

66778944

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

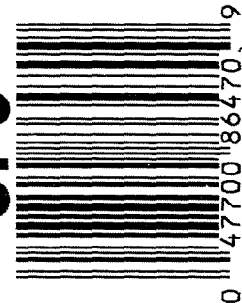
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778944

UPC



GUN SERIAL #

G6778944

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RT
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BH
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-9-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	REN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

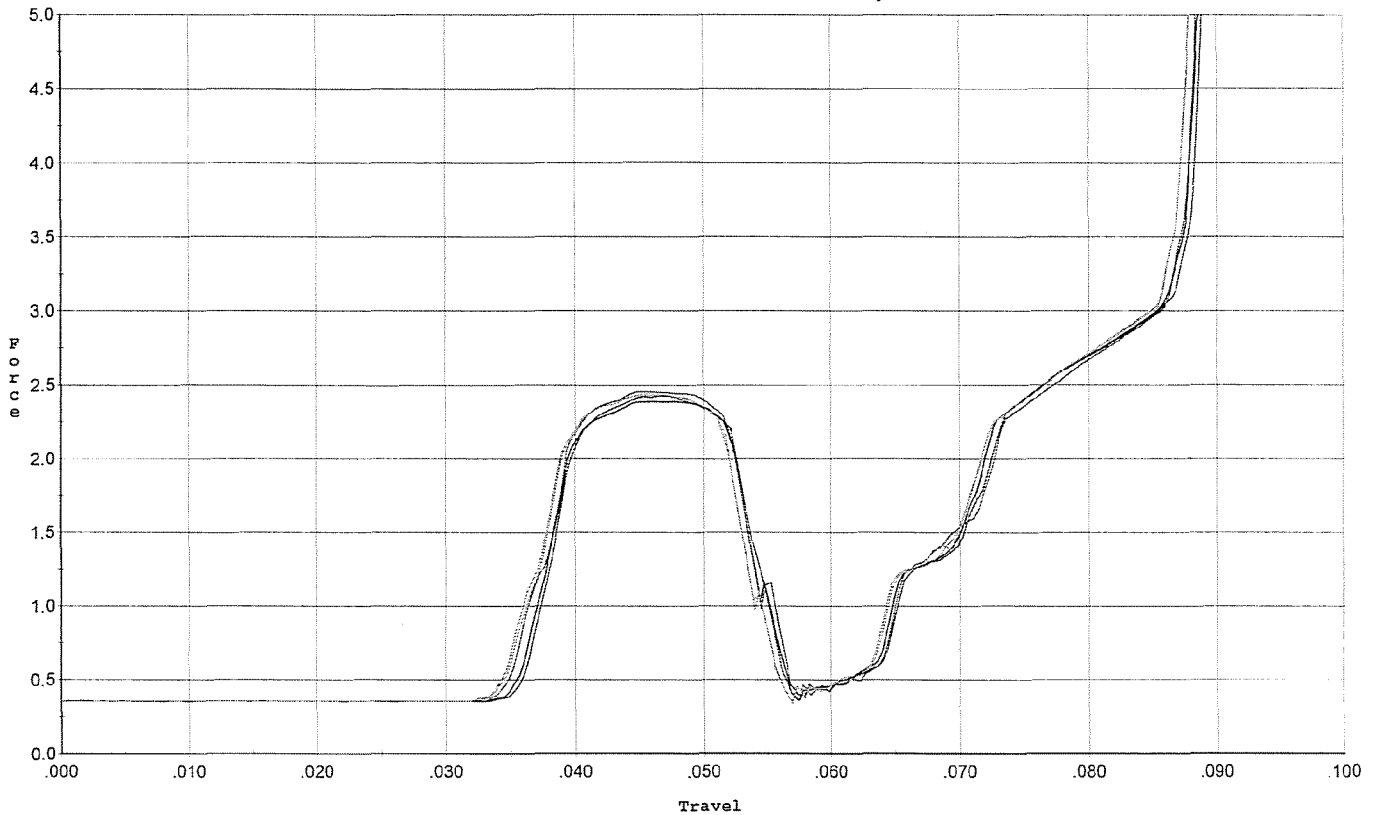
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>3.0</u>	10-8-08	XH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.5</u>	10-8-08	XH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-8-08	XH
	J) ASSEMBLE STOCK		9-30-08	LSH
	K) ASSEMBLE SWIVEL STUDS		10-8-08	XH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	XH
670	FINAL INSPECTION A) HEADSPACE		10-8-08	XH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.23</u> <u>2.15</u> <u>2.20</u> <u>2.17</u>	9-30-08	TC
	C) FUNCTION		10-8-08	XH
690	PACK		12-5-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



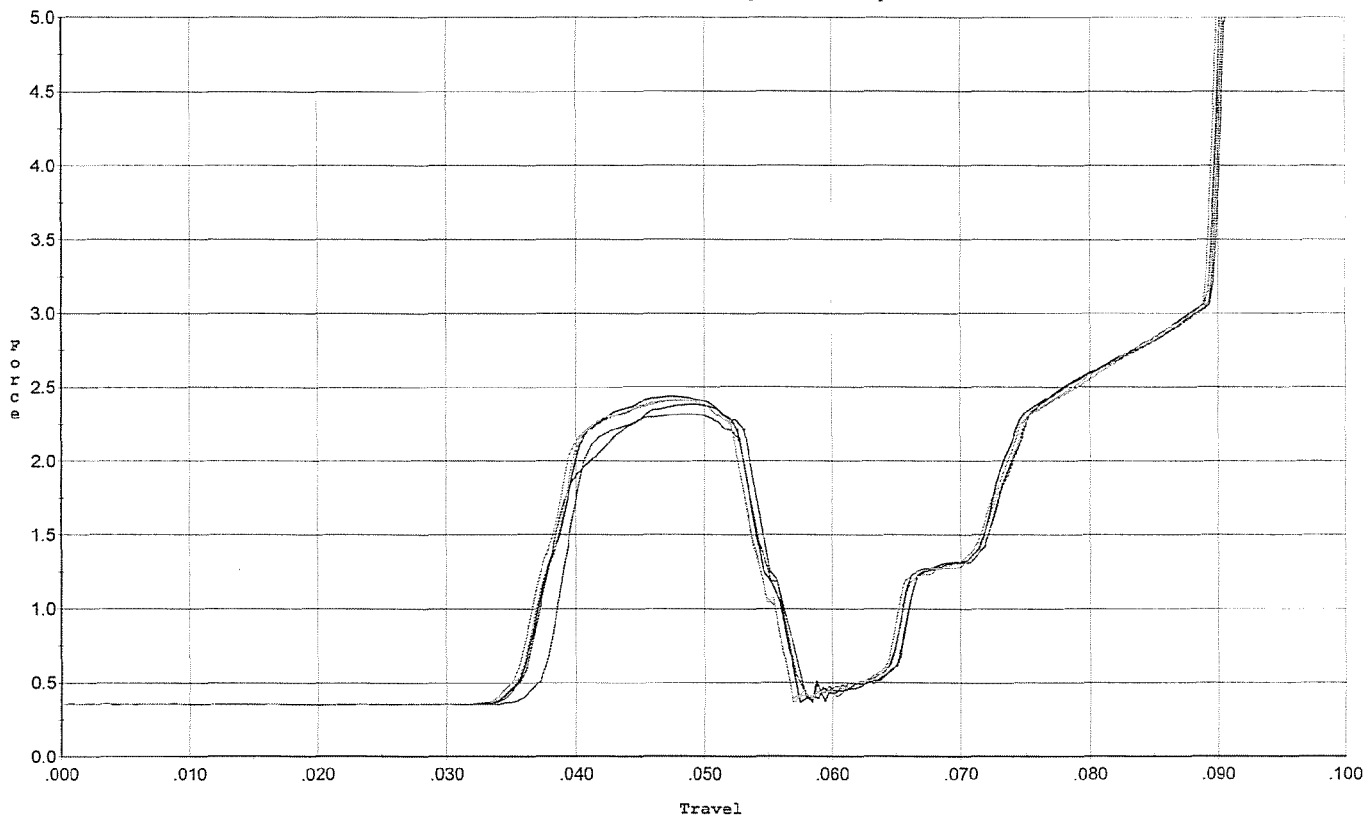
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.052	0.036	0.040	0.048		Set Trigger
2	2.390	0.052	0.035	0.040	0.048		Set Trigger
3	2.456	0.052	0.035	0.039	0.049		Set Trigger
4	2.430	0.052	0.035	0.039	0.049		Set Trigger
5	2.444	0.052	0.035	0.039	0.049		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



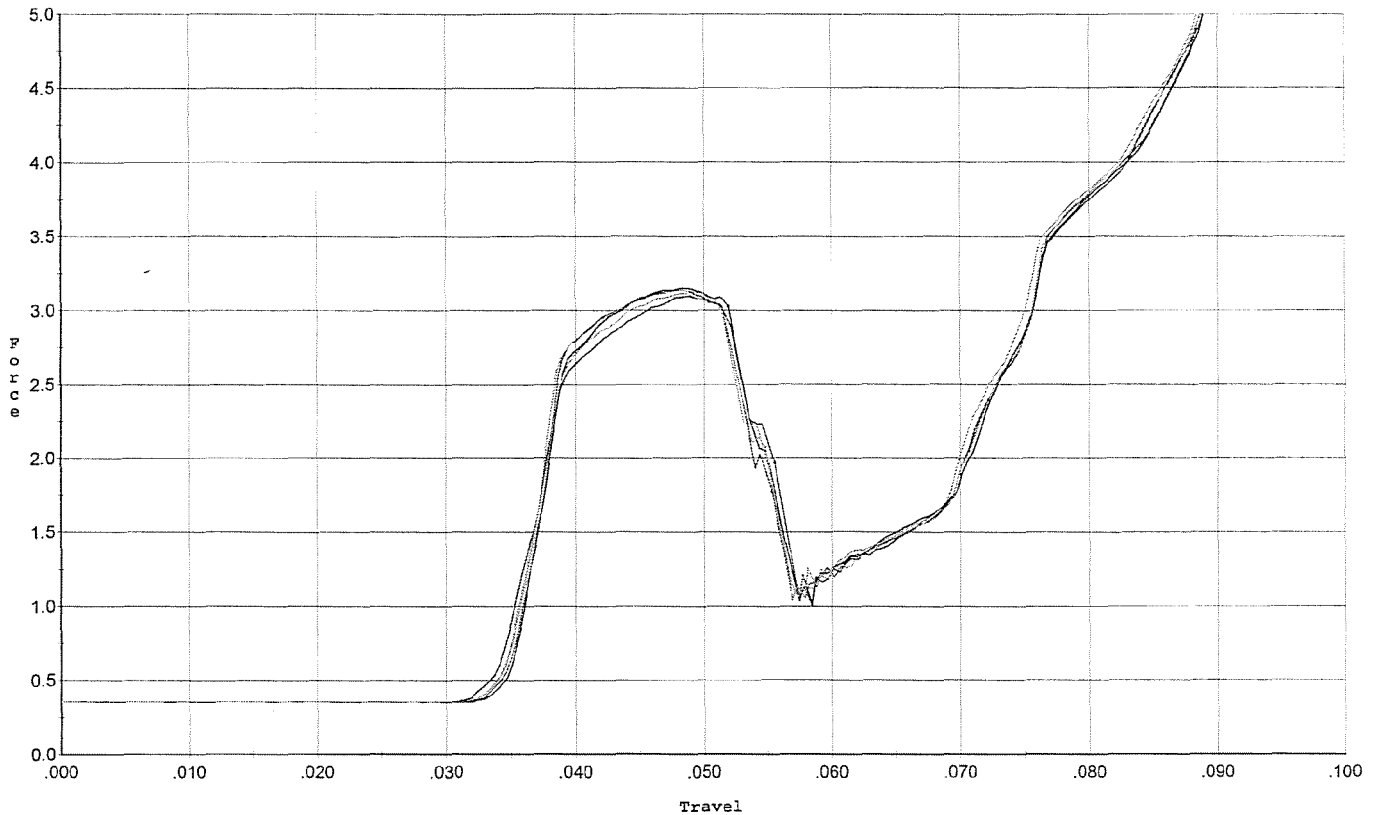
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.383	0.053	0.036	0.041	0.049		Set Trigger
2	2.439	0.053	0.036	0.041	0.049		Set Trigger
3	2.318	0.053	0.038	0.041	0.046		Set Trigger
4	2.412	0.052	0.036	0.041	0.048		Set Trigger
5	2.417	0.052	0.036	0.041	0.049		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



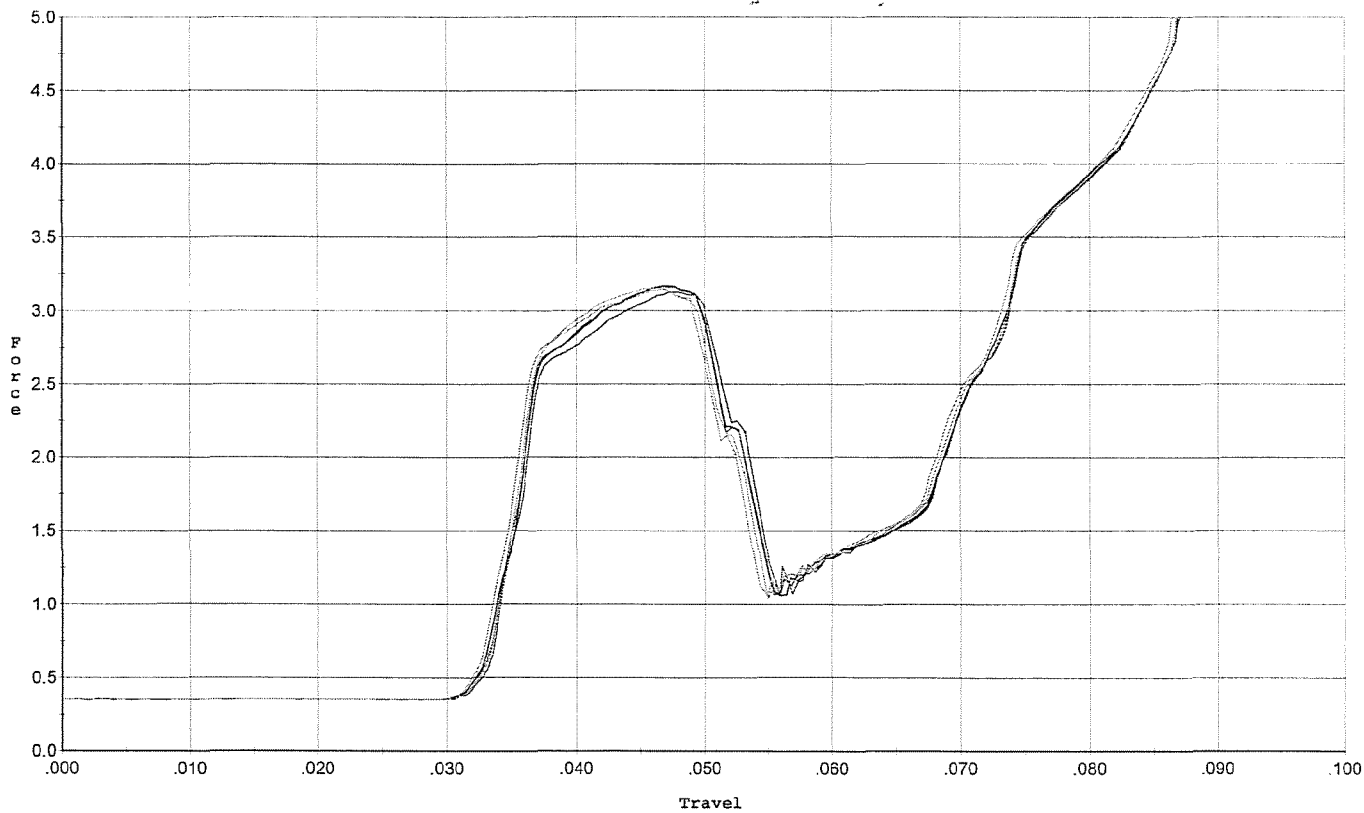
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.055	0.034	0.038	0.066		Set Trigger
2	3.148	0.052	0.035	0.039	0.060		Set Trigger
3	3.132	0.055	0.035	0.038	0.065		Set Trigger
4	3.112	0.055	0.035	0.038	0.064		Set Trigger
5	3.134	0.055	0.035	0.037	0.066		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



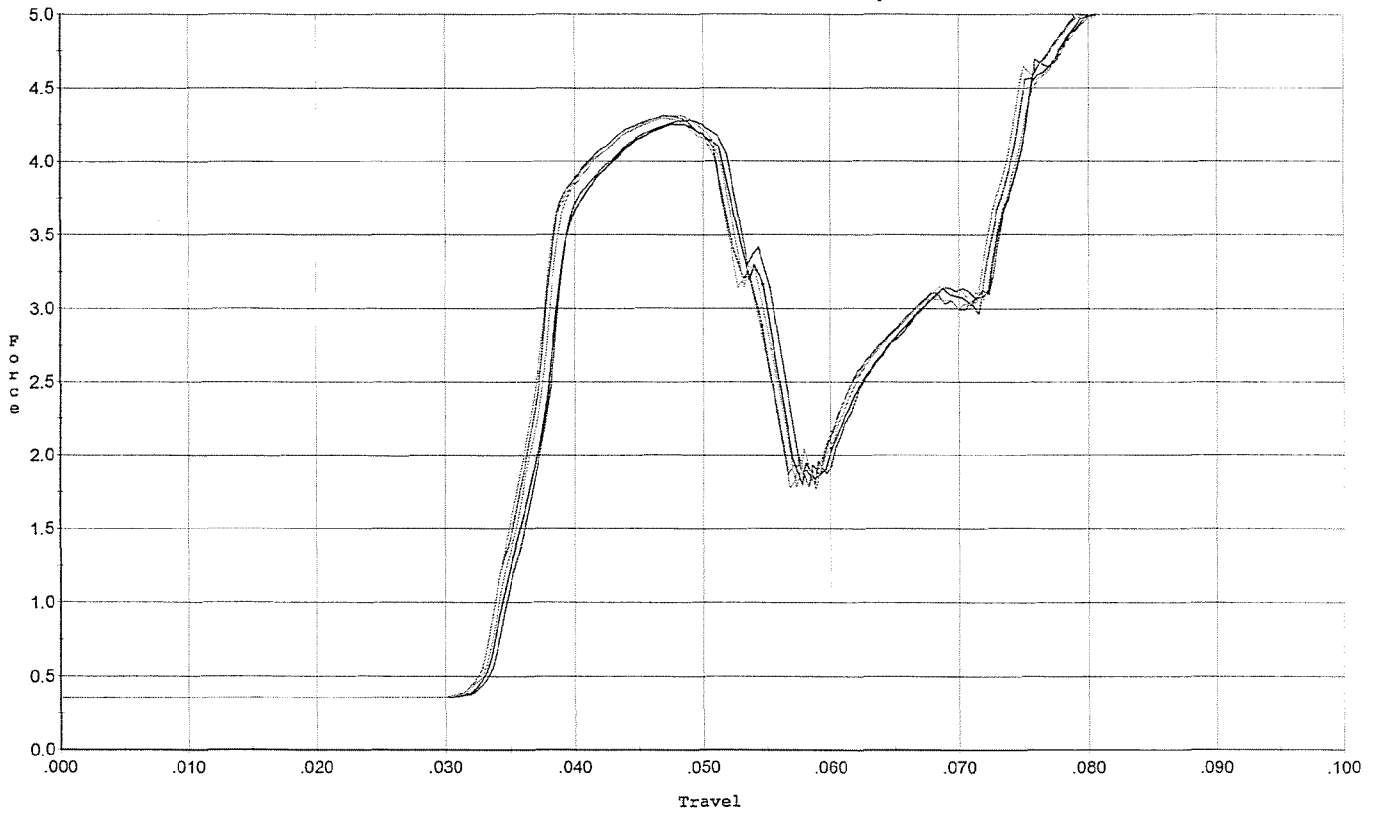
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.053	0.033	0.037	0.064		Set Trigger
2	3.169	0.050	0.033	0.038	0.059		Set Trigger
3	3.164	0.050	0.033	0.038	0.059		Set Trigger
4	3.146	0.053	0.033	0.037	0.064		Set Trigger
5	3.156	0.052	0.032	0.037	0.064		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



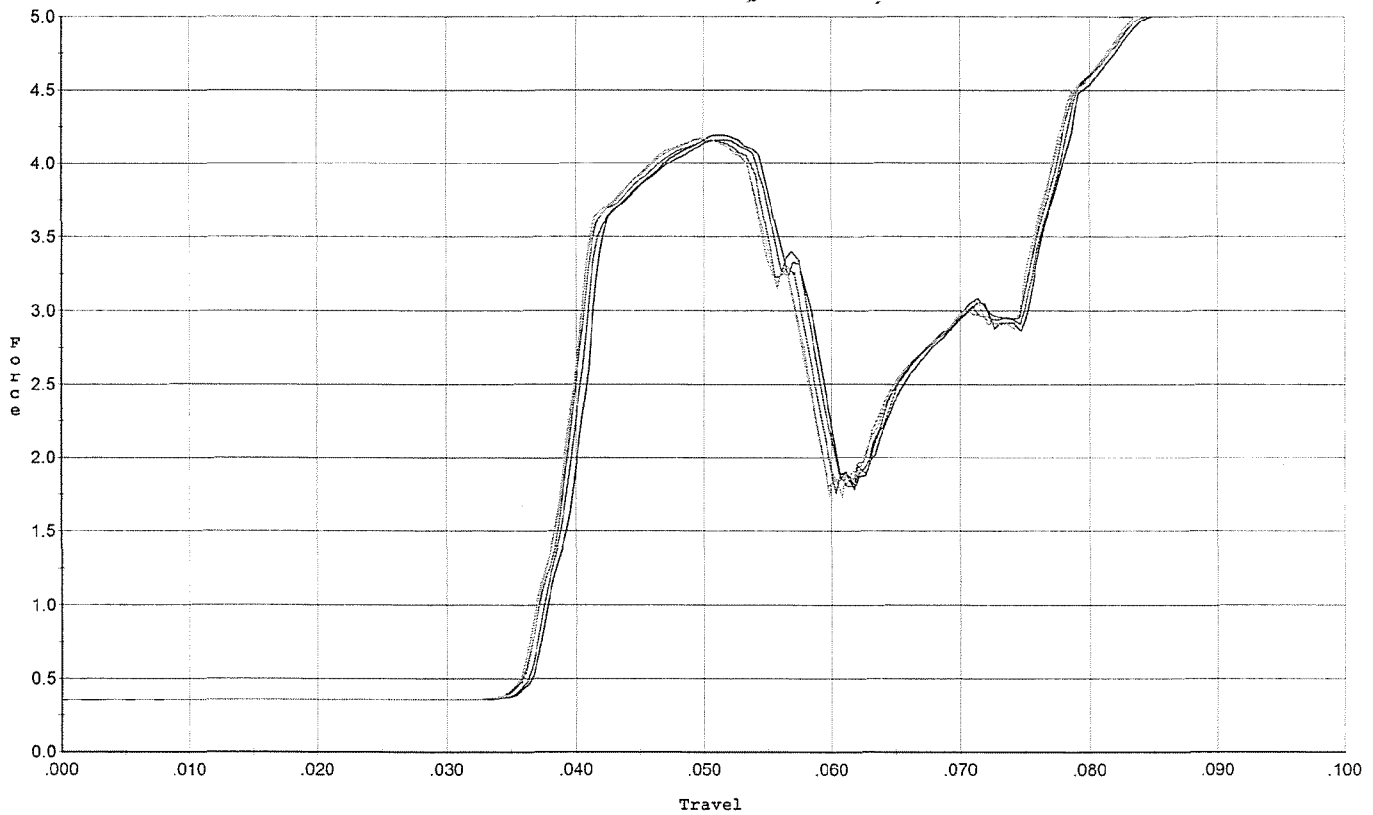
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.055	0.034	0.036	0.086		Set Trigger
2	4.255	0.055	0.033	0.036	0.084		Set Trigger
3	4.315	0.055	0.033	0.035	0.086		Set Trigger
4	4.311	0.055	0.033	0.035	0.087		Set Trigger
5	4.294	0.055	0.033	0.035	0.087		Set Trigger

Avg 4.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



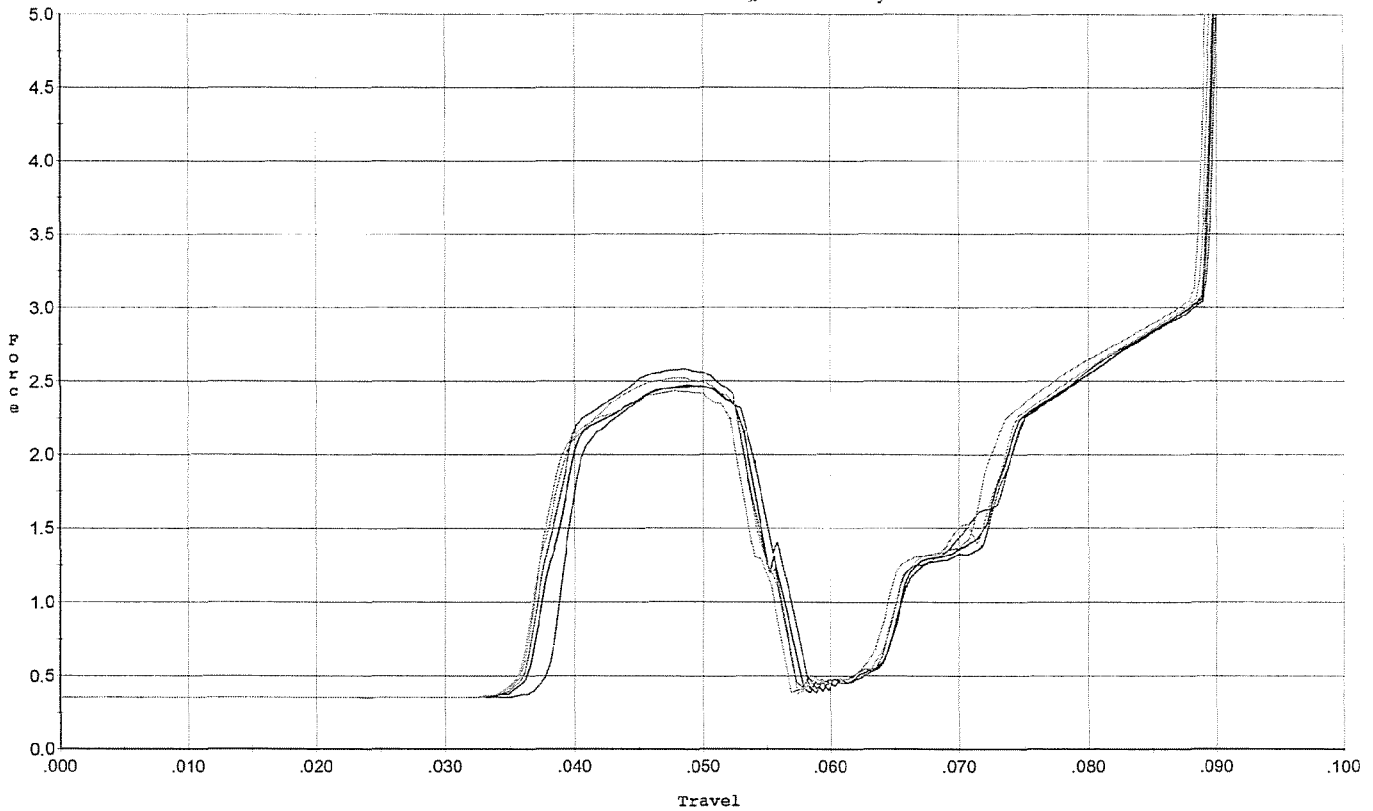
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.157	0.057	0.037	0.037	0.085		Set Trigger
2	4.190	0.058	0.037	0.037	0.087		Set Trigger
3	4.157	0.057	0.036	0.037	0.085		Set Trigger
4	4.164	0.058	0.036	0.037	0.086		Set Trigger
5	4.170	0.058	0.036	0.036	0.087		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



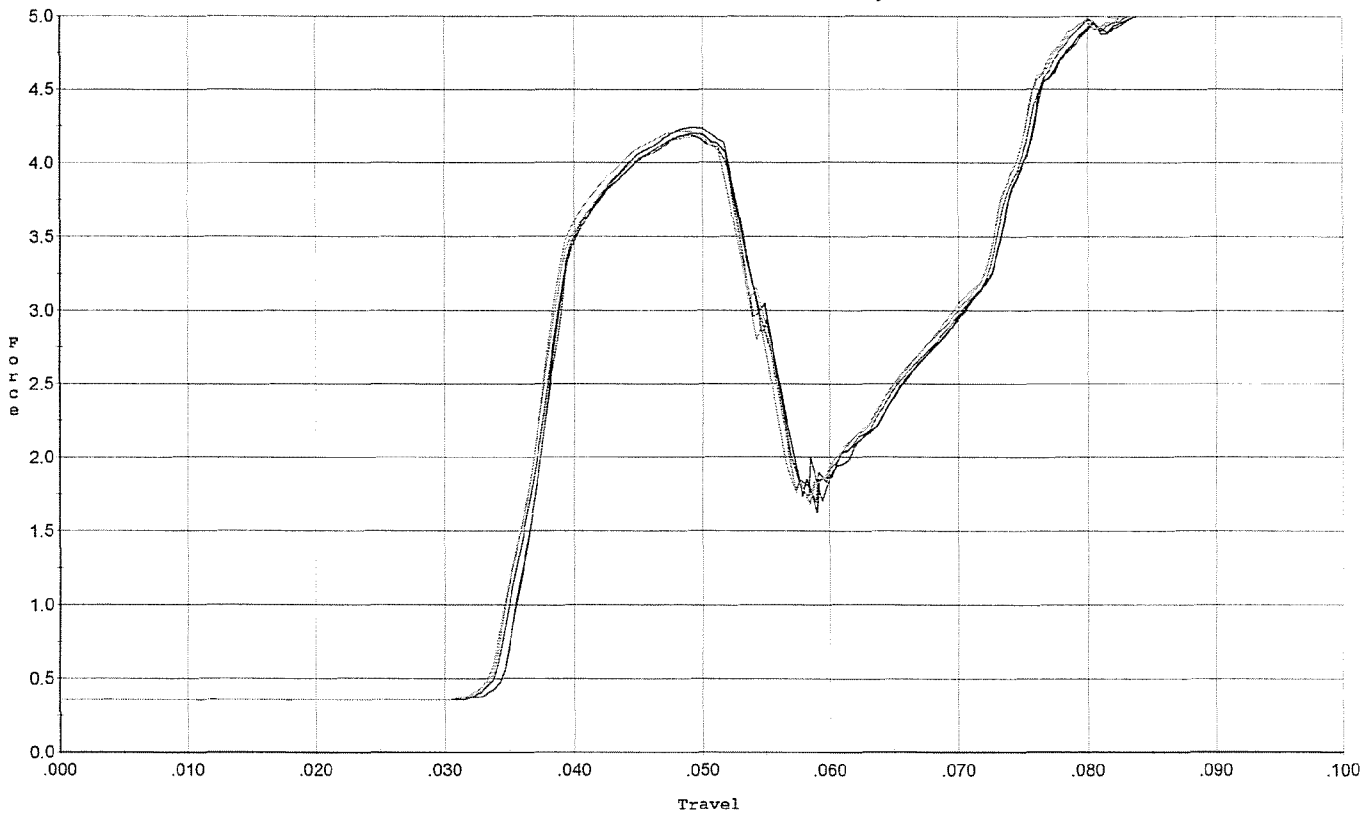
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.054	0.038	0.040	0.049		Set Trigger
2	2.476	0.053	0.037	0.040	0.050		Set Trigger
3	2.585	0.056	0.036	0.039	0.054		Set Trigger
4	2.523	0.052	0.036	0.040	0.050		Set Trigger
5	2.436	0.052	0.036	0.040	0.049		Set Trigger

AUG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.055	0.034	0.036	0.084		Set Trigger
2	4.200	0.055	0.035	0.037	0.082		Set Trigger
3	4.186	0.052	0.035	0.037	0.075		Set Trigger
4	4.217	0.055	0.034	0.036	0.083		Set Trigger
5	4.175	0.055	0.034	0.036	0.084		Set Trigger

AVG 4.20