

G6778943

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

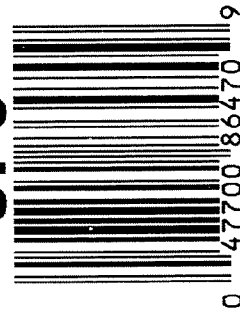


ORDER NO. **86470**

BARREL LENGTH	24"
CAPACITY	6

G6778943

UPC



BM FORM

GUN SERIAL # G 6778943

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE		8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-26-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	B&W
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

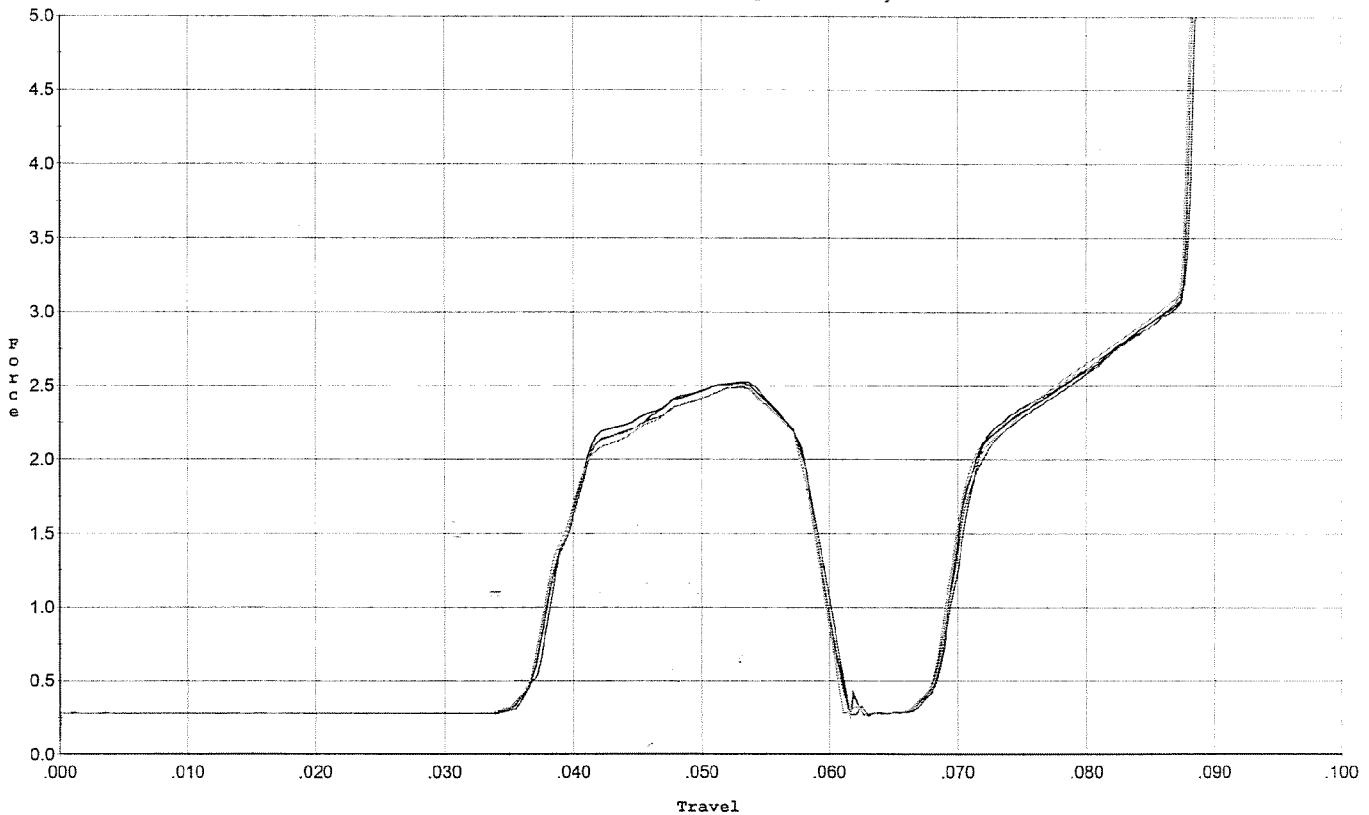
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3</u>	9-15-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>7</u> <u>2.5</u>	9-15-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-15-08	TC
	J) ASSEMBLE STOCK		9-2-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/5/08	JR
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.31</u> <u>2.08</u> <u>2.08</u> <u>2.42</u>	9-9-08	RSW
	C) FUNCTION		9-15-08	TC
690	PACK		10/21/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



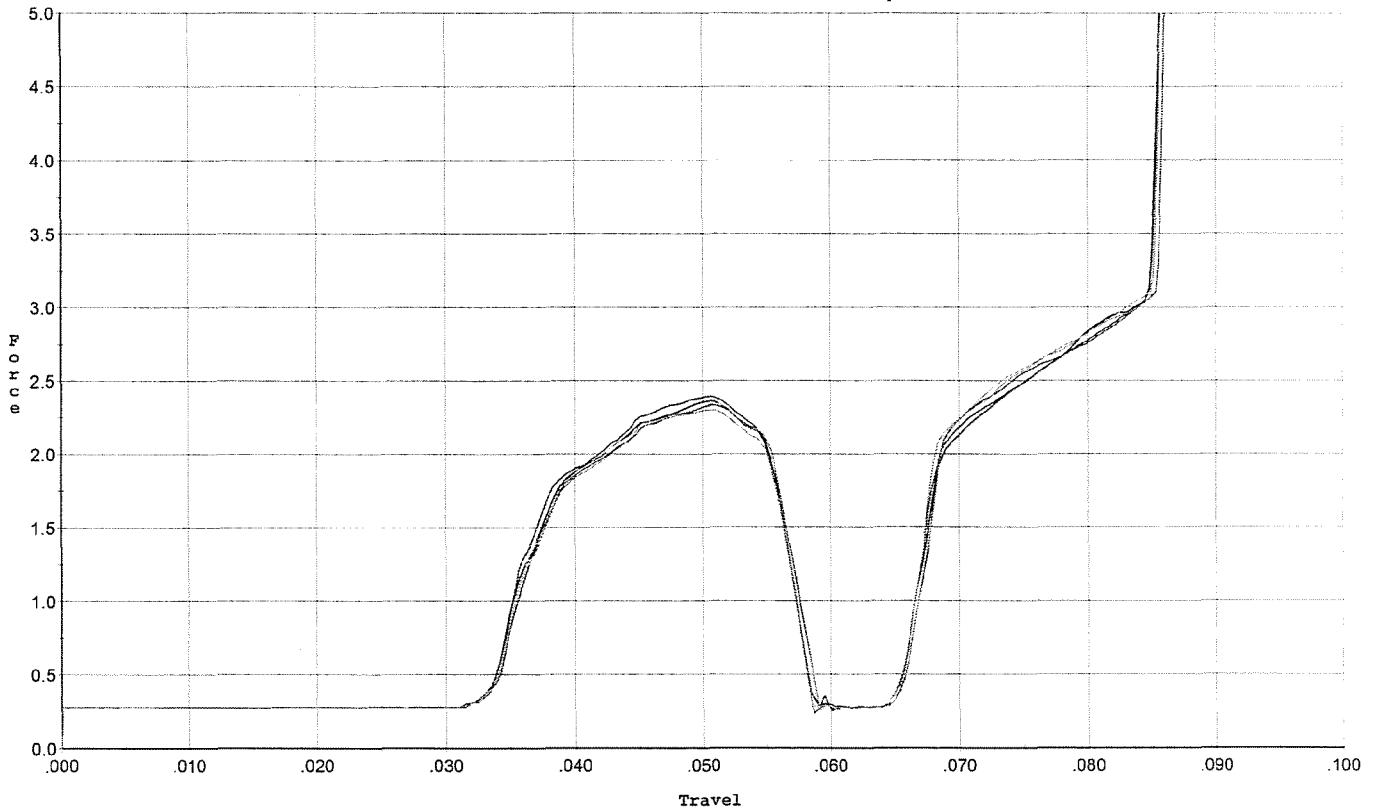
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.060	0.036	0.036	0.058		Set Trigger
2	2.522	0.058	0.037	0.036	0.056		Set Trigger
3	2.488	0.058	0.037	0.036	0.056		Set Trigger
4	2.500	0.058	0.037	0.036	0.056		Set Trigger
5	2.511	0.058	0.037	0.036	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



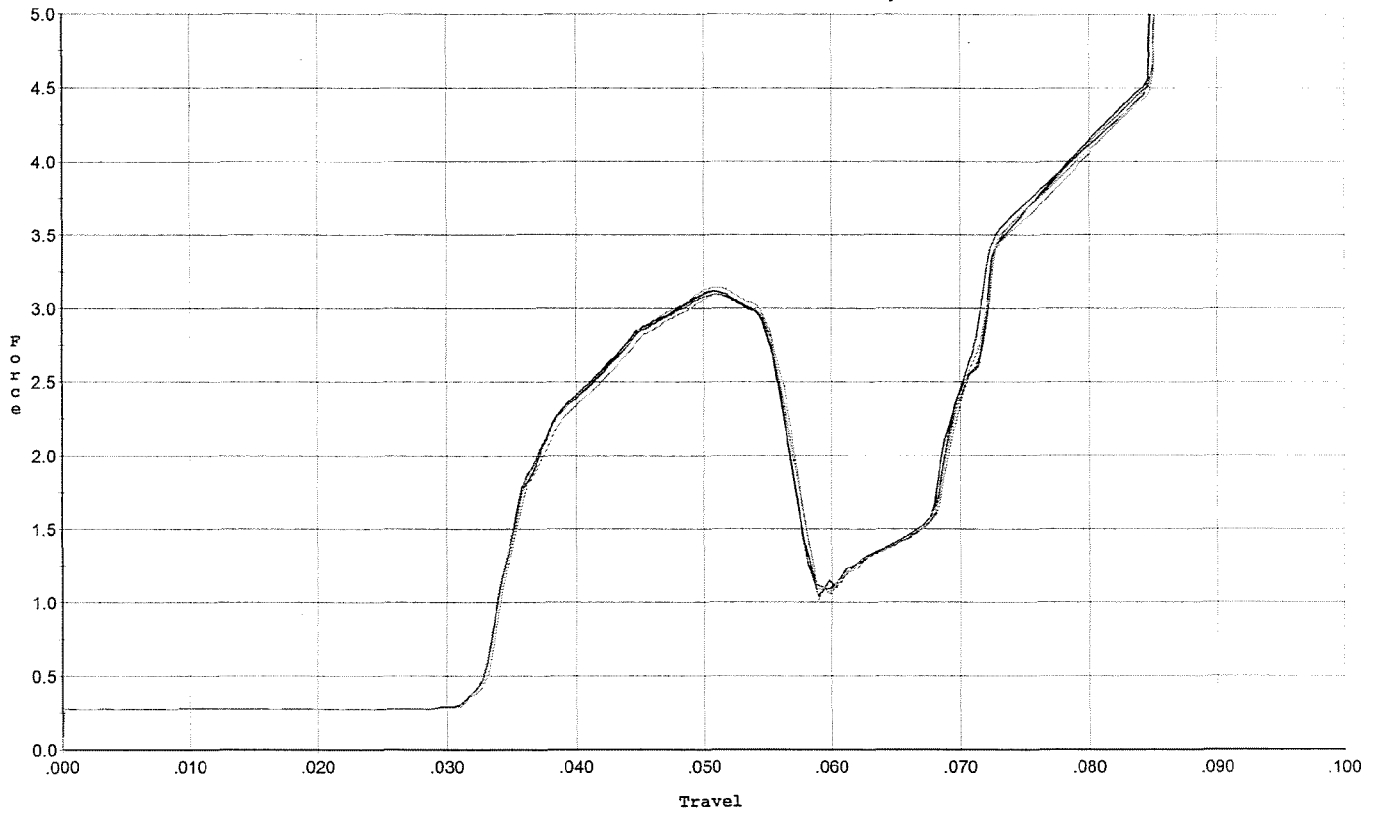
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.056	0.034	0.035	0.053		Set Trigger
2	2.362	0.056	0.034	0.035	0.052		Set Trigger
3	2.334	0.057	0.034	0.036	0.053		Set Trigger
4	2.347	0.055	0.034	0.035	0.052		Set Trigger
5	2.302	0.056	0.034	0.035	0.052		Set Trigger

Avg 2.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



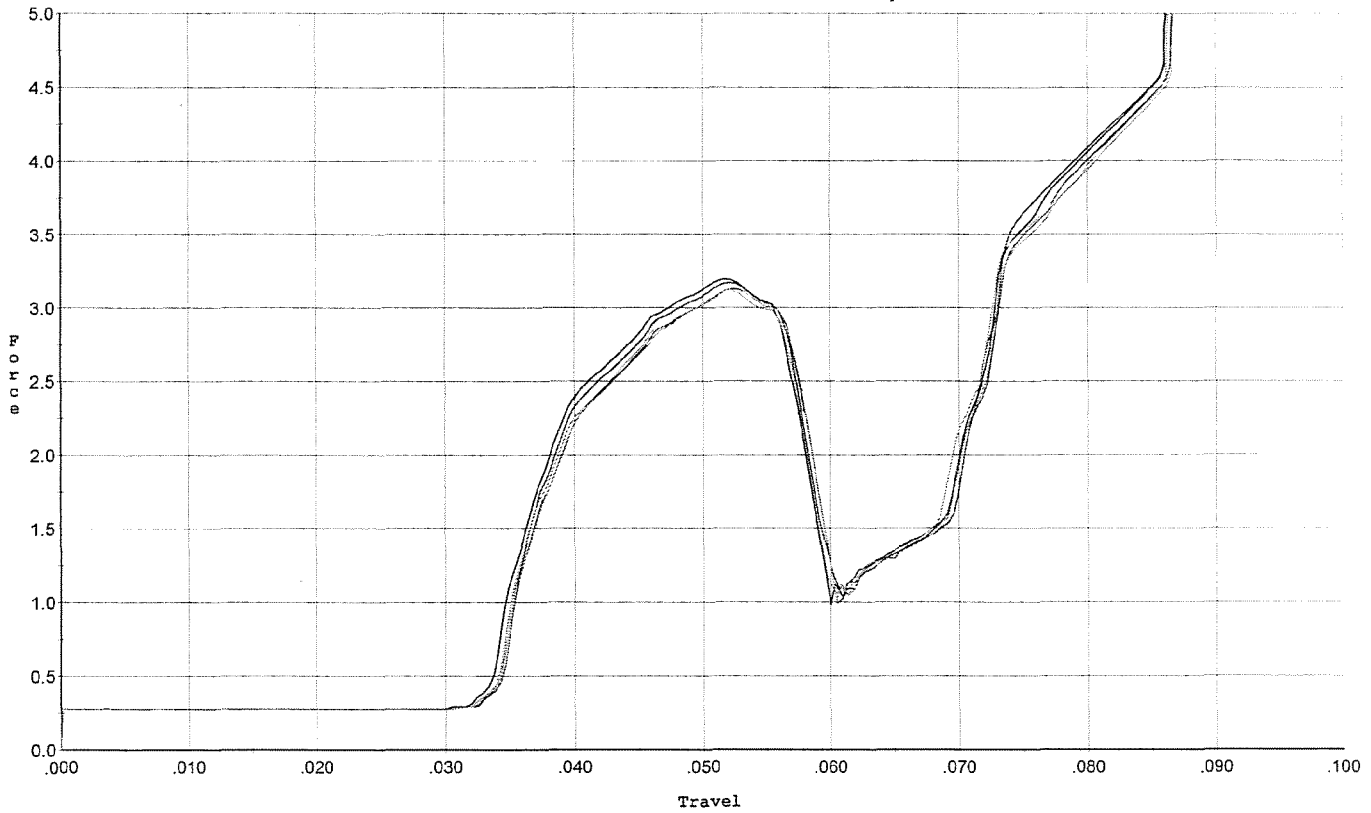
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.055	0.033	0.034	0.067		Set Trigger
2	3.114	0.055	0.033	0.034	0.067		Set Trigger
3	3.095	0.057	0.033	0.034	0.069		Set Trigger
4	3.097	0.056	0.033	0.034	0.068		Set Trigger
5	3.142	0.057	0.033	0.034	0.070		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



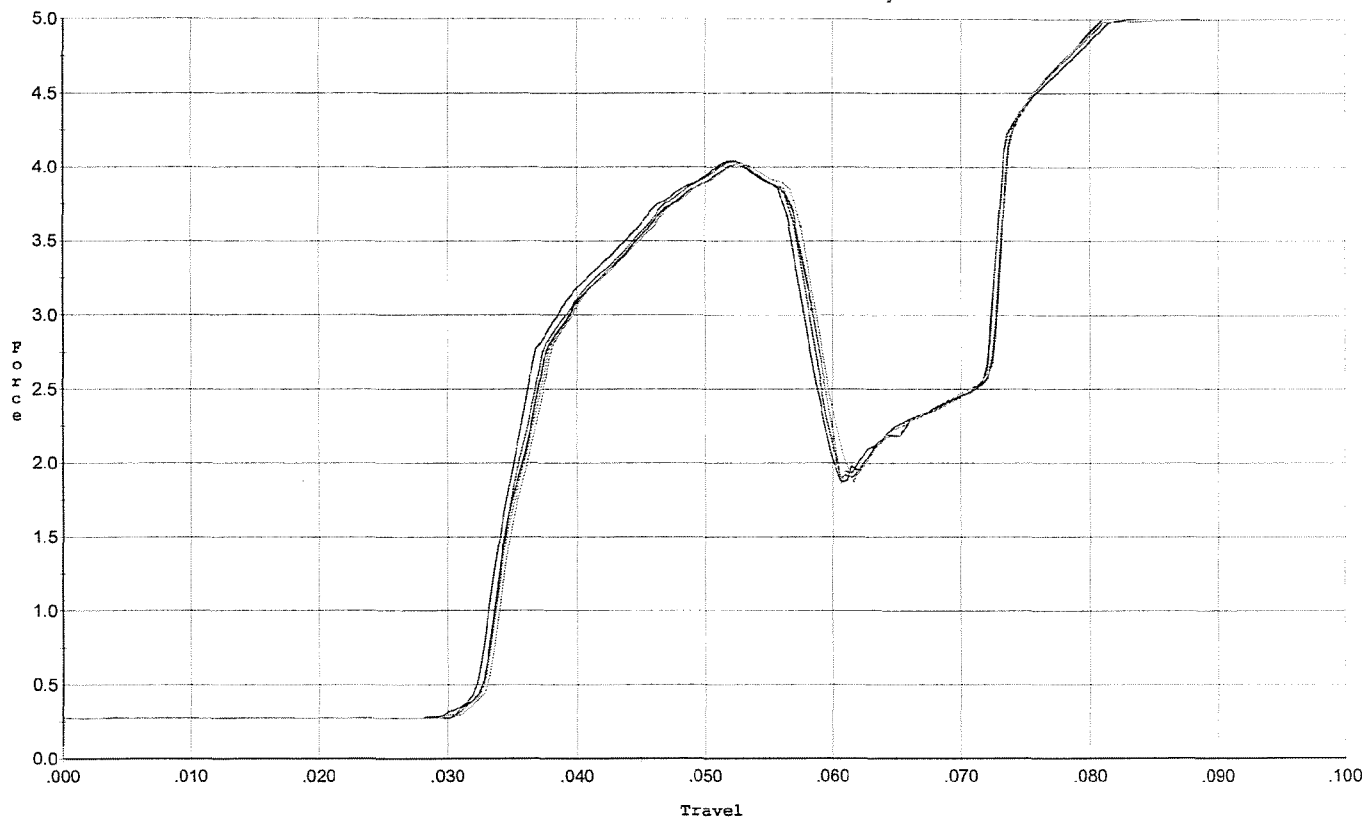
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.057	0.034	0.034	0.069		Set Trigger
2	3.196	0.058	0.034	0.034	0.071		Set Trigger
3	3.126	0.058	0.034	0.034	0.069		Set Trigger
4	3.120	0.057	0.034	0.034	0.068		Set Trigger
5	3.131	0.058	0.034	0.034	0.069		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



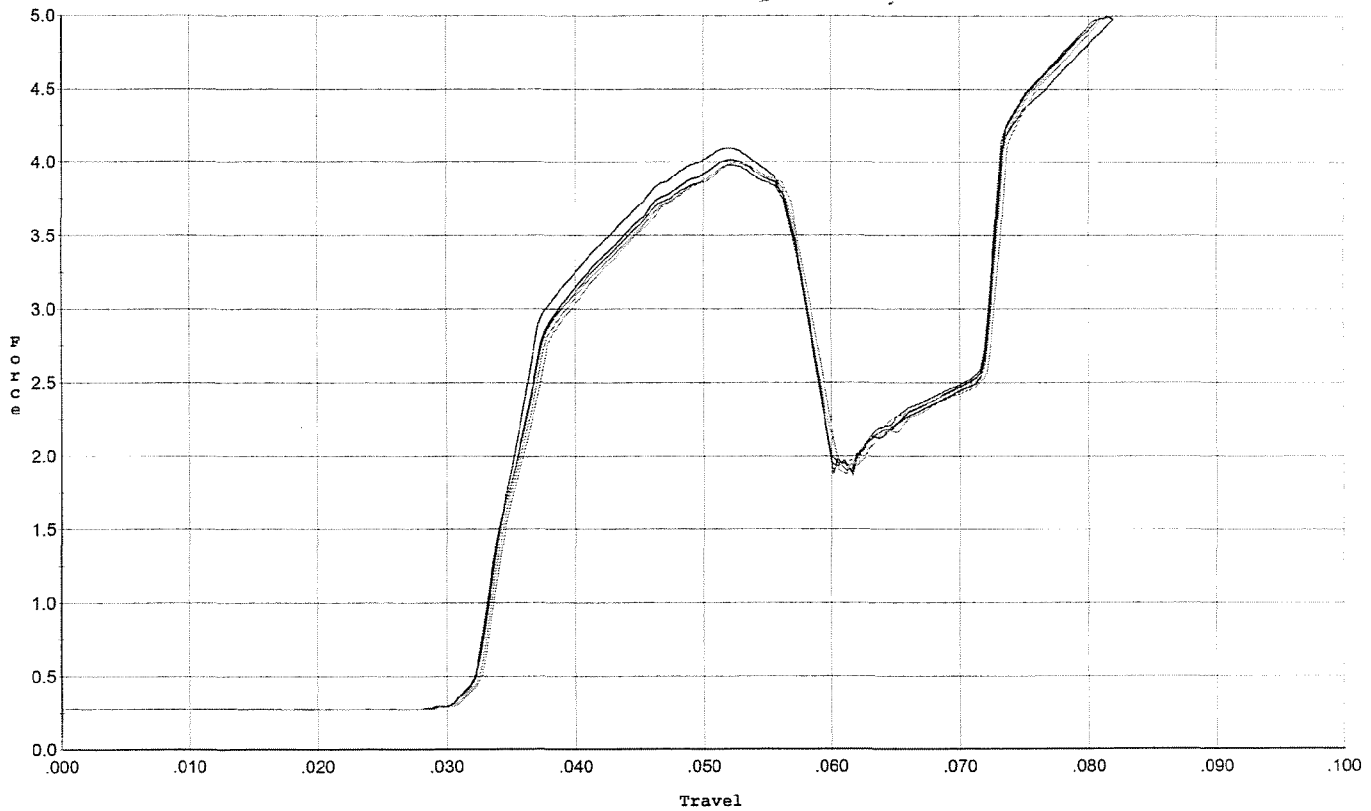
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.056	0.032	0.033	0.090		Set Trigger
2	4.018	0.058	0.033	0.032	0.093		Set Trigger
3	4.031	0.057	0.033	0.032	0.090		Set Trigger
4	4.012	0.058	0.033	0.032	0.092		Set Trigger
5	4.021	0.058	0.033	0.032	0.091		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



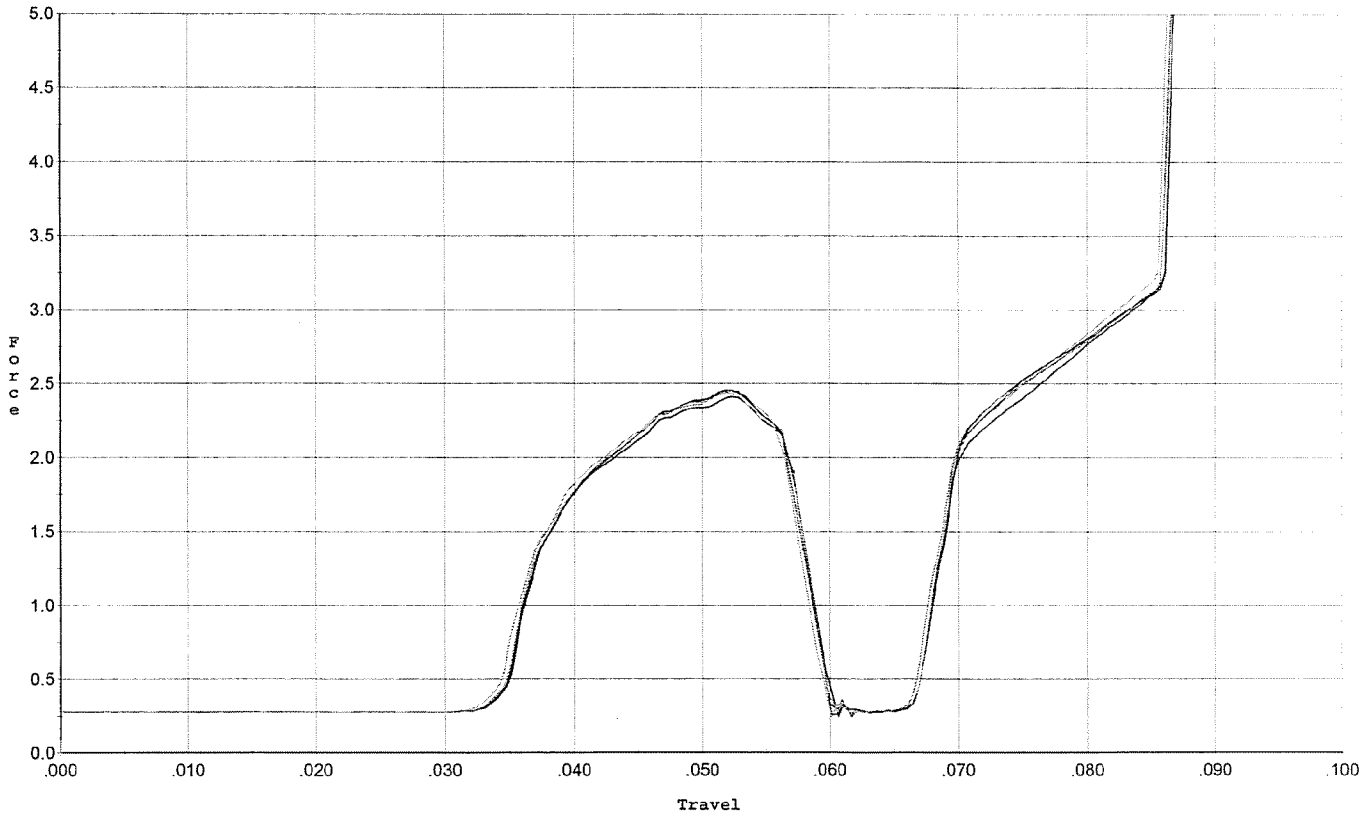
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.057	0.032	0.032	0.093		Set Trigger
2	4.013	0.057	0.032	0.032	0.092		Set Trigger
3	3.976	0.058	0.032	0.032	0.091		Set Trigger
4	3.993	0.057	0.033	0.032	0.090		Set Trigger
5	3.991	0.058	0.033	0.032	0.092		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. ini. +/- .50 lbs. for final test



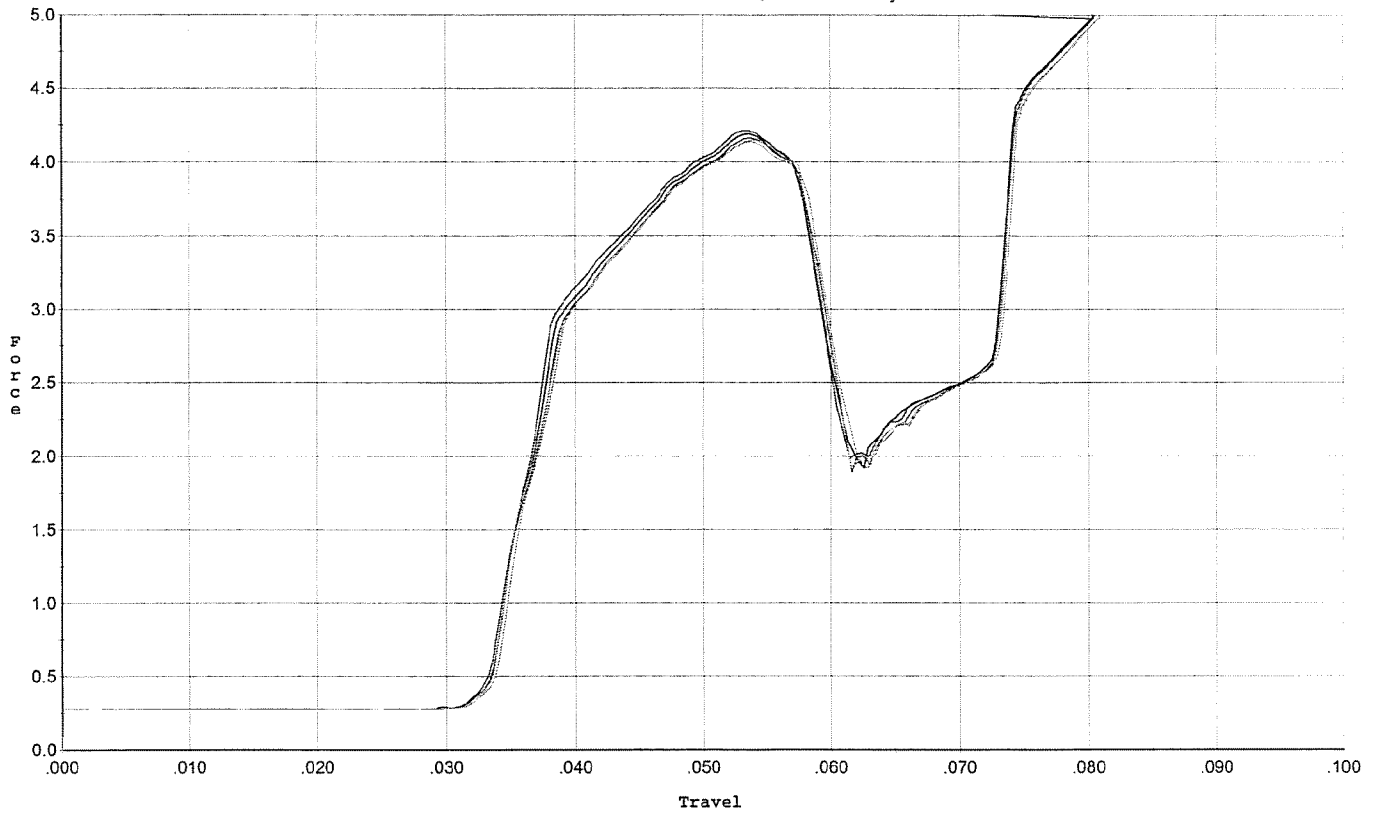
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.057	0.035	0.035	0.055		Set Trigger
2	2.410	0.057	0.035	0.035	0.054		Set Trigger
3	2.456	0.058	0.035	0.035	0.055		Set Trigger
4	2.436	0.056	0.034	0.035	0.054		Set Trigger
5	2.457	0.057	0.035	0.035	0.055		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.058	0.033	0.032	0.094		Set Trigger
2	4.189	0.058	0.033	0.032	0.093		Set Trigger
3	4.161	0.059	0.034	0.032	0.095		Set Trigger
4	4.137	0.059	0.034	0.032	0.095		Set Trigger
5	4.144	0.058	0.034	0.032	0.093		Set Trigger

Avg 4.16