

GC77 8902

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



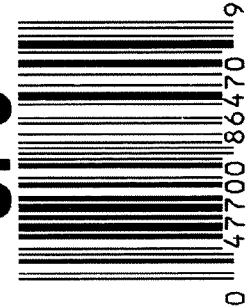
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778902

UPC



BM FORM

GUN SERIAL # G 6778902

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE		8-21-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008 OPERATOR <u>BN</u>	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BN
490	MAGNAFLUX BOLT		8/22/08	na
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	L. H
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

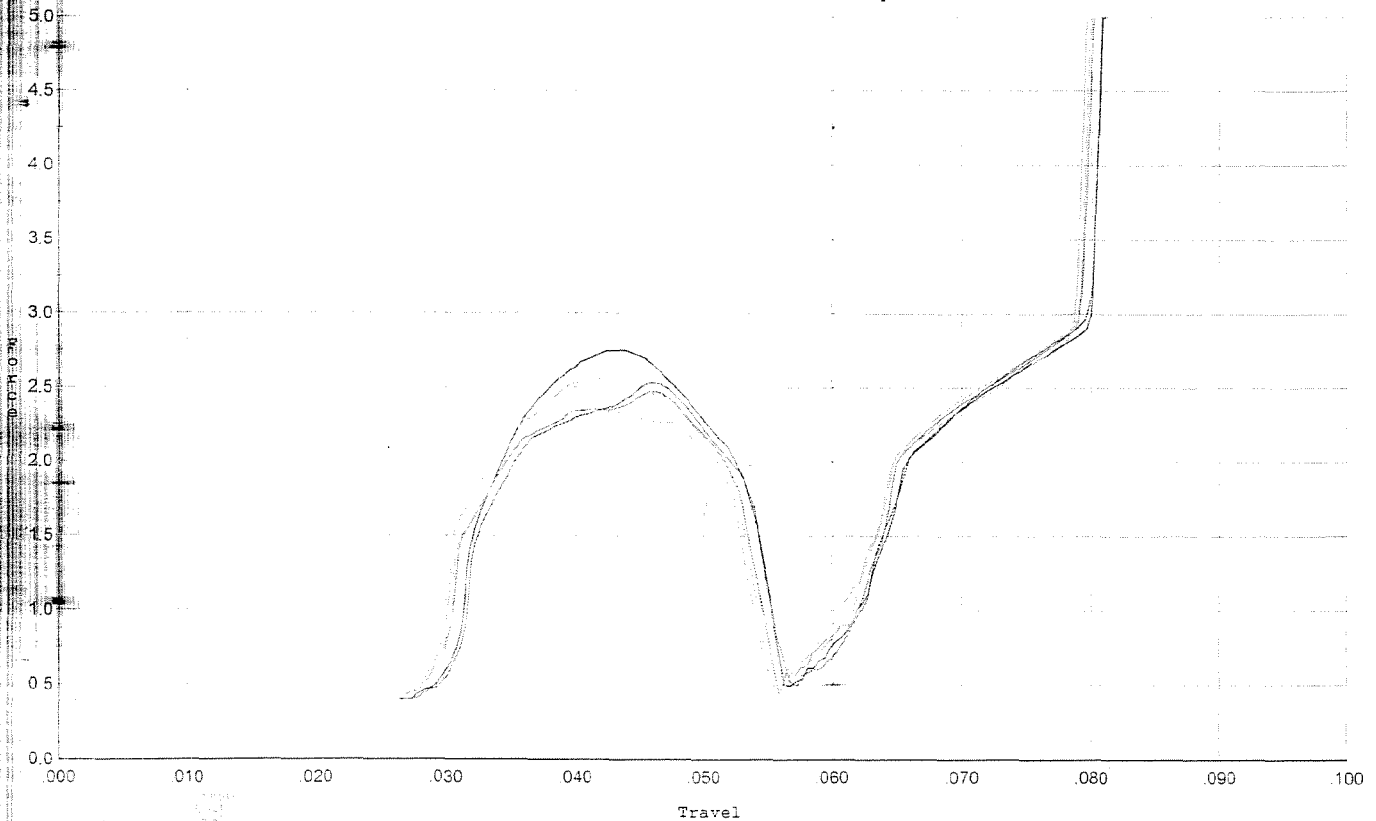
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	2-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	2-5-09	LN
	J) ASSEMBLE STOCK		1-28-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.30</u> <u>2.29</u> <u>2.29</u> <u>2.28</u>	2-3-09	WV
	C) FUNCTION		2-5-09	LN
690	PACK		2/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



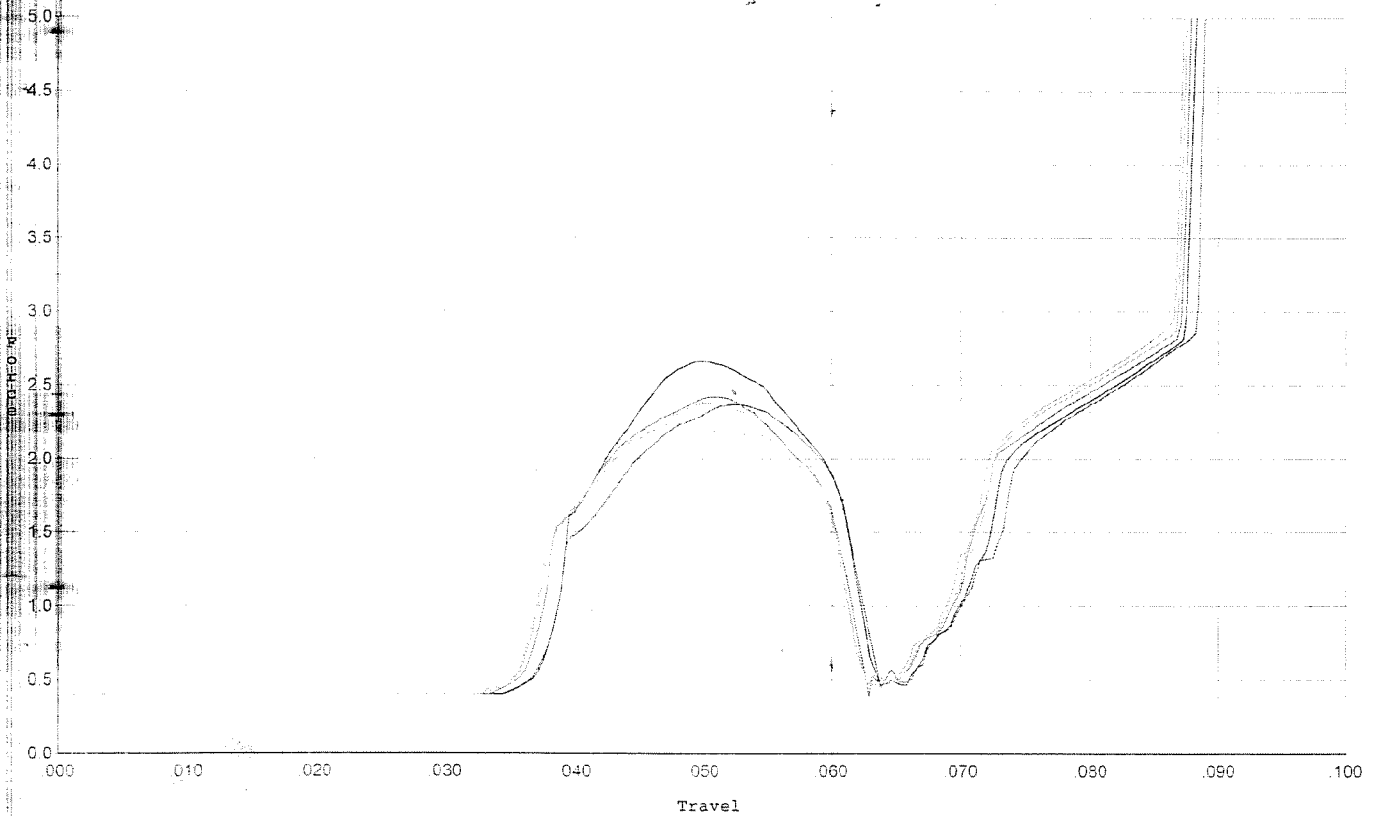
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.054	0.031	0.032	0.061		Set Trigger
2	2.753	0.054	0.030	0.032	0.066		Set Trigger
3	2.472	0.054	0.029	0.032	0.062		Set Trigger
4	2.339	0.053	0.029	0.032	0.060		Set Trigger
5	2.579	0.052	0.029	0.032	0.062		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



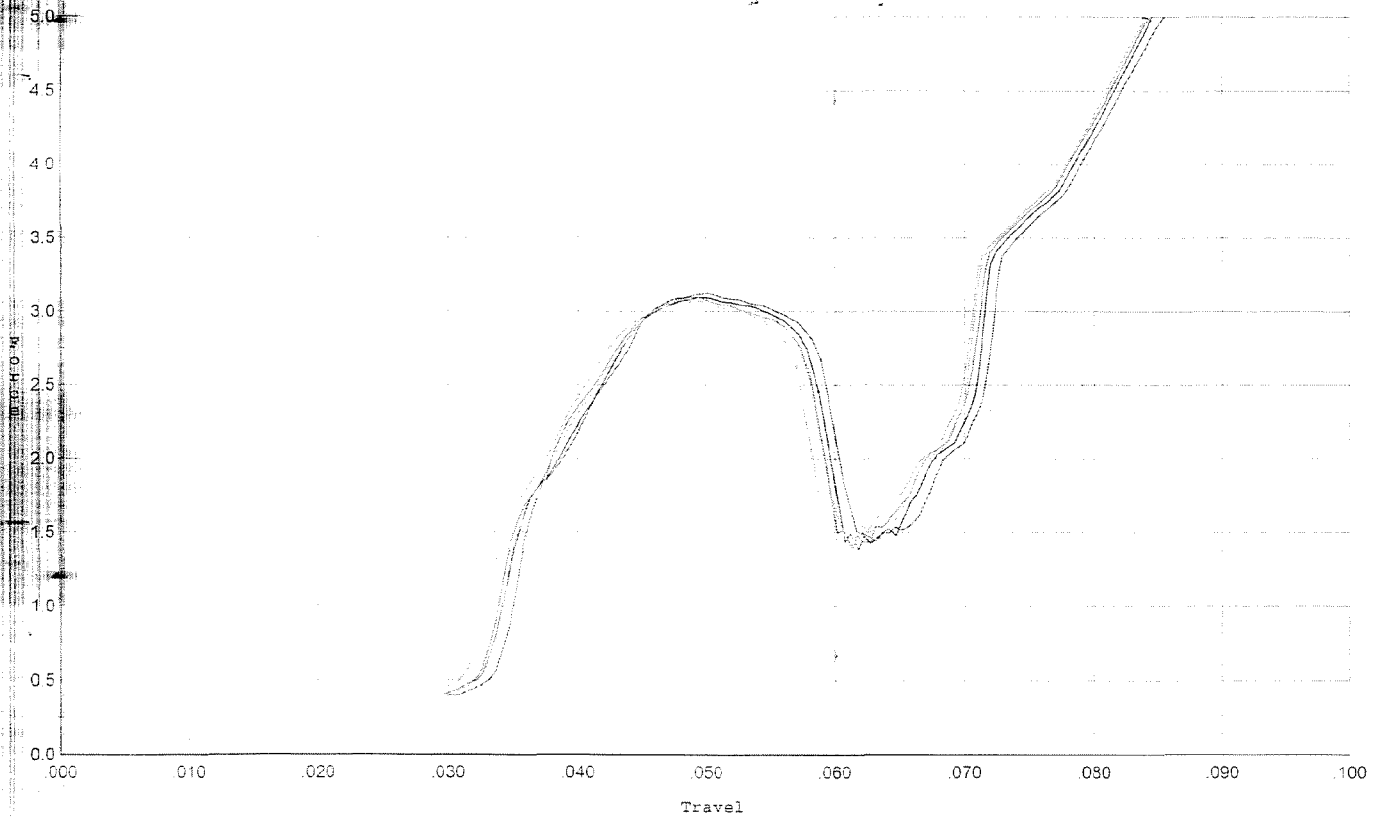
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.061	0.037	0.034	0.062		Set Trigger
2	2.665	0.061	0.038	0.034	0.066		Set Trigger
3	2.420	0.061	0.037	0.034	0.063		Set Trigger
4	2.243	0.060	0.036	0.034	0.061		Set Trigger
5	2.379	0.060	0.036	0.034	0.063		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



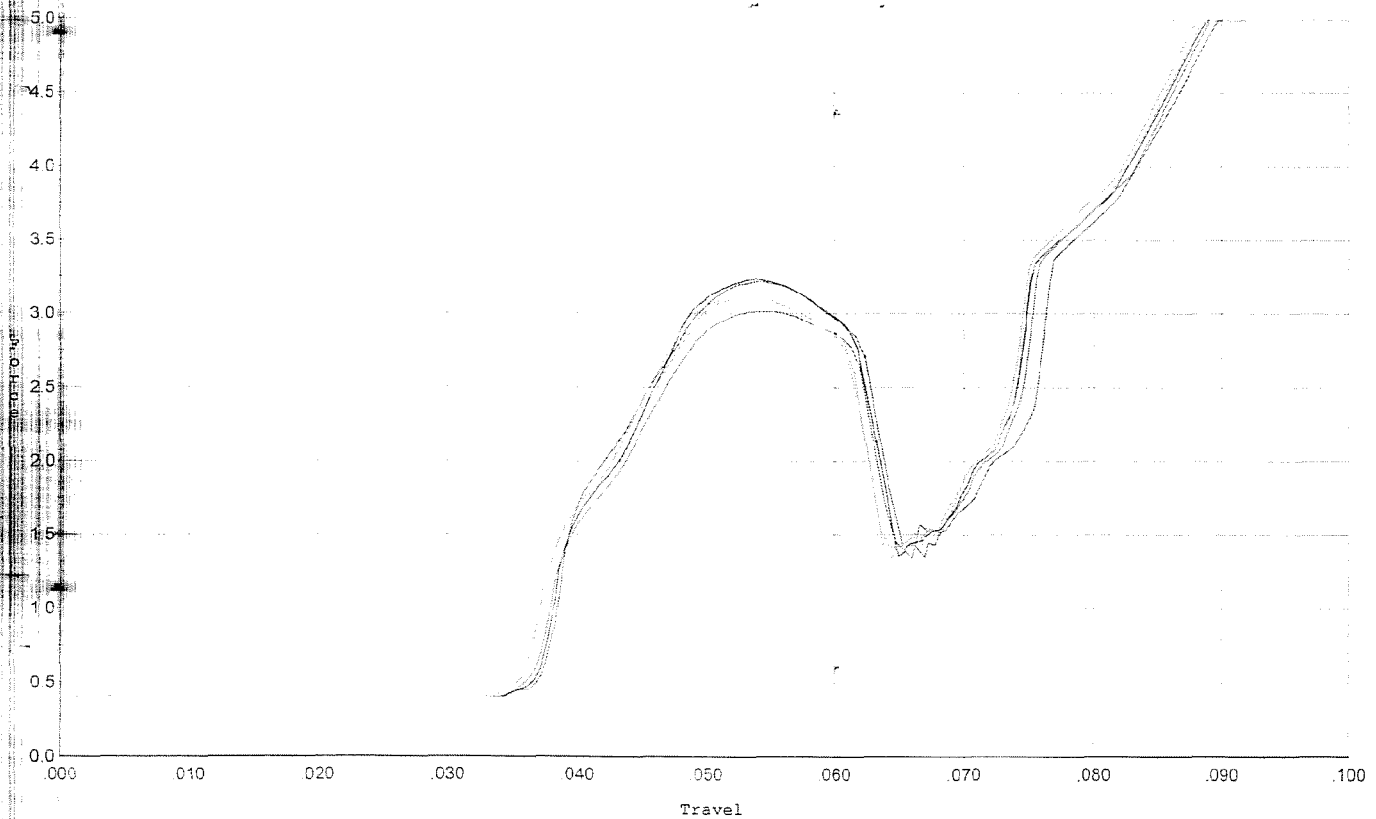
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.059	0.034	0.032	0.079		Set Trigger
2	3.096	0.059	0.033	0.032	0.079		Set Trigger
3	3.097	0.058	0.033	0.032	0.078		Set Trigger
4	3.067	0.058	0.033	0.032	0.077		Set Trigger
5	3.082	0.057	0.032	0.032	0.077		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



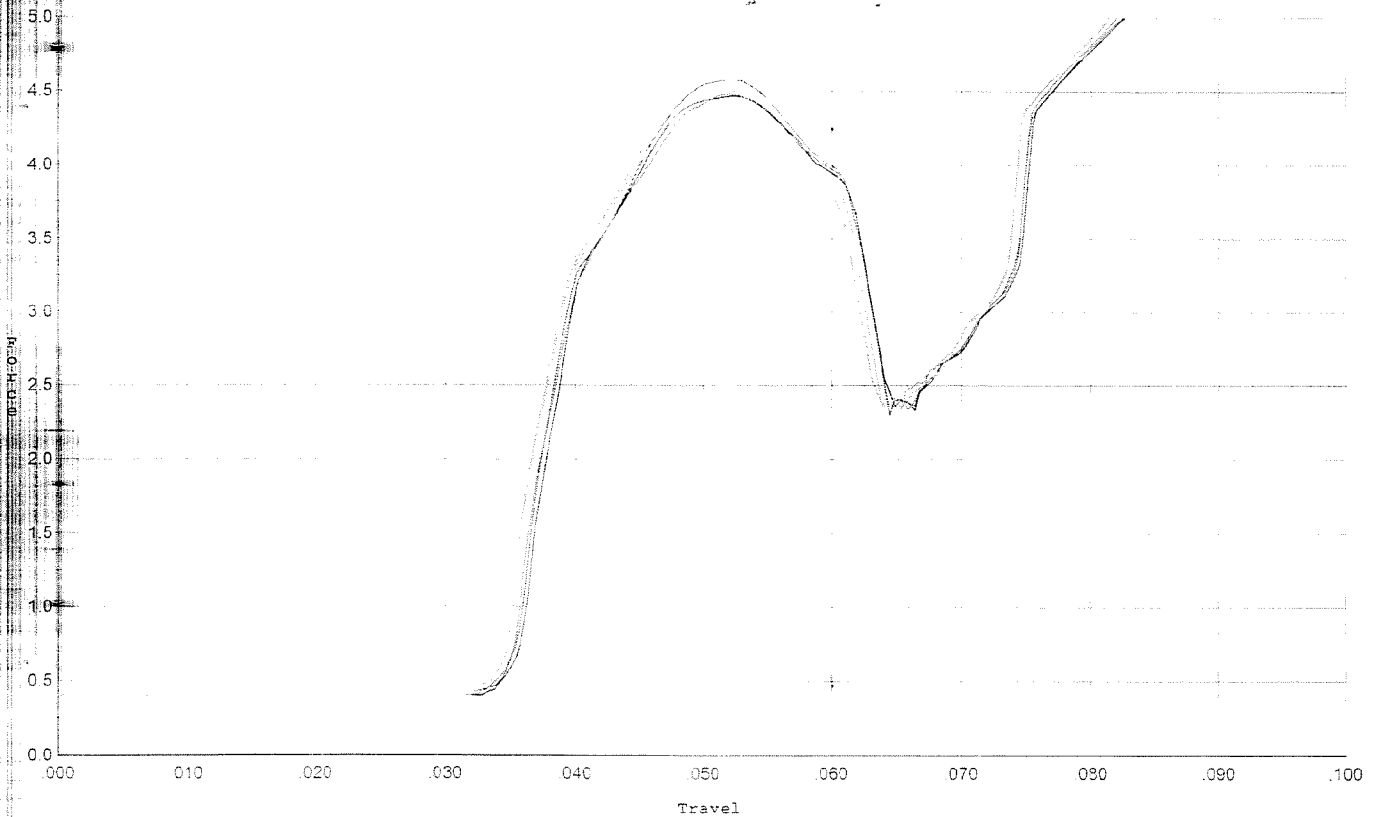
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.216	0.062	0.038	0.033	0.081		Set Trigger
2	3.231	0.063	0.037	0.032	0.082		Set Trigger
3	3.013	0.062	0.037	0.033	0.077		Set Trigger
4	3.131	0.062	0.036	0.032	0.079		Set Trigger
5	3.117	0.062	0.036	0.032	0.078		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



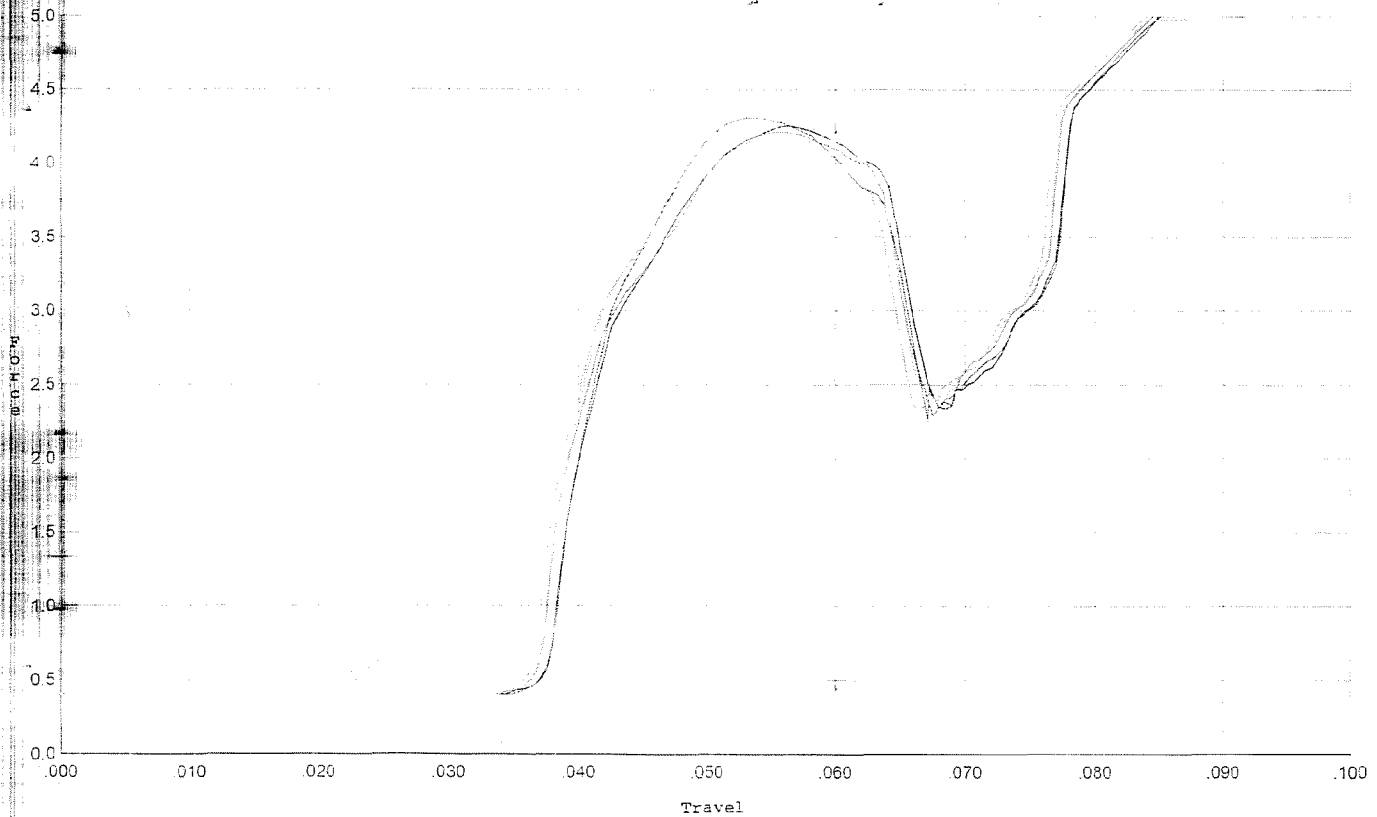
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.576	0.062	0.035	0.030	0.116		Set Trigger
2	4.466	0.062	0.035	0.030	0.113		Set Trigger
3	4.479	0.062	0.035	0.030	0.115		Set Trigger
4	4.455	0.062	0.035	0.030	0.115		Set Trigger
5	4.396	0.061	0.035	0.030	0.112		Set Trigger

A. 4.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



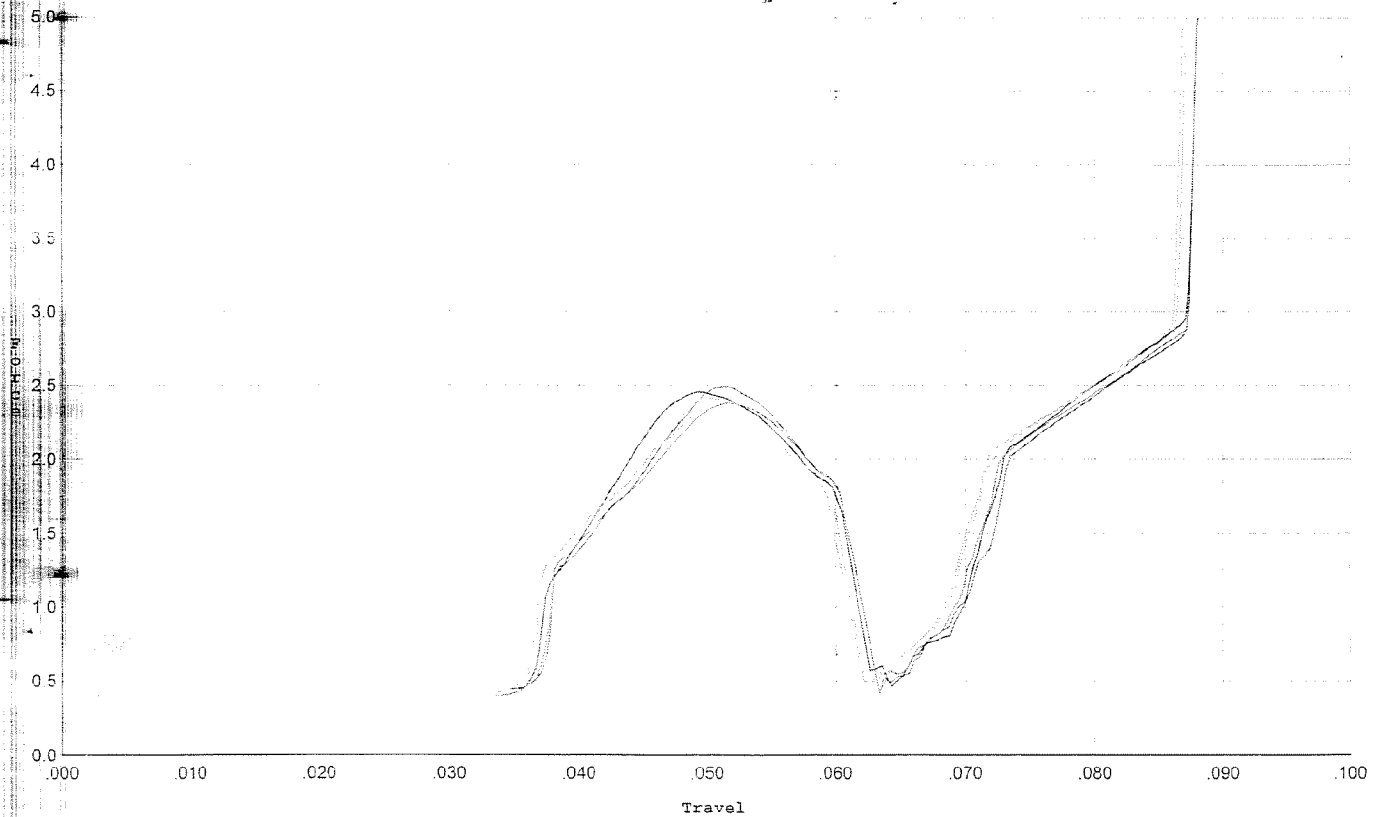
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.065	0.038	0.030	0.113		Set Trigger
2	4.252	0.064	0.038	0.030	0.111		Set Trigger
3	4.212	0.064	0.037	0.030	0.110		Set Trigger
4	4.322	0.064	0.037	0.030	0.113		Set Trigger
5	4.251	0.064	0.037	0.030	0.112		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



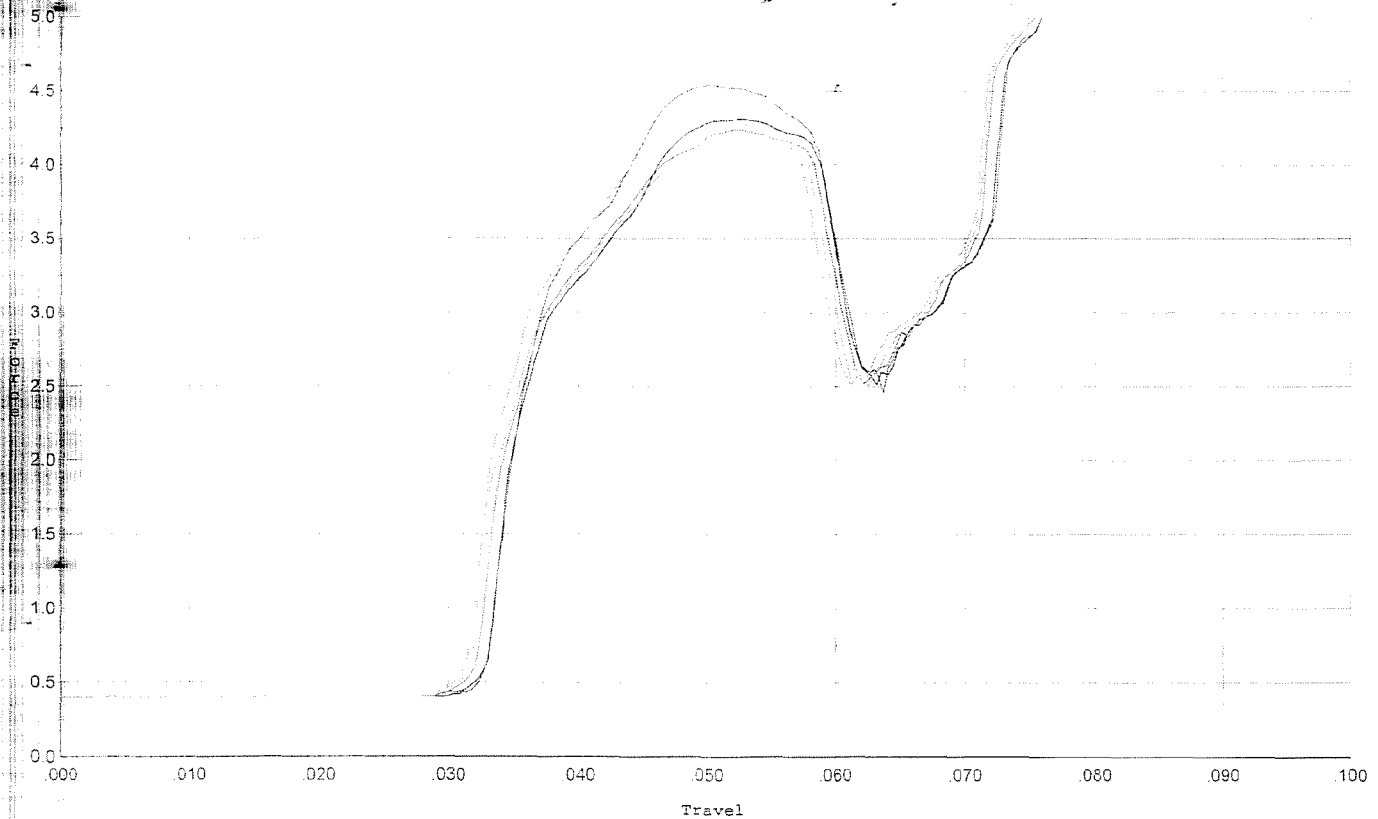
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.062	0.037	0.034	0.062		Set Trigger
2	2.457	0.061	0.037	0.034	0.062		Set Trigger
3	2.382	0.062	0.037	0.033	0.062		Set Trigger
4	2.409	0.060	0.036	0.034	0.061		Set Trigger
5	2.415	0.059	0.036	0.034	0.060		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.539	0.059	0.033	0.020	0.113		Set Trigger
2	4.312	0.059	0.033	0.020	0.108		Set Trigger
3	4.239	0.058	0.032	0.020	0.107		Set Trigger
4	4.185	0.058	0.031	0.020	0.106		Set Trigger
5	4.356	0.057	0.032	0.021	0.108		Set Trigger

A-4.32