

G6778898

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

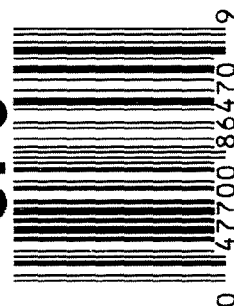
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778898

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778898

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	PSU
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	8-22-08	B/H
490	MAGNAFLUX BOLT		8-23-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/23/08	NG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	29
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

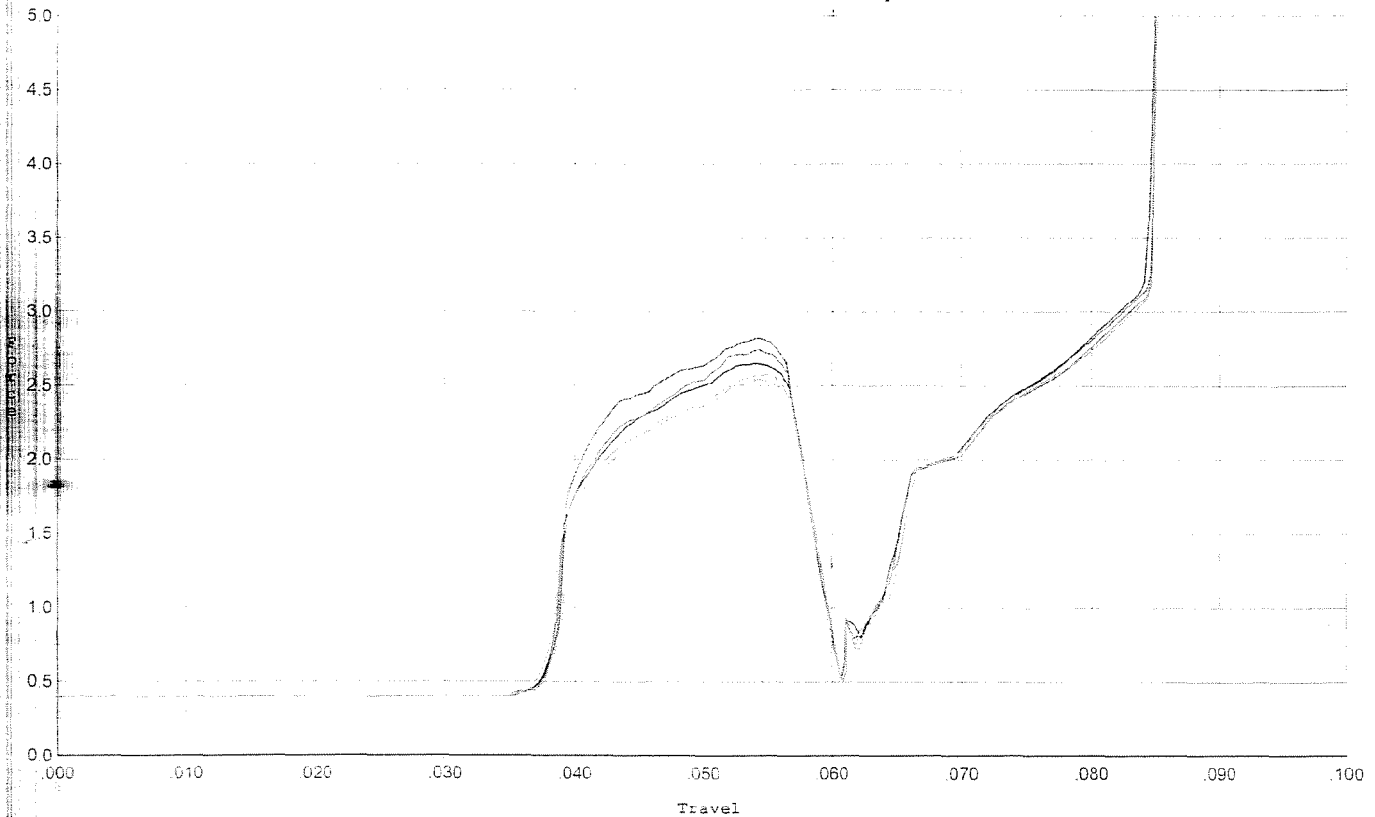
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-5-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-5-09	RN
	J) ASSEMBLE STOCK		1-21-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-5-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	TR
670	FINAL INSPECTION A) HEADSPACE		2-5-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.40</u> <u>2.40</u> <u>2.42</u> <u>2.45</u>	2-3-09	TR
	C) FUNCTION		2-5-09	RN
690	PACK		2-19-09	TR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



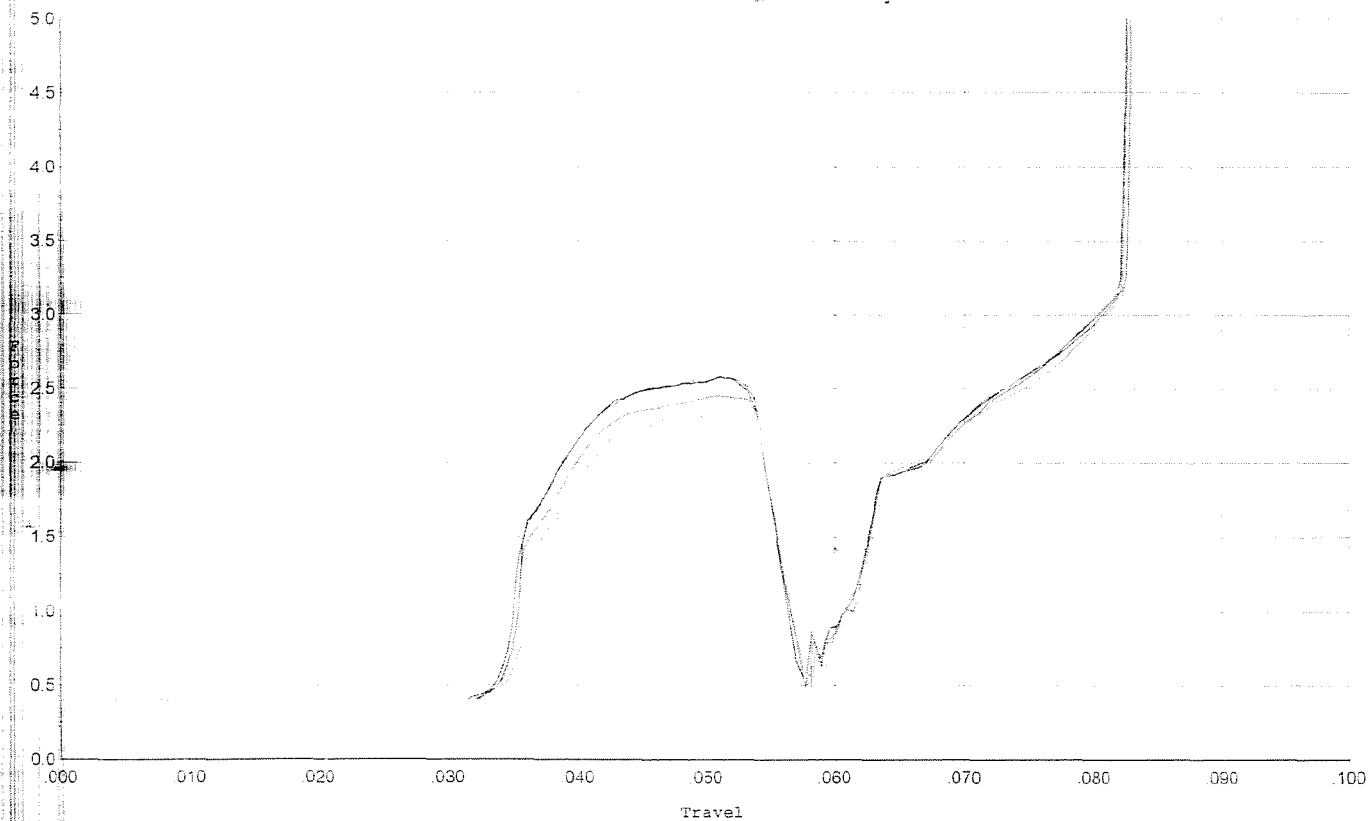
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.821	0.056	0.038	0.033	0.061		Set Trigger
2	2.651	0.057	0.038	0.033	0.059		Set Trigger
3	2.744	0.059	0.038	0.033	0.062		Set Trigger
4	2.575	0.057	0.038	0.033	0.058		Set Trigger
5	2.542	0.057	0.038	0.034	0.057		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



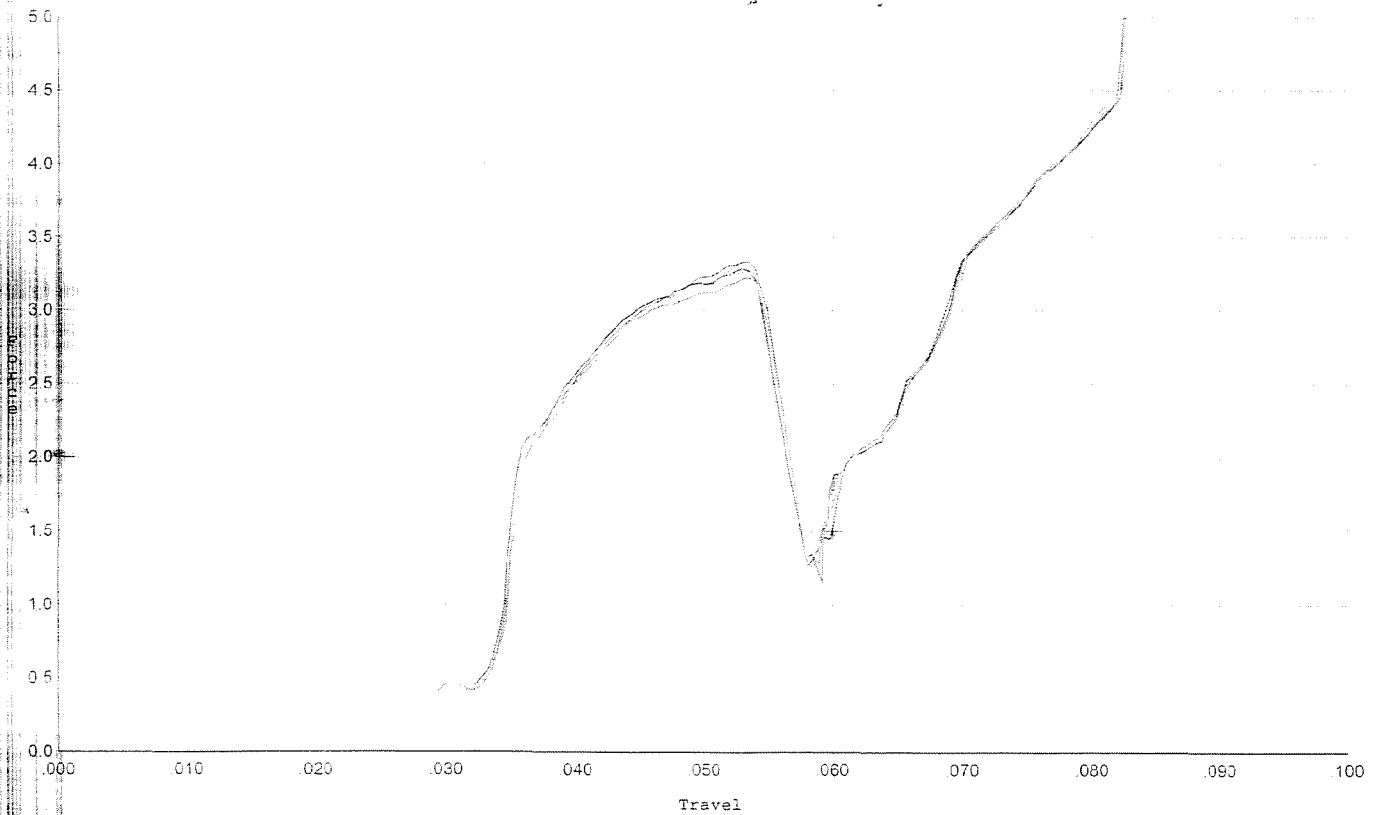
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.054	0.034	0.034	0.058		Set Trigger
2	2.579	0.054	0.034	0.034	0.058		Set Trigger
3	2.453	0.054	0.034	0.034	0.056		Set Trigger
4	2.349	0.056	0.035	0.034	0.056		Set Trigger
5	2.337	0.055	0.035	0.034	0.055		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



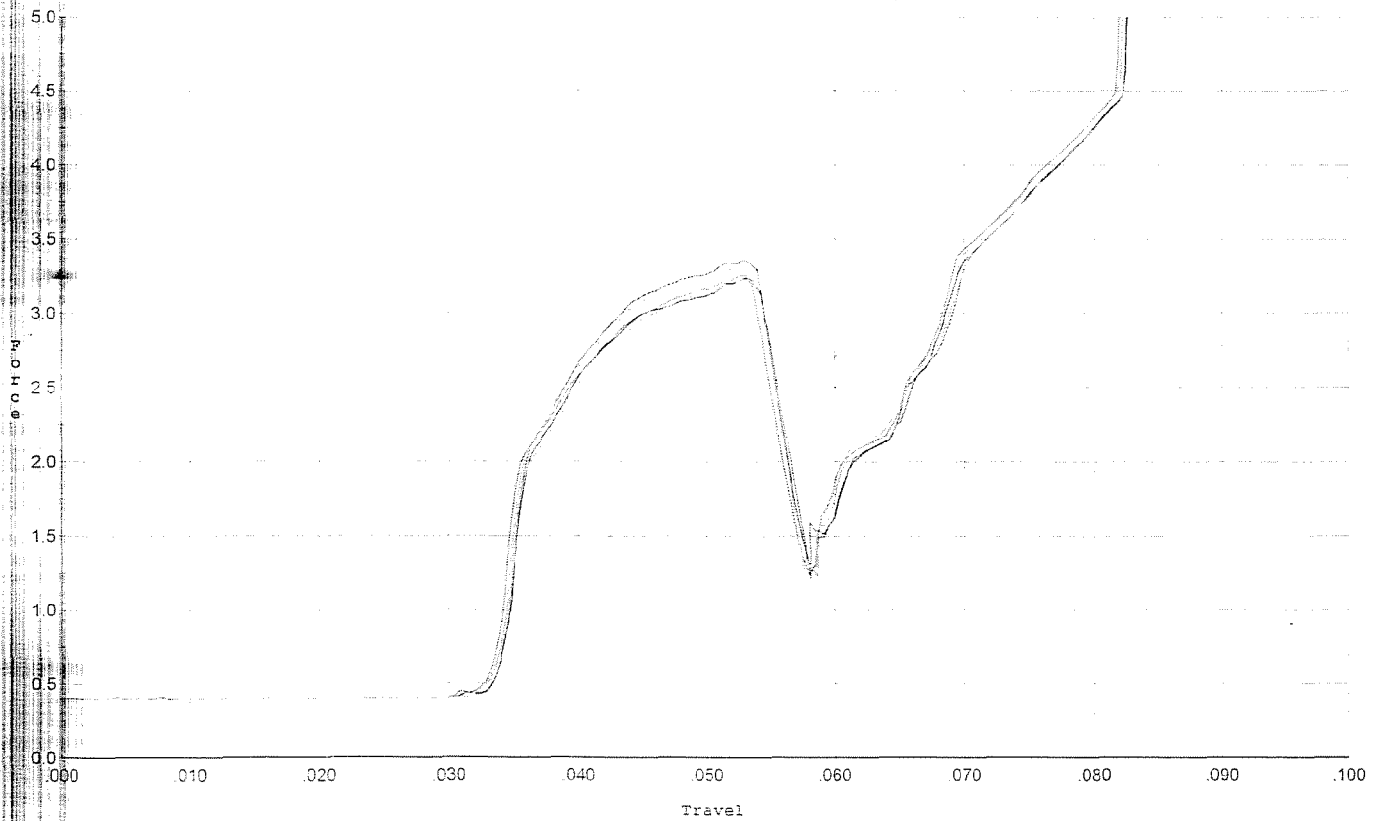
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.333	0.055	0.033	0.032	0.073		Set Trigger
2	3.285	0.054	0.034	0.032	0.071		Set Trigger
3	3.220	0.055	0.034	0.032	0.072		Set Trigger
4	3.289	0.056	0.034	0.032	0.073		Set Trigger
5	3.264	0.056	0.034	0.032	0.073		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



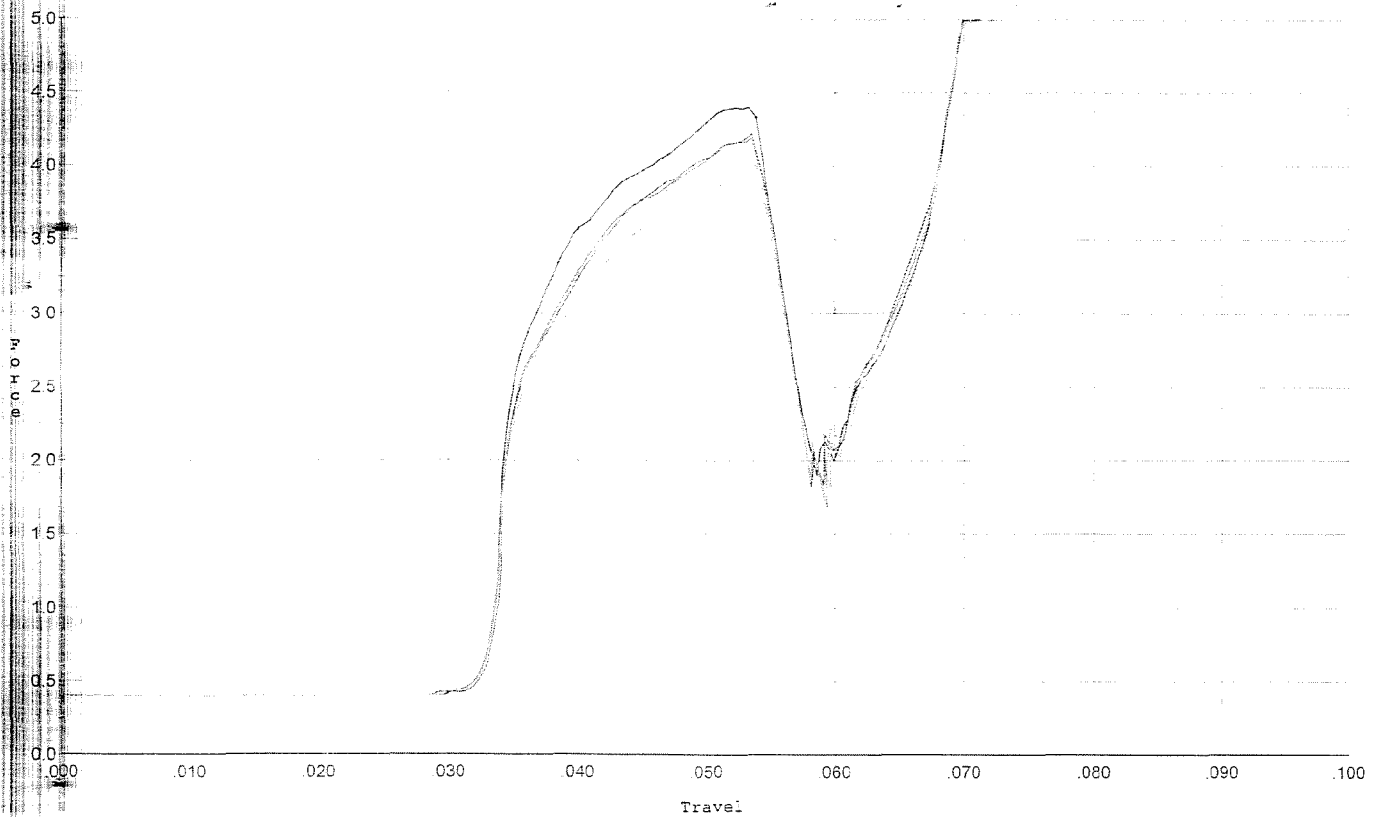
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.357	0.054	0.034	0.032	0.072		Set Trigger
2	3.239	0.054	0.034	0.032	0.070		Set Trigger
3	3.258	0.054	0.033	0.032	0.070		Set Trigger
4	3.323	0.054	0.033	0.032	0.073		Set Trigger
5	3.230	0.054	0.034	0.032	0.070		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



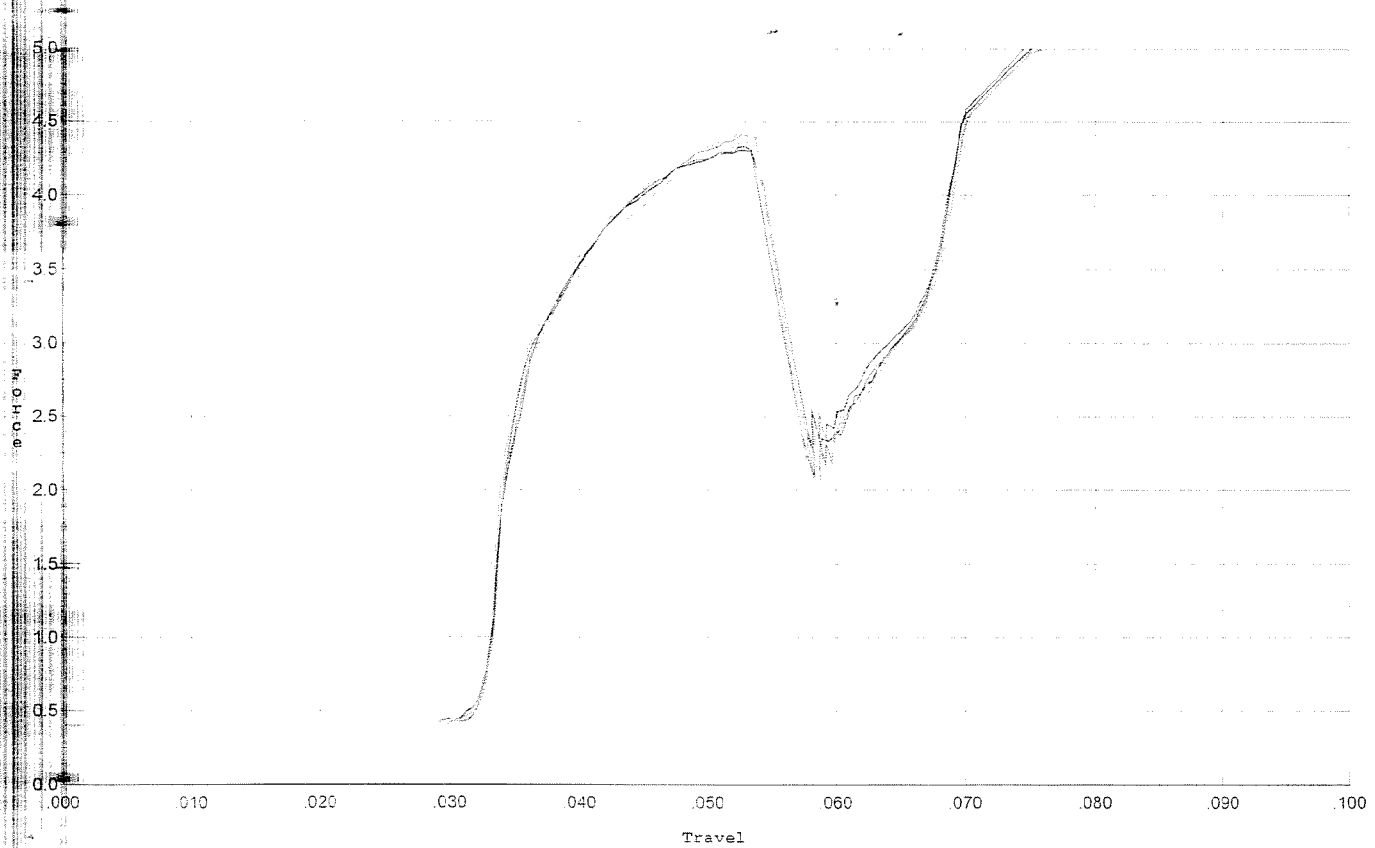
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.055	0.033	0.030	0.090		Set Trigger
2	4.401	0.054	0.033	0.030	0.093		Set Trigger
3	4.191	0.055	0.033	0.030	0.090		Set Trigger
4	4.009	0.055	0.033	0.030	0.087		Set Trigger
5	4.153	0.055	0.033	0.030	0.090		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



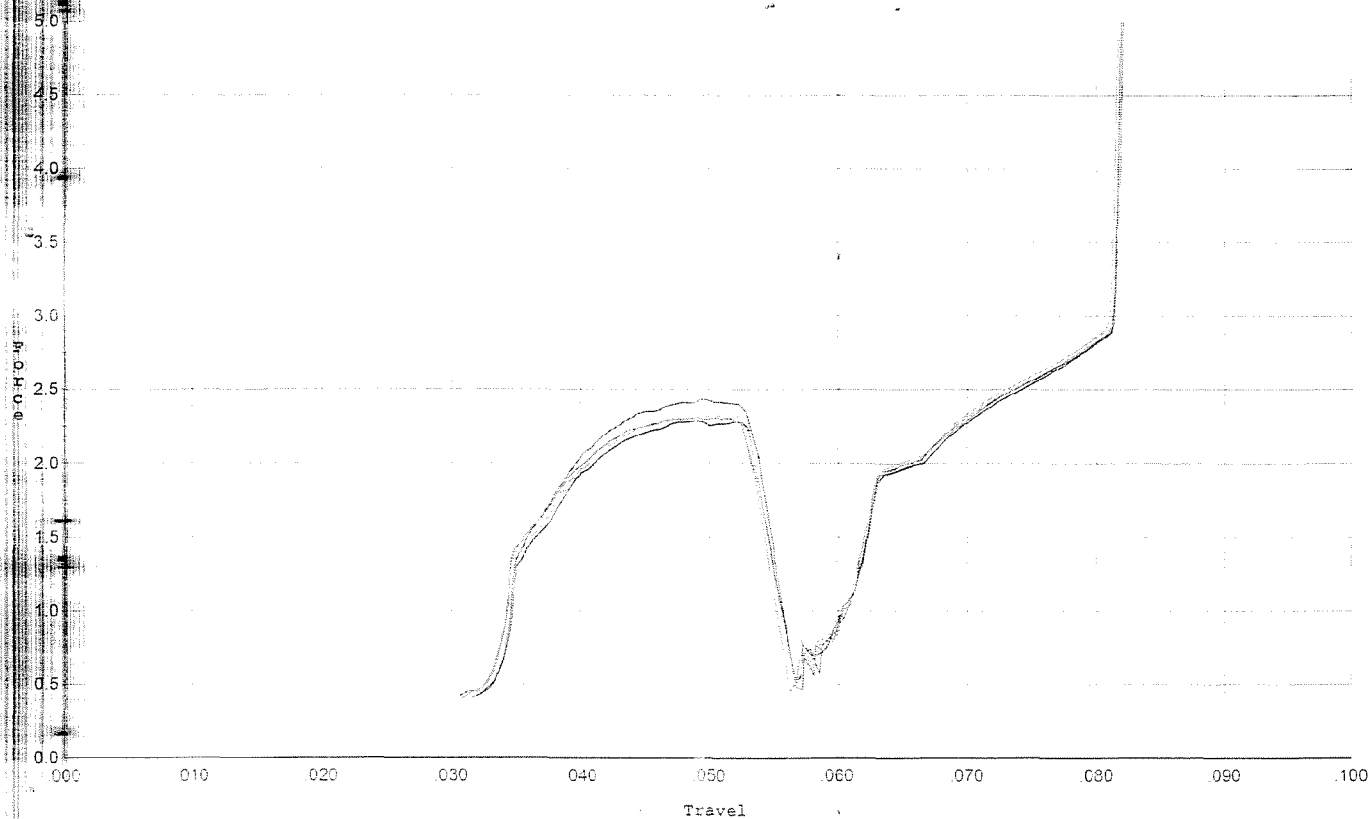
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.331	0.053	0.032	0.031	0.091		Set Trigger
2	4.306	0.054	0.032	0.030	0.094		Set Trigger
3	4.416	0.054	0.032	0.030	0.093		Set Trigger
4	4.413	0.054	0.032	0.030	0.095		Set Trigger
5	4.360	0.054	0.032	0.030	0.092		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



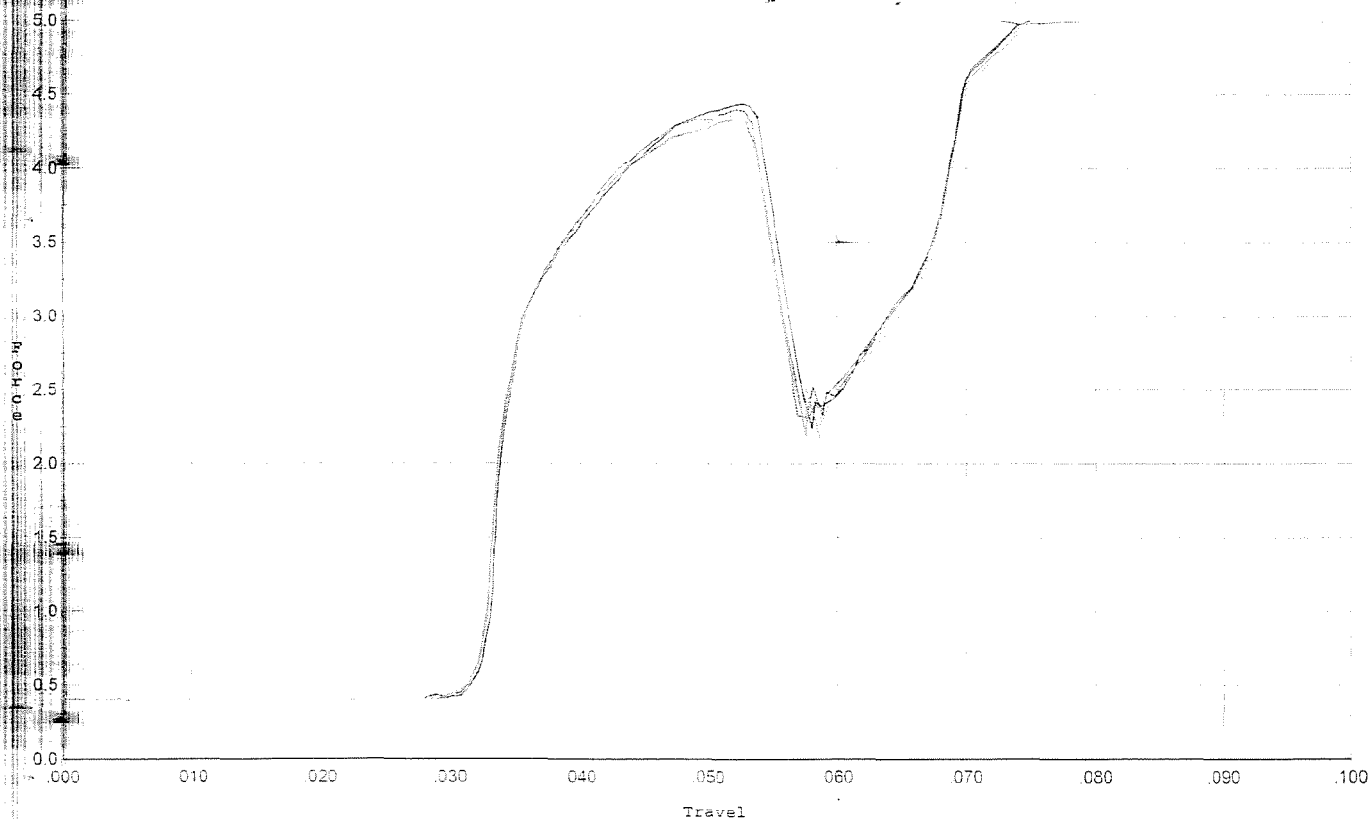
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.054	0.034	0.034	0.056		Set Trigger
2	2.285	0.053	0.034	0.034	0.053		Set Trigger
3	2.308	0.054	0.033	0.034	0.054		Set Trigger
4	2.328	0.053	0.034	0.034	0.053		Set Trigger
5	2.312	0.053	0.033	0.034	0.054		Set Trigger

A-2-33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.397	0.053	0.032	0.030	0.094		Set Trigger
2	4.438	0.054	0.032	0.030	0.096		Set Trigger
3	4.328	0.054	0.032	0.030	0.094		Set Trigger
4	4.359	0.054	0.032	0.031	0.094		Set Trigger
5	4.329	0.054	0.032	0.031	0.094		Set Trigger

A-4-37