

G6778909

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

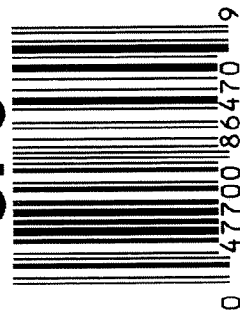
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778909

UPC



GUN SERIAL #

G 6778909

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESW
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 3M	8-21-08	BT
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-23-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-5-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

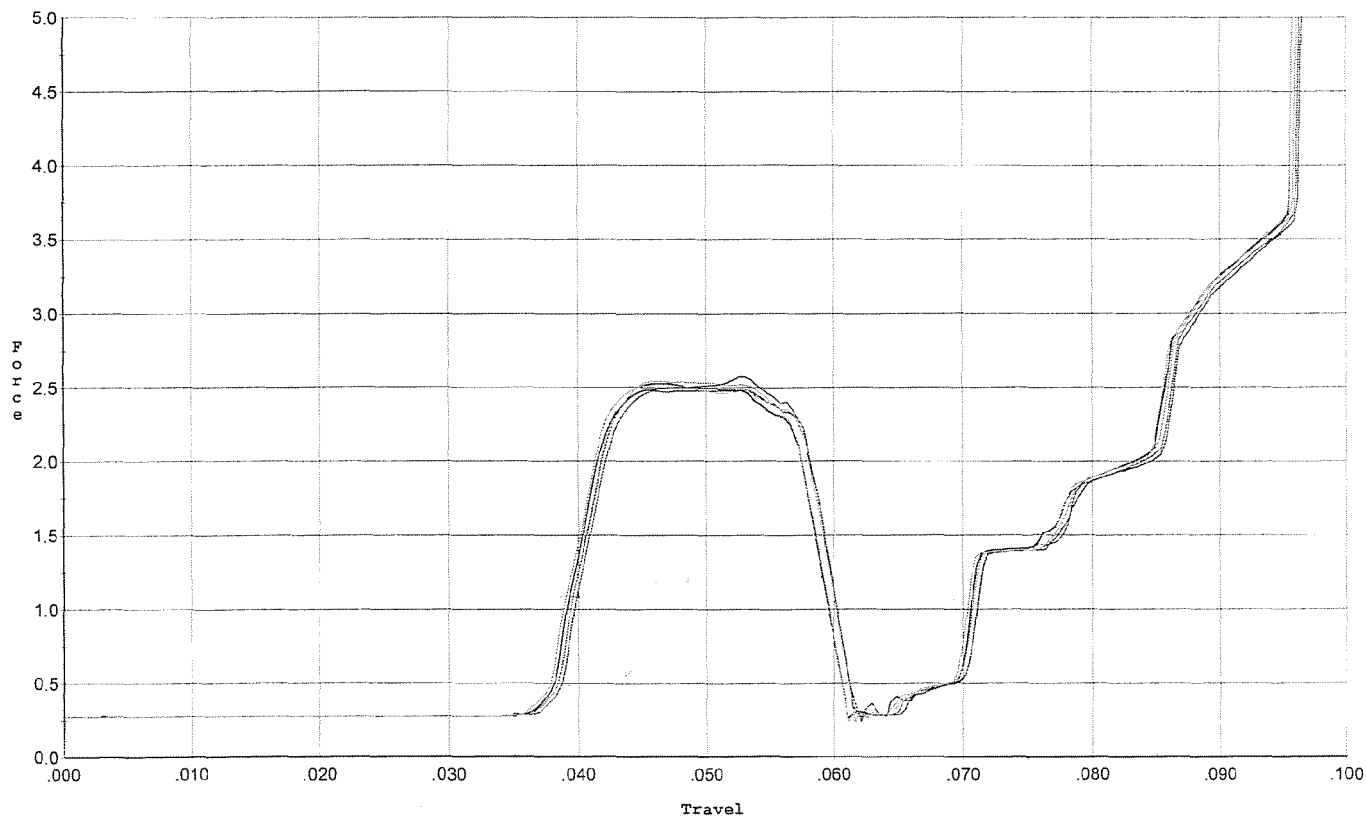
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	10-9-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>6.0</u> <u>5.0</u>	10-9-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	10-9-08	XJN
	J) ASSEMBLE STOCK		9-5-08	RJL
	K) ASSEMBLE SWIVEL STUDS		10-9-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	J
670	FINAL INSPECTION A) HEADSPACE		10-9-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.91</u> <u>2.92</u> <u>2.96</u> <u>2.94</u>	9-30-08	TL
	C) FUNCTION		10-9-08	LJN
690	PACK		12-5-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



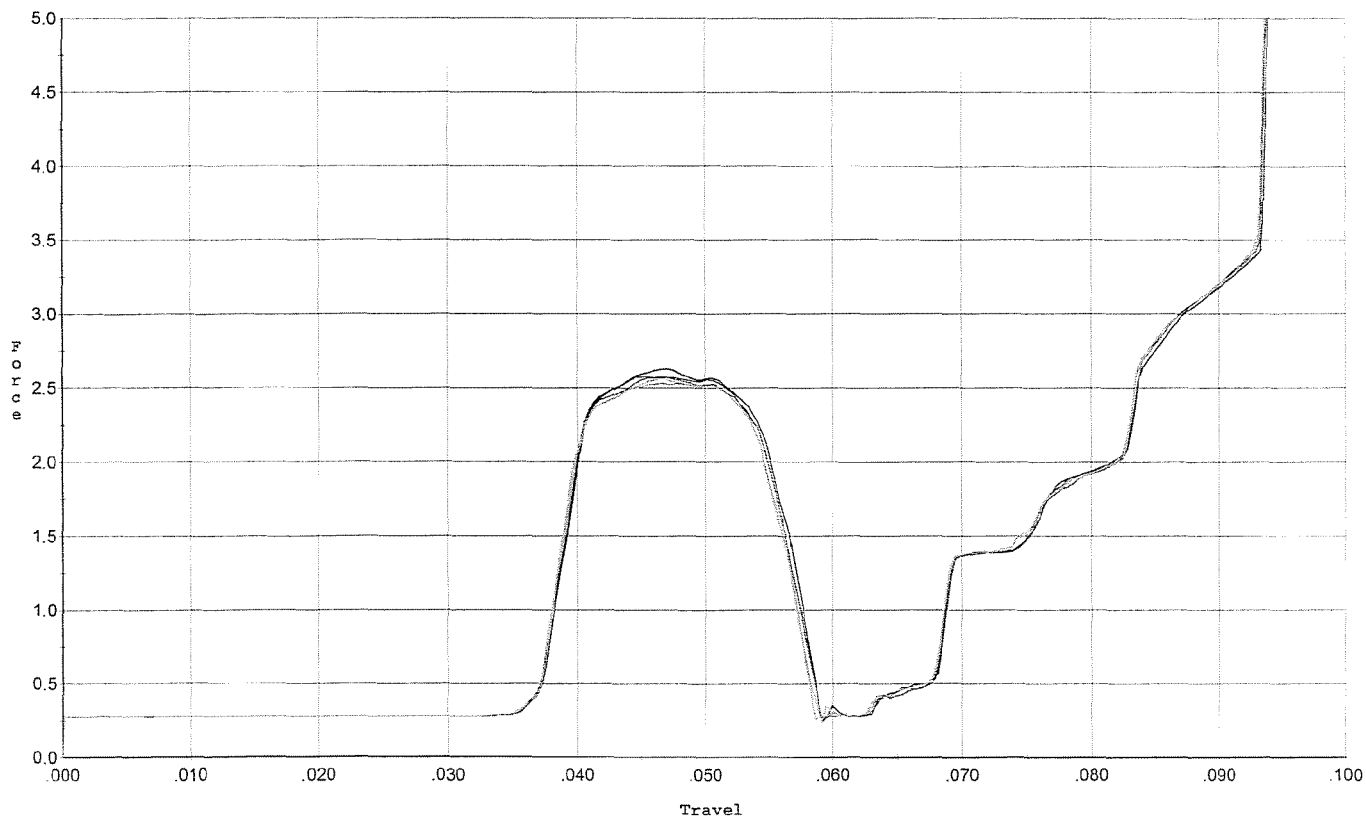
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.059	0.038	0.042	0.057		Set Trigger
2	2.500	0.059	0.038	0.041	0.056		Set Trigger
3	2.483	0.059	0.039	0.042	0.055		Set Trigger
4	2.544	0.059	0.038	0.041	0.057		Set Trigger
5	2.538	0.059	0.038	0.041	0.057		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



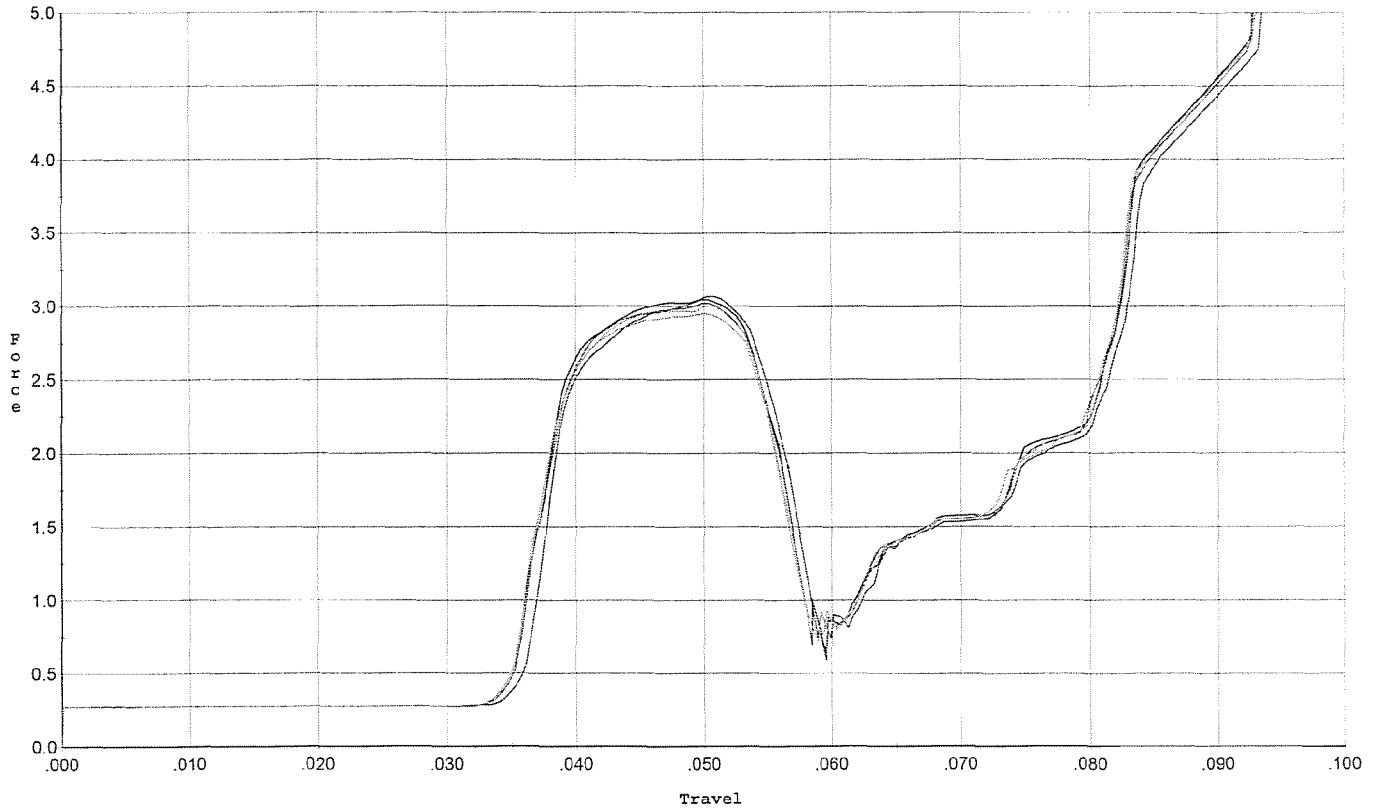
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.058	0.037	0.041	0.054		Set Trigger
2	2.628	0.057	0.037	0.041	0.054		Set Trigger
3	2.577	0.056	0.037	0.041	0.053		Set Trigger
4	2.562	0.056	0.037	0.041	0.052		Set Trigger
5	2.529	0.056	0.037	0.041	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



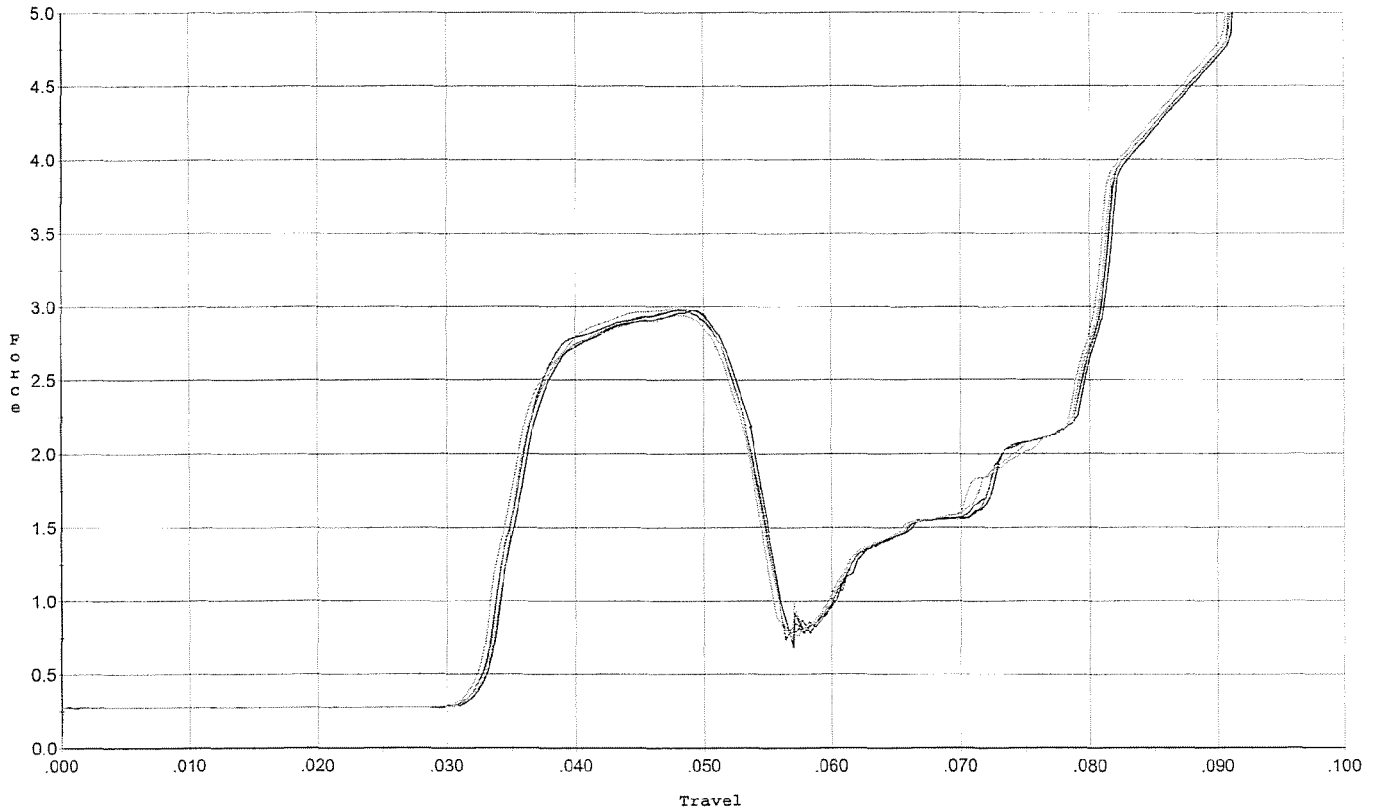
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.057	0.036	0.040	0.063		Set Trigger
2	3.047	0.056	0.035	0.040	0.064		Set Trigger
3	3.020	0.056	0.035	0.040	0.063		Set Trigger
4	3.002	0.057	0.035	0.040	0.064		Set Trigger
5	2.953	0.055	0.035	0.040	0.061		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



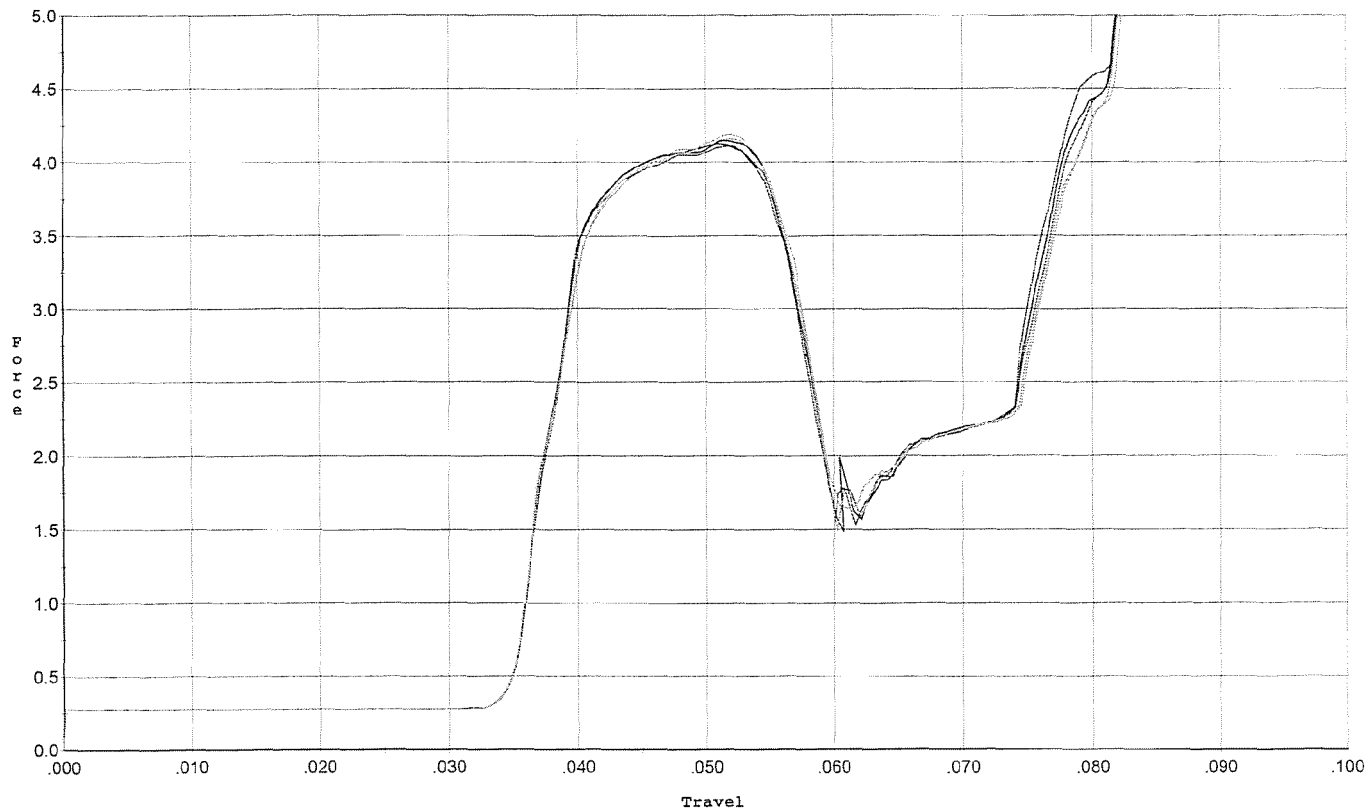
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.978	0.055	0.032	0.039	0.063		Set Trigger
2	2.974	0.054	0.033	0.040	0.062		Set Trigger
3	2.977	0.054	0.032	0.039	0.063		Set Trigger
4	2.943	0.053	0.032	0.040	0.062		Set Trigger
5	2.988	0.053	0.033	0.040	0.061		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



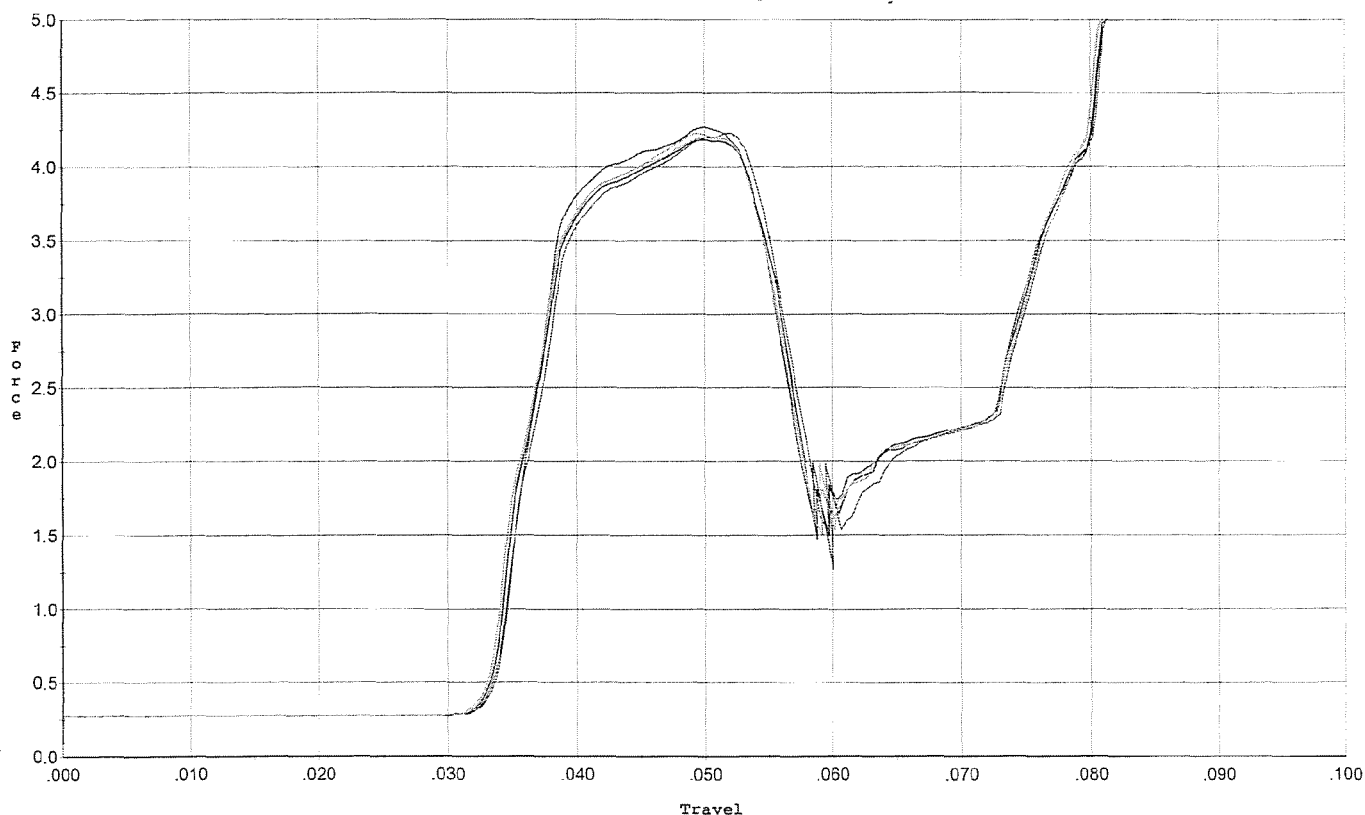
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.035	0.032	0.086		Set Trigger
2	4.144	0.058	0.035	0.031	0.089		Set Trigger
3	4.113	0.057	0.035	0.031	0.088		Set Trigger
4	4.190	0.057	0.035	0.032	0.087		Set Trigger
5	4.164	0.057	0.035	0.031	0.088		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



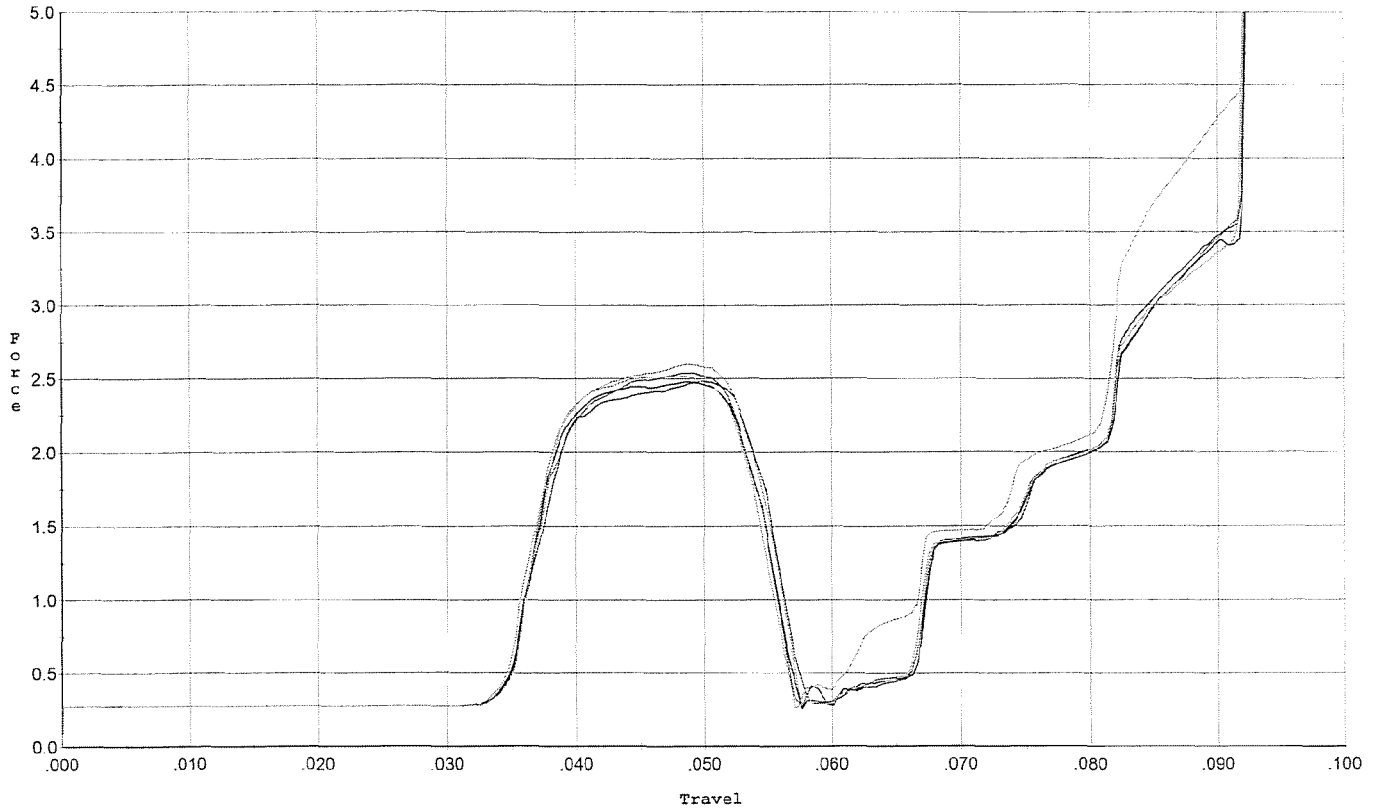
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.055	0.033	0.032	0.086		Set Trigger
2	4.185	0.056	0.033	0.032	0.088		Set Trigger
3	4.222	0.055	0.033	0.032	0.086		Set Trigger
4	4.223	0.055	0.033	0.032	0.086		Set Trigger
5	4.200	0.056	0.033	0.031	0.089		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



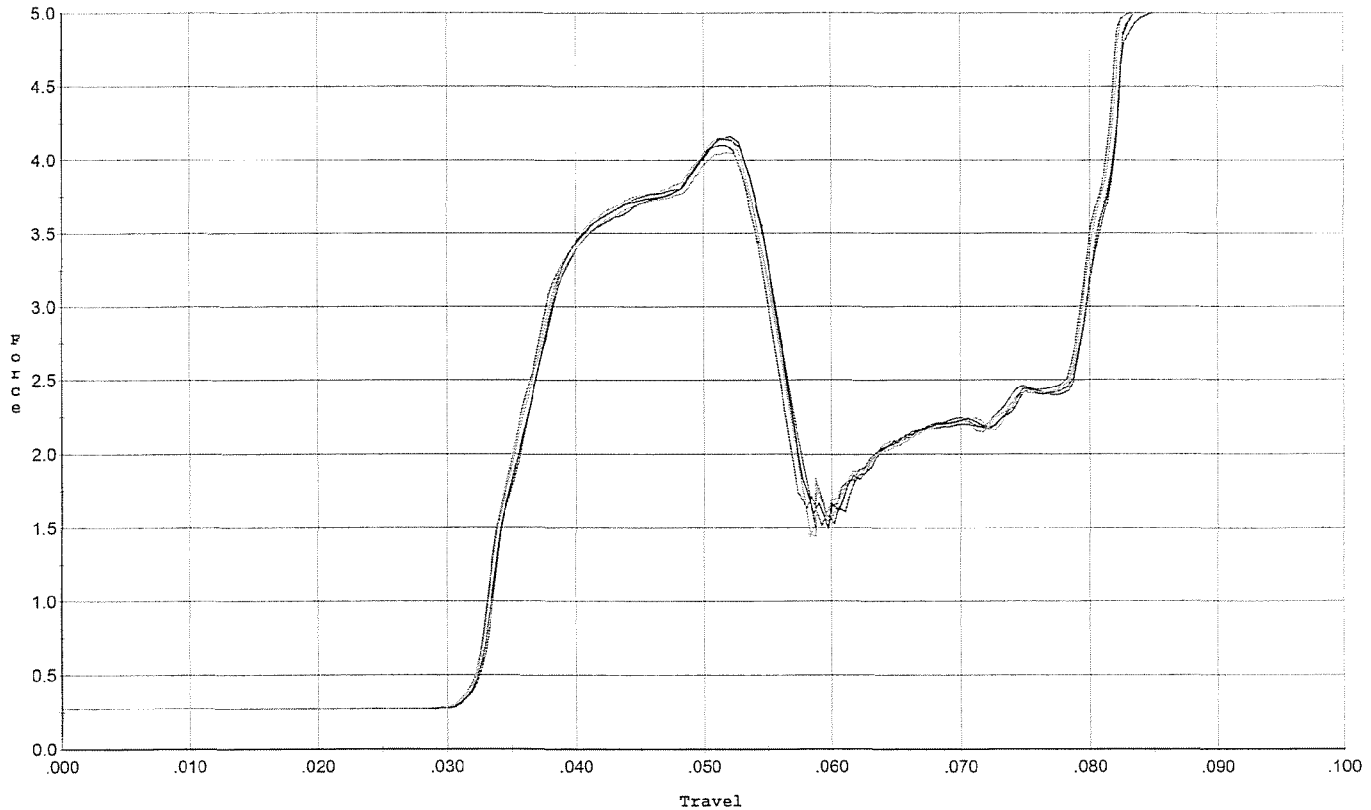
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.055	0.035	0.041	0.052		Set Trigger
2	2.479	0.055	0.034	0.041	0.052		Set Trigger
3	2.539	0.055	0.035	0.041	0.052		Set Trigger
4	2.518	0.054	0.034	0.041	0.052		Set Trigger
5	2.599	0.055	0.035	0.040	0.054		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.055	0.032	0.037	0.083		Set Trigger
2	4.159	0.055	0.032	0.037	0.084		Set Trigger
3	4.100	0.054	0.032	0.037	0.083		Set Trigger
4	4.151	0.055	0.032	0.037	0.085		Set Trigger
5	4.053	0.056	0.032	0.037	0.085		Set Trigger

Avg 4.12