

G6778906

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

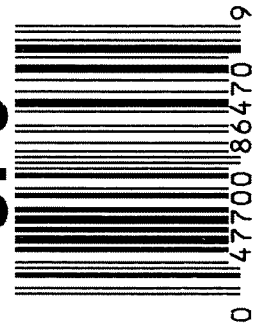
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778906

UPC



GUN SERIAL # G 6778906

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	8/21/08	BM
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

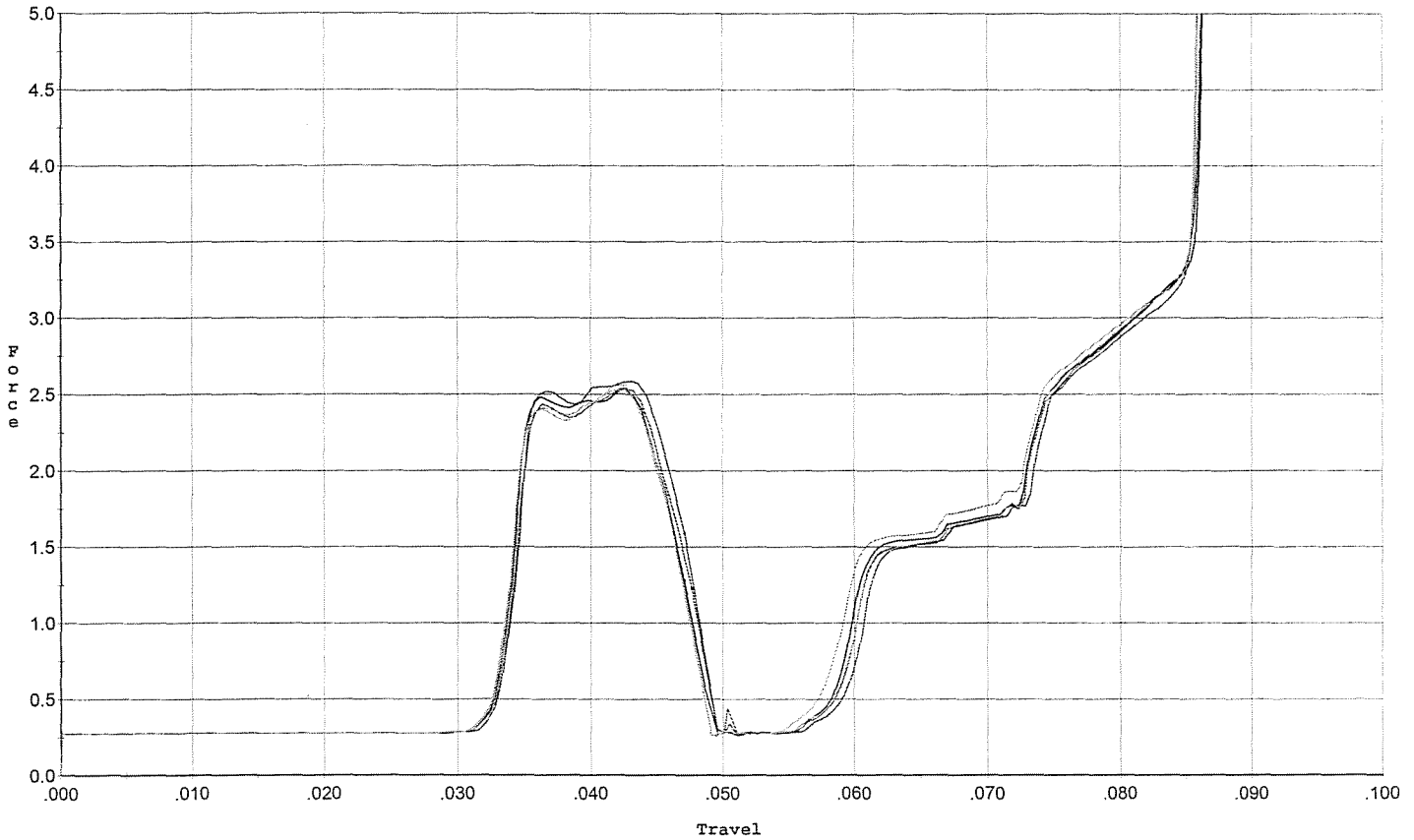
F004 REV 5/2006

BARBER - M24 0058895									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>8.0</u>	<u>8.0</u>	10-23-08	X	JD	
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	10-23-08	X	JD	
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-23-08	X	JD	
	J) ASSEMBLE STOCK					9-3-08		RJC	
	K) ASSEMBLE SWIVEL STUDS					10-23-08	X	JD	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	9-8-08 F14			
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N.A.				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					TAE 9/18/08		TAE	
670	FINAL INSPECTION A) HEADSPACE					10-23-08	X	JD	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.27</u>	<u>2.24</u>	<u>2.16</u>	<u>2.21</u>	9-11-08	PSW
	C) FUNCTION					10-23-08	X	JD	
690	PACK					12-10-08			

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



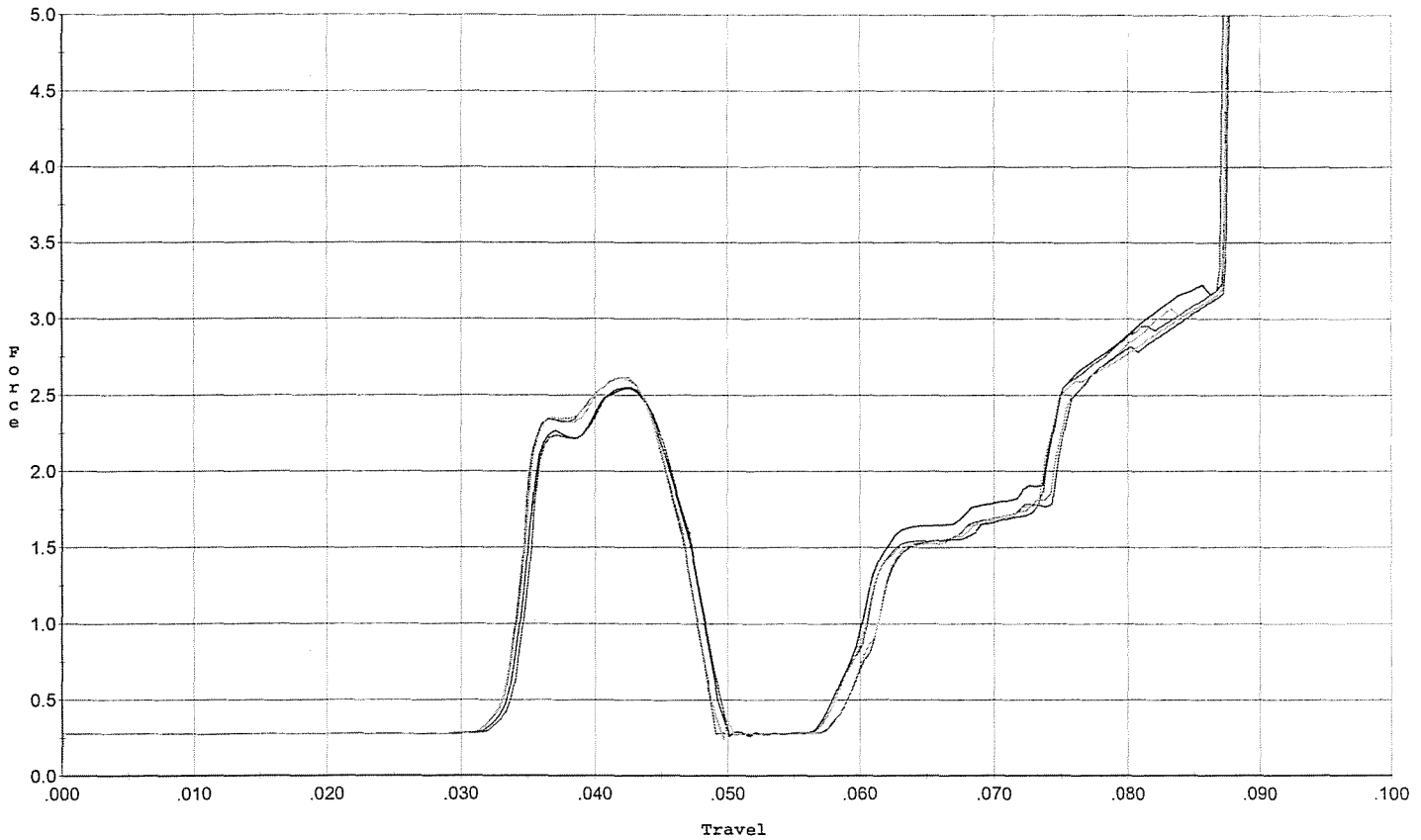
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.047	0.033	0.043	0.041		Set Trigger
2	2.539	0.047	0.033	0.043	0.040		Set Trigger
3	2.536	0.048	0.033	0.043	0.040		Set Trigger
4	2.556	0.047	0.032	0.043	0.040		Set Trigger
5	2.524	0.047	0.032	0.043	0.040		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



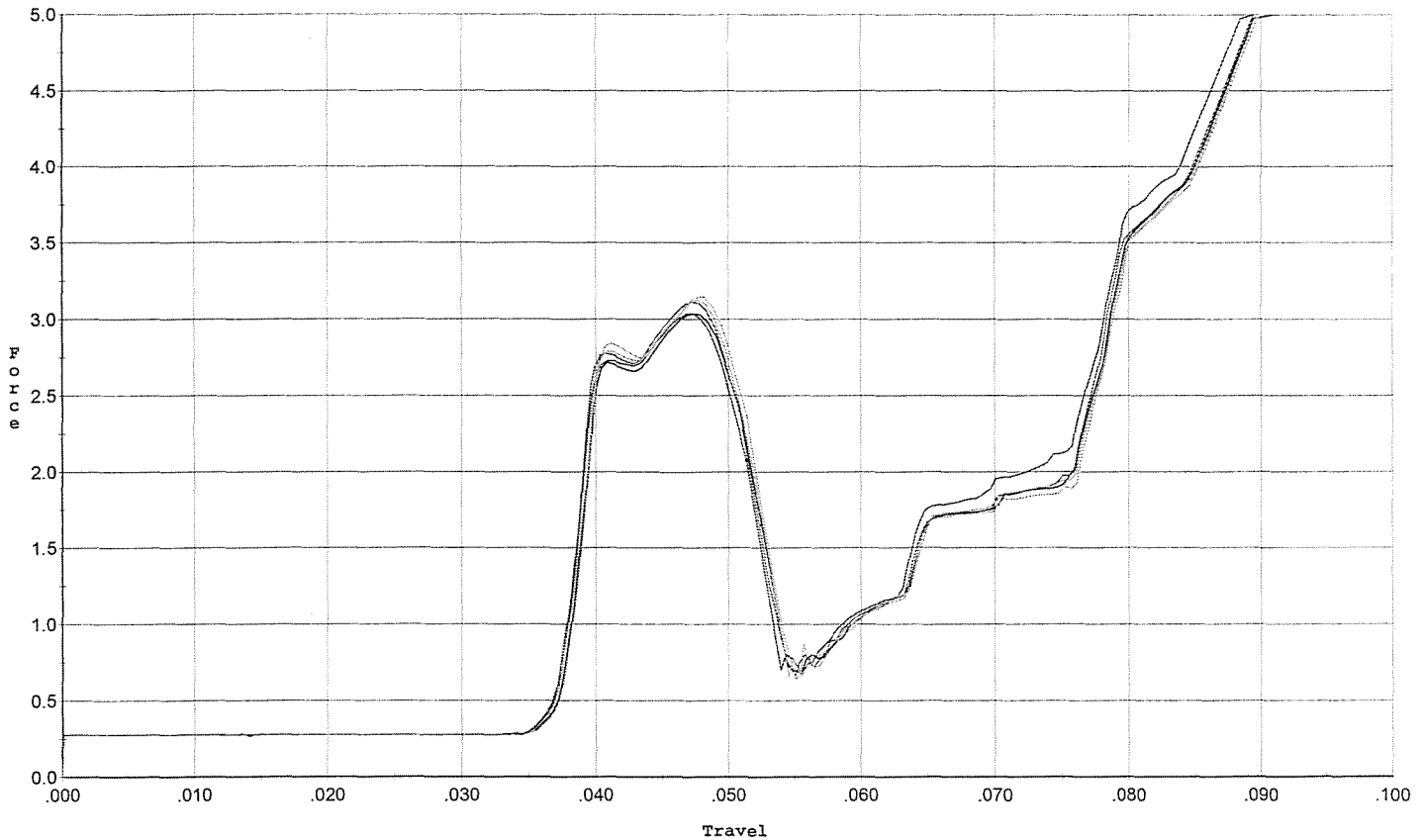
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.047	0.034	0.044	0.038		Set Trigger
2	2.546	0.047	0.033	0.044	0.038		Set Trigger
3	2.620	0.047	0.033	0.045	0.039		Set Trigger
4	2.620	0.047	0.033	0.045	0.039		Set Trigger
5	2.607	0.047	0.033	0.045	0.038		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



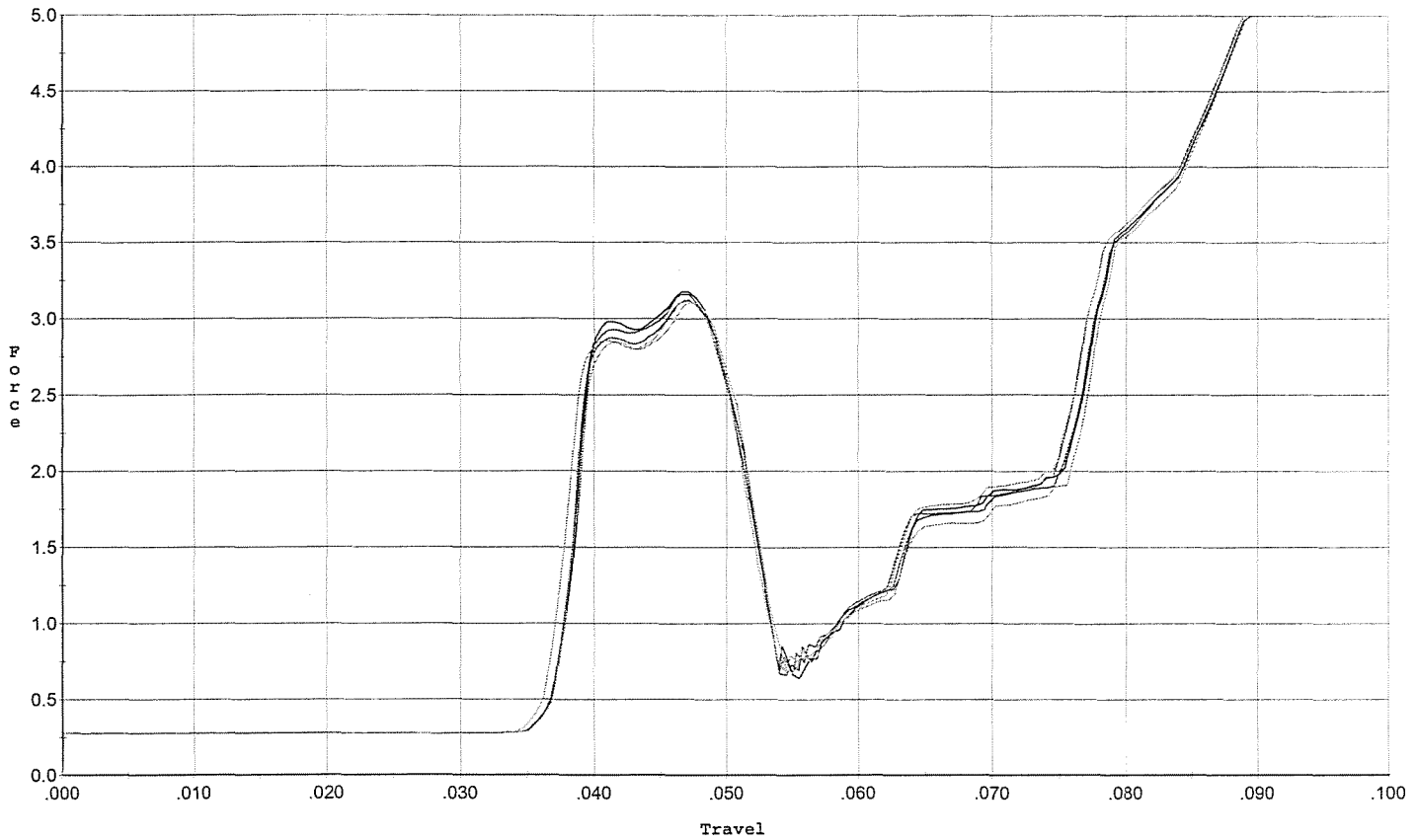
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.051	0.037	0.042	0.047		Set Trigger
2	3.035	0.052	0.037	0.042	0.048		Set Trigger
3	3.112	0.051	0.037	0.042	0.048		Set Trigger
4	3.127	0.052	0.037	0.042	0.049		Set Trigger
5	3.143	0.051	0.037	0.042	0.048		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



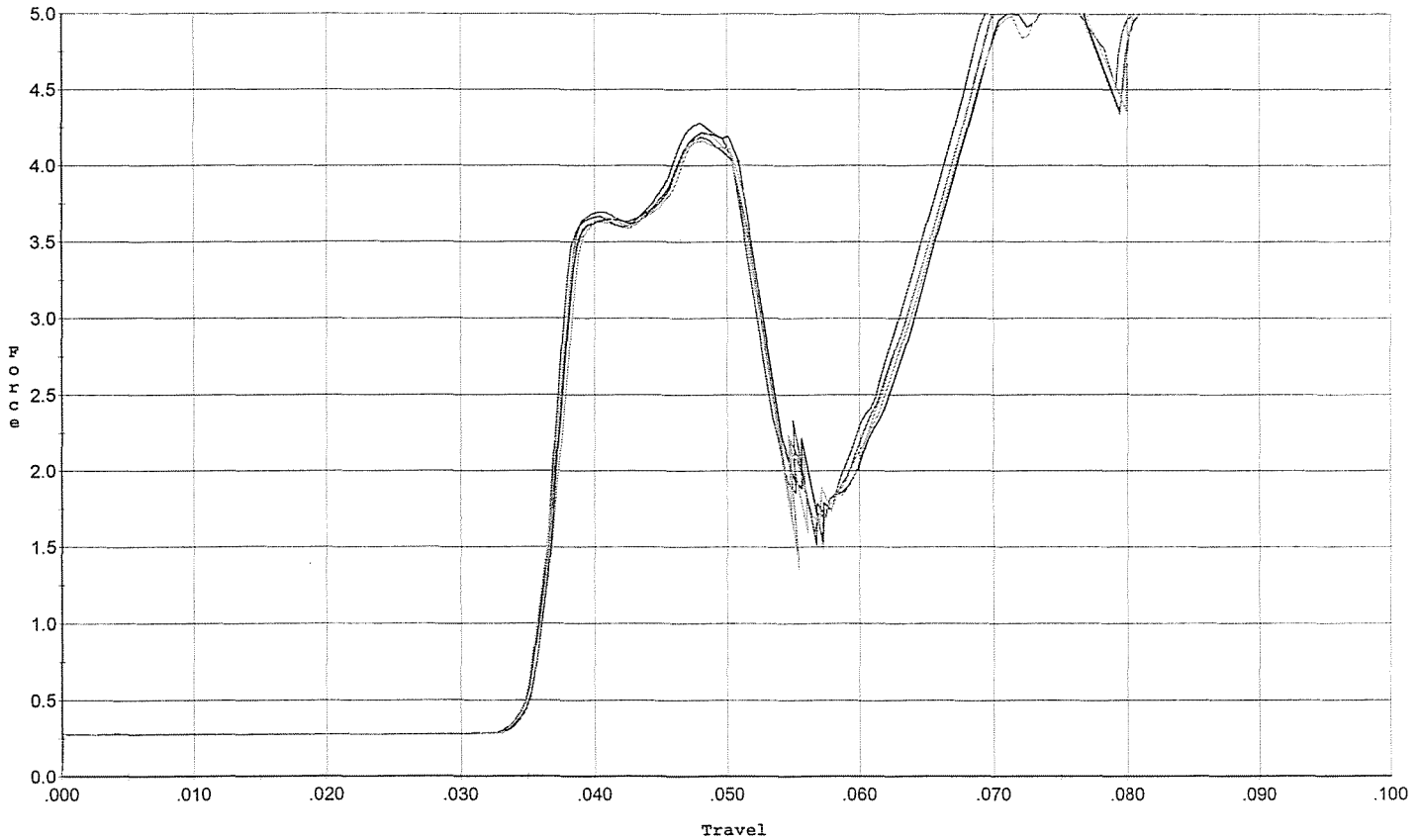
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.052	0.037	0.042	0.049		Set Trigger
2	3.180	0.051	0.037	0.041	0.049		Set Trigger
3	3.118	0.051	0.037	0.041	0.049		Set Trigger
4	3.108	0.051	0.037	0.042	0.048		Set Trigger
5	3.127	0.050	0.036	0.042	0.048		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



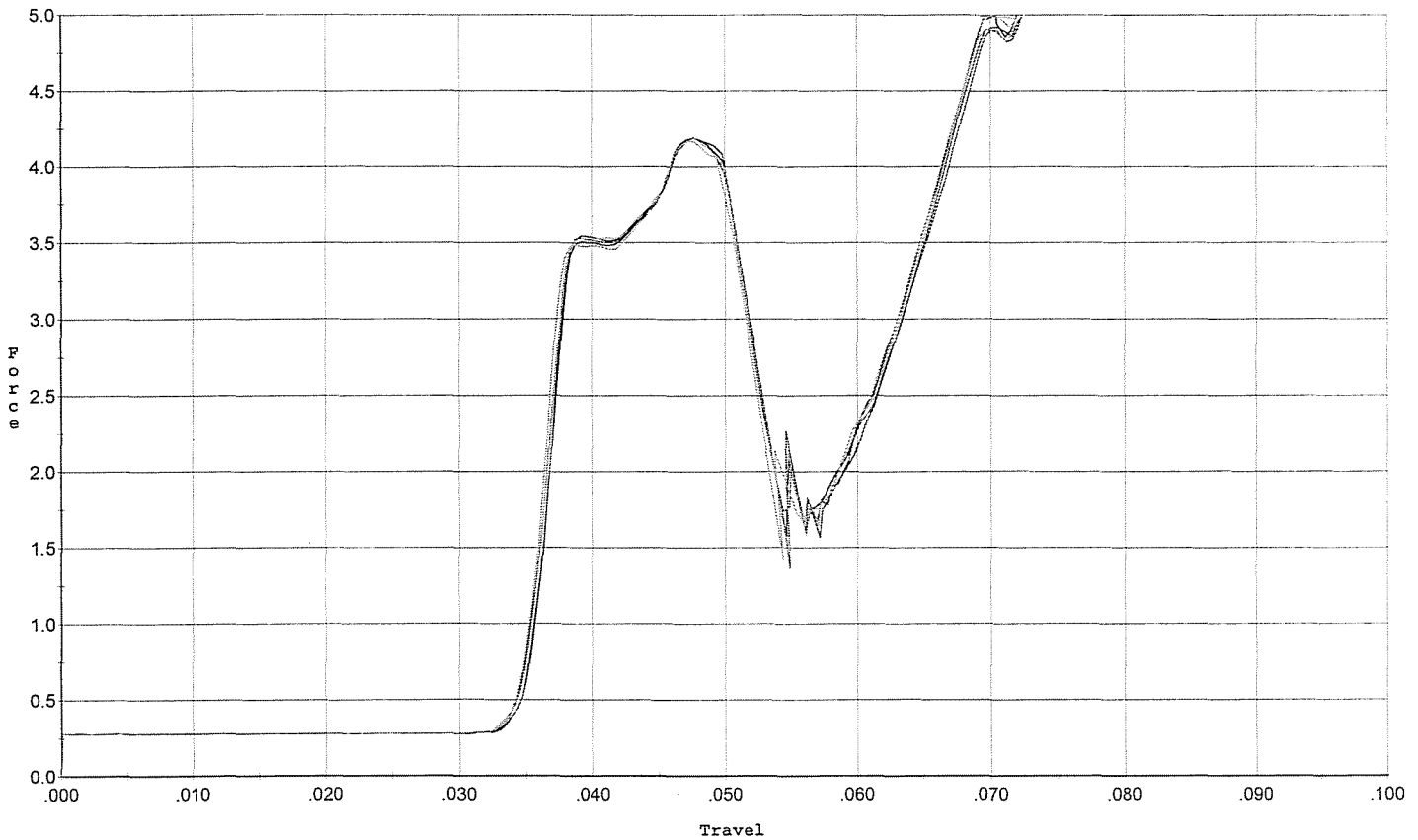
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.050	0.035	0.029	0.068		Set Trigger
2	4.217	0.051	0.035	0.038	0.069		Set Trigger
3	4.186	0.052	0.035	0.038	0.070		Set Trigger
4	4.207	0.051	0.035	0.038	0.068		Set Trigger
5	4.162	0.052	0.035	0.038	0.070		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



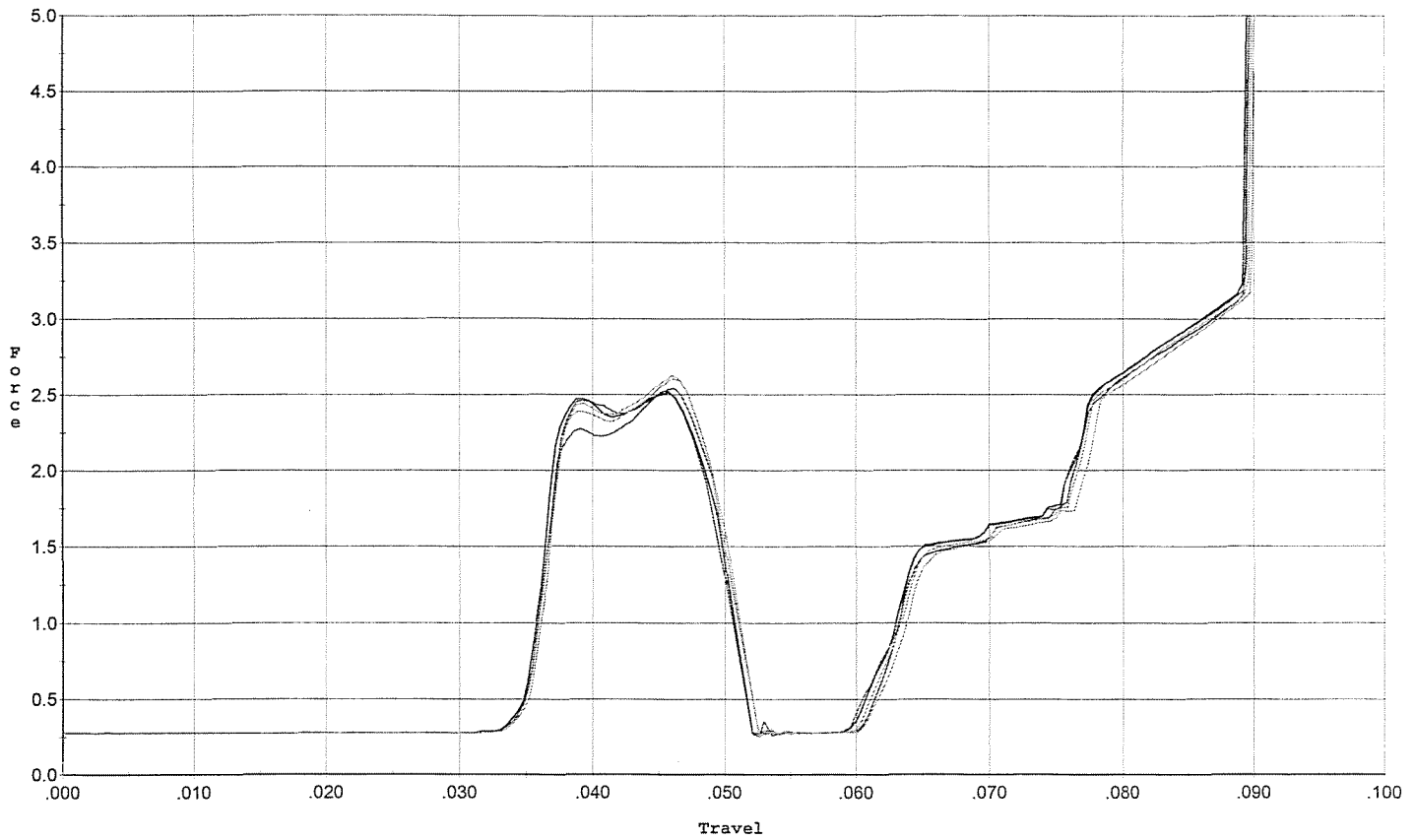
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.052	0.034	0.028	0.070		Set Trigger
2	4.188	0.050	0.035	0.029	0.066		Set Trigger
3	4.191	0.050	0.035	0.029	0.066		Set Trigger
4	4.187	0.050	0.034	0.029	0.066		Set Trigger
5	4.169	0.051	0.034	0.029	0.067		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



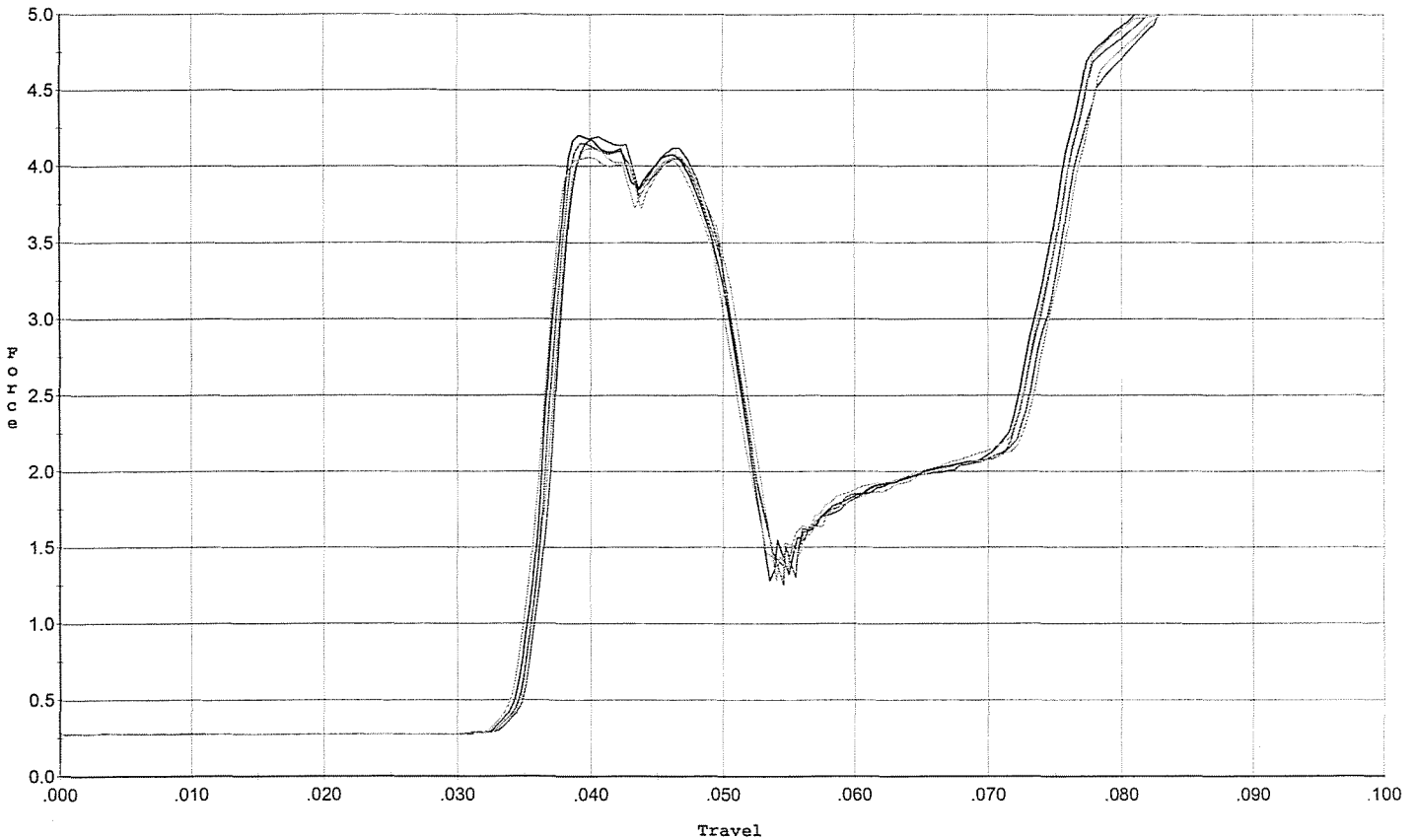
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.050	0.035	0.043	0.041		Set Trigger
2	2.515	0.049	0.035	0.043	0.042		Set Trigger
3	2.542	0.051	0.035	0.043	0.043		Set Trigger
4	2.627	0.049	0.035	0.044	0.041		Set Trigger
5	2.607	0.050	0.035	0.043	0.043		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.050	0.035	0.036	0.065		Set Trigger
2	4.202	0.050	0.034	0.036	0.067		Set Trigger
3	4.146	0.050	0.034	0.036	0.066		Set Trigger
4	4.057	0.049	0.034	0.036	0.065		Set Trigger
5	4.115	0.051	0.035	0.036	0.067		Set Trigger

Avg 4.14