

66778914

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

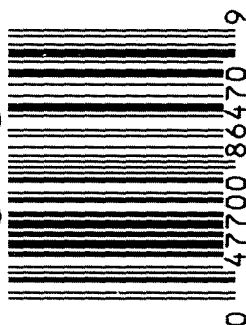
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778914

UPC



GUN SERIAL # G 6778914

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	BSN
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-31-08	BA
490	MAGNAFLUX BOLT		8/31/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

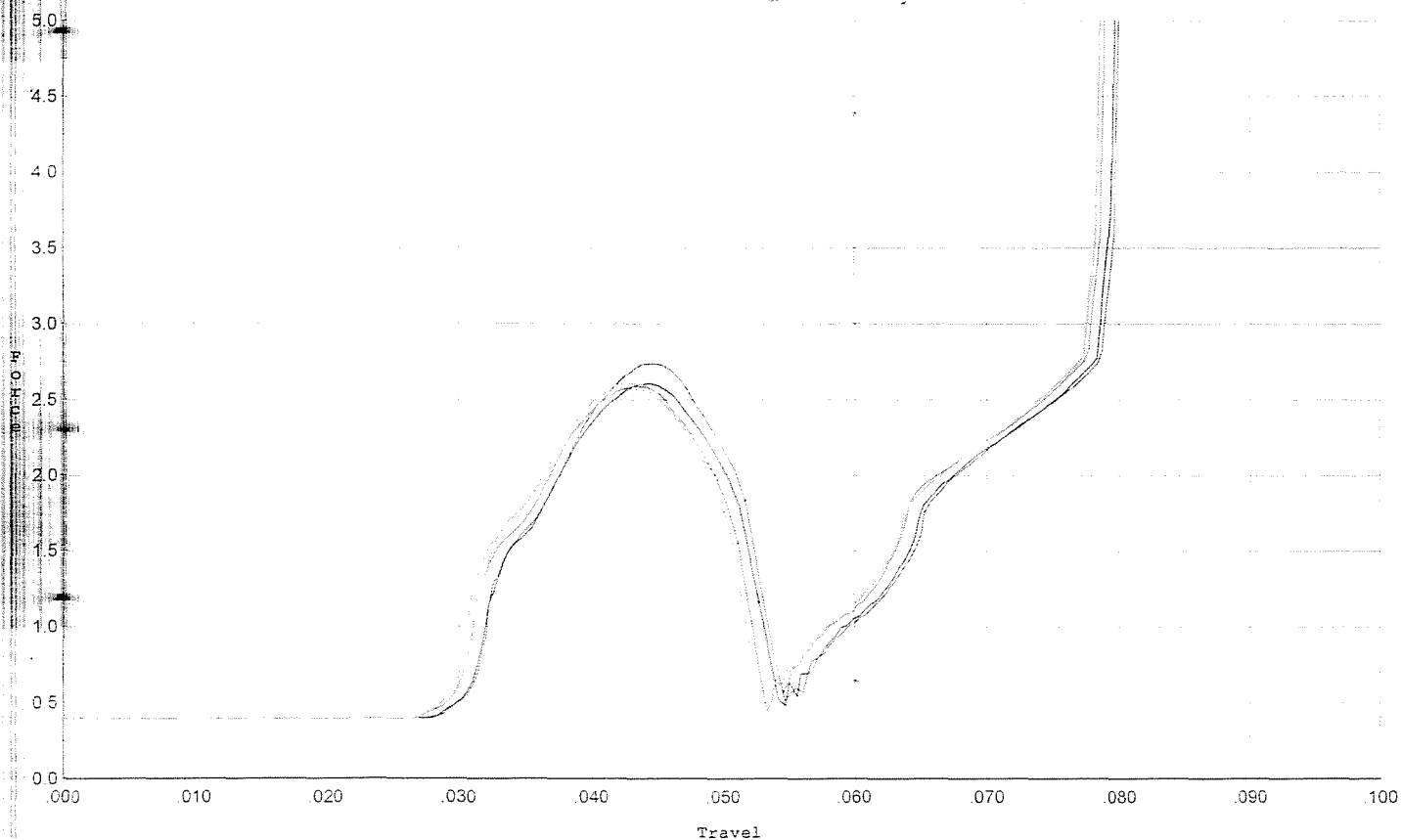
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-2-09	RN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-2-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	RN
	J) ASSEMBLE STOCK			1-21-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-29-09	WU
670	FINAL INSPECTION A) HEADSPACE			2-2-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.51</u> <u>2.52</u> <u>2.58</u> <u>2.49</u>	1-30-09	WU
	C) FUNCTION			2-2-09	RN
690	PACK			2/11/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



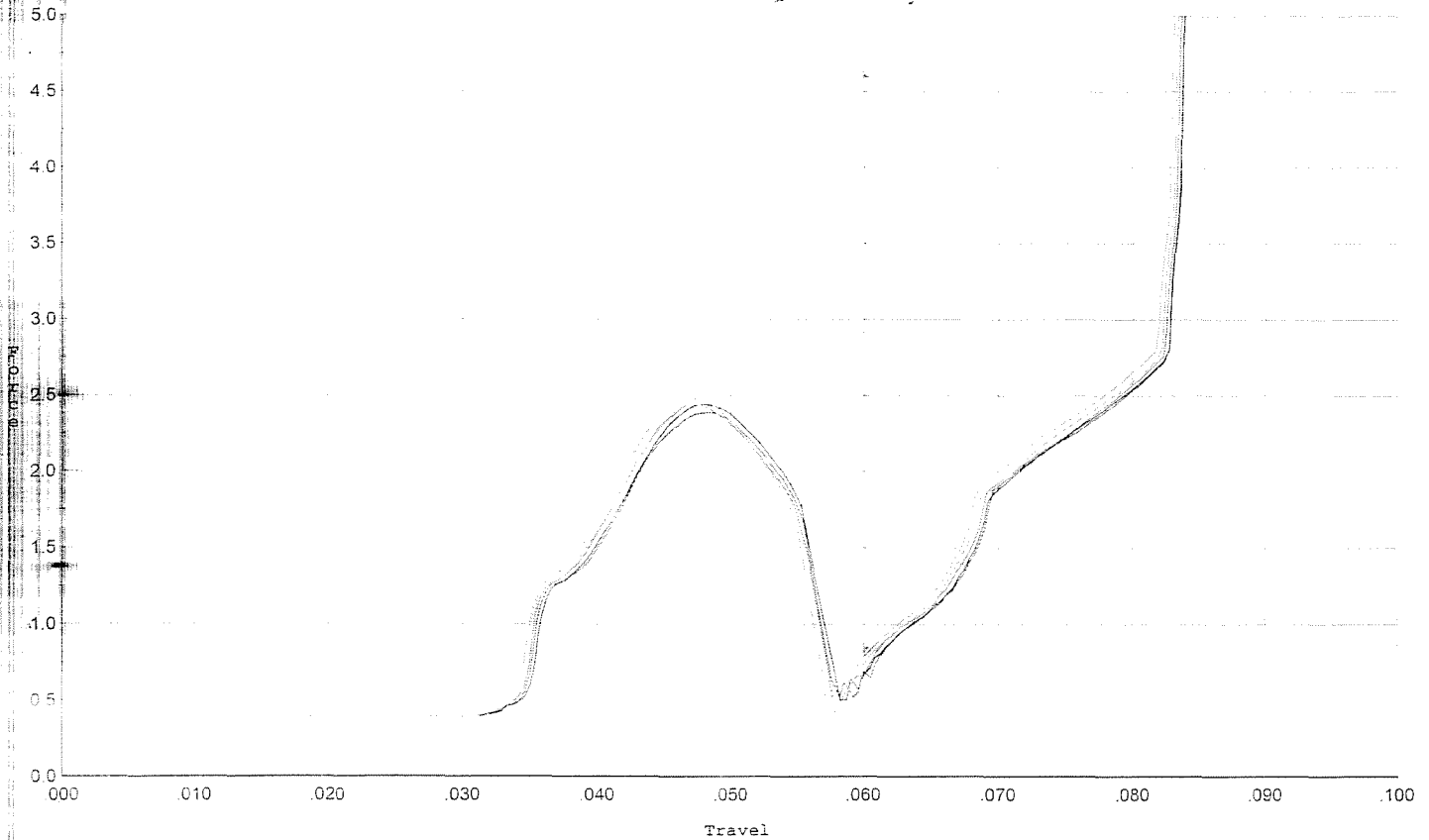
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.737	0.052	0.031	0.033	0.057		Set Trigger
2	2.604	0.053	0.031	0.033	0.056		Set Trigger
3	2.586	0.051	0.030	0.033	0.055		Set Trigger
4	2.569	0.050	0.030	0.033	0.054		Set Trigger
5	2.609	0.051	0.030	0.033	0.055		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



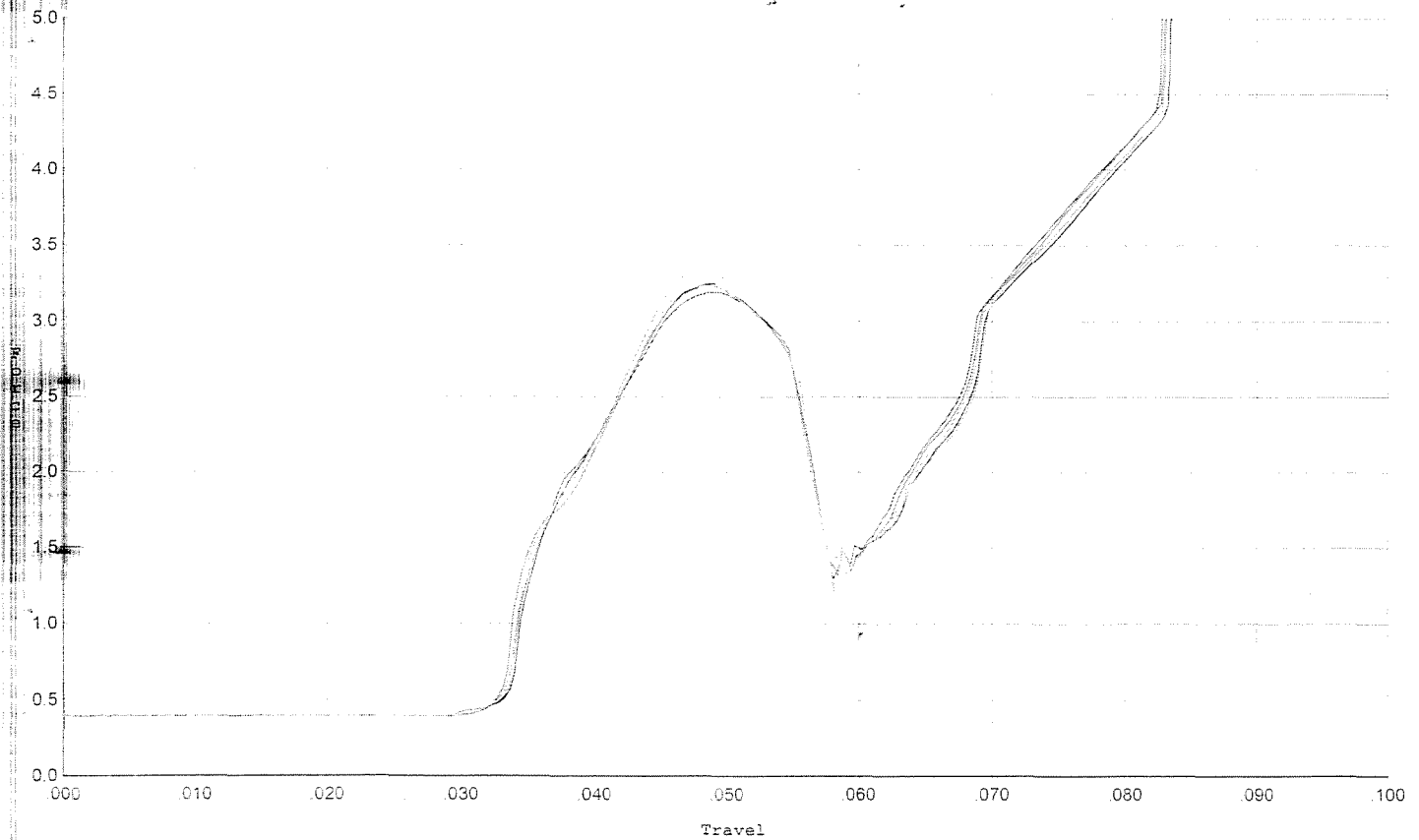
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.389	0.055	0.035	0.035	0.053		Set Trigger
2	2.442	0.055	0.035	0.035	0.053		Set Trigger
3	2.448	0.056	0.035	0.035	0.054		Set Trigger
4	2.442	0.055	0.034	0.034	0.053		Set Trigger
5	2.482	0.055	0.034	0.034	0.054		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



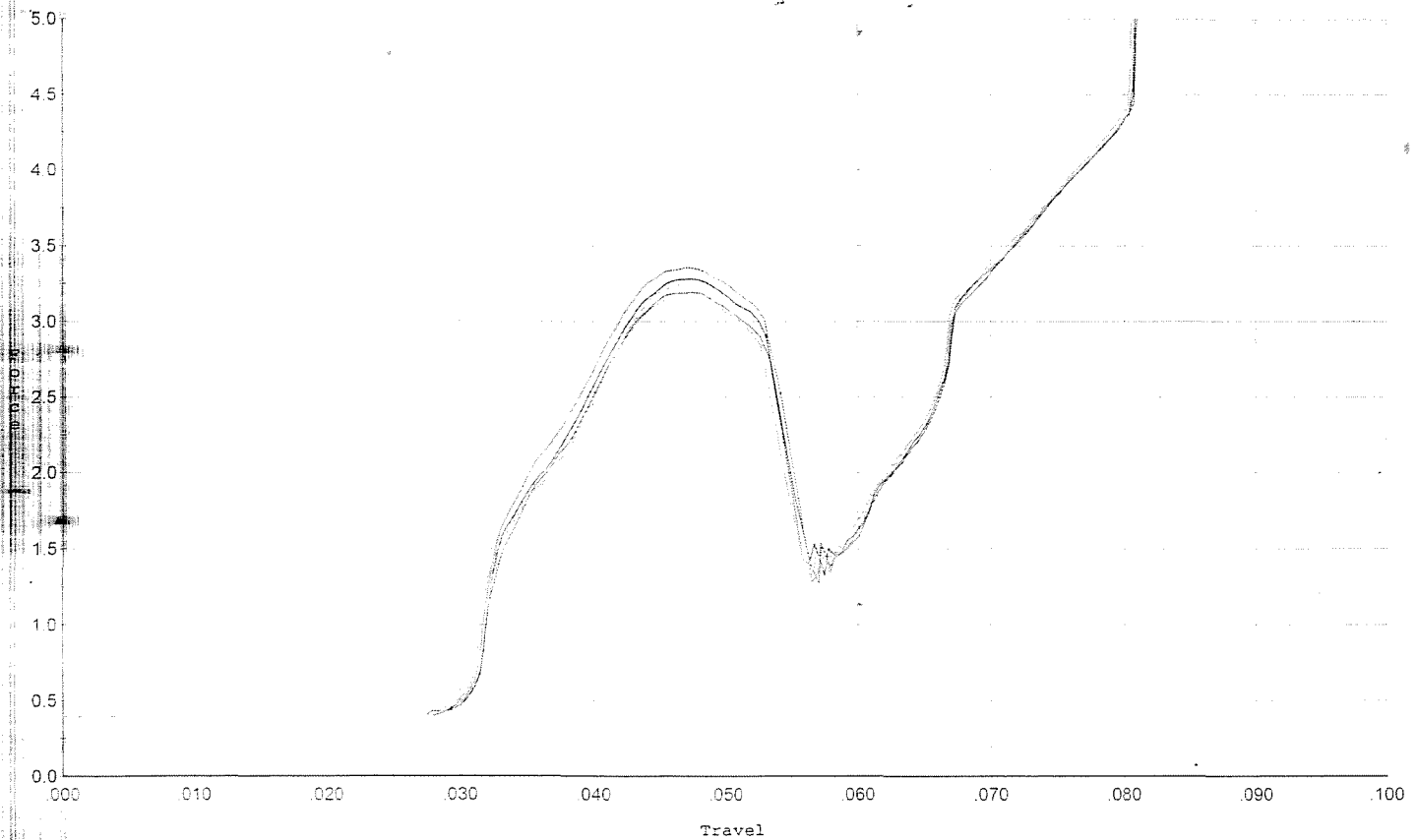
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.056	0.034	0.032	0.071		Set Trigger
2	3.245	0.055	0.034	0.033	0.069		Set Trigger
3	3.236	0.055	0.033	0.033	0.069		Set Trigger
4	3.256	0.055	0.034	0.033	0.069		Set Trigger
5	3.323	0.056	0.034	0.033	0.072		Set Trigger

H 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



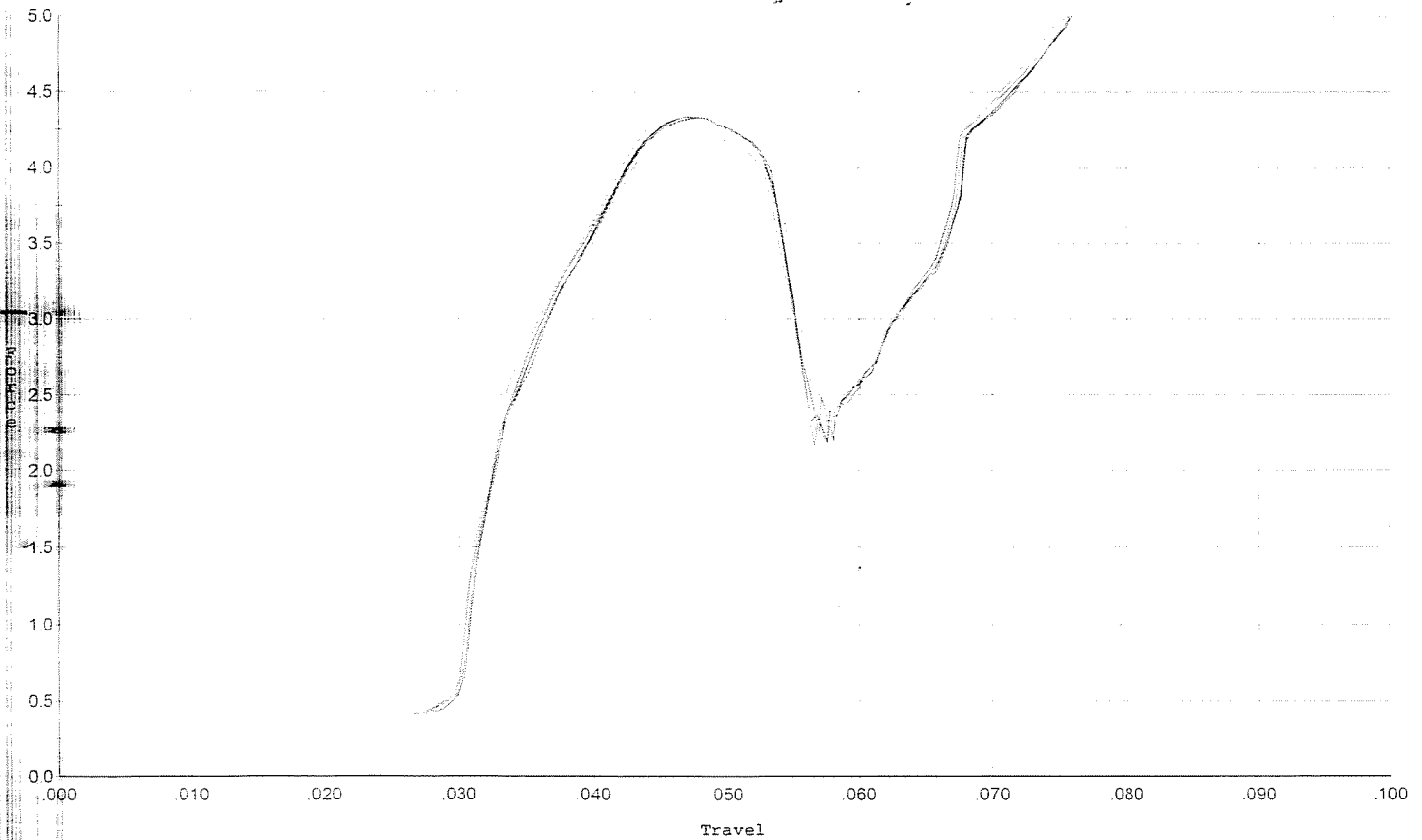
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.053	0.031	0.032	0.070		Set Trigger
2	3.280	0.053	0.031	0.032	0.071		Set Trigger
3	3.355	0.054	0.031	0.031	0.075		Set Trigger
4	3.243	0.053	0.031	0.032	0.068		Set Trigger
5	3.177	0.053	0.031	0.032	0.068		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



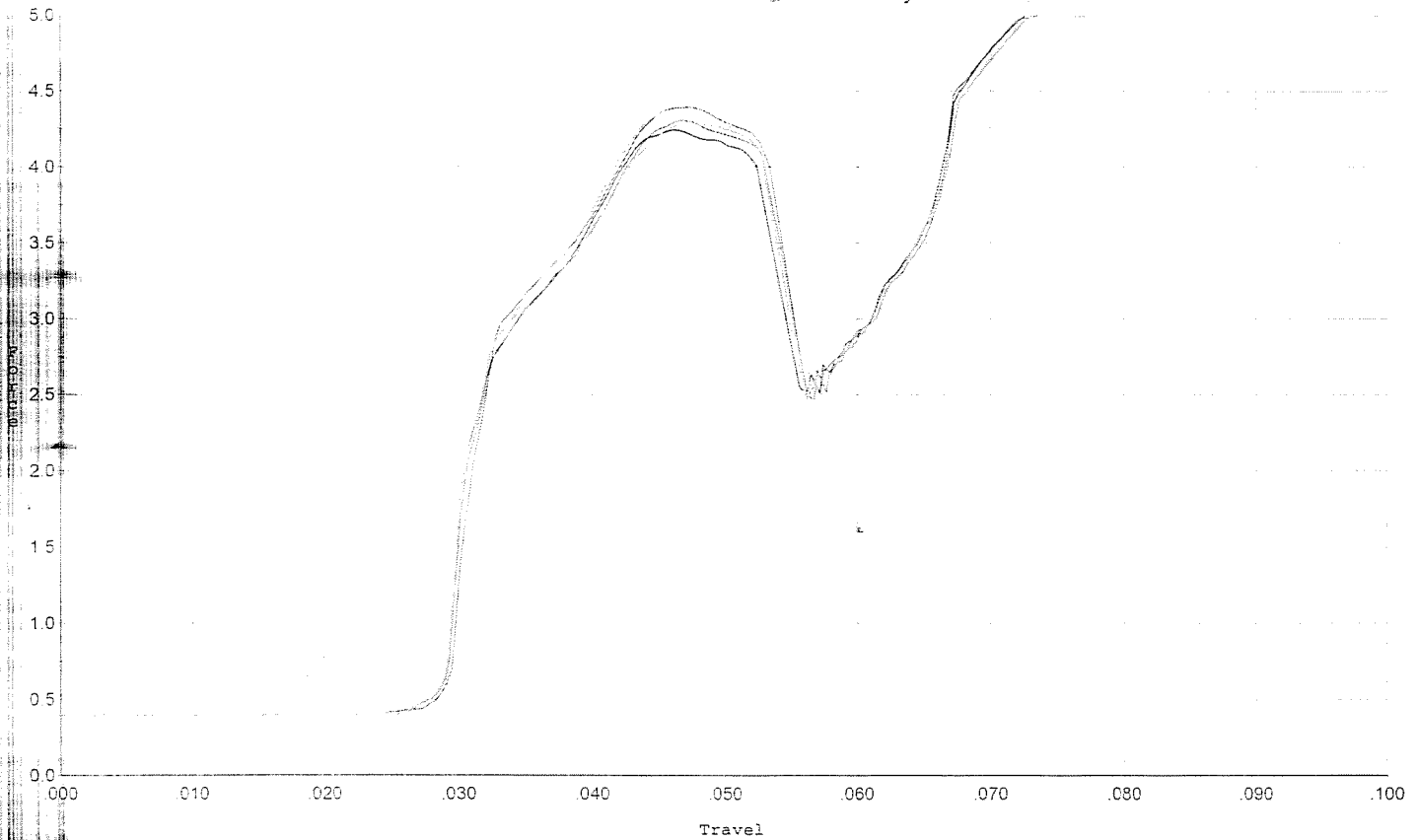
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.326	0.053	0.030	0.030	0.095		Set Trigger
2	4.334	0.054	0.030	0.030	0.095		Set Trigger
3	4.334	0.054	0.030	0.030	0.096		Set Trigger
4	4.393	0.054	0.030	0.029	0.099		Set Trigger
5	4.250	0.055	0.030	0.030	0.096		Set Trigger

A-432

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



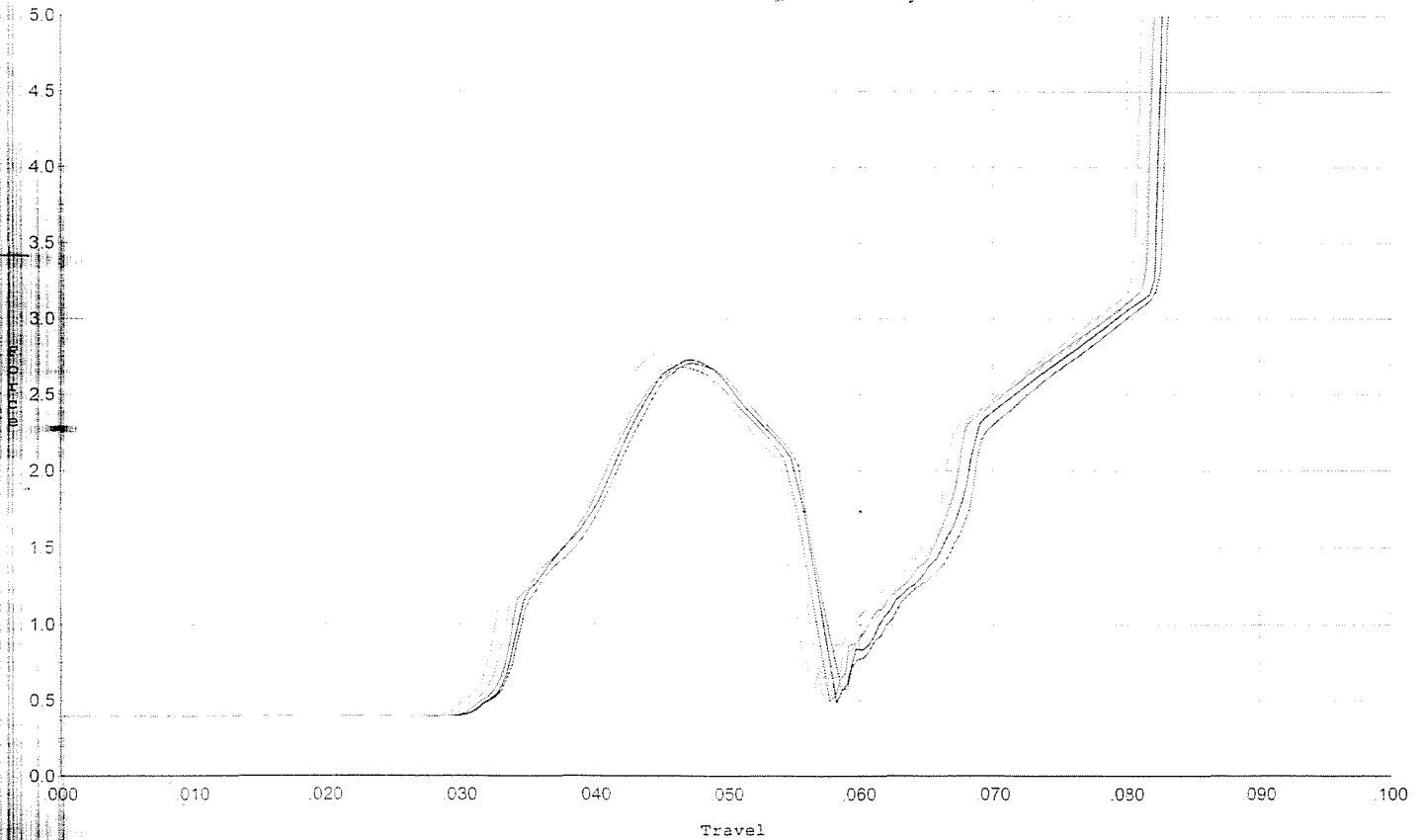
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.053	0.029	0.029	0.101		Set Trigger
2	4.244	0.052	0.029	0.029	0.096		Set Trigger
3	4.307	0.054	0.029	0.029	0.101		Set Trigger
4	4.407	0.053	0.029	0.029	0.099		Set Trigger
5	4.301	0.053	0.029	0.029	0.098		Set Trigger

A-433

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



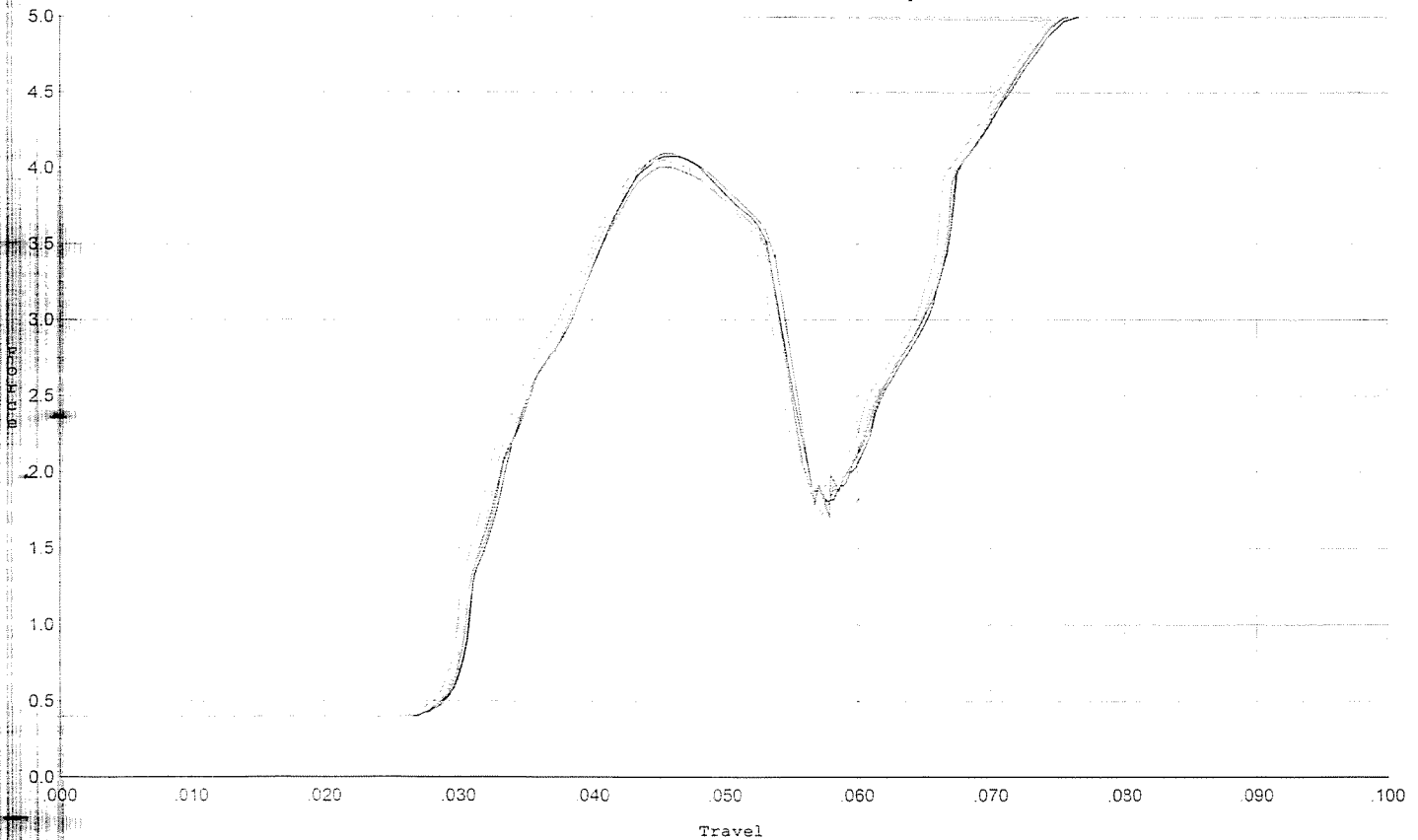
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.706	0.055	0.034	0.033	0.059		Set Trigger
2	2.729	0.056	0.033	0.033	0.060		Set Trigger
3	2.682	0.055	0.033	0.033	0.059		Set Trigger
4	2.701	0.055	0.032	0.033	0.059		Set Trigger
5	2.799	0.053	0.032	0.033	0.059		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.054	0.030	0.030	0.089		Set Trigger
2	4.075	0.053	0.030	0.030	0.087		Set Trigger
3	4.005	0.053	0.030	0.030	0.087		Set Trigger
4	4.058	0.053	0.030	0.030	0.088		Set Trigger
5	4.050	0.053	0.029	0.030	0.088		Set Trigger

A - 4.05