

G6778912

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

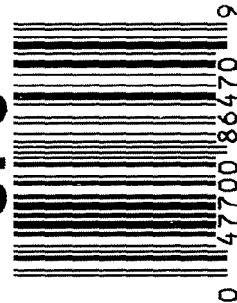
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778912

UPC



GUN SERIAL # G 6778912

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	PSW
475	DRILL AND TAP SIGHT HOLES	2006	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	8-21-08	BA
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

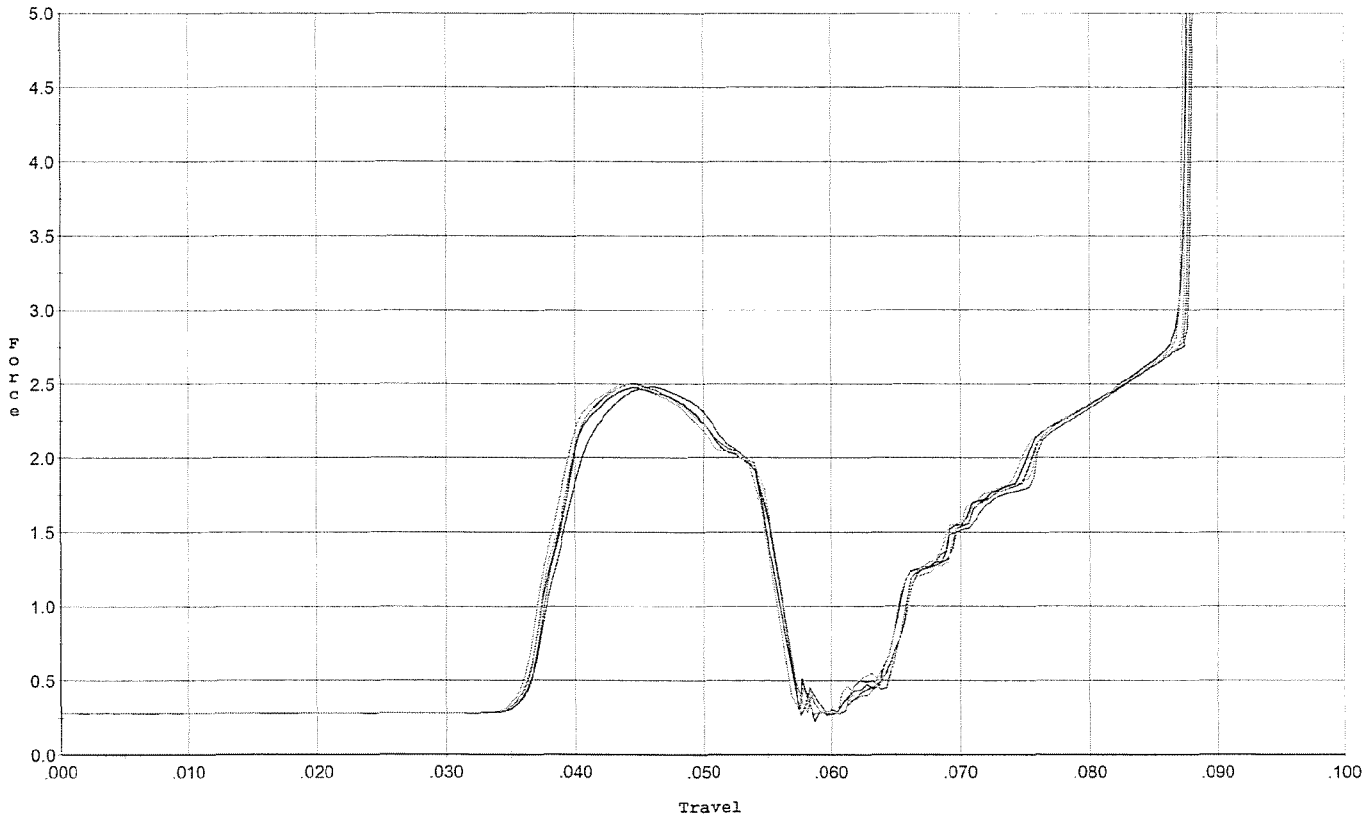
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-9-08	X JH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.5</u>	10-9-08	X JH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-9-08	X JH
	J) ASSEMBLE STOCK		9-10-08	PSN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	X JH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-10-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	X
670	FINAL INSPECTION A) HEADSPACE		10-9-08	X JH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.75</u> <u>2.68</u> <u>2.73</u> <u>2.66</u>	9-30-08	TC
	C) FUNCTION		10-9-08	X JH
690	PACK		12/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



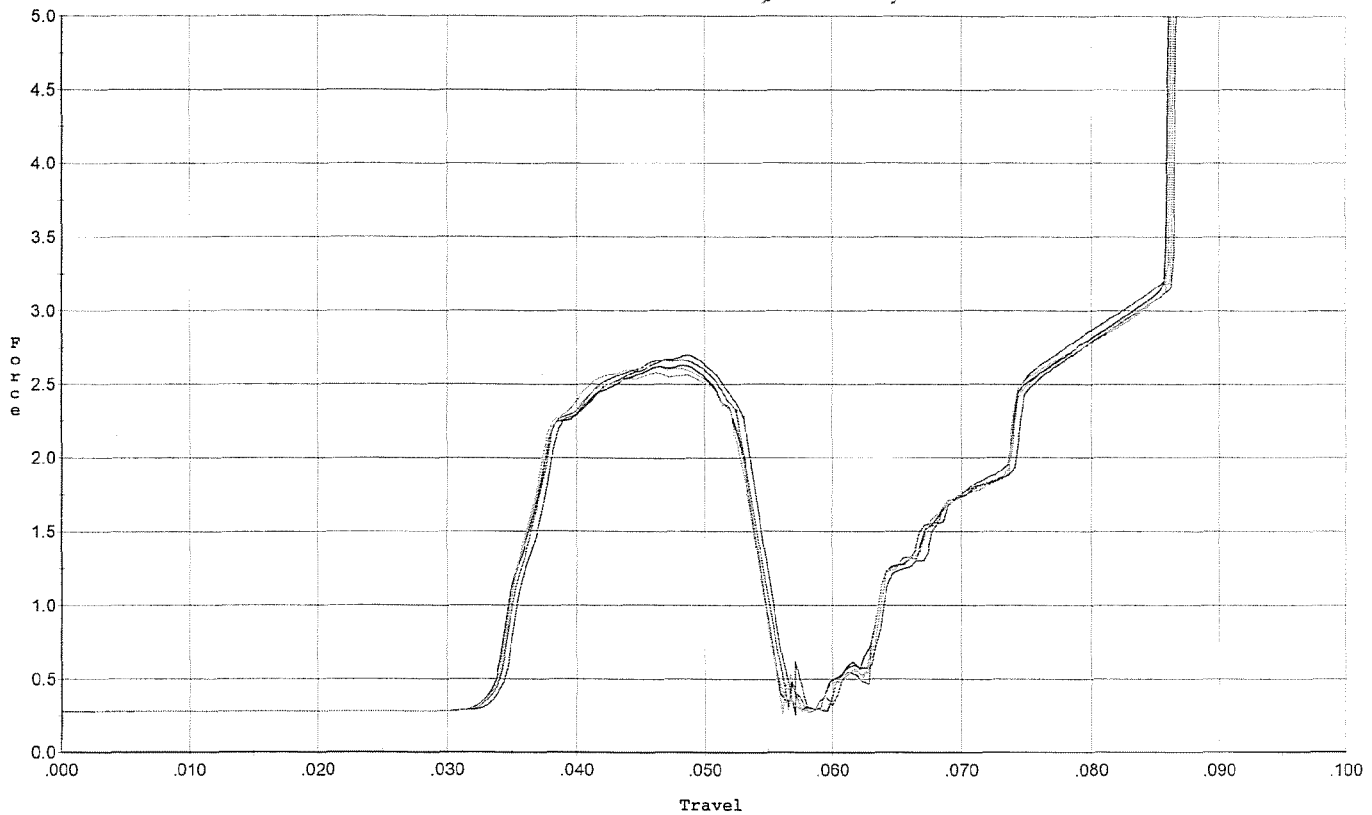
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.055	0.036	0.038	0.049		Set Trigger
2	2.473	0.054	0.036	0.038	0.048		Set Trigger
3	2.502	0.055	0.036	0.038	0.049		Set Trigger
4	2.501	0.055	0.036	0.038	0.049		Set Trigger
5	2.502	0.054	0.036	0.038	0.049		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



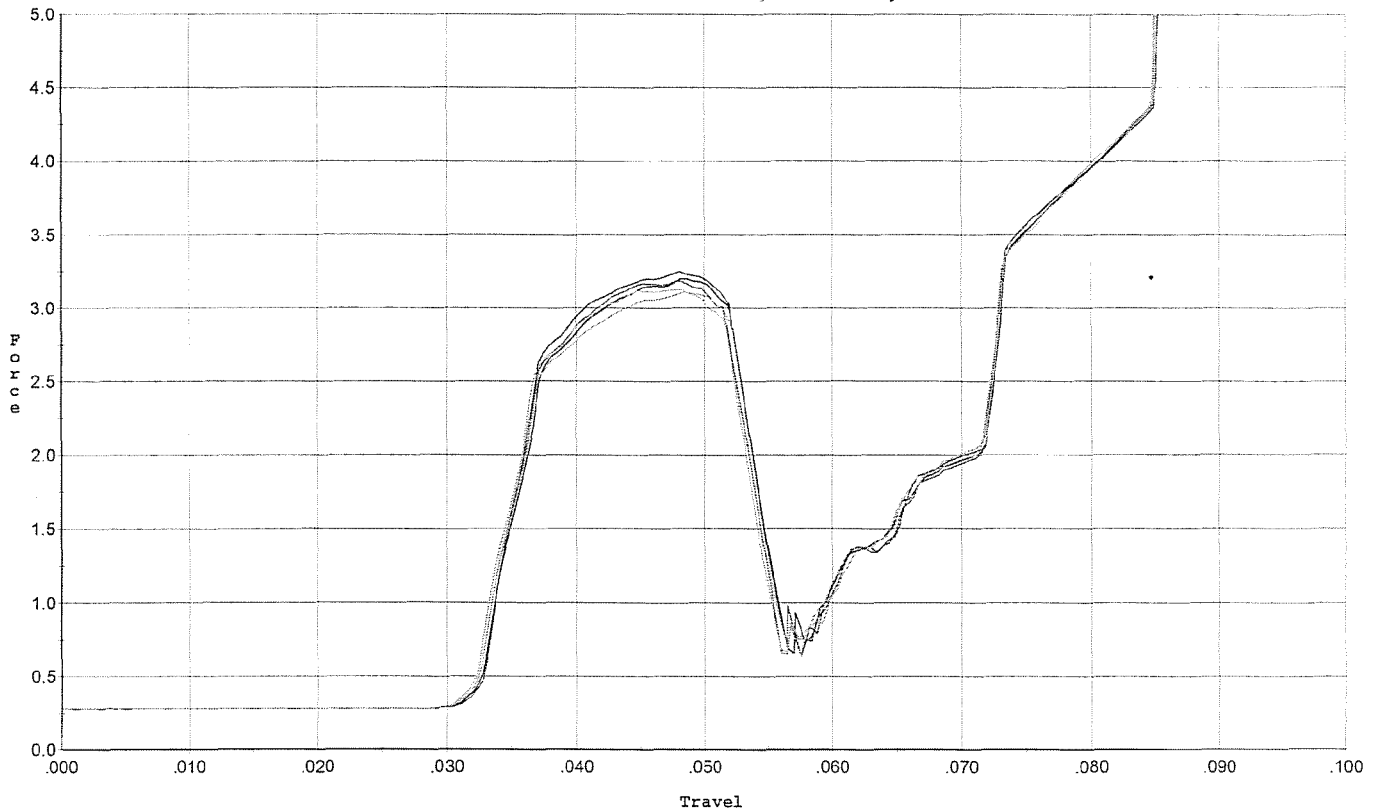
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.697	0.053	0.034	0.037	0.053		Set Trigger
2	2.628	0.053	0.034	0.037	0.053		Set Trigger
3	2.664	0.052	0.034	0.037	0.053		Set Trigger
4	2.617	0.053	0.034	0.037	0.054		Set Trigger
5	2.580	0.053	0.034	0.037	0.052		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



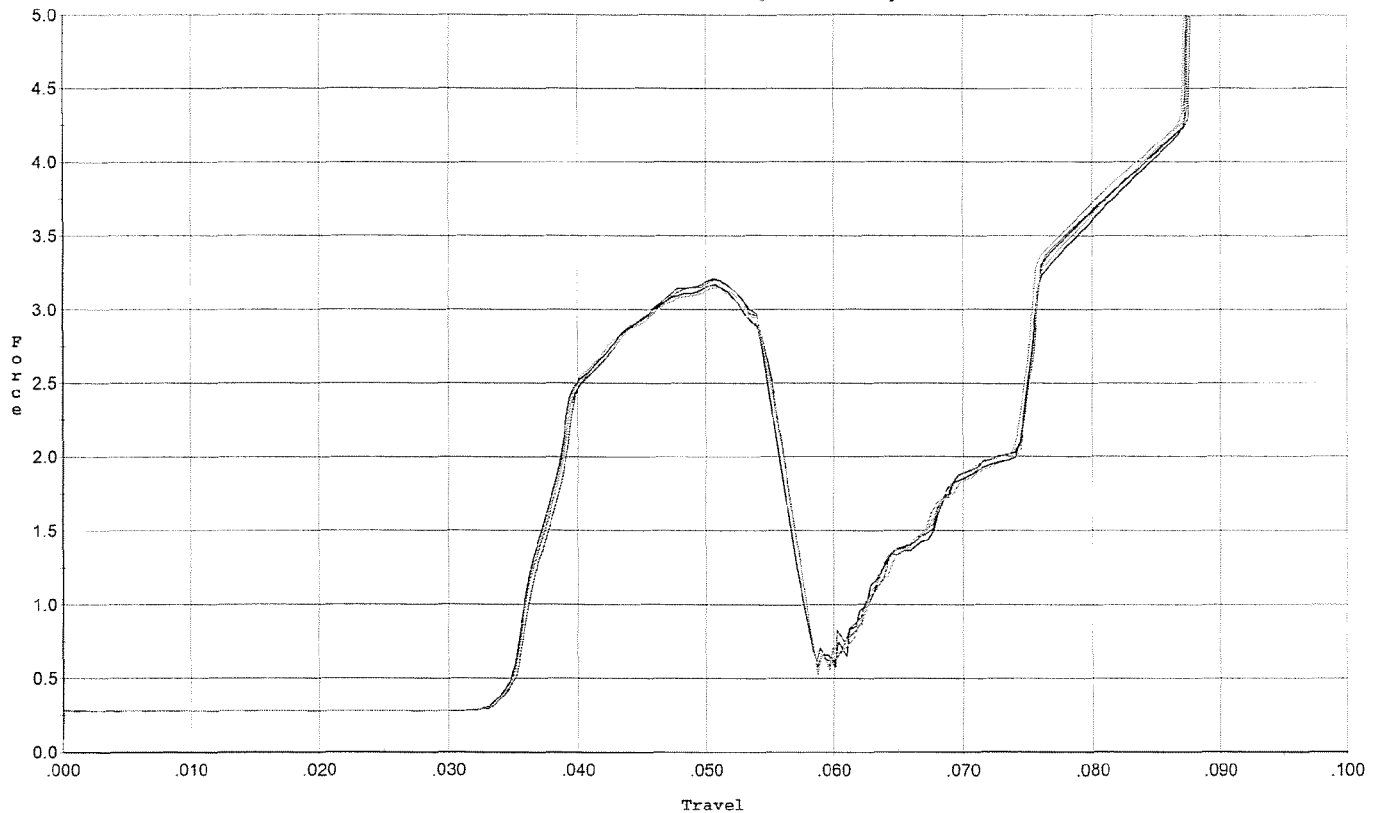
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.249	0.052	0.033	0.035	0.064		Set Trigger
2	3.200	0.052	0.032	0.035	0.063		Set Trigger
3	3.184	0.053	0.032	0.035	0.065		Set Trigger
4	3.128	0.052	0.032	0.036	0.062		Set Trigger
5	3.109	0.052	0.032	0.035	0.062		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



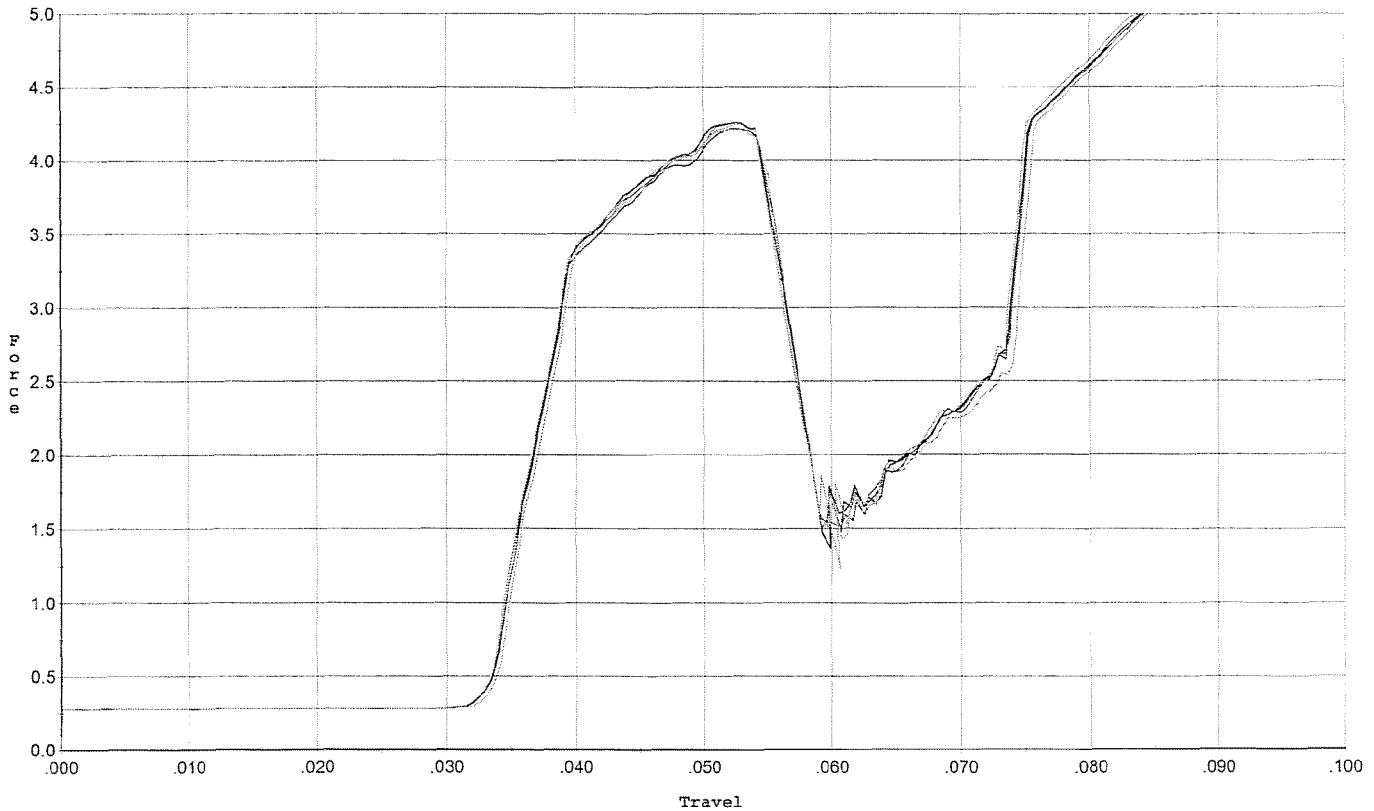
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.055	0.035	0.036	0.064		Set Trigger
2	3.169	0.054	0.034	0.037	0.062		Set Trigger
3	3.203	0.055	0.035	0.036	0.063		Set Trigger
4	3.177	0.055	0.035	0.036	0.063		Set Trigger
5	3.151	0.056	0.035	0.036	0.064		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



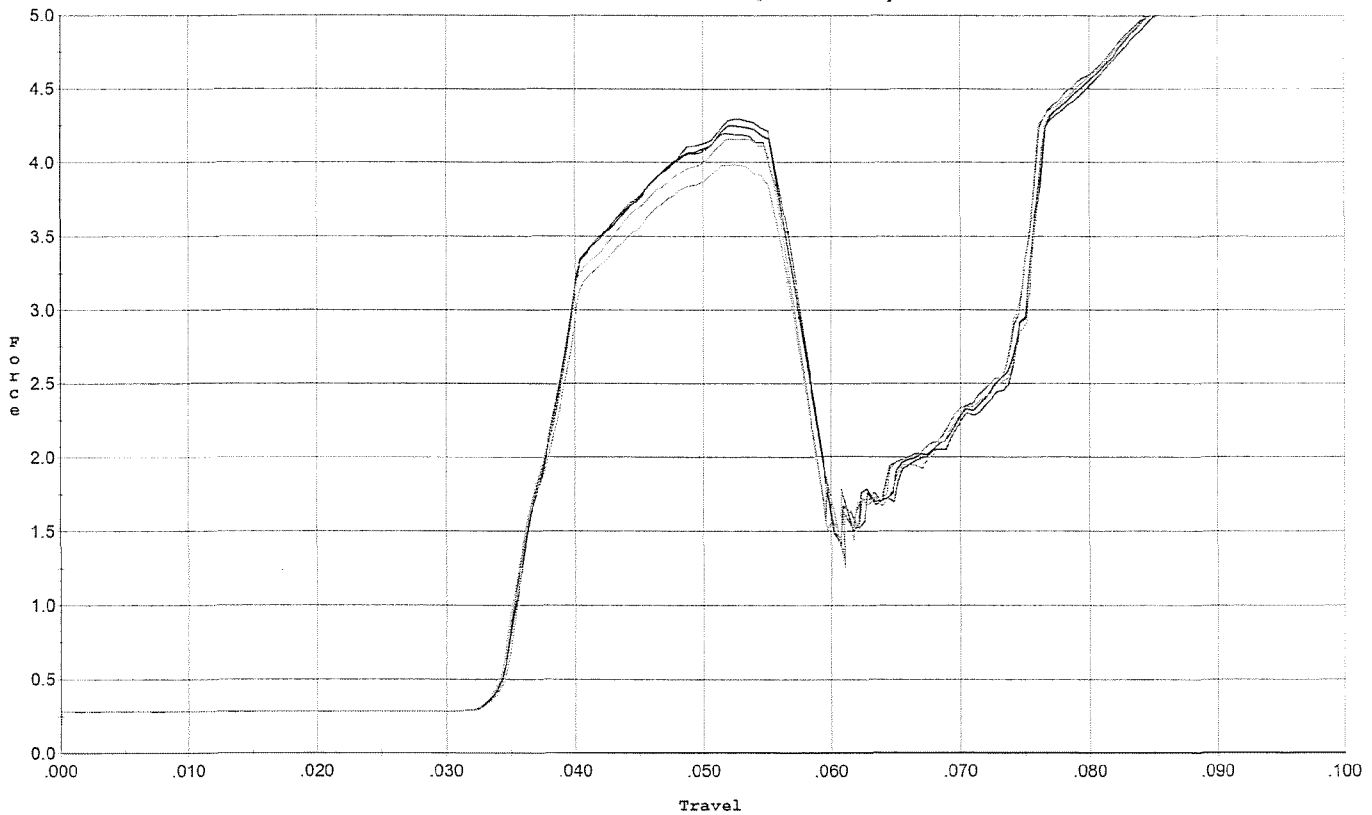
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.054	0.033	0.034	0.082		Set Trigger
2	4.261	0.056	0.033	0.034	0.087		Set Trigger
3	4.261	0.055	0.033	0.034	0.086		Set Trigger
4	4.248	0.055	0.034	0.035	0.084		Set Trigger
5	4.224	0.054	0.033	0.034	0.083		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



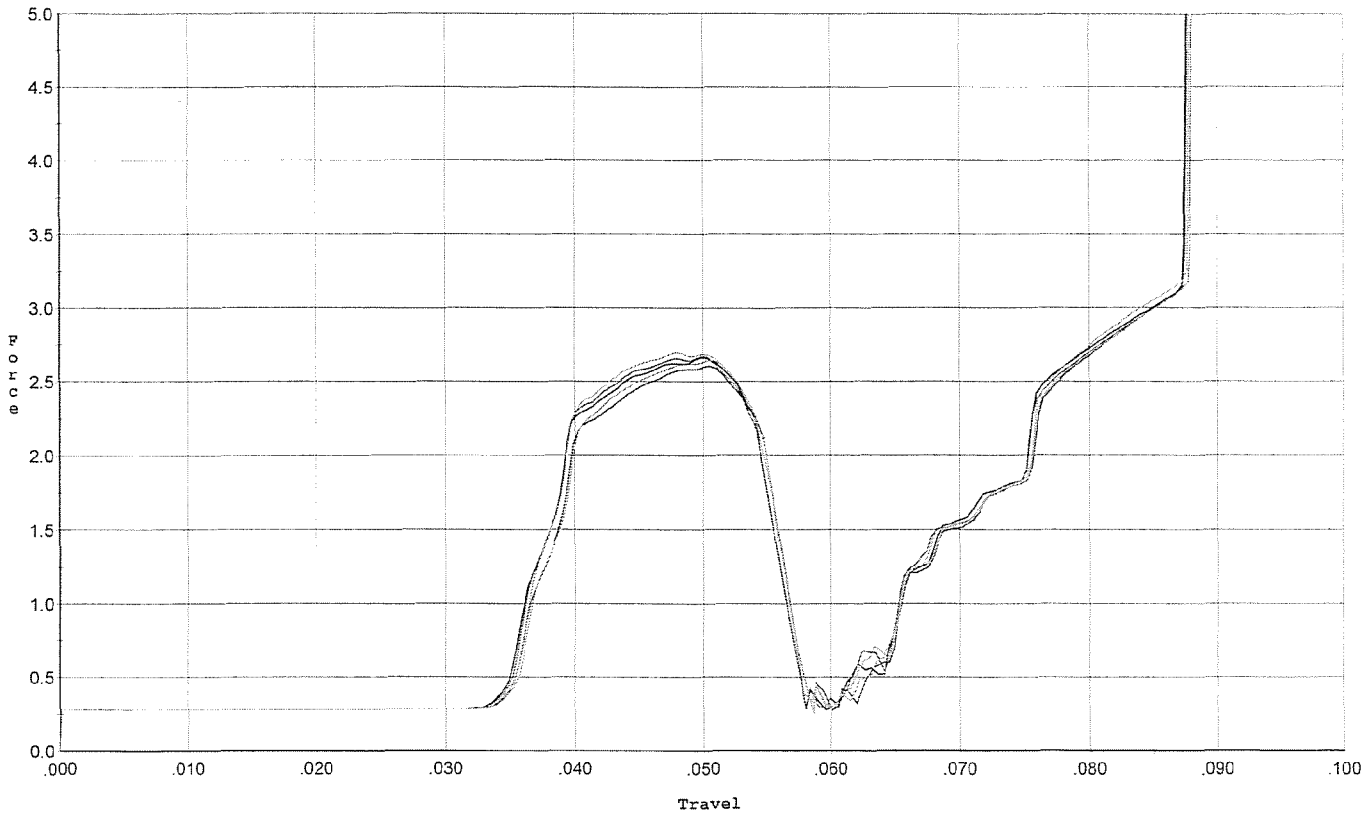
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.057	0.034	0.035	0.087		Set Trigger
2	4.250	0.058	0.034	0.035	0.088		Set Trigger
3	4.195	0.056	0.034	0.035	0.085		Set Trigger
4	4.161	0.056	0.034	0.035	0.084		Set Trigger
5	3.985	0.057	0.034	0.035	0.082		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



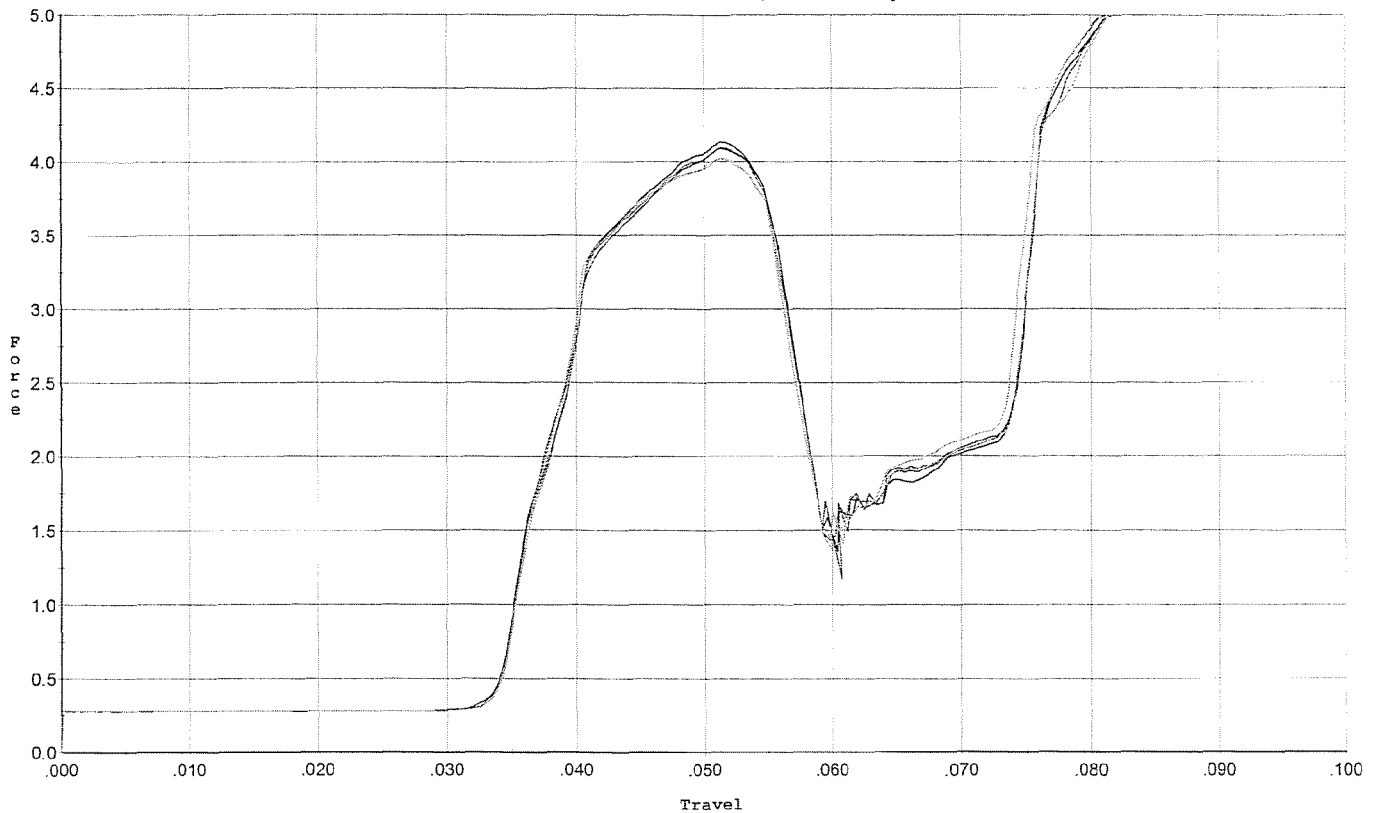
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.055	0.035	0.038	0.053		Set Trigger
2	2.663	0.054	0.035	0.037	0.053		Set Trigger
3	2.672	0.054	0.035	0.037	0.053		Set Trigger
4	2.699	0.055	0.035	0.037	0.055		Set Trigger
5	2.644	0.055	0.036	0.038	0.053		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.056	0.034	0.035	0.082		Set Trigger
2	4.136	0.056	0.034	0.035	0.082		Set Trigger
3	4.091	0.056	0.034	0.035	0.082		Set Trigger
4	4.020	0.055	0.034	0.035	0.079		Set Trigger
5	4.026	0.057	0.034	0.035	0.082		Set Trigger

Avg 4.07