

G6778954

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

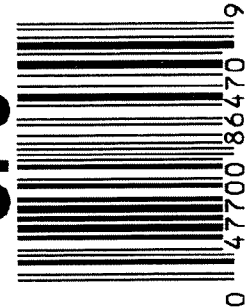
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778954

UPC



GUN SERIAL # G 6778954

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	BSN
475	DRILL AND TAP SIGHT HOLES	21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-21-08	BM
490	MAGNAFLUX BOLT		8/24/08	MR
500	ROLLMARK CALIBER		8/23/08	Rt
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23-08	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

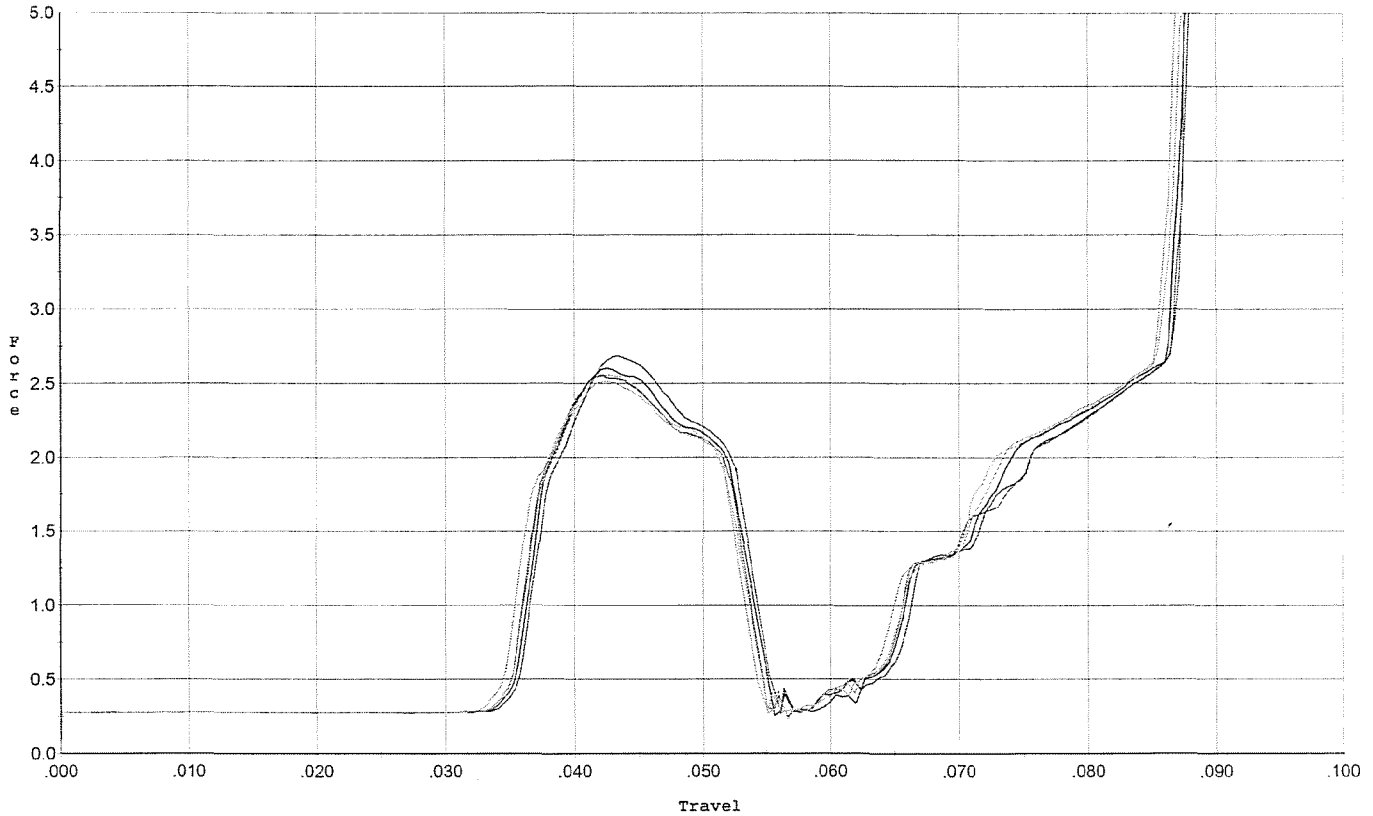
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	10-9-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	10-9-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.022</u> <u>.024</u>	10-9-08	L N
	J) ASSEMBLE STOCK		9-10-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-10-08	Fr7
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	L N
670	FINAL INSPECTION A) HEADSPACE		10-9-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.42</u> <u>2.45</u> <u>2.4</u> <u>2.48</u>	9-30-08	L
	C) FUNCTION		10-9-08	L N
690	PACK		10-4-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



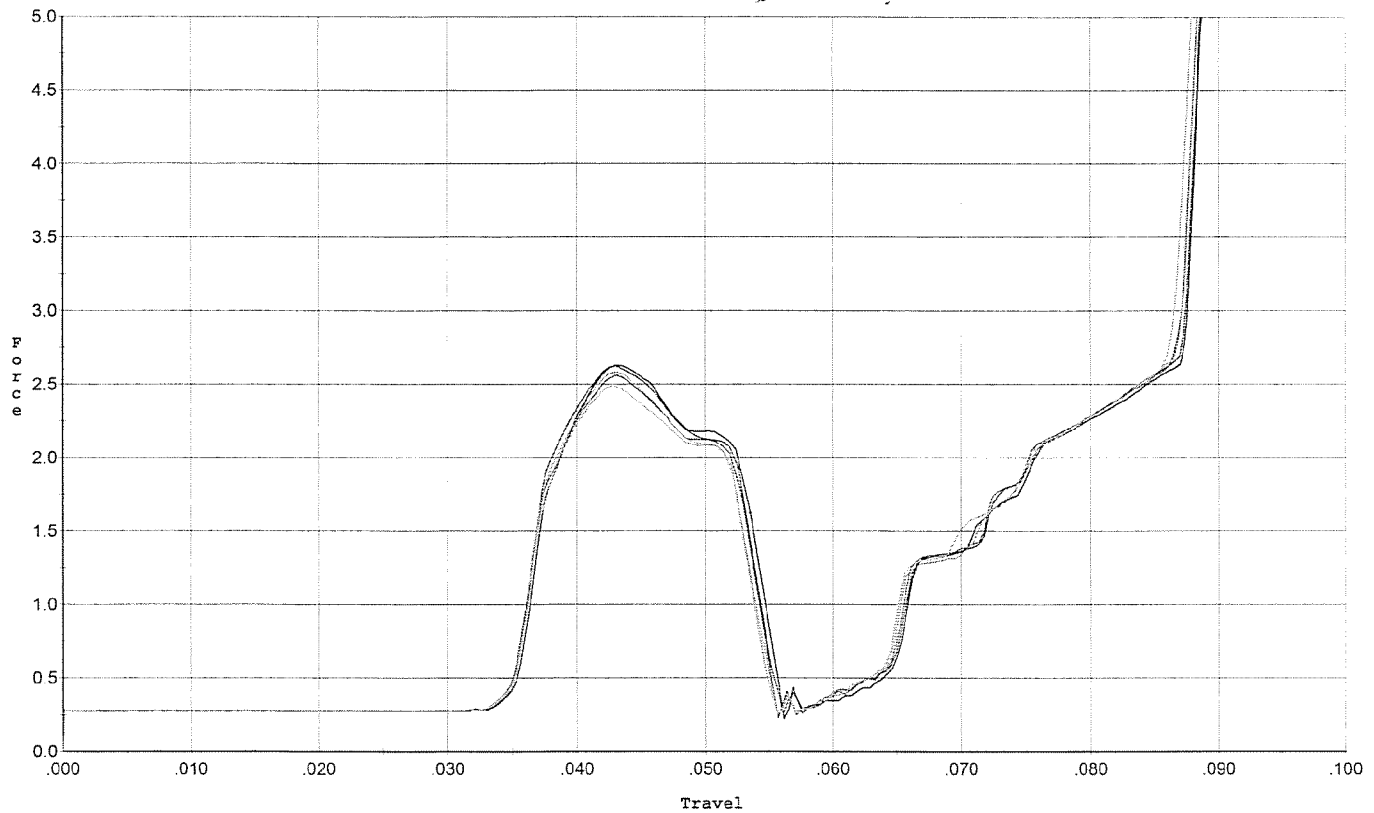
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.053	0.036	0.039	0.048		Set Trigger
2	2.601	0.054	0.035	0.039	0.048		Set Trigger
3	2.556	0.052	0.035	0.039	0.047		Set Trigger
4	2.513	0.053	0.035	0.039	0.047		Set Trigger
5	2.561	0.052	0.034	0.039	0.047		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



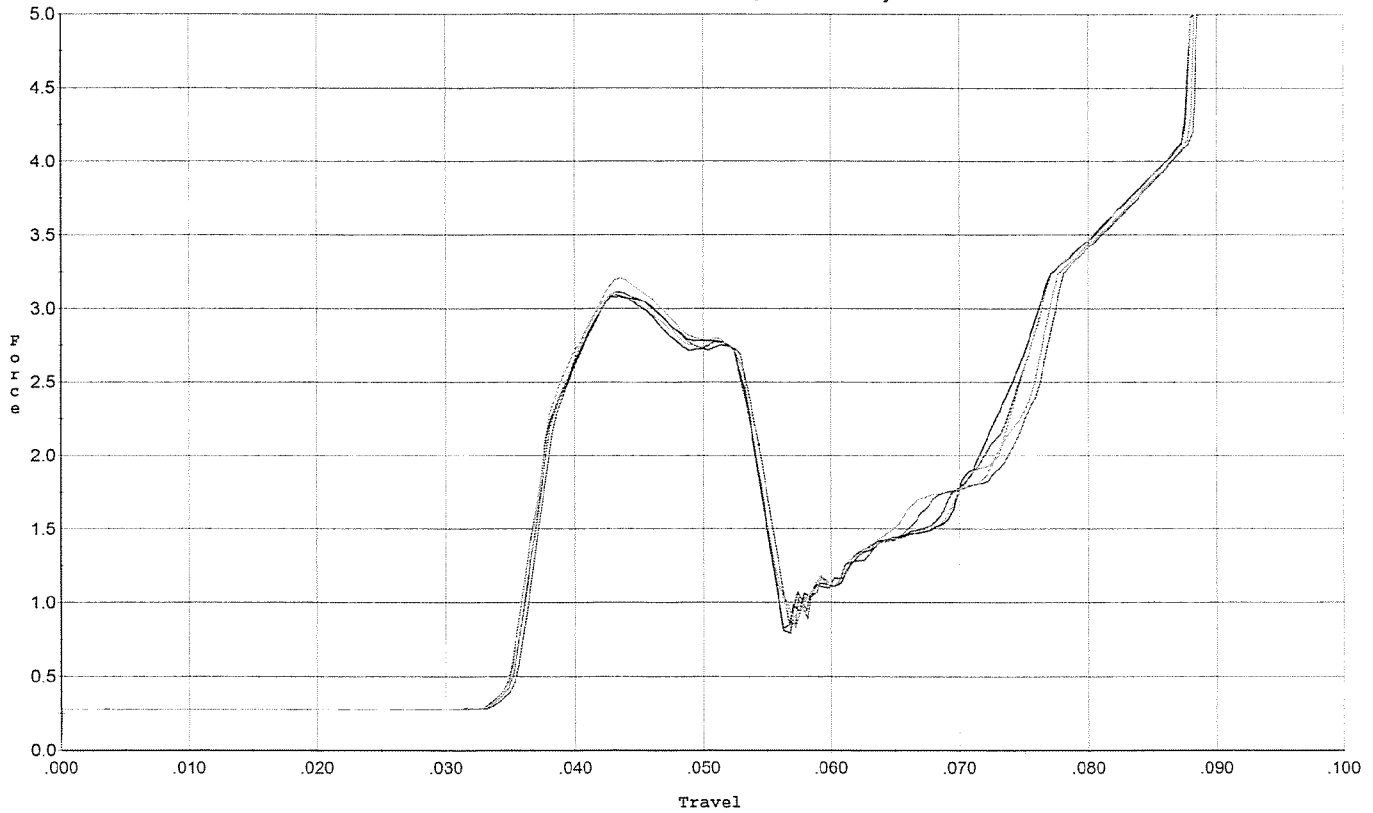
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.053	0.035	0.040	0.048		Set Trigger
2	2.629	0.054	0.035	0.039	0.049		Set Trigger
3	2.564	0.053	0.035	0.039	0.047		Set Trigger
4	2.490	0.052	0.035	0.039	0.046		Set Trigger
5	2.582	0.052	0.035	0.040	0.046		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



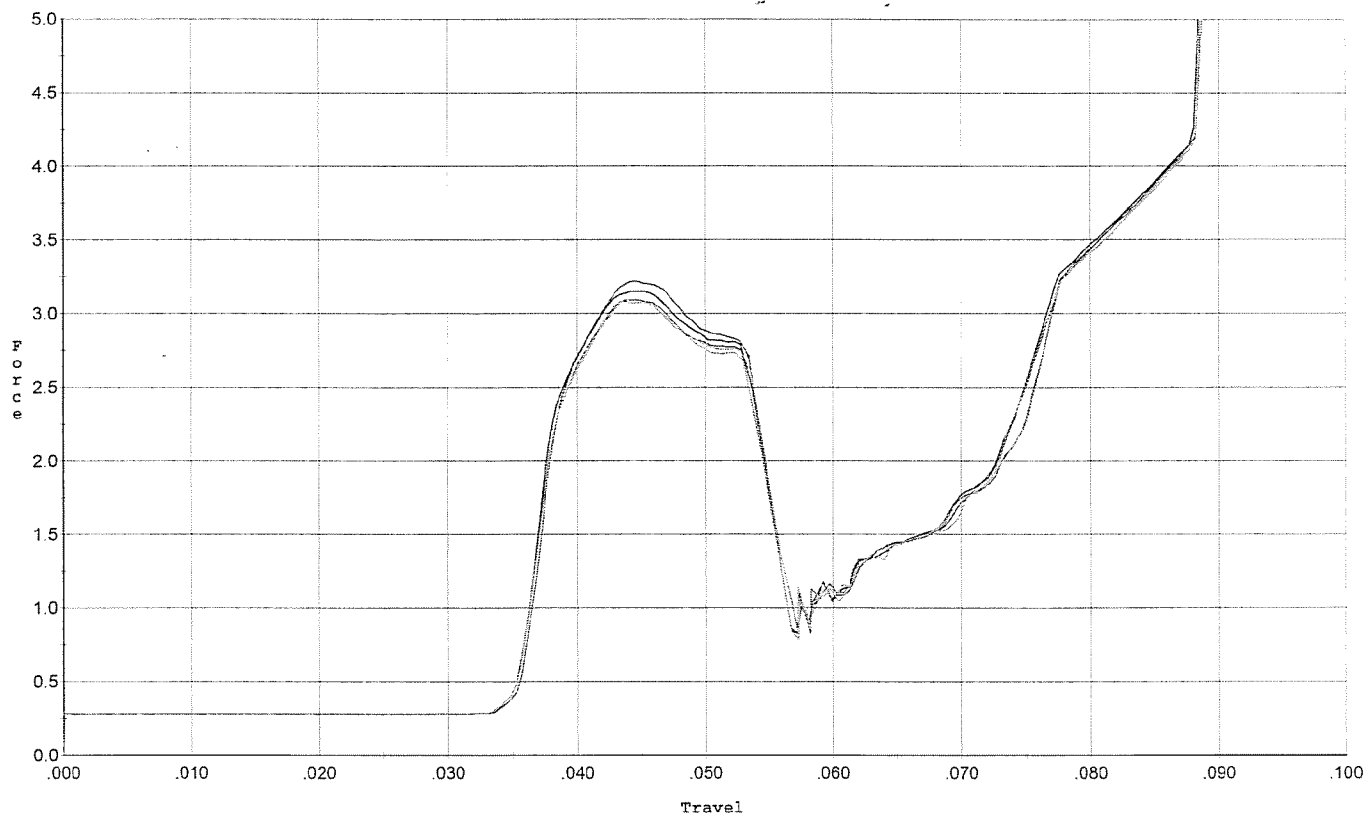
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.054	0.035	0.038	0.058		Set Trigger
2	3.091	0.053	0.035	0.038	0.058		Set Trigger
3	3.112	0.054	0.035	0.038	0.059		Set Trigger
4	3.099	0.053	0.035	0.038	0.058		Set Trigger
5	3.208	0.053	0.035	0.038	0.058		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



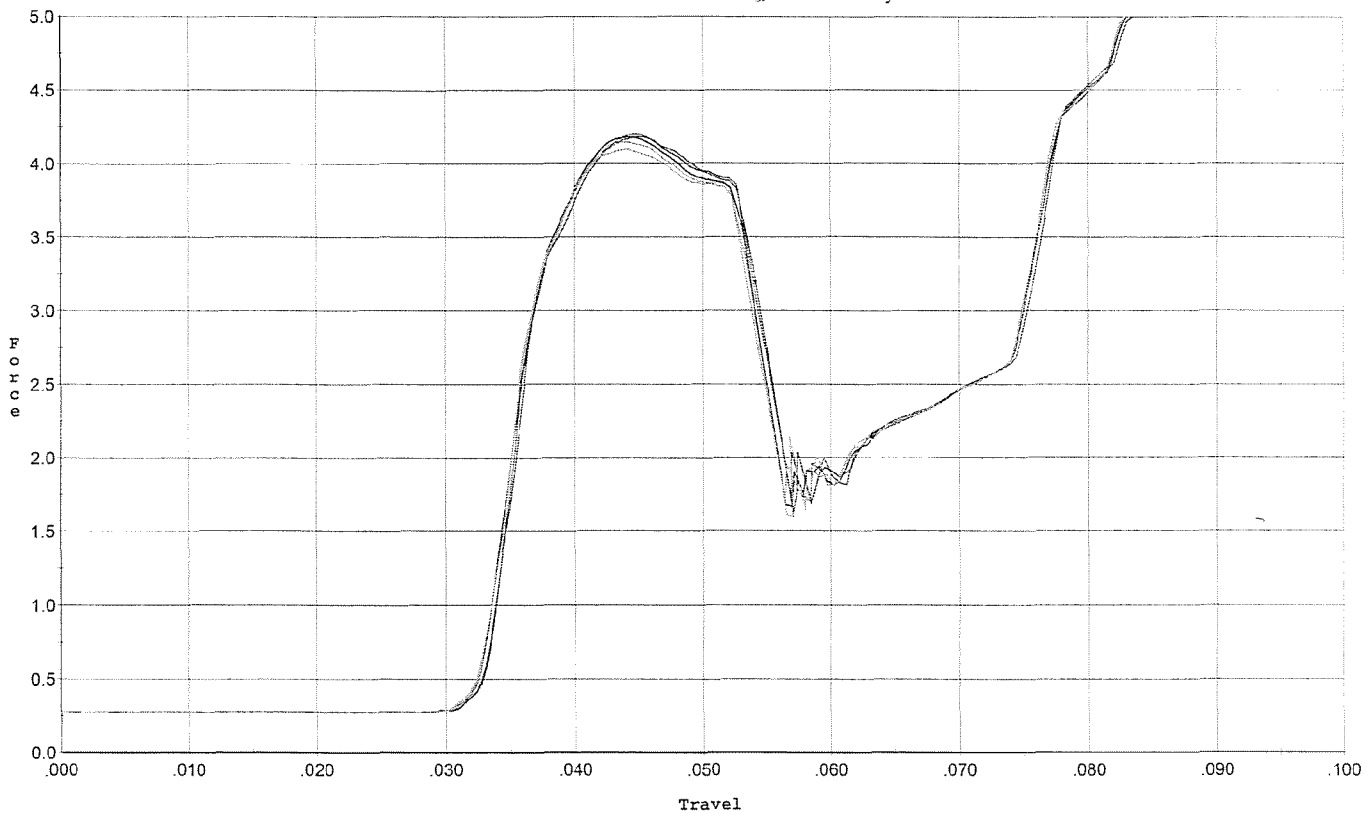
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.053	0.035	0.038	0.060		Set Trigger
2	3.150	0.054	0.035	0.038	0.060		Set Trigger
3	3.091	0.054	0.035	0.038	0.060		Set Trigger
4	3.098	0.054	0.035	0.038	0.059		Set Trigger
5	3.079	0.054	0.035	0.038	0.059		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



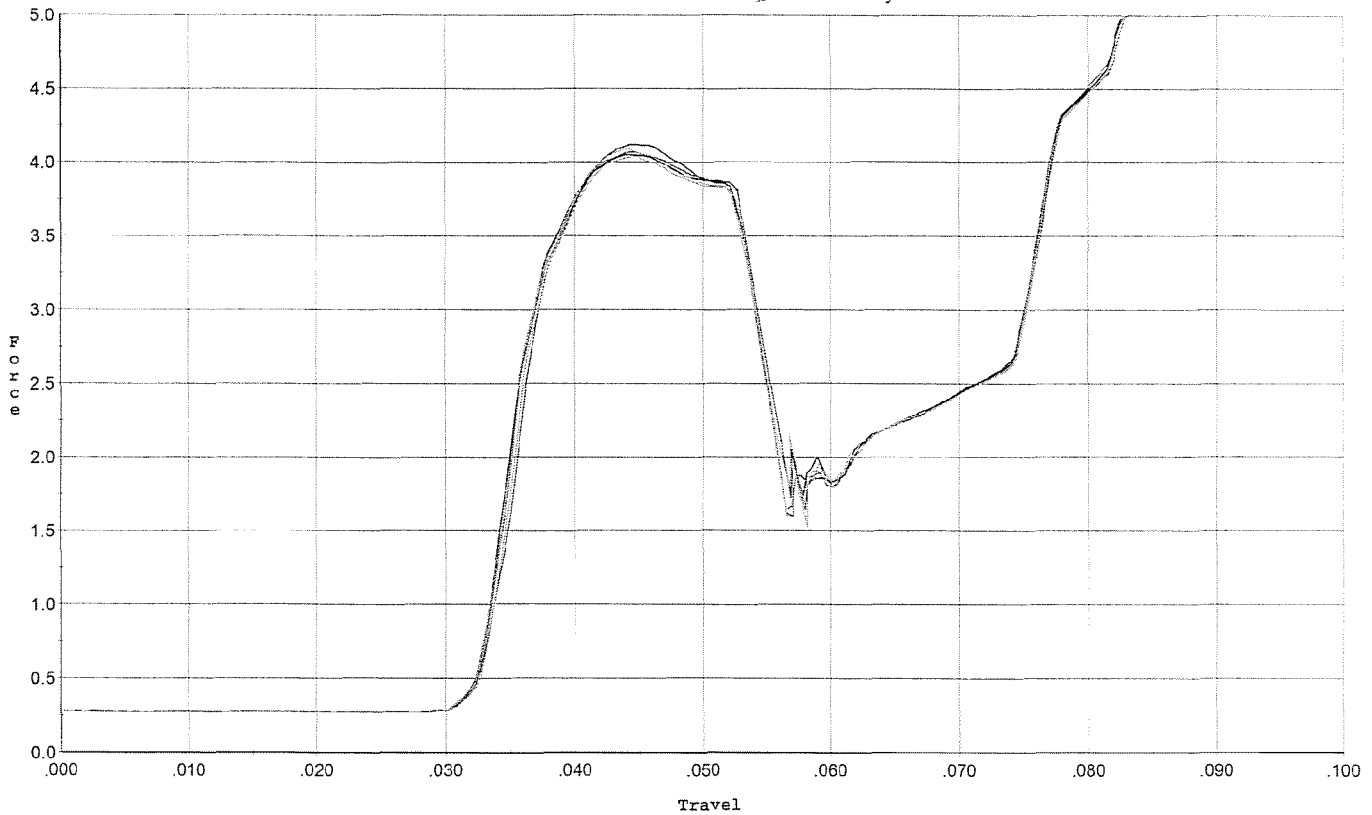
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.054	0.033	0.035	0.084		Set Trigger
2	4.183	0.053	0.032	0.035	0.082		Set Trigger
3	4.205	0.053	0.033	0.036	0.081		Set Trigger
4	4.093	0.054	0.032	0.035	0.082		Set Trigger
5	4.146	0.054	0.032	0.035	0.084		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



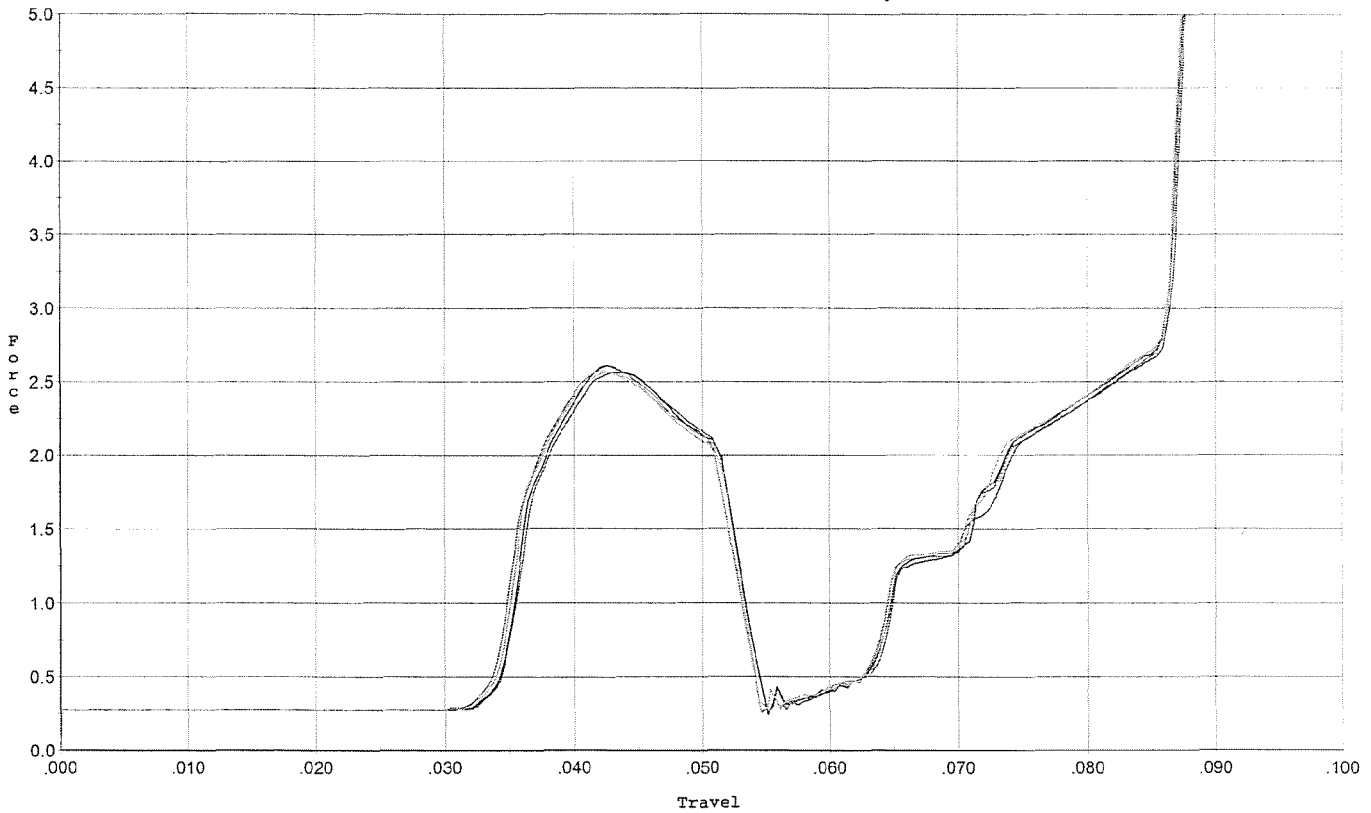
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.053	0.032	0.036	0.080		Set Trigger
2	4.050	0.053	0.032	0.035	0.082		Set Trigger
3	4.069	0.053	0.032	0.035	0.081		Set Trigger
4	4.038	0.053	0.033	0.036	0.080		Set Trigger
5	4.091	0.054	0.032	0.035	0.082		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



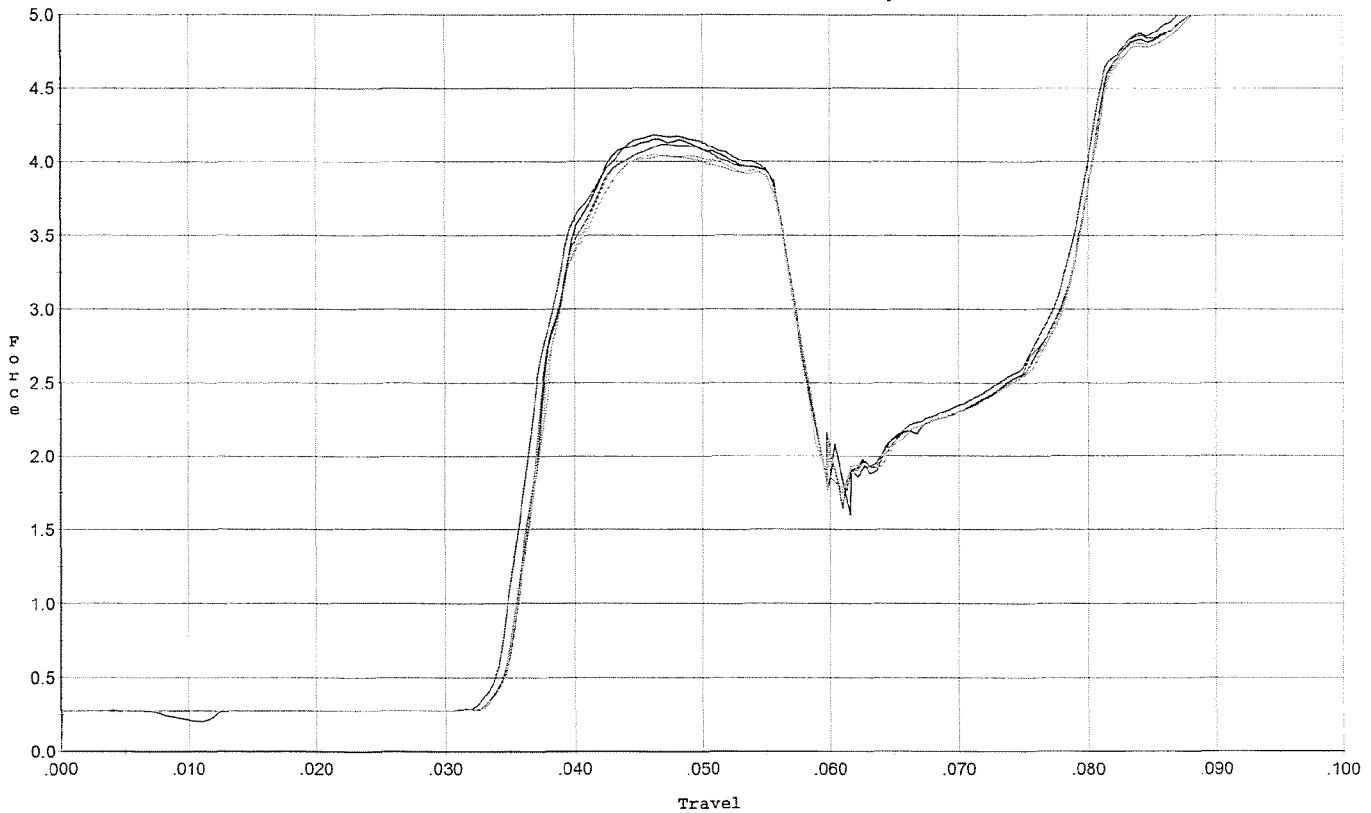
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.051	0.034	0.040	0.047		Set Trigger
2	2.607	0.051	0.034	0.039	0.047		Set Trigger
3	2.611	0.053	0.034	0.039	0.049		Set Trigger
4	2.575	0.053	0.034	0.039	0.049		Set Trigger
5	2.561	0.052	0.034	0.039	0.048		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.056	0.034	0.036	0.089		Set Trigger
2	4.153	0.056	0.034	0.037	0.087		Set Trigger
3	4.117	0.056	0.034	0.037	0.087		Set Trigger
4	4.051	0.056	0.034	0.037	0.085		Set Trigger
5	4.042	0.056	0.034	0.037	0.086		Set Trigger

Avg 4.10