

66778908

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

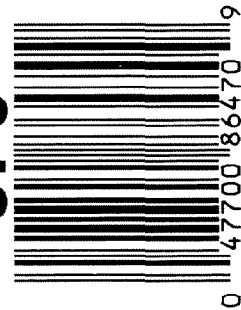
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778908

UPC



GUN SERIAL # G 6778908

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	BSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008 OPERATOR <u>BSN</u>	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BSN
490	MAGNAFLUX BOLT		8-22-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

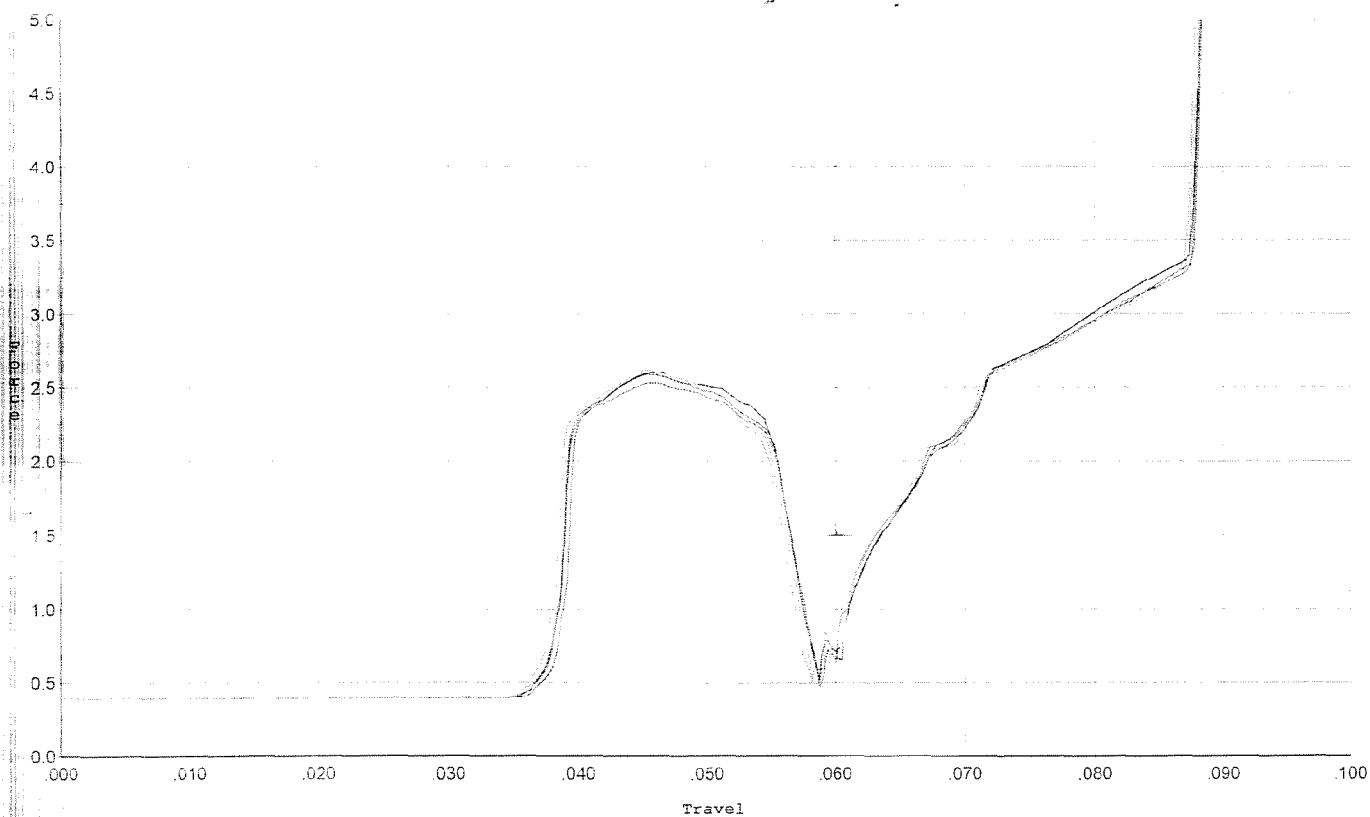
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-2-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-2-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	RN
	J) ASSEMBLE STOCK		1-20-09	CT
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.86</u> <u>2.51</u> <u>2.51</u> <u>2.79</u> <u>2.51</u> <u>2.30</u> <u>3.12</u> <u>3.28</u> <u>2.35</u>	1-30-09 1-30-09	WV WV
	C) FUNCTION		2-2-09	RN
690	PACK		2-11-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



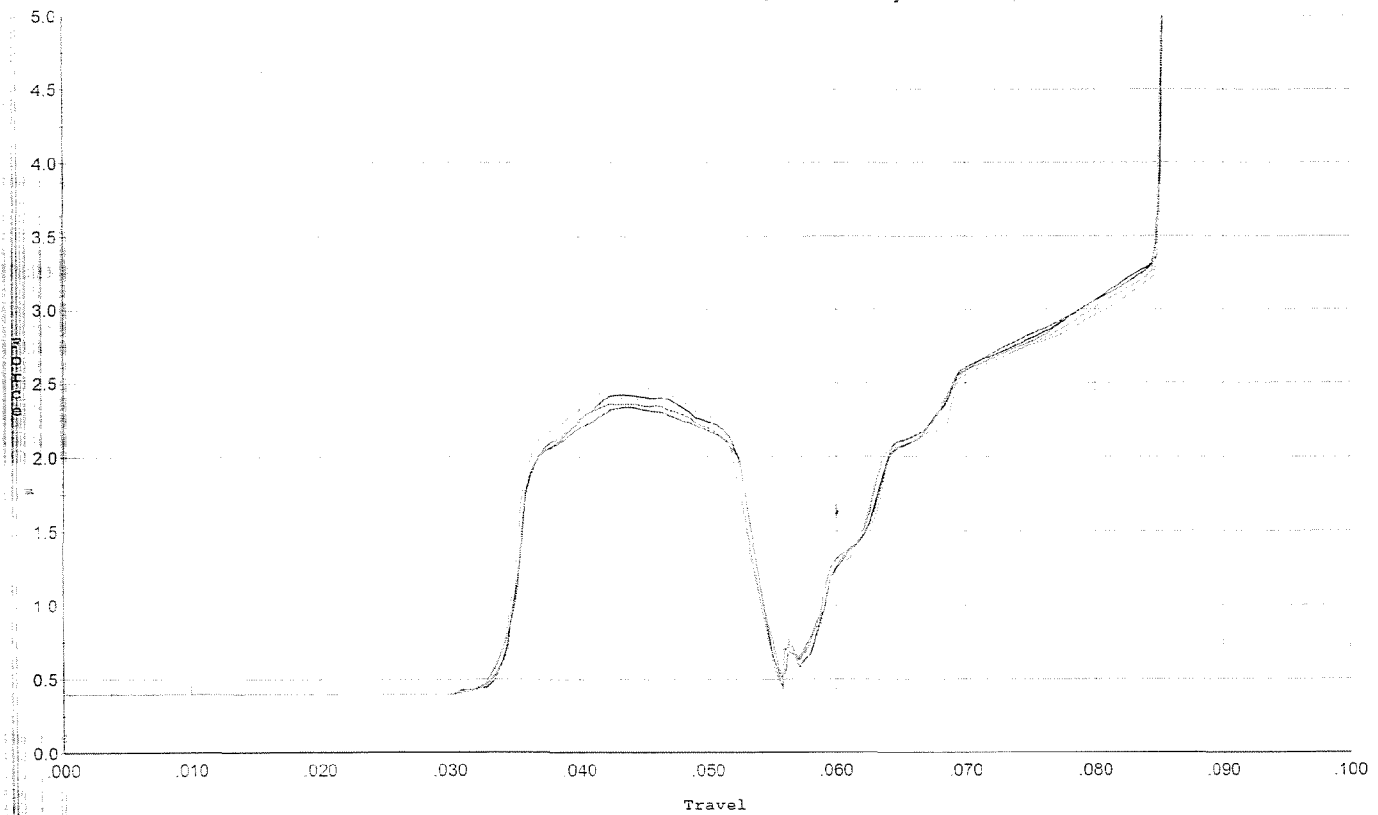
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.055	0.038	0.038	0.056		Set Trigger
2	2.604	0.055	0.037	0.038	0.057		Set Trigger
3	2.531	0.055	0.038	0.038	0.056		Set Trigger
4	2.618	0.056	0.038	0.038	0.057		Set Trigger
5	2.617	0.055	0.036	0.038	0.056		Set Trigger

A. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



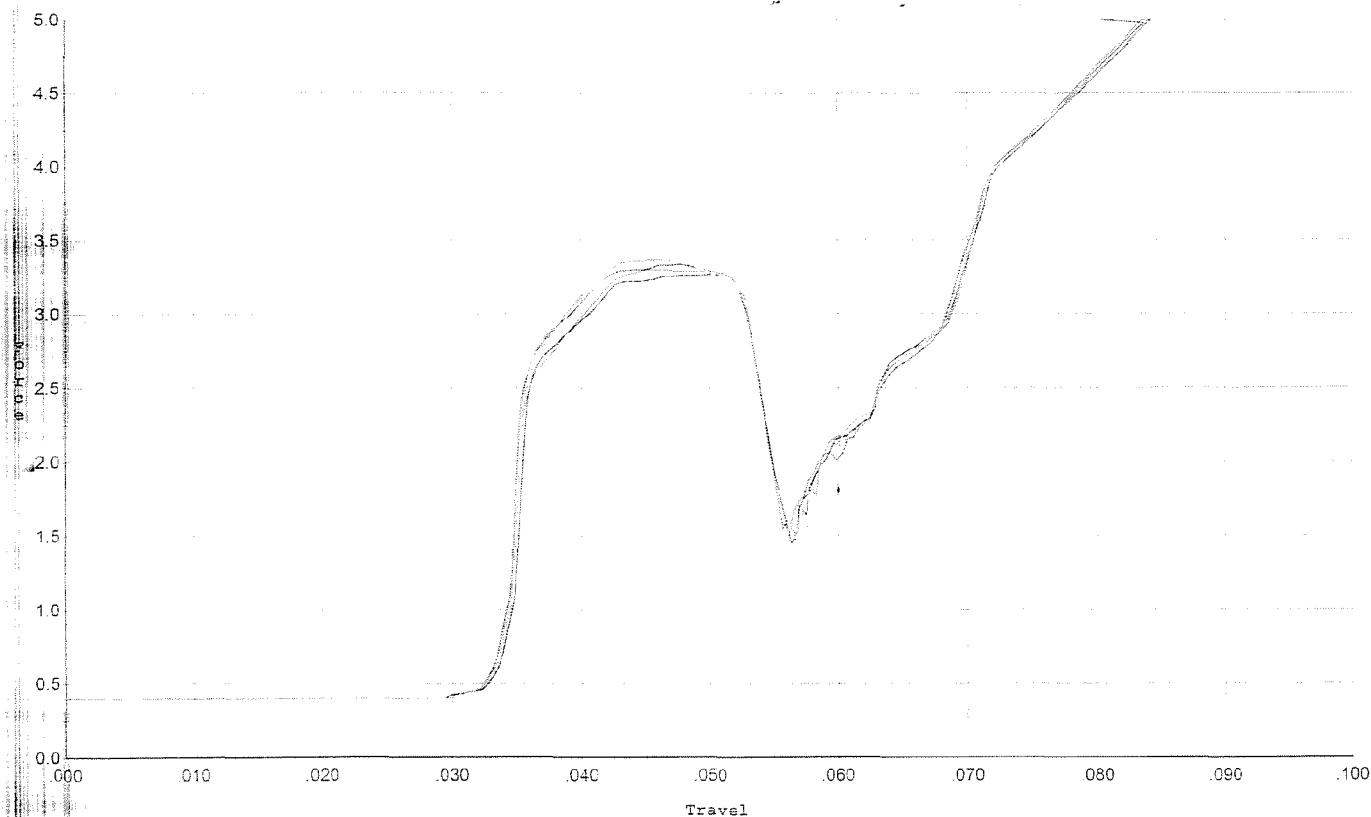
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.336	0.053	0.034	0.037	0.053		Set Trigger
2	2.420	0.053	0.034	0.037	0.054		Set Trigger
3	2.359	0.052	0.033	0.037	0.052		Set Trigger
4	2.404	0.052	0.034	0.037	0.053		Set Trigger
5	2.474	0.052	0.034	0.037	0.054		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



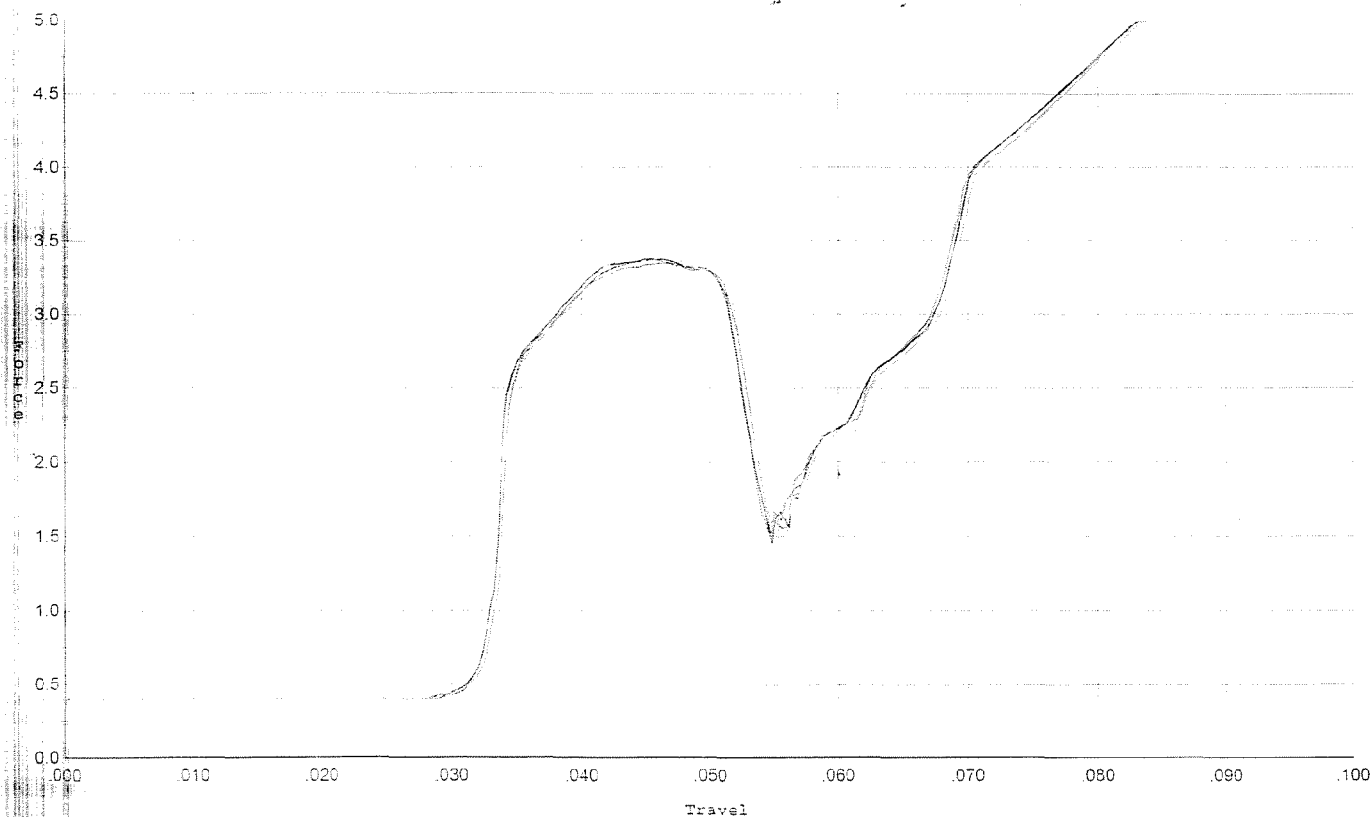
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.334	0.053	0.033	0.035	0.073		Set Trigger
2	3.269	0.053	0.034	0.035	0.071		Set Trigger
3	3.299	0.053	0.033	0.035	0.072		Set Trigger
4	3.372	0.053	0.034	0.035	0.073		Set Trigger
5	3.365	0.053	0.034	0.035	0.073		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



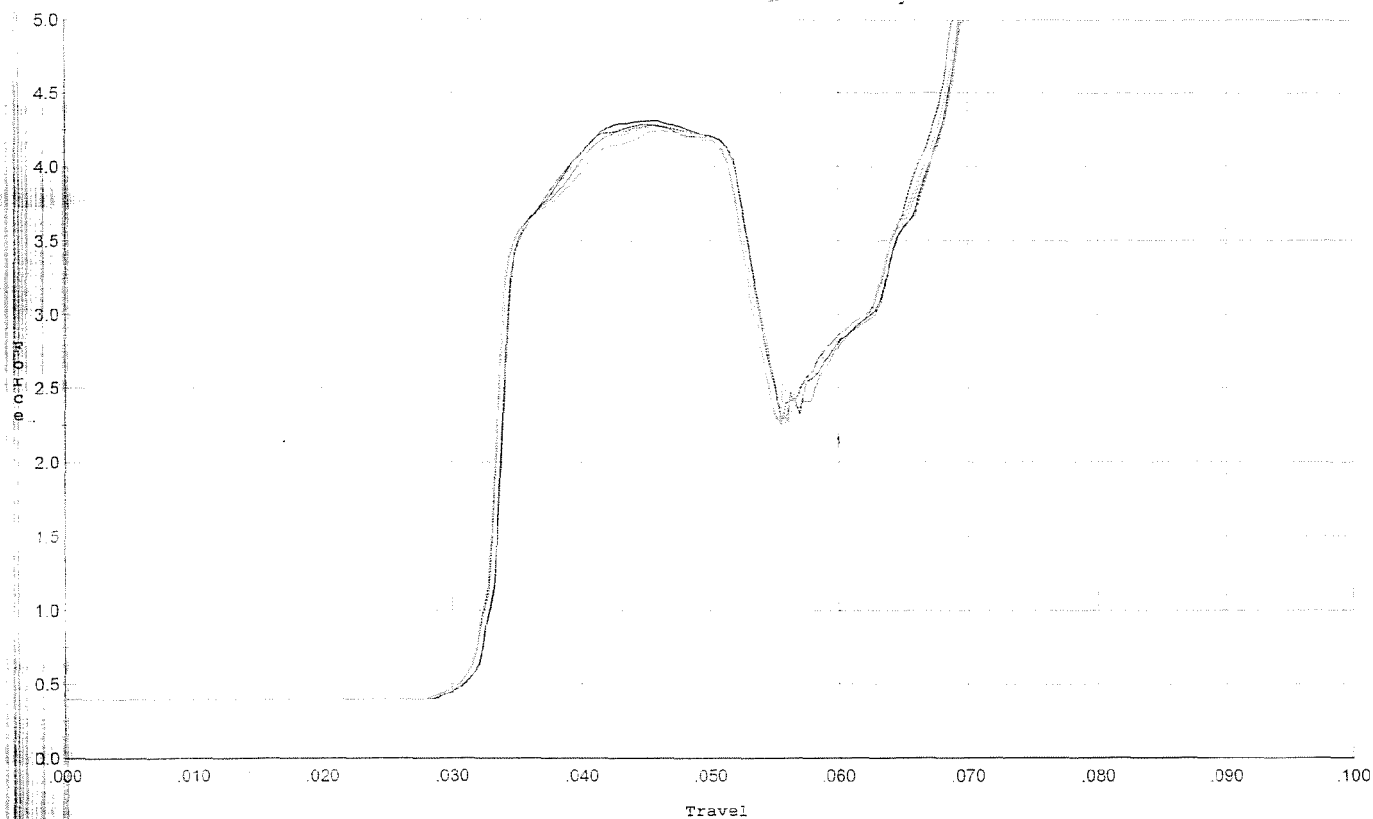
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.052	0.032	0.034	0.073		Set Trigger
2	3.380	0.051	0.032	0.034	0.072		Set Trigger
3	3.343	0.051	0.032	0.034	0.071		Set Trigger
4	3.388	0.052	0.032	0.034	0.072		Set Trigger
5	3.404	0.052	0.032	0.034	0.072		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



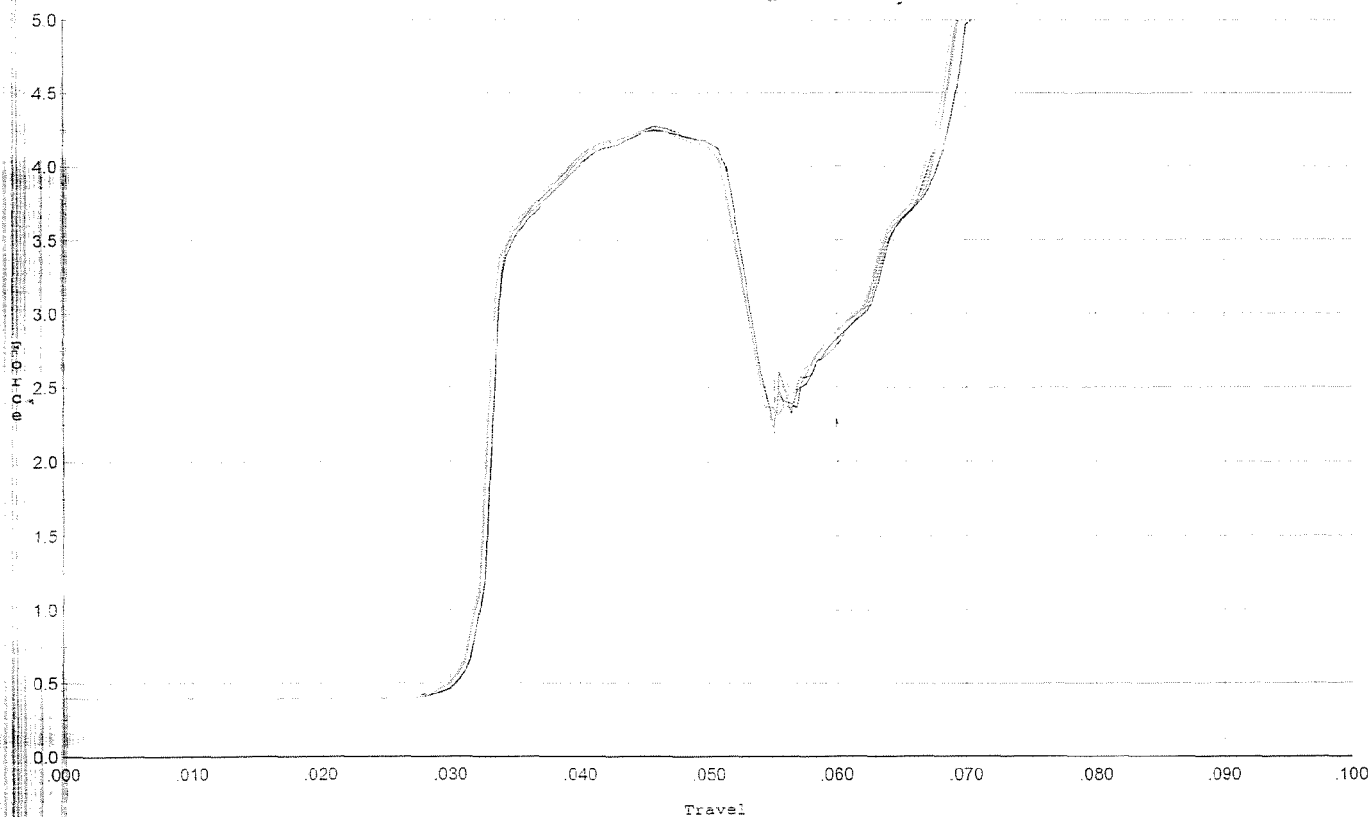
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.051	0.032	0.021	0.090		Set Trigger
2	4.308	0.052	0.032	0.021	0.091		Set Trigger
3	4.279	0.052	0.032	0.022	0.090		Set Trigger
4	4.264	0.051	0.032	0.022	0.090		Set Trigger
5	4.241	0.053	0.031	0.022	0.092		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



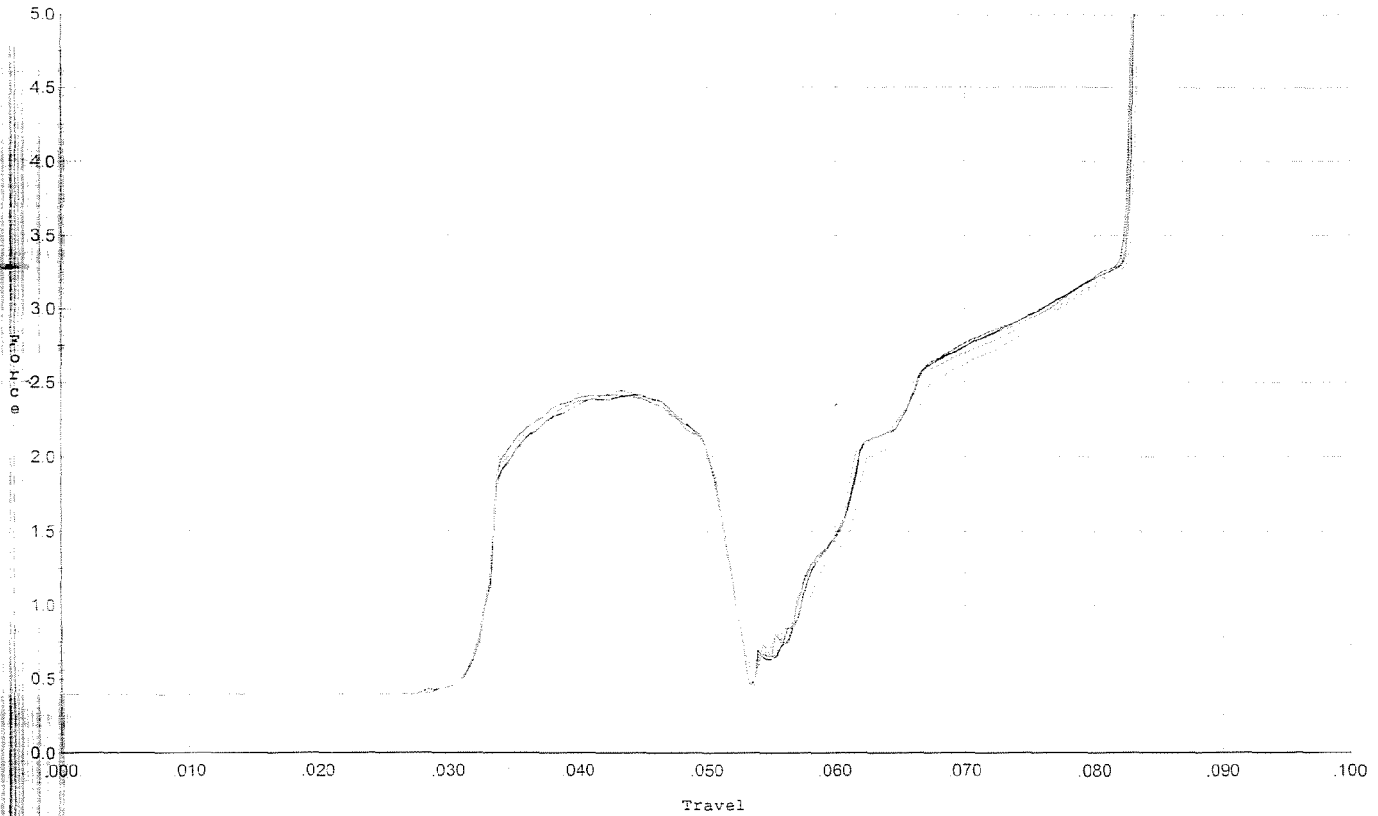
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.268	0.051	0.031	0.024	0.090		Set Trigger
2	4.246	0.051	0.031	0.025	0.090		Set Trigger
3	4.258	0.052	0.031	0.024	0.092		Set Trigger
4	4.183	0.051	0.031	0.024	0.088		Set Trigger
5	4.232	0.051	0.031	0.024	0.089		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



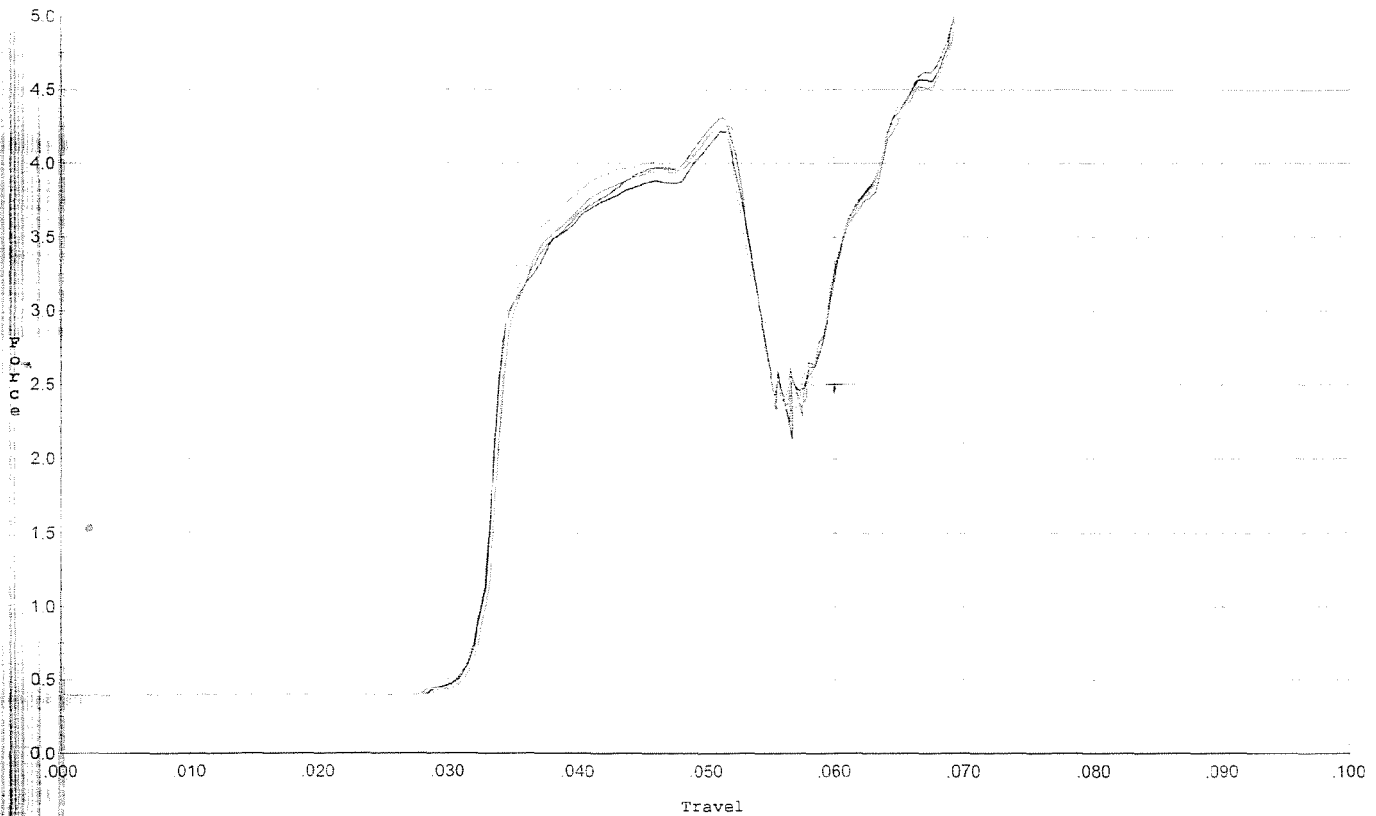
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.051	0.032	0.036	0.054		Set Trigger
2	2.415	0.051	0.032	0.036	0.053		Set Trigger
3	2.447	0.051	0.032	0.036	0.054		Set Trigger
4	2.405	0.050	0.032	0.036	0.053		Set Trigger
5	2.436	0.051	0.032	0.036	0.054		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.052	0.032	0.033	0.088		Set Trigger
2	4.217	0.053	0.032	0.033	0.088		Set Trigger
3	4.280	0.052	0.032	0.033	0.087		Set Trigger
4	4.283	0.052	0.032	0.033	0.087		Set Trigger
5	4.247	0.052	0.032	0.033	0.086		Set Trigger

A-4.26