

56778936

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

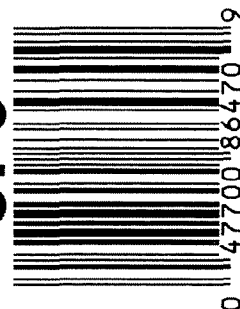
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778936

UPC



GUN SERIAL # G 6778936

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-28-08	LSN
475	DRILL AND TAP SIGHT HOLES		9-2-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX SEP 09 2008 OPERATOR B.A.	9-9-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	OG
542	APPLY COATINGS (BARREL ACTION)		9/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.0</u>	10-24-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-24-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	10-24-08	LH
	J) ASSEMBLE STOCK		9-25-08	ESW
	K) ASSEMBLE SWIVEL STUDS		10-24-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-1-08	TL
650	TARGET	<u>PASS</u> FAIL	9-26-08	LH
	MALFUNCTION <u>OH</u>	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-24-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.45</u> <u>2.45</u> <u>2.40</u> <u>2.39</u>	9-29-08	TL
	C) FUNCTION		10-24-08	LH
690	PACK		12-9-08	ESW

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL 2.50 LBS AFTER 20 CYCLES
2.50 LBS INITIAL 2.50 LBS AFTER 20 CYCLES
2.50 LBS INITIAL 2.50 LBS AFTER 20 CYCLES

DATE

9-20-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	257	242		298	
PULL #2	250	215		268	
PULL #3	230	222		240	
PULL #4	224	242		245	
PULL #5	213	208		232	
TOTAL	1168	1129		1283	
AVERAGE	233	225		256	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	362	348		
PULL #2	350	351		
PULL #3	340	357		
PULL #4	332	337		
PULL #5	328	363		
TOTAL	1712	1756		
AVERAGE	342	351		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	408	473		411
PULL #2	417	484		408
PULL #3	445	473		436
PULL #4	419	458		414
PULL #5	456	463		416
TOTAL	2145	2351		2085
AVERAGE	429	470		417