

G6778941

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

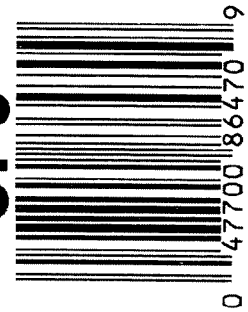
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778941

UPC



GUN SERIAL #

G 677894/

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD.
460	CHECK HEADSPACE		8-19-08	SPD.
470	DIS-ASSEMBLE ACTION		8-19-08	SPD.
472	SERIALIZE BOLT HANDLE		8-20-08	BSN
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BT
490	MAGNAFLUX BOLT		8/14/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

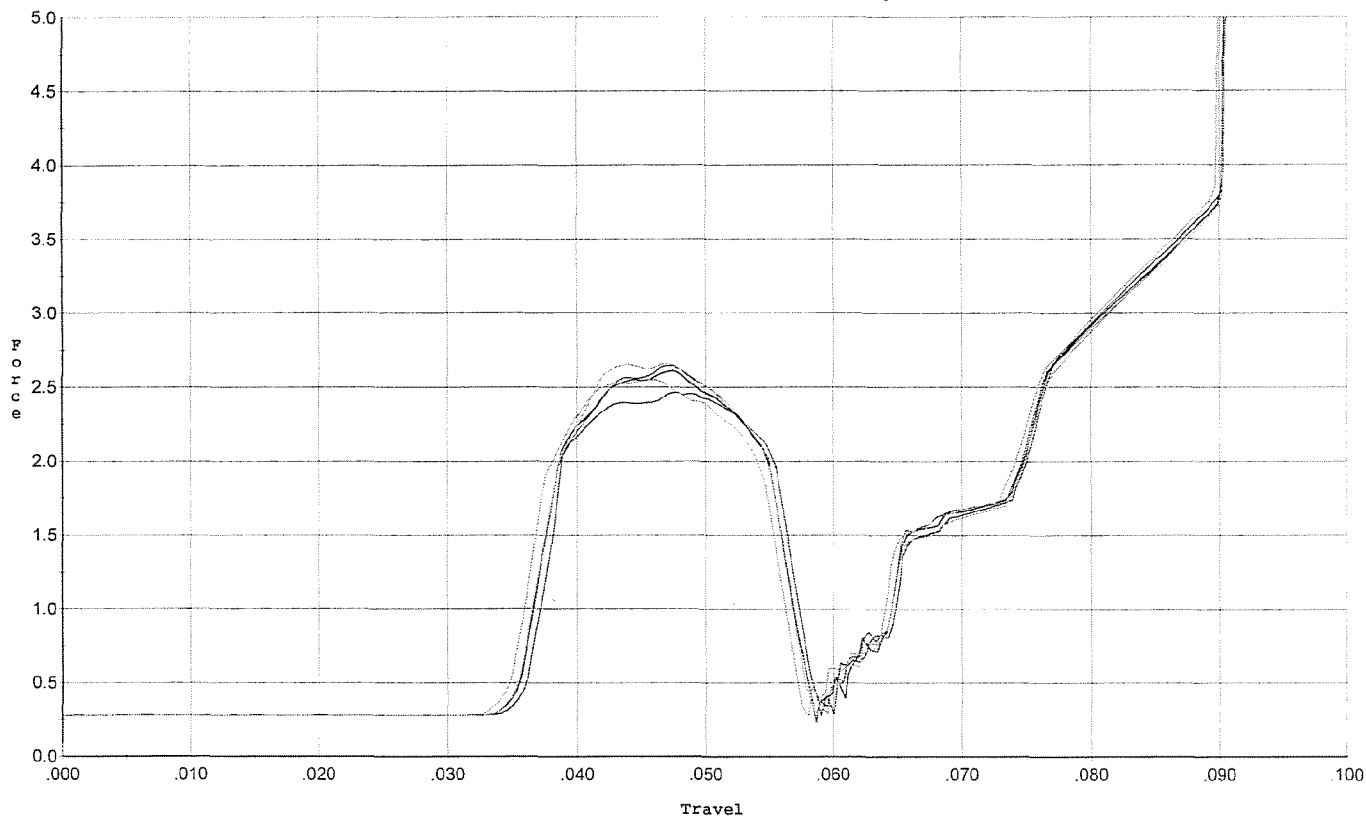
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	10-9-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.5</u>	10-9-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-9-08	L.N.
	J) ASSEMBLE STOCK		9-9-08	Ben
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-10-08	Fm
	MALFUNCTION	CORRECTION	/	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	JL
670	FINAL INSPECTION A) HEADSPACE		10-9-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.35</u> <u>2.33</u> <u>2.33</u> <u>2.30</u>	9-30-08	TL
	C) FUNCTION		10-9-08	L.N.
690	PACK		12-8-08	Ben

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



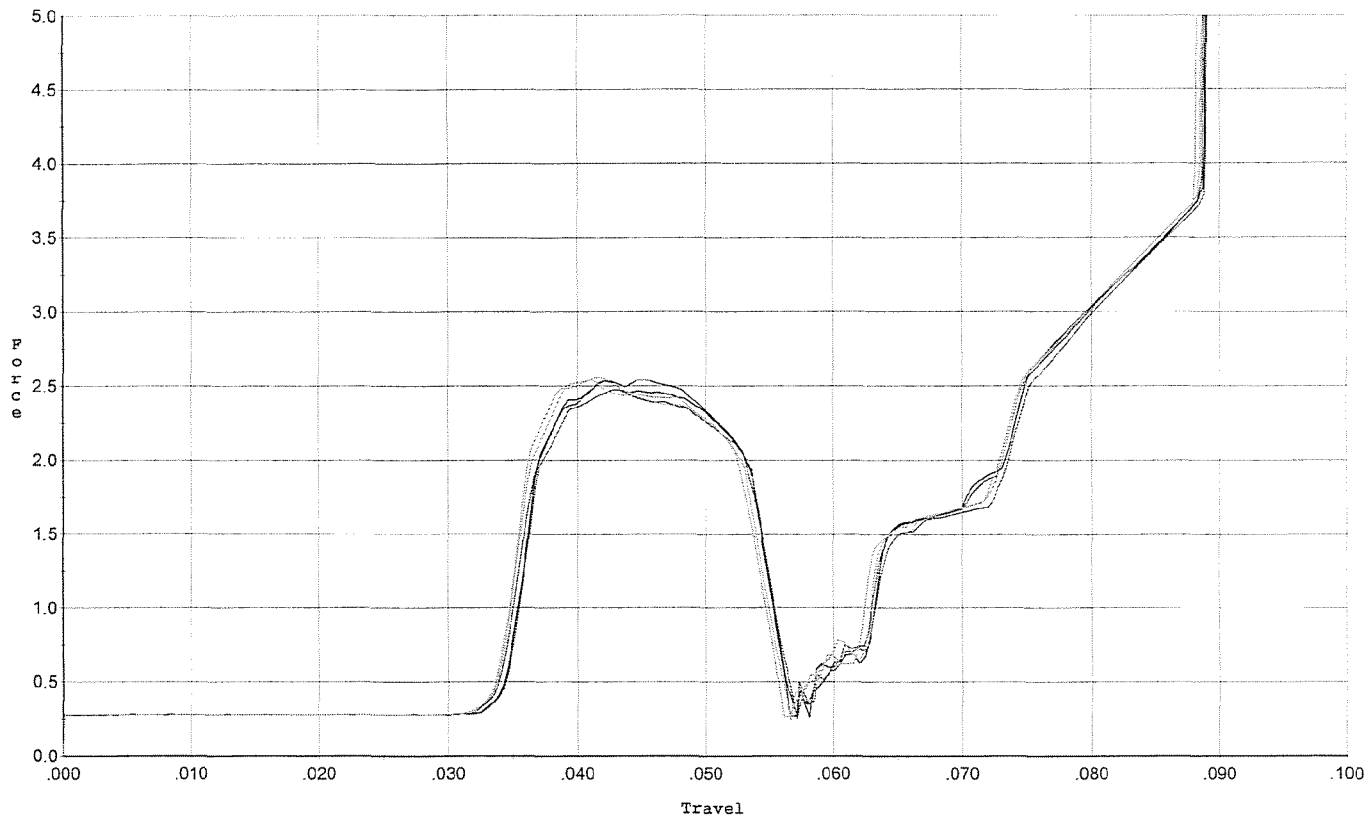
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.056	0.036	0.039	0.053		Set Trigger
2	2.614	0.055	0.035	0.039	0.054		Set Trigger
3	2.647	0.055	0.035	0.039	0.054		Set Trigger
4	2.661	0.055	0.035	0.039	0.055		Set Trigger
5	2.551	0.055	0.035	0.039	0.054		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. patch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



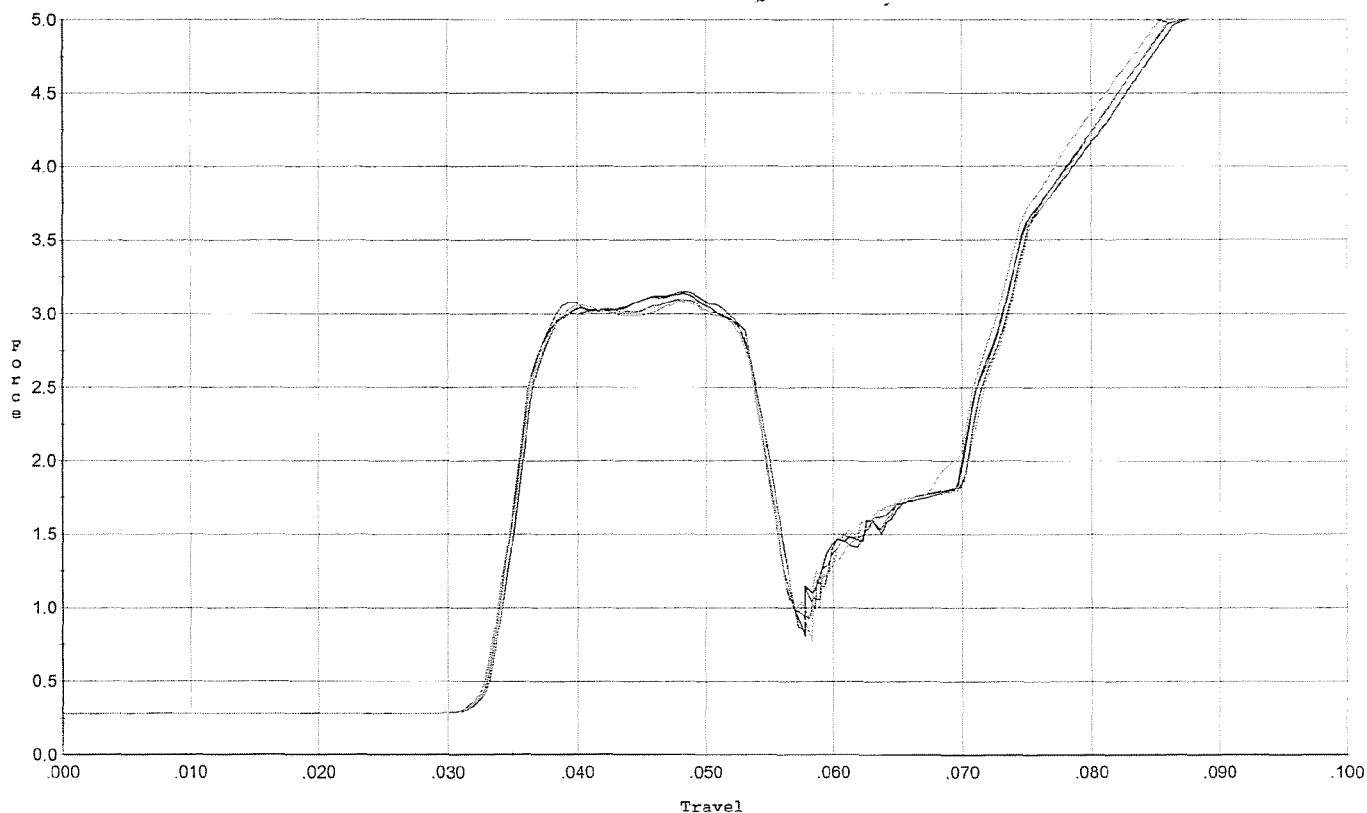
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.054	0.034	0.039	0.053		Set Trigger
2	2.536	0.054	0.034	0.039	0.052		Set Trigger
3	2.474	0.054	0.034	0.039	0.051		Set Trigger
4	2.540	0.053	0.034	0.038	0.052		Set Trigger
5	2.561	0.054	0.034	0.038	0.053		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.. ini. +/- .75 lbs.



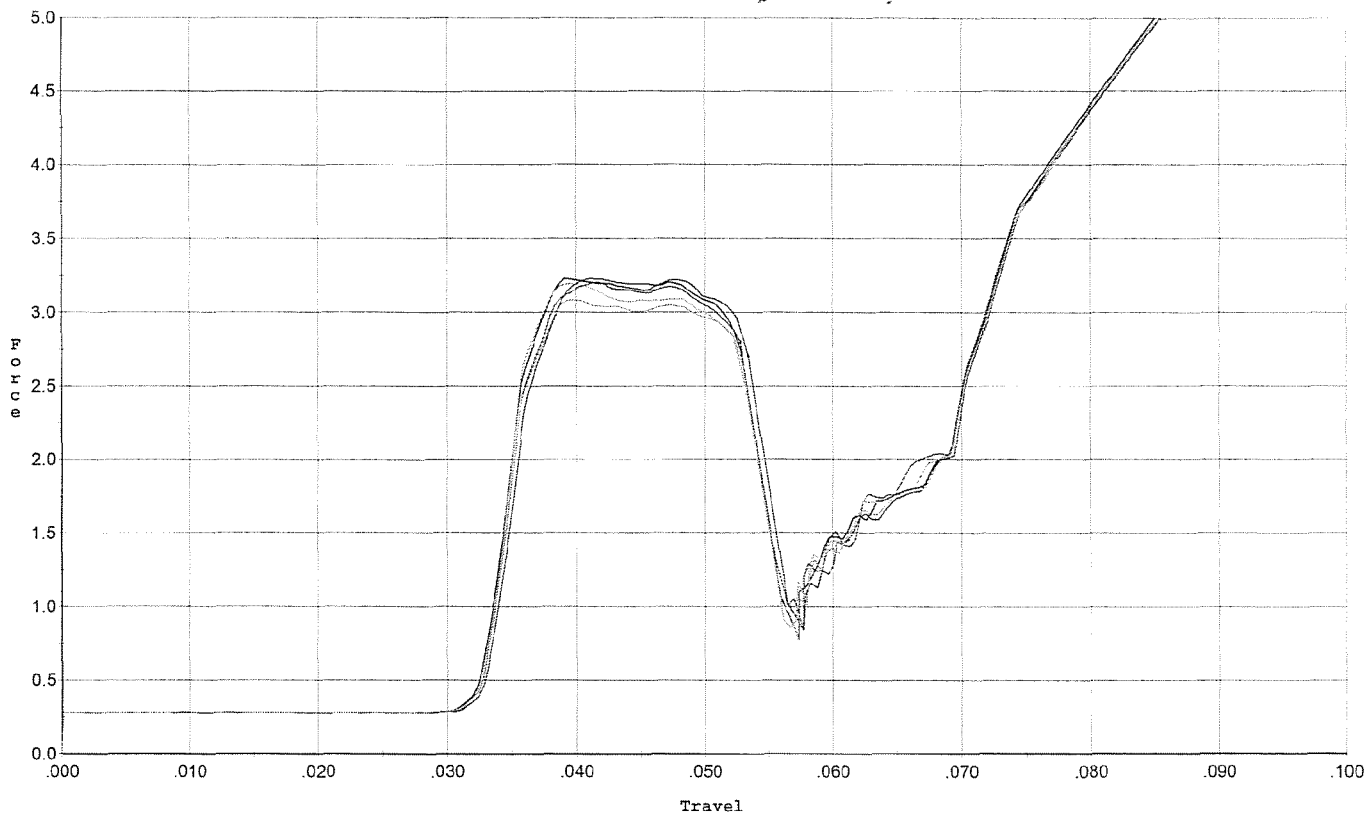
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.055	0.033	0.036	0.068		Set Trigger
2	3.134	0.053	0.033	0.037	0.067		Set Trigger
3	3.093	0.053	0.033	0.037	0.066		Set Trigger
4	3.094	0.053	0.033	0.037	0.066		Set Trigger
5	3.077	0.053	0.033	0.037	0.066		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.. after 20 cycles +/- .75 lbs.



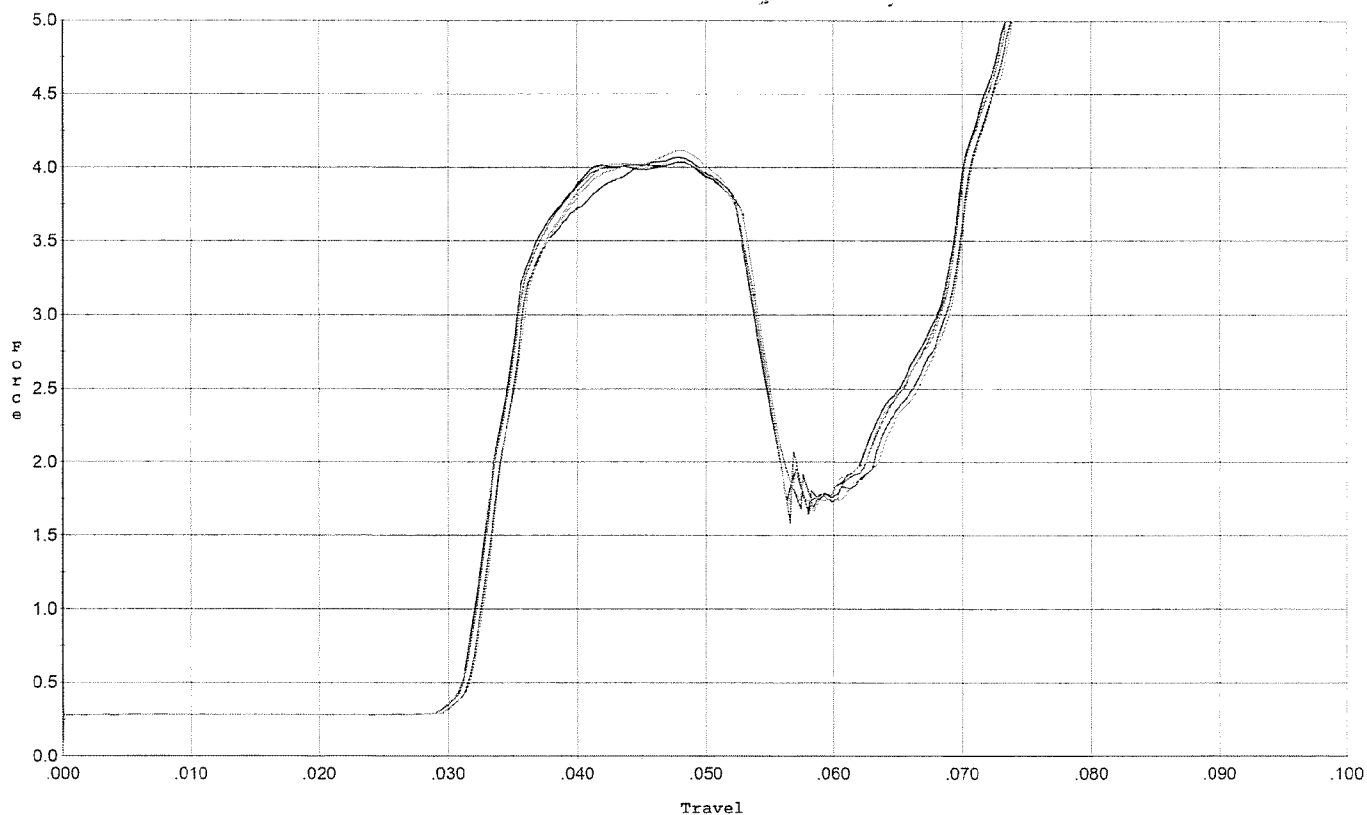
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.053	0.033	0.036	0.068		Set Trigger
2	3.228	0.053	0.032	0.036	0.068		Set Trigger
3	3.206	0.053	0.033	0.036	0.067		Set Trigger
4	3.194	0.053	0.033	0.036	0.067		Set Trigger
5	3.082	0.053	0.033	0.036	0.066		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



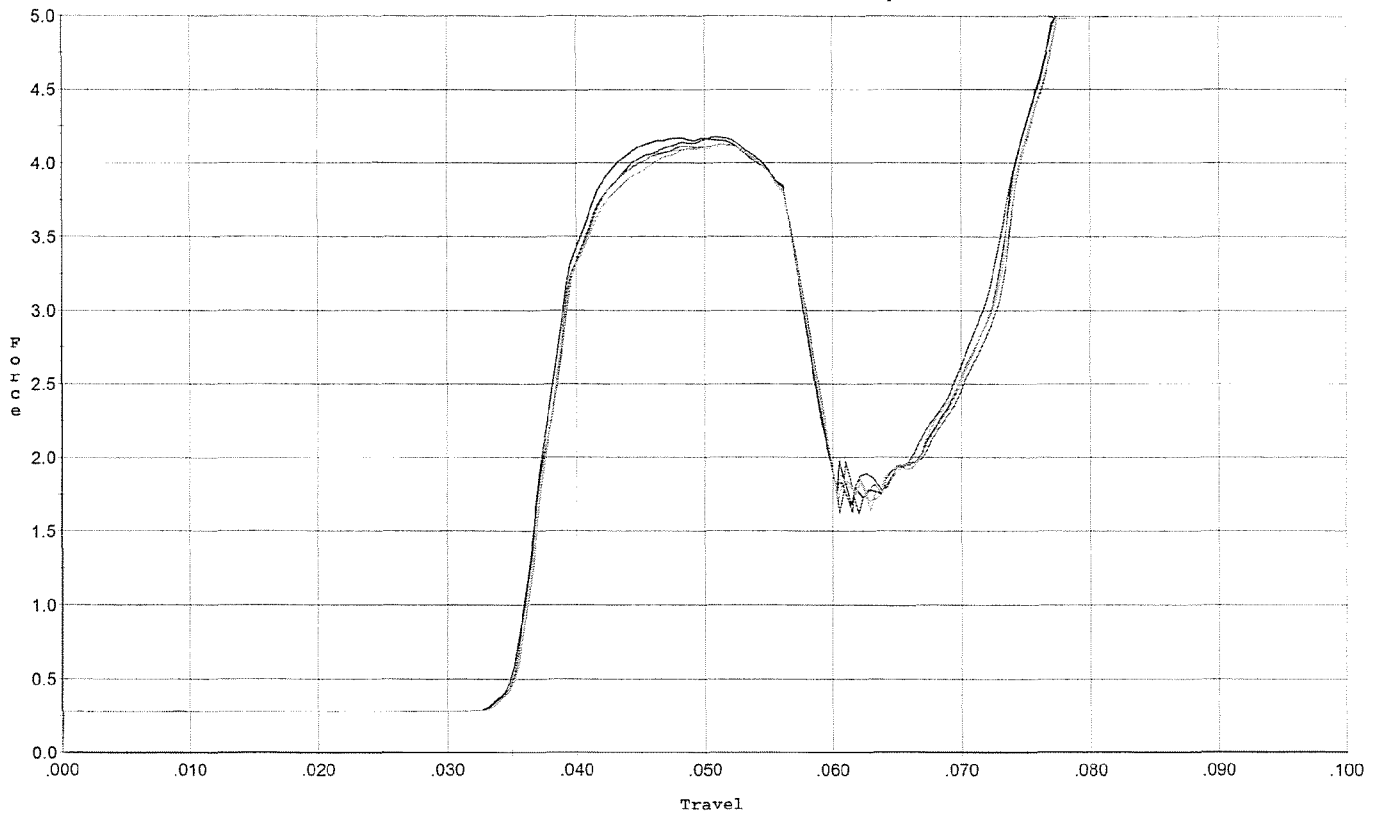
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.053	0.032	0.032	0.084		Set Trigger
2	4.037	0.052	0.031	0.032	0.084		Set Trigger
3	4.040	0.054	0.031	0.032	0.087		Set Trigger
4	4.045	0.053	0.032	0.032	0.084		Set Trigger
5	4.116	0.054	0.031	0.031	0.088		Set Trigger

Arg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



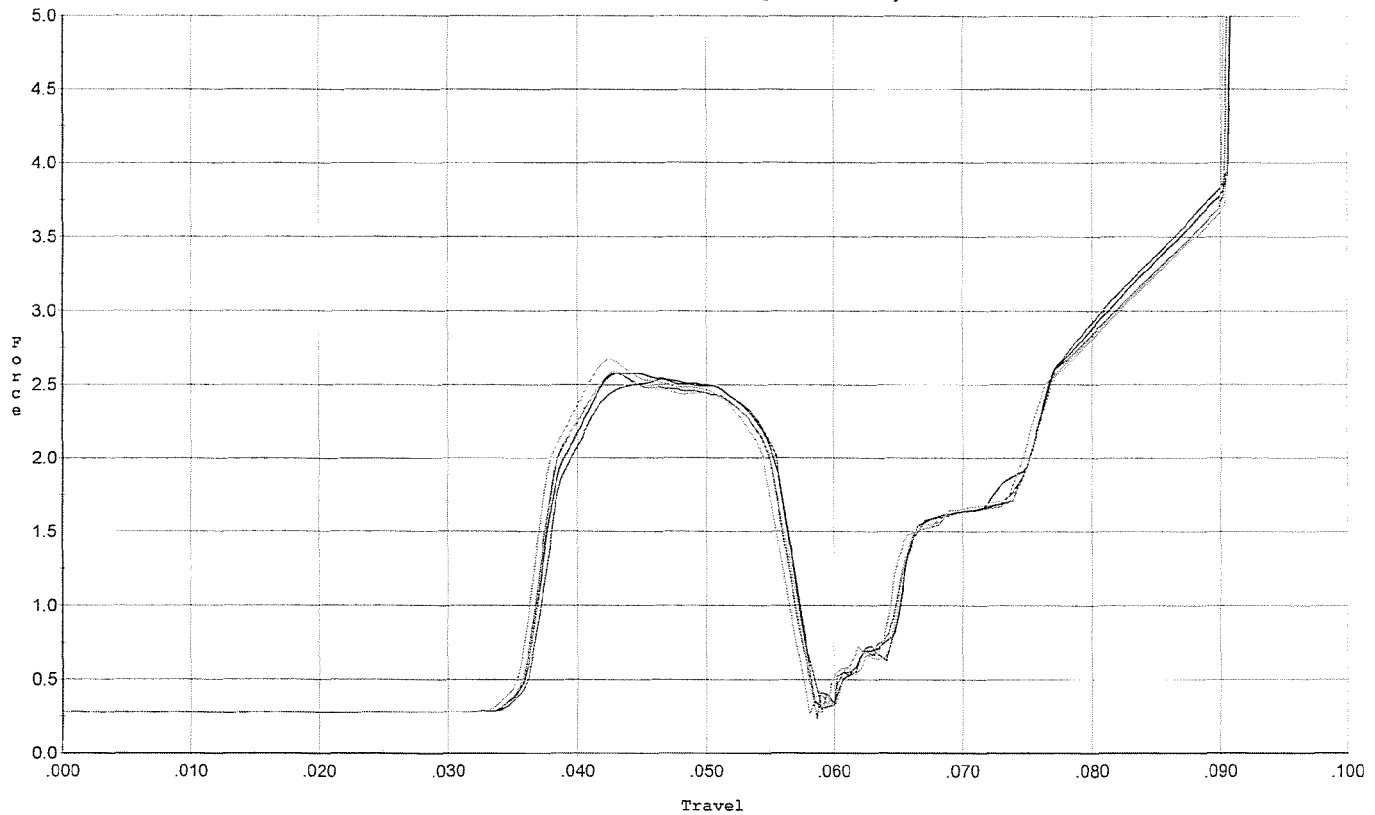
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.056	0.035	0.033	0.087		Set Trigger
2	4.171	0.056	0.035	0.033	0.088		Set Trigger
3	4.128	0.058	0.035	0.033	0.090		Set Trigger
4	4.128	0.058	0.035	0.033	0.090		Set Trigger
5	4.116	0.056	0.035	0.033	0.087		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



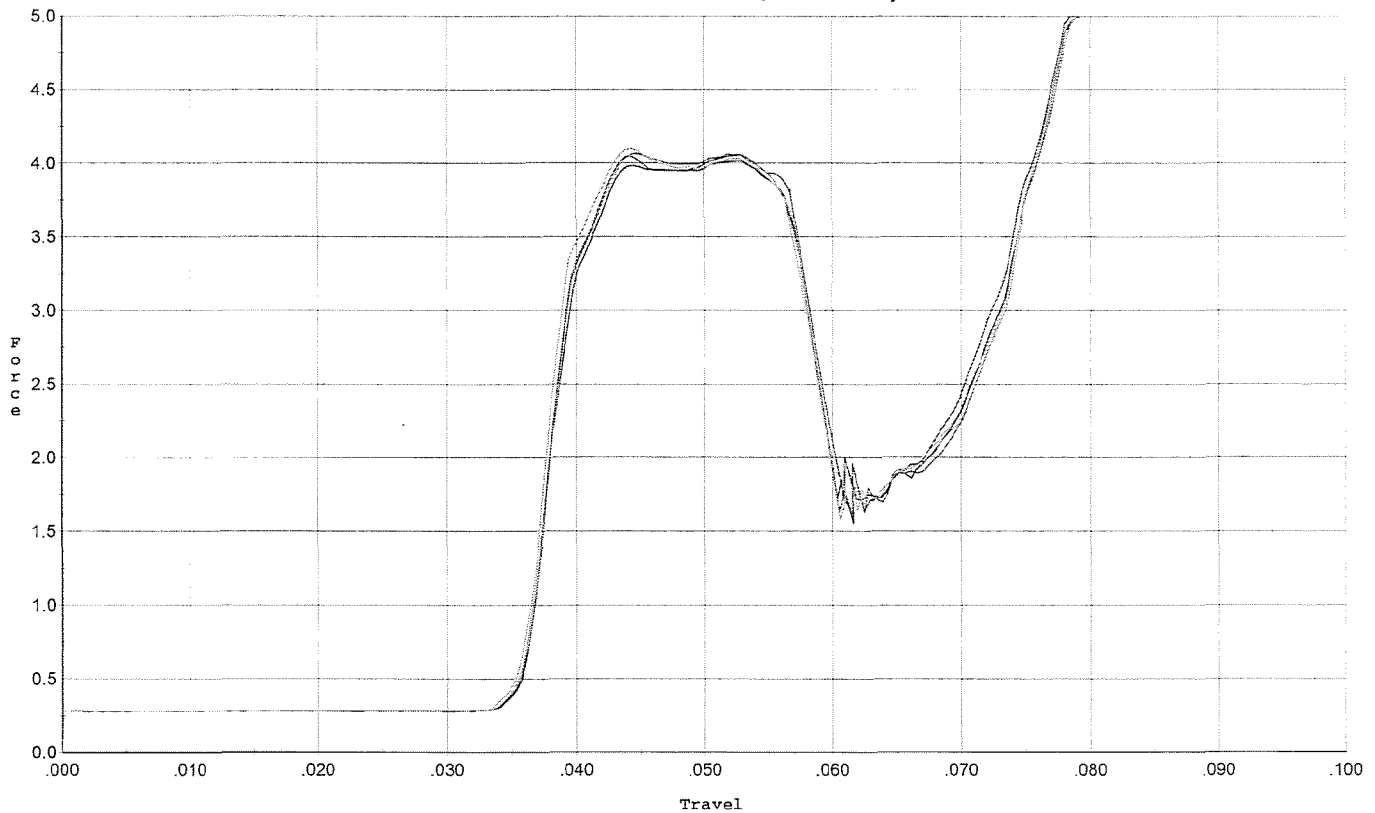
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.055	0.036	0.039	0.054		Set Trigger
2	2.580	0.056	0.036	0.039	0.055		Set Trigger
3	2.580	0.055	0.036	0.039	0.054		Set Trigger
4	2.591	0.056	0.036	0.038	0.055		Set Trigger
5	2.674	0.054	0.035	0.039	0.054		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.057	0.036	0.034	0.087		Set Trigger
2	4.014	0.057	0.036	0.034	0.087		Set Trigger
3	4.066	0.057	0.035	0.034	0.088		Set Trigger
4	4.058	0.057	0.035	0.034	0.087		Set Trigger
5	4.099	0.058	0.035	0.034	0.090		Set Trigger

Avg 4.05