

G6778953

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

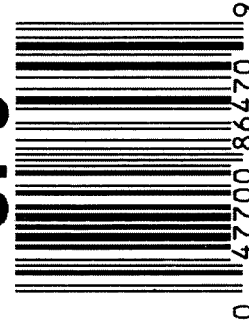


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778953**UPC**

GUN SERIAL # G 6778953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSW
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 09 2008 OPERATOR <u>BM</u>	9-09-08	BM
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	BSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

BARBER - M24 00594224									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3</u>	<u>3</u>	9-29-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	9-29-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	9-29-08	TL		
	J) ASSEMBLE STOCK					9-25-08	RBN		
	K) ASSEMBLE SWIVEL STUDS					9-29-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	9-24-08	L.D.		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-26-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-29-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.44</u>	<u>2.44</u>	<u>2.43</u>	<u>2.44</u>	9-27-08	TL
	C) FUNCTION					9-29-08	TL		
690	PACK					12-9-08	TL		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1. 25 LBS INITIAL & 25 LBS
2. 25 LBS INITIAL & 25 LBS
3. 25 LBS INITIAL & 25 LBS

DATE

9-20-08

TESTER

TAE

	25 LBS INITIAL	25 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 25 LBS		COMMENTS
PULL #1	225	240		255	
PULL #2	247	237		271	
PULL #3	253	240		264	
PULL #4	254	257		280	
PULL #5	226	237		278	
TOTAL	1205	1211		1348	
AVERAGE	241	242		269	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	326	323		
PULL #2	331	316		
PULL #3	321	323		
PULL #4	331	325		
PULL #5	333	339		
TOTAL	1642	1626		
AVERAGE	328	325		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	444	437		467
PULL #2	422	402		467
PULL #3	428	436		450
PULL #4	435	434		454
PULL #5	426	413		442
TOTAL	2155	TUE 1688 2122		2280
AVERAGE	431	424		456