

G677 8899

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

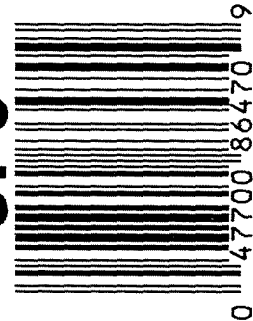
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778899

UPC



GUN SERIAL # G 677 8899

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE		8-20-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 21 2008 OPERATOR BJA	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-26-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

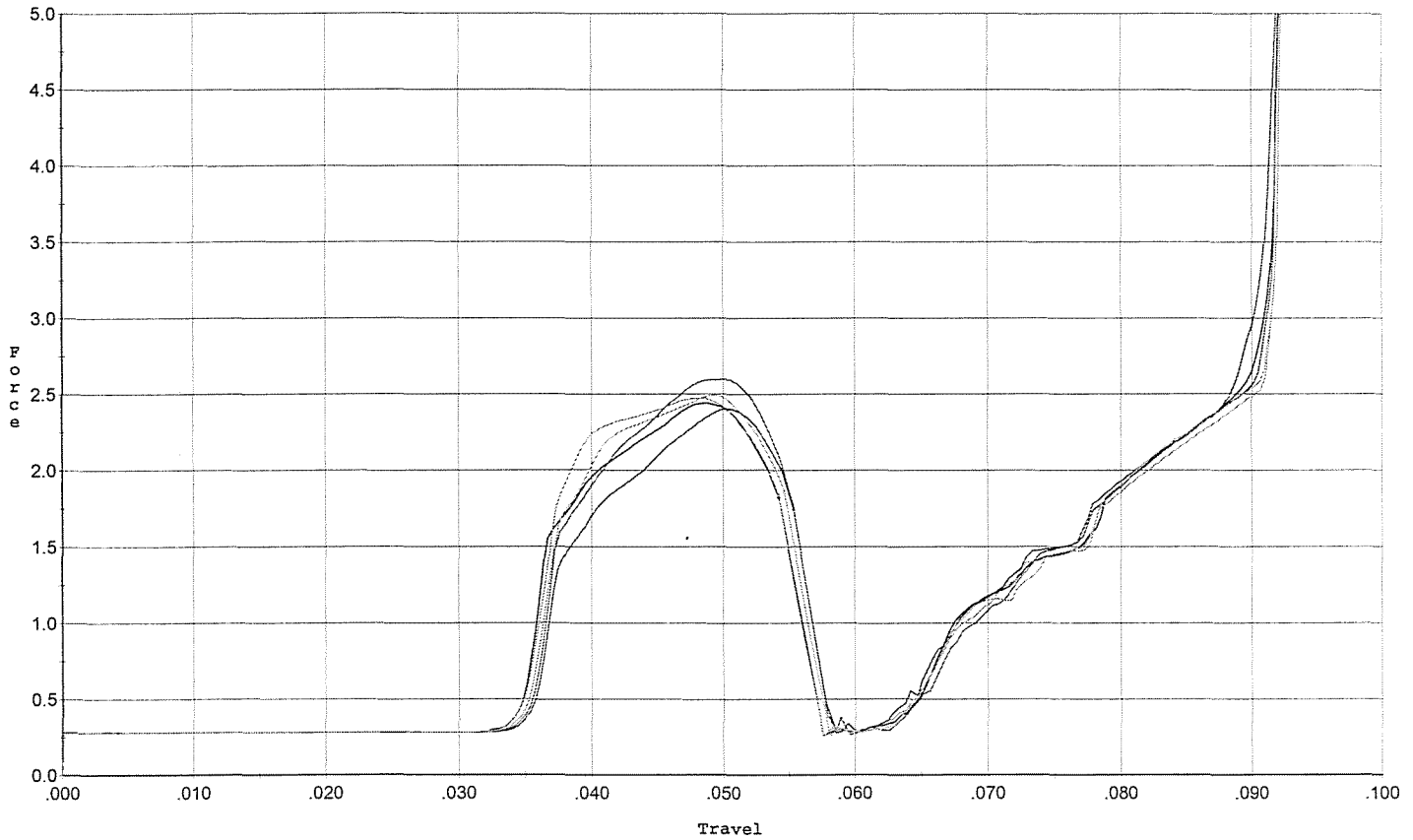
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	9-15-08	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-9-08	TL
	J) ASSEMBLE STOCK			9-2-08	RTZ
	K) ASSEMBLE SWIVEL STUDS			9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N.A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-8-08	TRW
670	FINAL INSPECTION A) HEADSPACE			9-9-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>263</u> <u>245</u> <u>233</u> <u>233</u>	9-8-08	BSN
	C) FUNCTION			9-9-08	TL
690	PACK			9/19/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



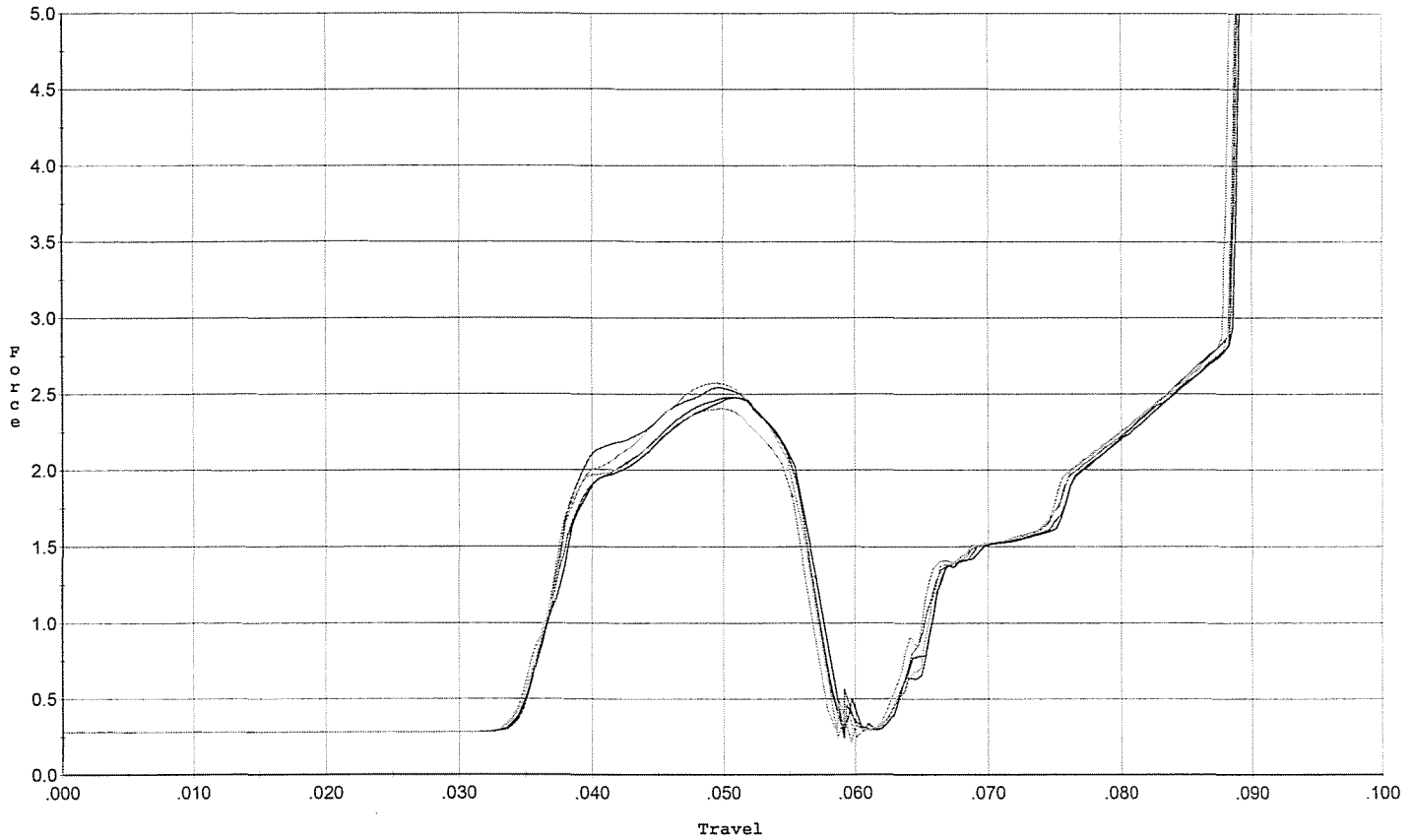
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.055	0.036	0.041	0.049		Set Trigger
2	2.442	0.054	0.035	0.041	0.050		Set Trigger
3	2.598	0.055	0.035	0.041	0.053		Set Trigger
4	2.493	0.055	0.035	0.041	0.051		Set Trigger
5	2.472	0.054	0.035	0.041	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



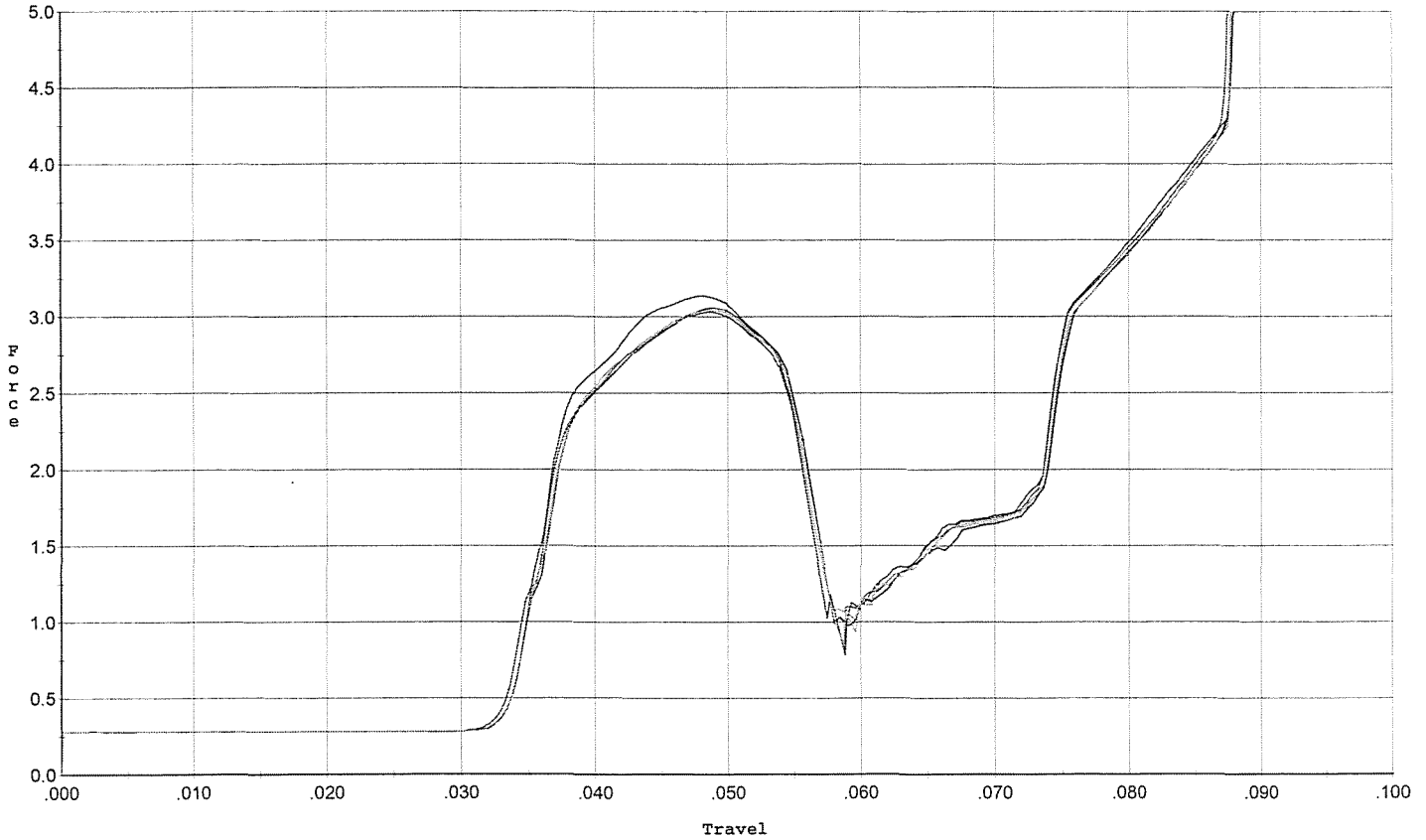
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.056	0.035	0.038	0.052		Set Trigger
2	2.476	0.057	0.035	0.038	0.053		Set Trigger
3	2.543	0.056	0.035	0.038	0.054		Set Trigger
4	2.572	0.056	0.034	0.038	0.054		Set Trigger
5	2.405	0.055	0.034	0.038	0.051		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



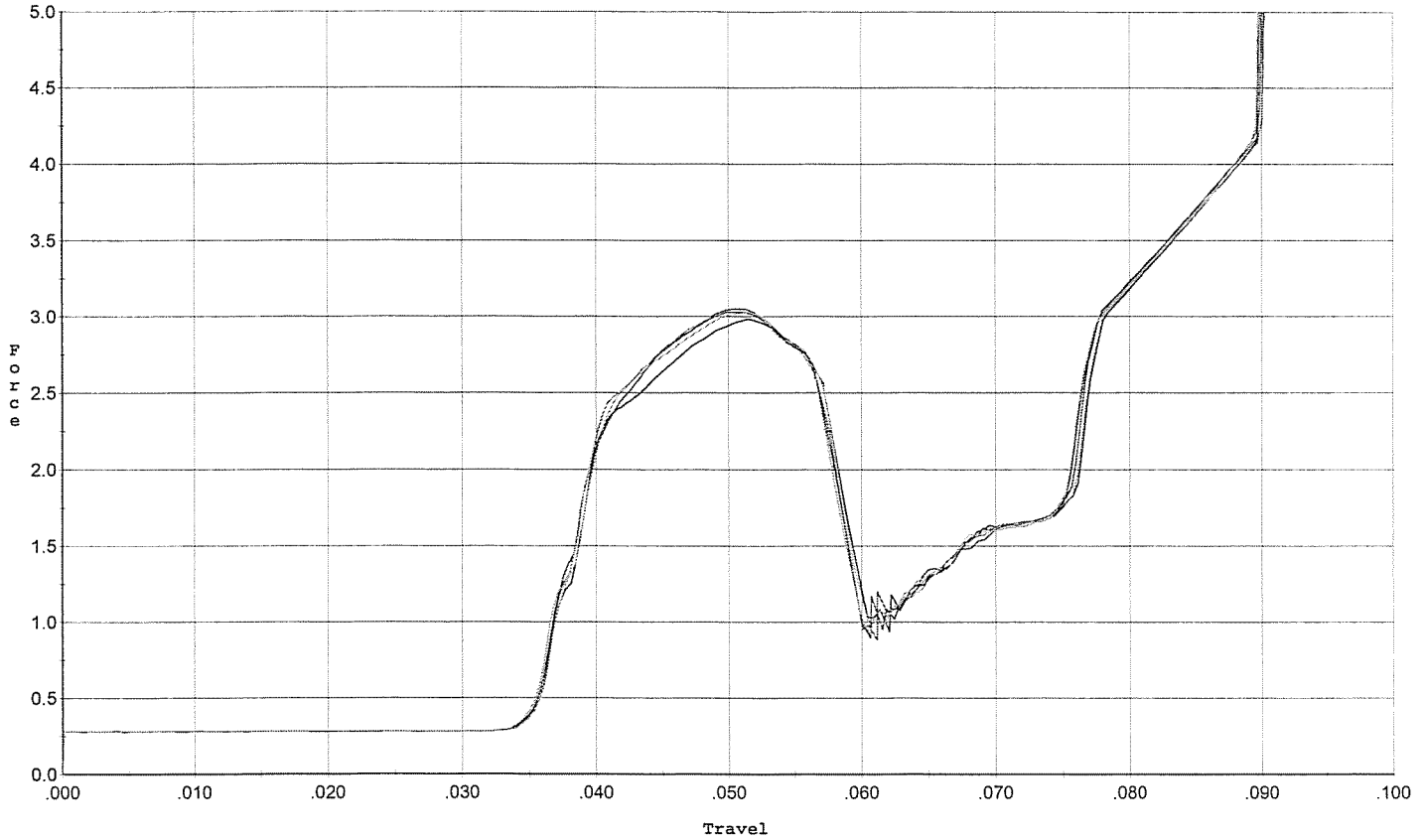
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.055	0.034	0.036	0.065		Set Trigger
2	3.055	0.056	0.033	0.036	0.065		Set Trigger
3	3.028	0.055	0.033	0.036	0.064		Set Trigger
4	3.056	0.055	0.034	0.037	0.064		Set Trigger
5	3.042	0.056	0.034	0.036	0.065		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



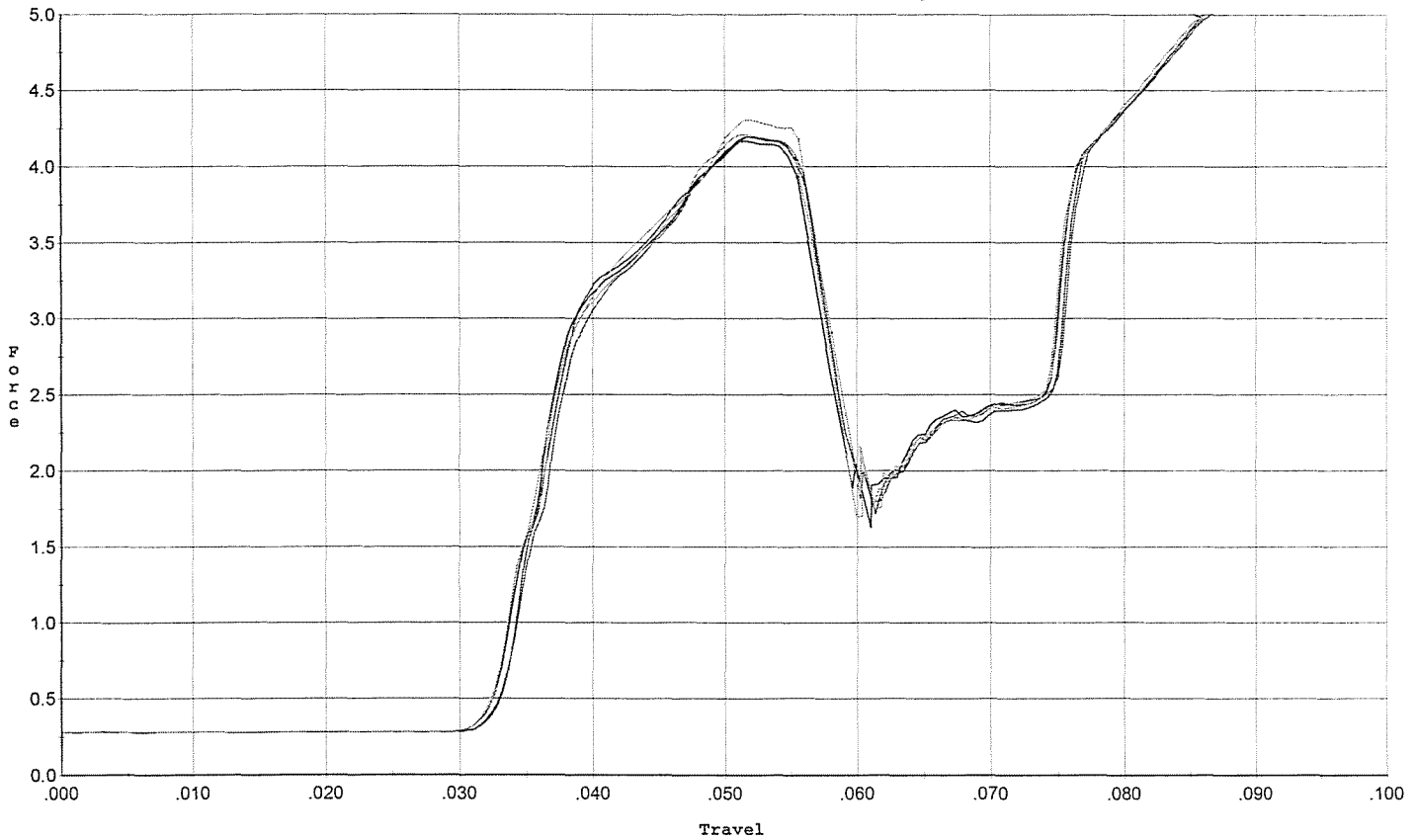
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.058	0.035	0.037	0.066		Set Trigger
2	2.982	0.057	0.036	0.037	0.064		Set Trigger
3	3.030	0.058	0.036	0.037	0.065		Set Trigger
4	3.028	0.057	0.035	0.037	0.064		Set Trigger
5	3.039	0.057	0.035	0.037	0.064		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



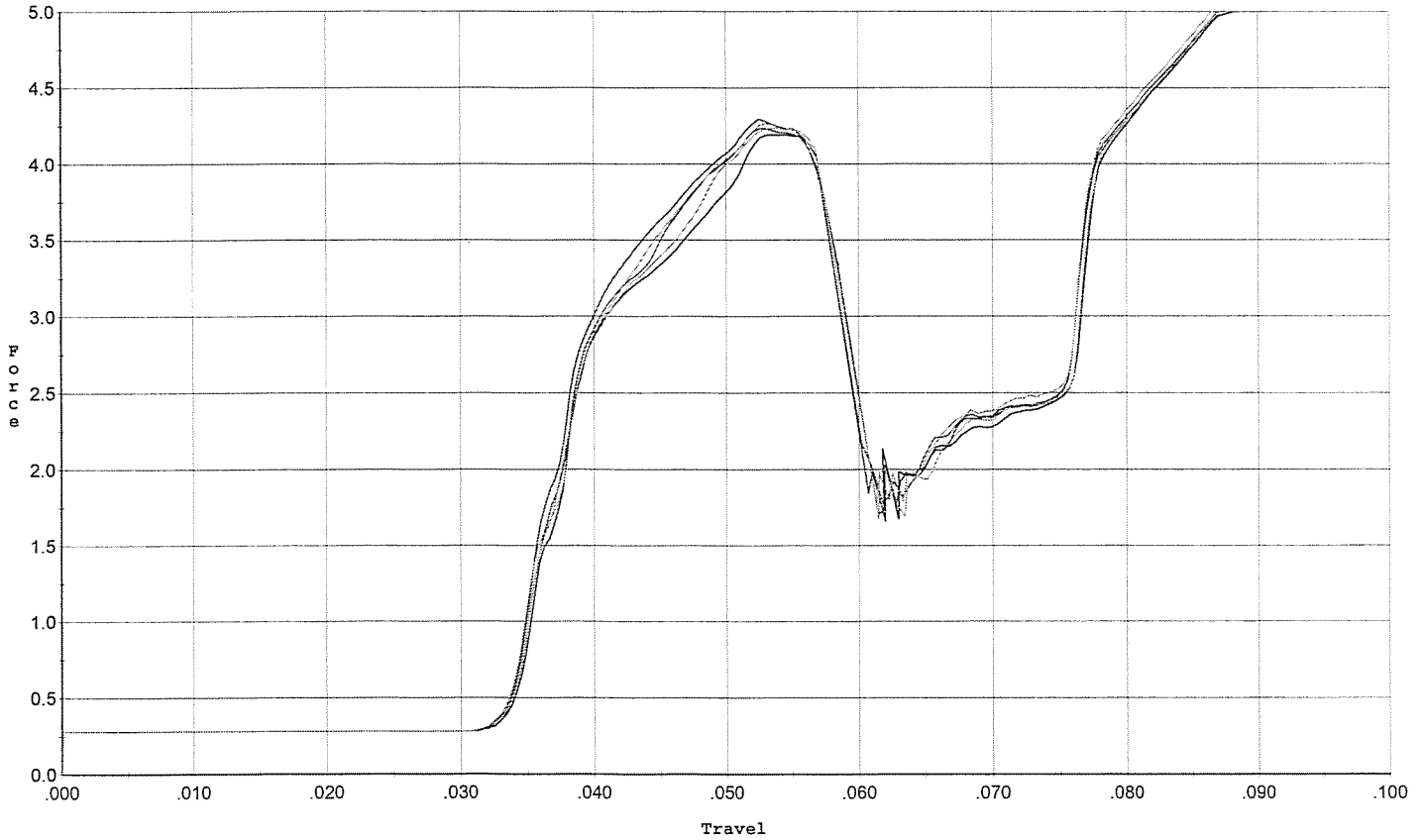
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.056	0.033	0.034	0.088		Set Trigger
2	4.168	0.056	0.032	0.034	0.087		Set Trigger
3	4.196	0.058	0.033	0.034	0.091		Set Trigger
4	4.307	0.056	0.032	0.034	0.089		Set Trigger
5	4.211	0.057	0.032	0.034	0.089		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



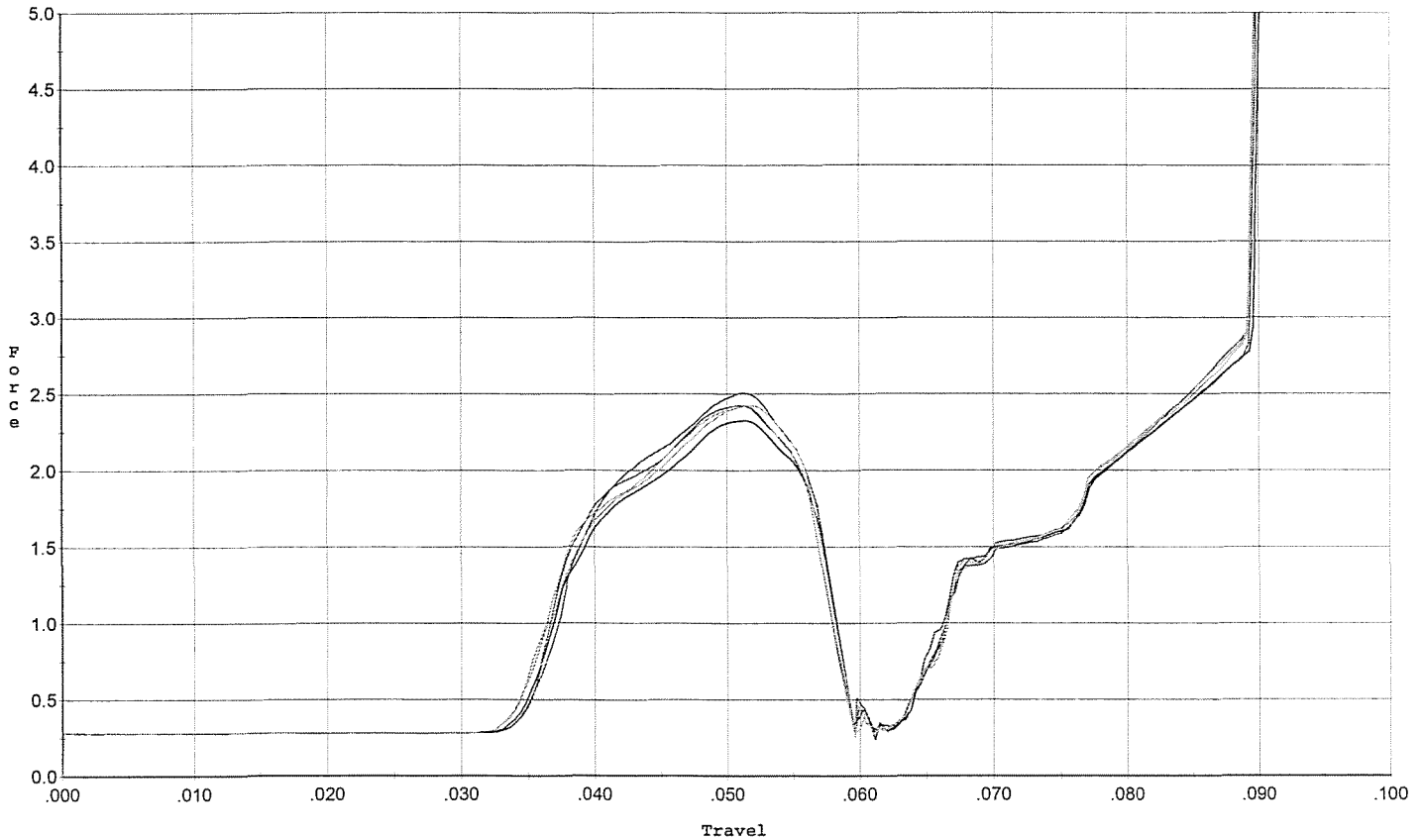
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.057	0.034	0.035	0.090		Set Trigger
2	4.191	0.058	0.034	0.035	0.089		Set Trigger
3	4.234	0.057	0.034	0.035	0.088		Set Trigger
4	4.267	0.059	0.034	0.035	0.092		Set Trigger
5	4.236	0.059	0.033	0.035	0.091		Set Trigger

AVG 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



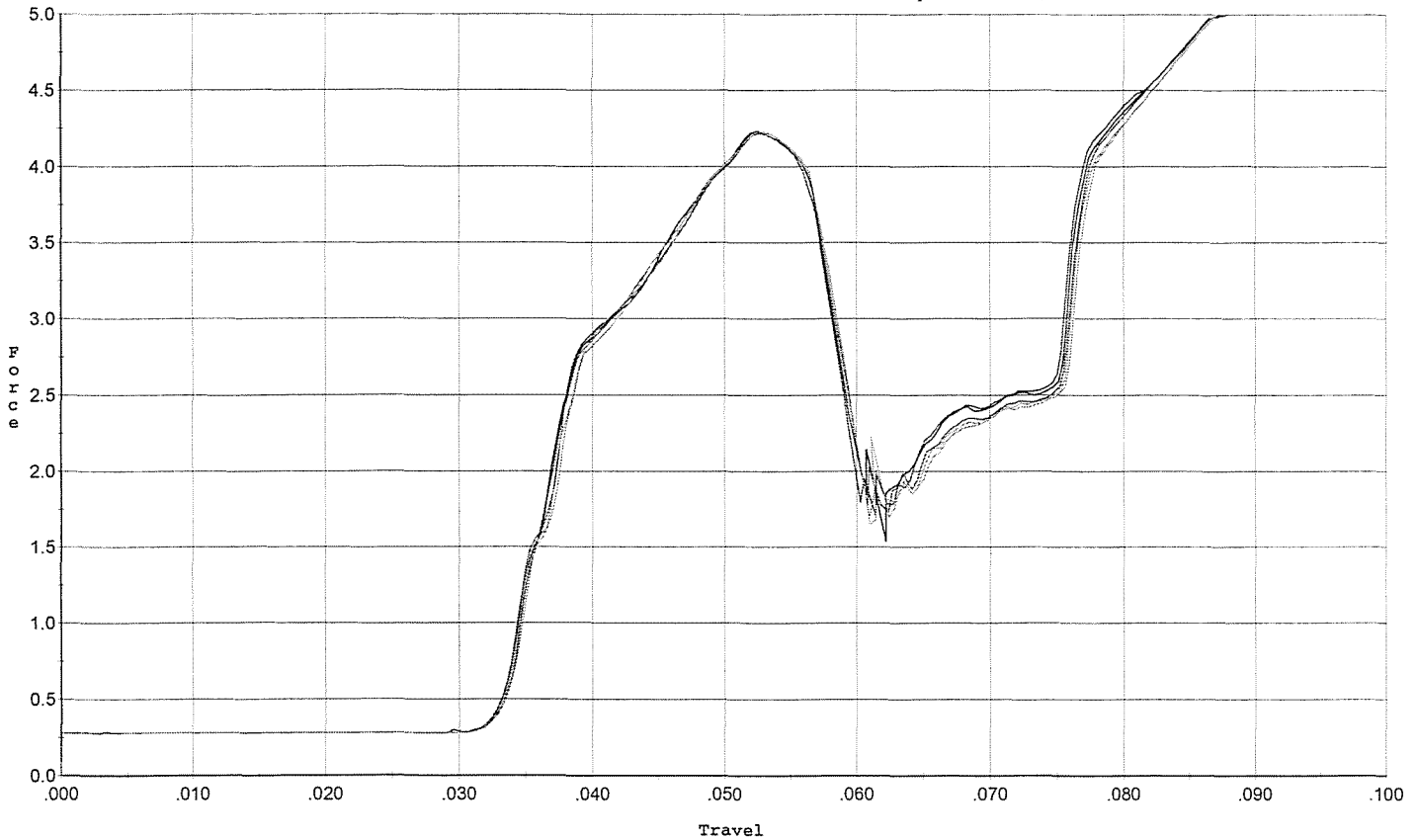
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.057	0.035	0.038	0.053		Set Trigger
2	2.326	0.057	0.035	0.038	0.051		Set Trigger
3	2.423	0.056	0.035	0.038	0.051		Set Trigger
4	2.426	0.056	0.034	0.038	0.052		Set Trigger
5	2.426	0.057	0.034	0.038	0.053		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.057	0.033	0.035	0.087		Set Trigger
2	4.221	0.057	0.033	0.035	0.087		Set Trigger
3	4.229	0.059	0.033	0.034	0.090		Set Trigger
4	4.232	0.058	0.033	0.035	0.089		Set Trigger
5	4.228	0.058	0.033	0.034	0.090		Set Trigger

AVG 4.22