037	0.034	0.055		Set Trigger
5	2.478	0.055	0.037	0.034	0.056		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.056	0.034	0.029	0.091		Set Trigger
2	4.066	0.055	0.035	0.029	0.090		Set Trigger
3	4.037	0.057	0.034	0.029	0.092		Set Trigger
4	4.070	0.055	0.034	0.029	0.090		Set Trigger
5	4.037	0.056	0.034	0.029	0.092		Set Trigger

Aug 4.05