

G6778895

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



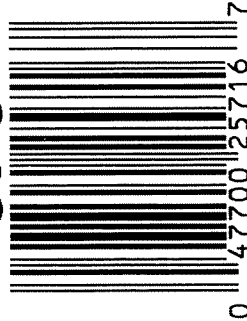
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6778895

UPC



BM FORM

GUN SERIAL # G6778895

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	L.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	L.P.D.
460	CHECK HEADSPACE		8-20-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8/24/08	BHT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-23-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	10-30-08	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	10-30-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.024</u>	10-30-08	L. J.		
	J) ASSEMBLE STOCK					10-23-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					10-30-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-24-08	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-24-08	Rev		
670	FINAL INSPECTION A) HEADSPACE					10-30-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.73</u>	<u>2.66</u>	<u>2.70</u>	<u>2.72</u>	10-28-08	TL
	C) FUNCTION					10-30-08	L. J.		
690	PACK					11/03/08	FM		

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CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 M2400058816

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-21-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	261	251		260	
PULL #2	264	239		256	
PULL #3	271	243		276	
PULL #4	269	237		251	
PULL #5	282	254		260	
TOTAL	1341	1224		1303	
AVERAGE	269	244		260	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	334	324		
PULL #2	335	311		
PULL #3	383	328		
PULL #4	358	321		
PULL #5	336	313		
TOTAL	1746	1597		
AVERAGE	349	319		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	432	425		424
PULL #2	430	424		424
PULL #3	431	452		426
PULL #4	465	410		416
PULL #5	467	419		426
TOTAL	2225	2130		2116
AVERAGE	445	426		423