

66778928

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

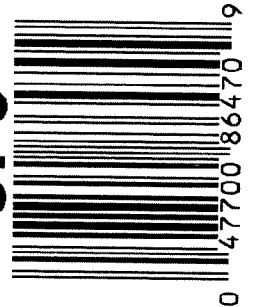
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778928

UPC



GUN SERIAL # G 6778928

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BIT	8/21/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

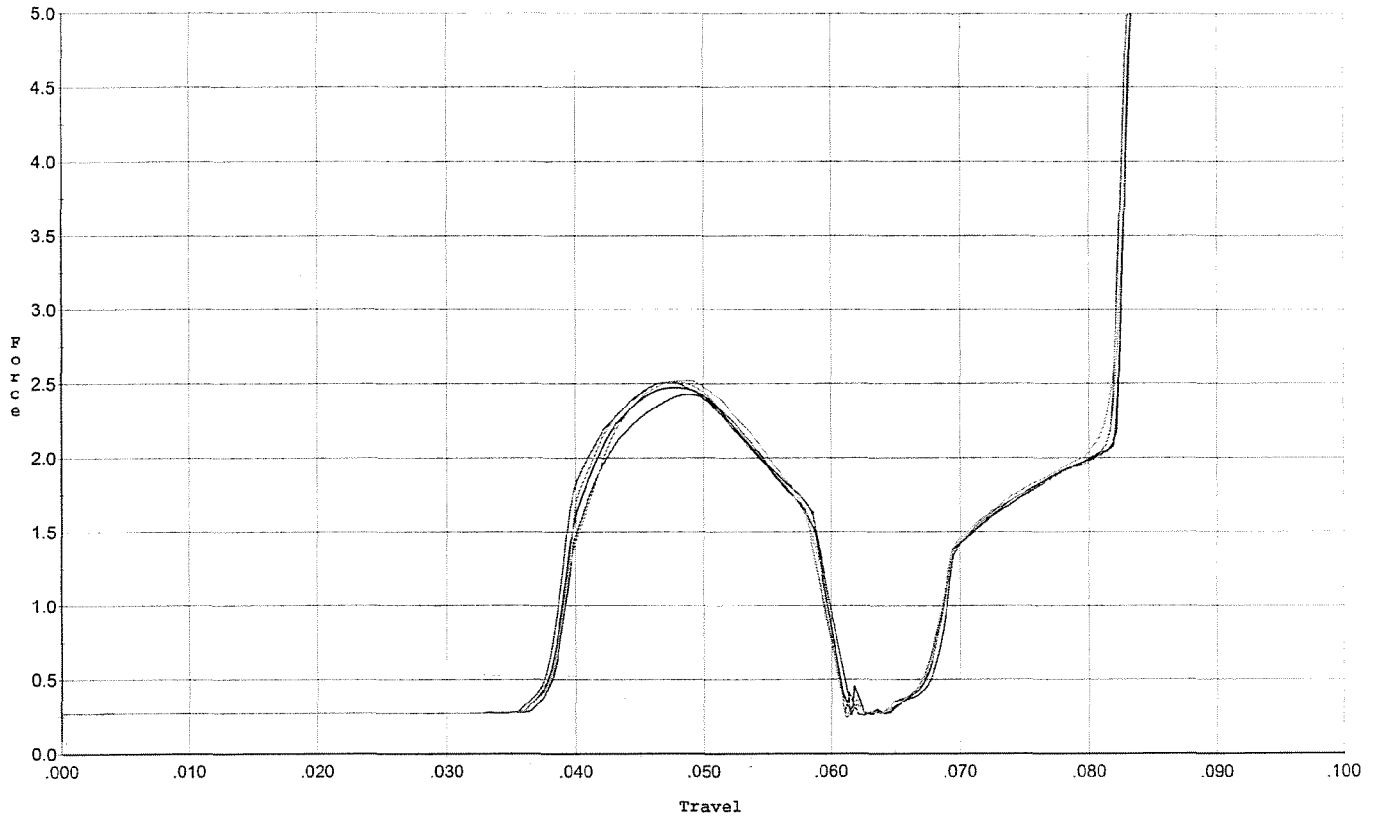
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-15-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	9-15-08	TL
	J) ASSEMBLE STOCK		9-2-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N.A.</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/5/08	J
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.54</u> <u>2.57</u> <u>2.24</u> <u>2.01</u>	9-9-08	PSW
	C) FUNCTION		9-15-08	TL
690	PACK		9/19/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



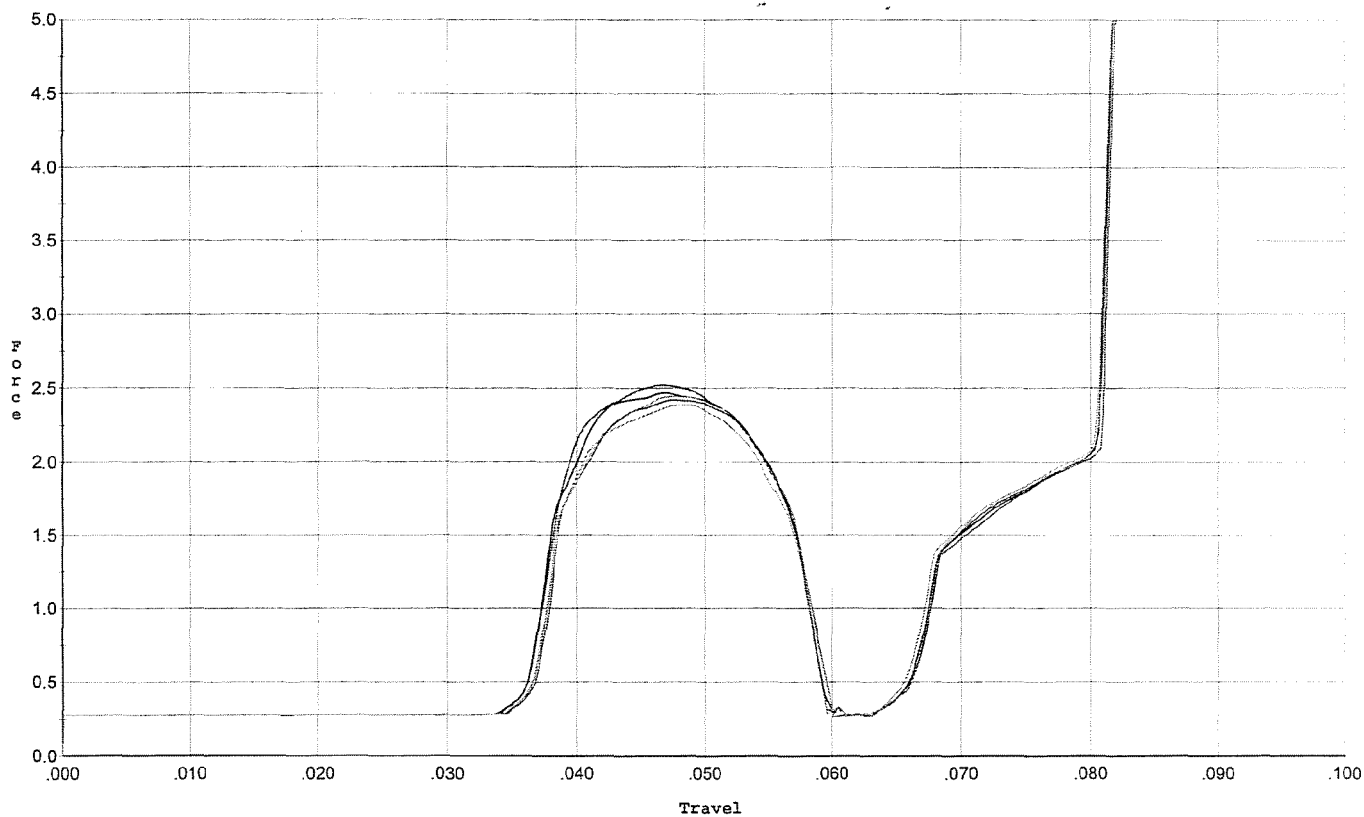
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.059	0.038	0.032	0.052		Set Trigger
2	2.471	0.059	0.038	0.032	0.053		Set Trigger
3	2.511	0.059	0.037	0.032	0.054		Set Trigger
4	2.512	0.058	0.038	0.032	0.053		Set Trigger
5	2.519	0.059	0.038	0.032	0.053		Set Trigger

AVg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



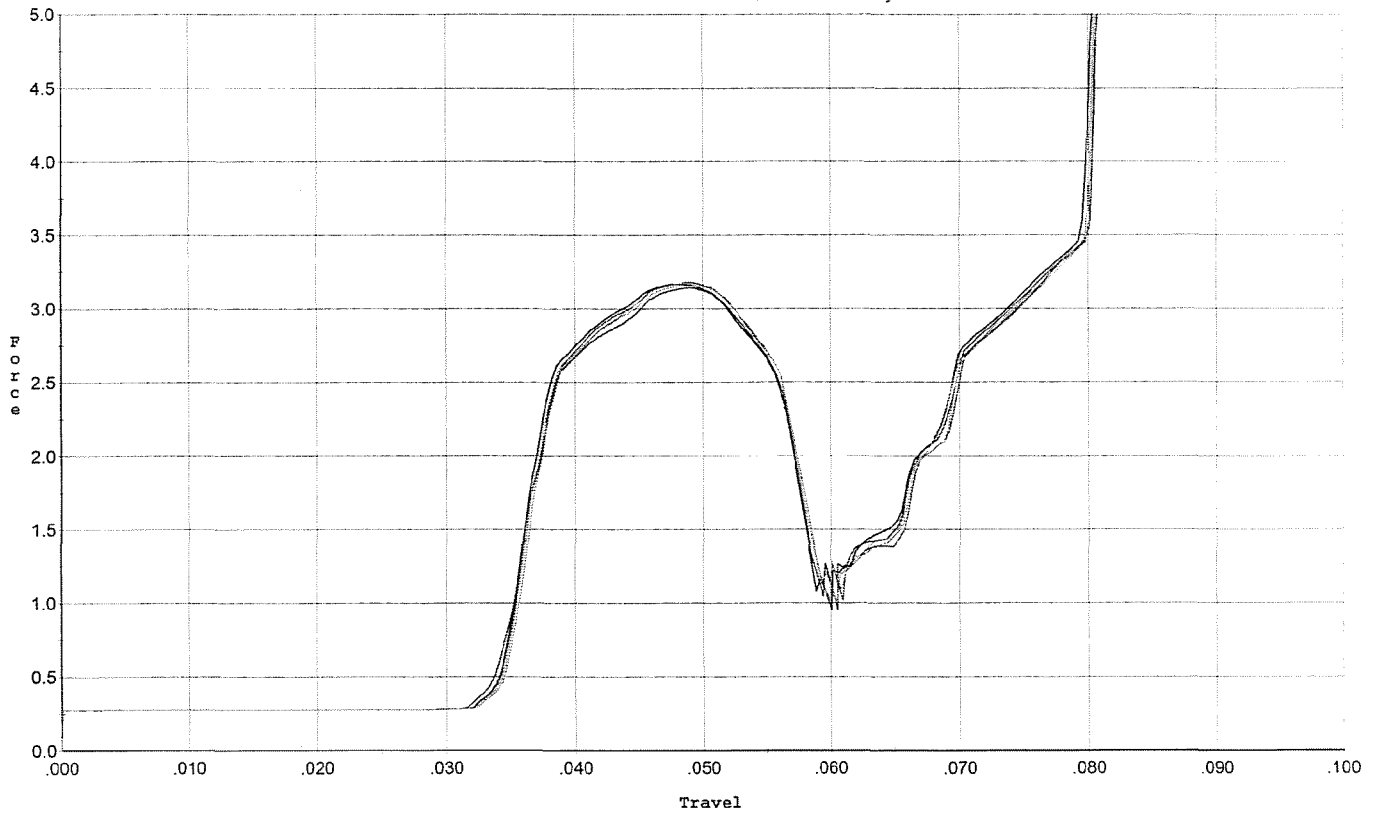
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.057	0.036	0.032	0.055		Set Trigger
2	2.466	0.057	0.036	0.032	0.054		Set Trigger
3	2.419	0.057	0.037	0.032	0.052		Set Trigger
4	2.444	0.059	0.037	0.031	0.054		Set Trigger
5	2.385	0.057	0.037	0.032	0.052		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



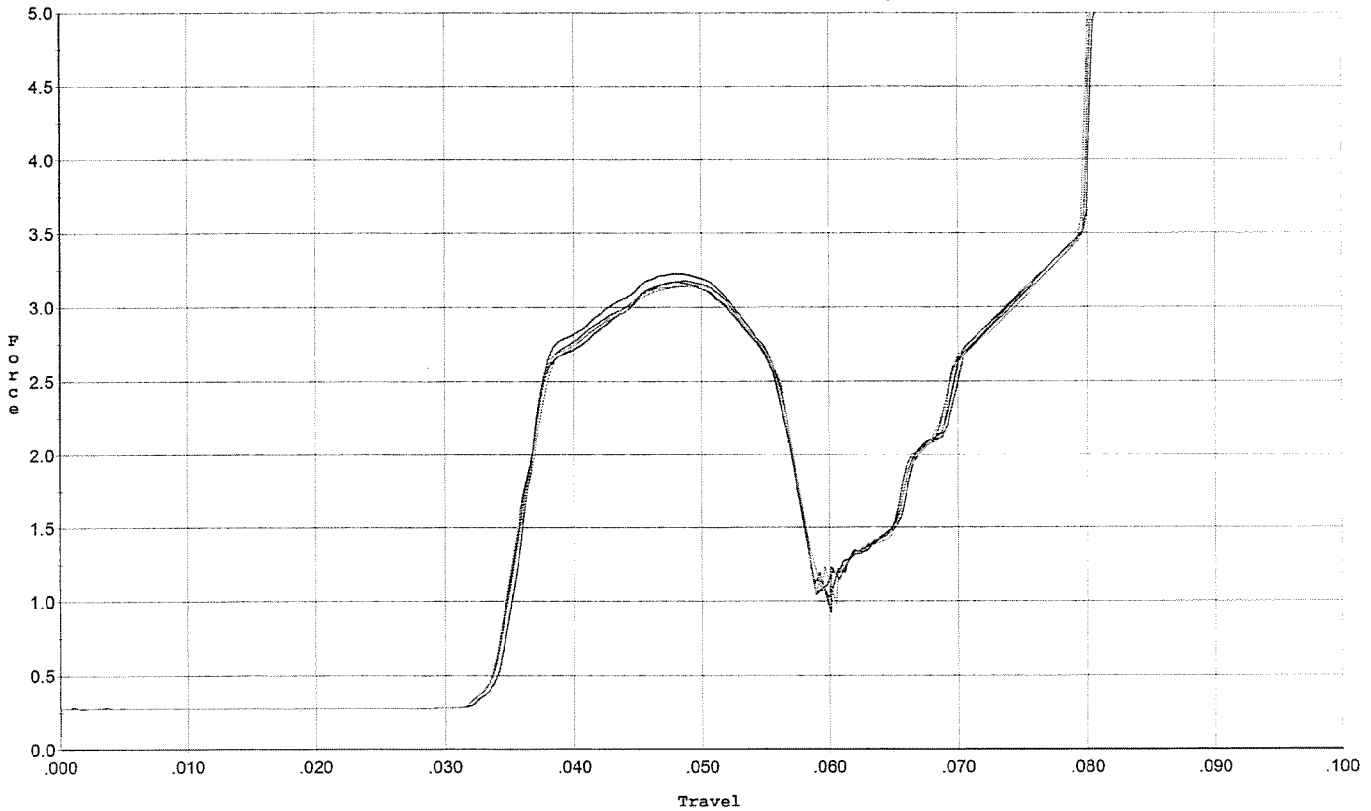
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.056	0.034	0.030	0.069		Set Trigger
2	3.166	0.056	0.034	0.030	0.070		Set Trigger
3	3.177	0.058	0.034	0.030	0.071		Set Trigger
4	3.156	0.058	0.035	0.030	0.071		Set Trigger
5	3.170	0.056	0.034	0.030	0.069		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



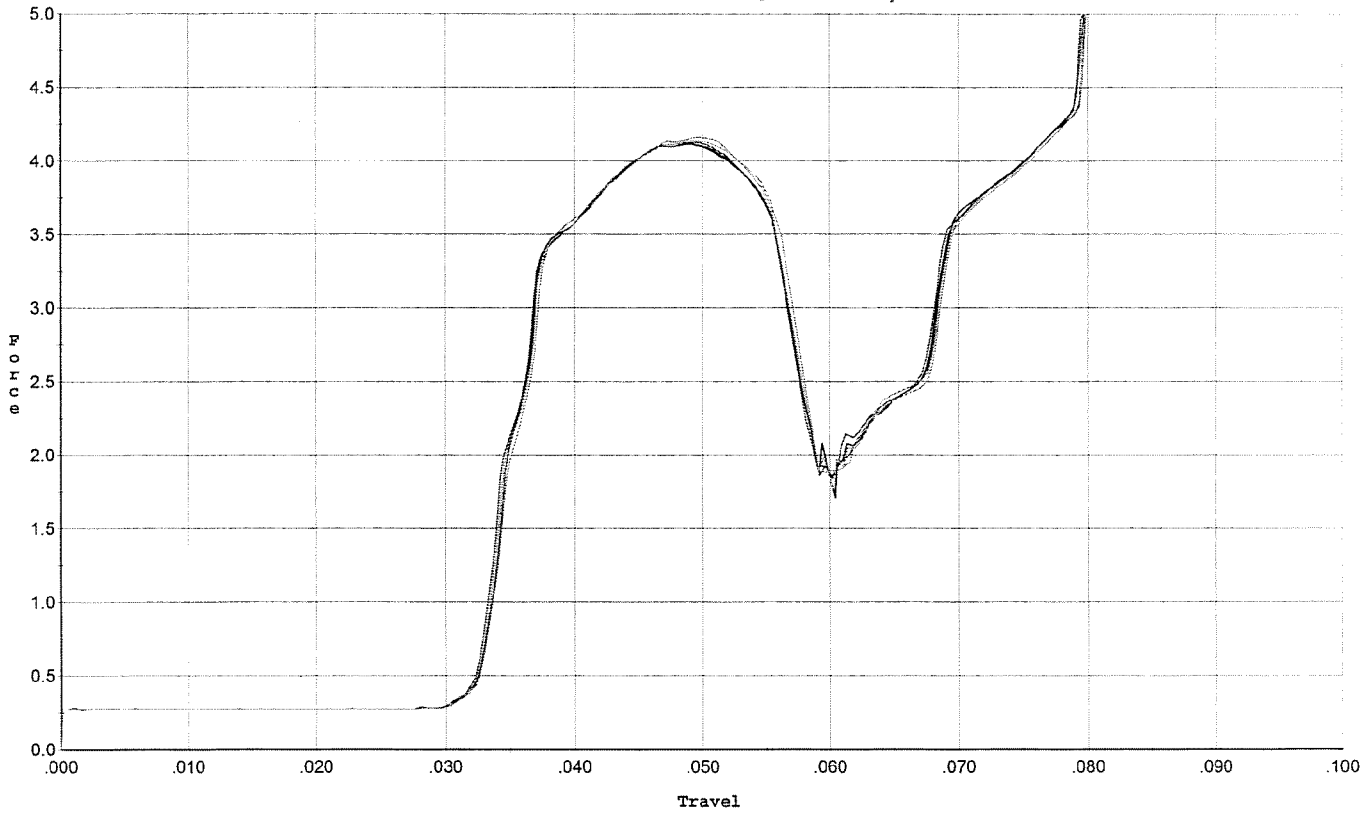
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.223	0.056	0.034	0.030	0.071		Set Trigger
2	3.168	0.057	0.034	0.030	0.071		Set Trigger
3	3.176	0.056	0.034	0.030	0.071		Set Trigger
4	3.145	0.056	0.034	0.030	0.070		Set Trigger
5	3.137	0.056	0.034	0.030	0.071		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



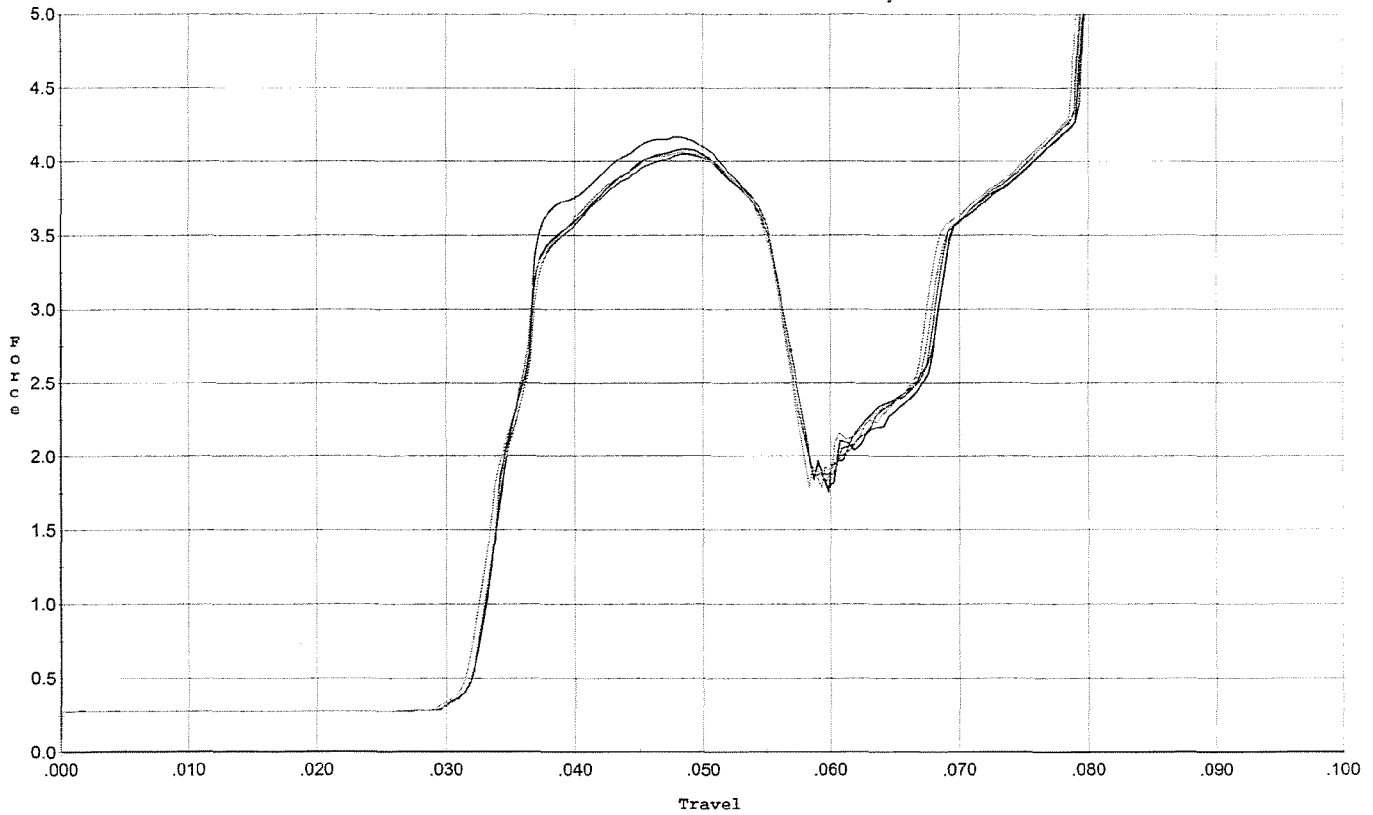
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.033	0.028	0.090		Set Trigger
2	4.118	0.056	0.032	0.028	0.091		Set Trigger
3	4.128	0.056	0.032	0.028	0.091		Set Trigger
4	4.141	0.055	0.032	0.028	0.091		Set Trigger
5	4.160	0.056	0.033	0.028	0.092		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



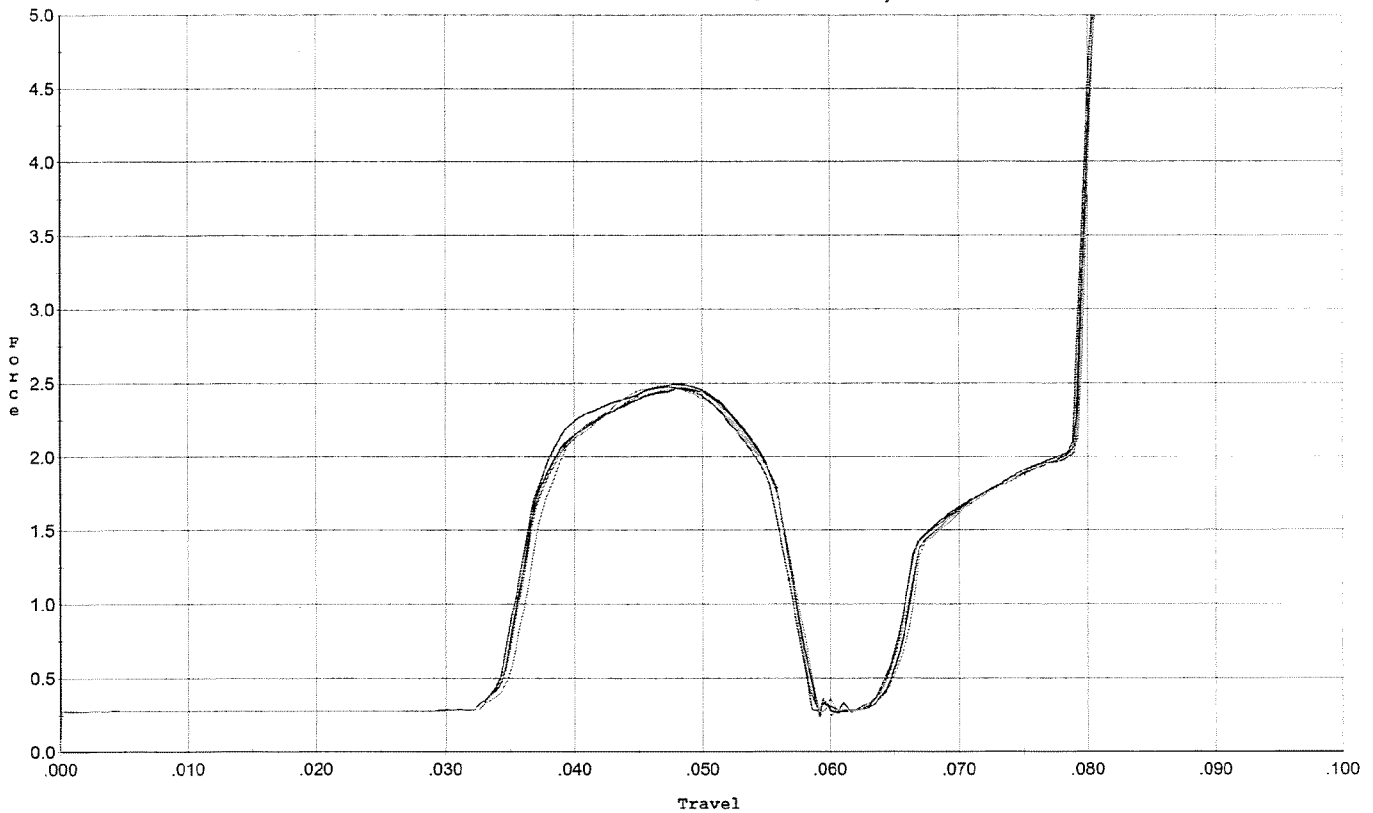
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.055	0.032	0.029	0.091		Set Trigger
2	4.082	0.055	0.032	0.029	0.089		Set Trigger
3	4.050	0.057	0.032	0.028	0.092		Set Trigger
4	4.062	0.055	0.031	0.028	0.090		Set Trigger
5	4.061	0.055	0.032	0.029	0.089		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



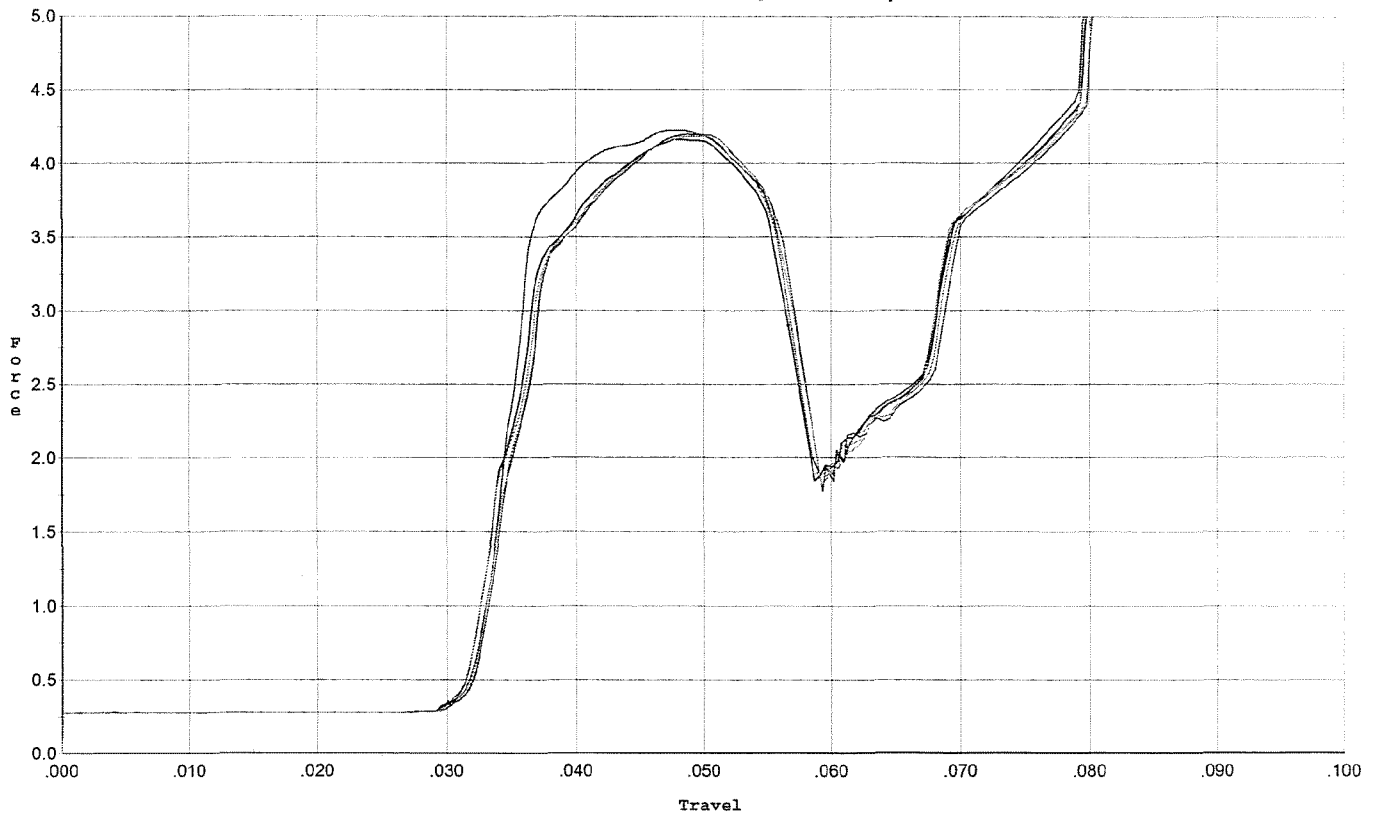
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.056	0.034	0.032	0.056		Set Trigger
2	2.465	0.056	0.034	0.032	0.055		Set Trigger
3	2.472	0.057	0.034	0.032	0.055		Set Trigger
4	2.490	0.056	0.034	0.032	0.055		Set Trigger
5	2.461	0.057	0.035	0.031	0.055		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.056	0.032	0.028	0.095		Set Trigger
2	4.163	0.057	0.031	0.028	0.094		Set Trigger
3	4.196	0.056	0.032	0.028	0.093		Set Trigger
4	4.190	0.056	0.031	0.028	0.093		Set Trigger
5	4.185	0.057	0.032	0.028	0.095		Set Trigger

Avg 4.19