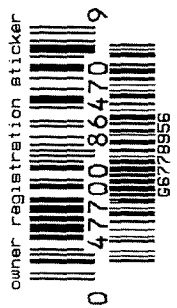
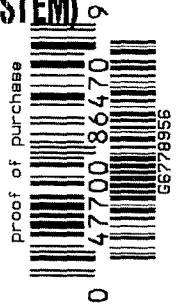
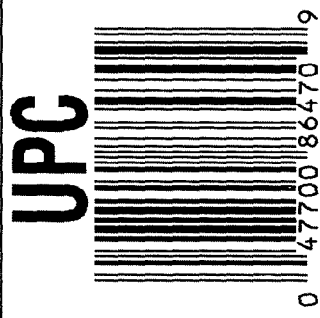


66778956

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6778956	



BM FORM

GUN SERIAL # G 6778956

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP.D.
460	CHECK HEADSPACE		8-19-08	SP.D.
470	DIS-ASSEMBLE ACTION		8-19-08	SP.D.
472	SERIALIZE BOLT HANDLE		8-20-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 21 2008 OPERATOR <u>BH</u>	8-20-08	JP
480	MAGNAFLUX BBL ACTION		8-21-08	AM
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-5-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

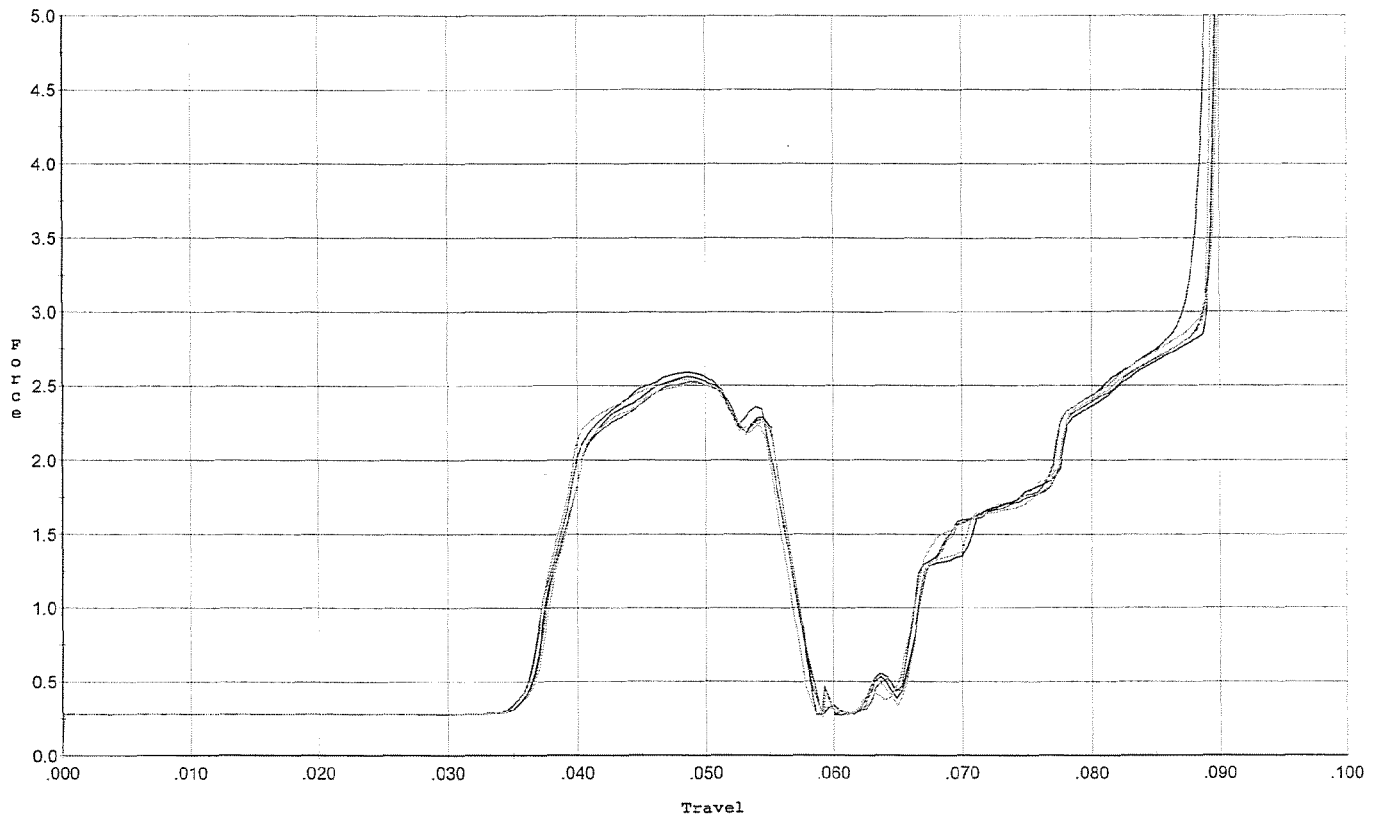
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	10-15-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-15-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-15-08	L.N.
	J) ASSEMBLE STOCK		9-5-08	RT
	K) ASSEMBLE SWIVEL STUDS		10-15-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	JS
670	FINAL INSPECTION A) HEADSPACE		10-15-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.13</u> <u>2.25</u> <u>2.14</u> <u>2.28</u>	10/2/08	FM
	C) FUNCTION		10-15-08	L.N.
690	PACK		12-8-08	Ben

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



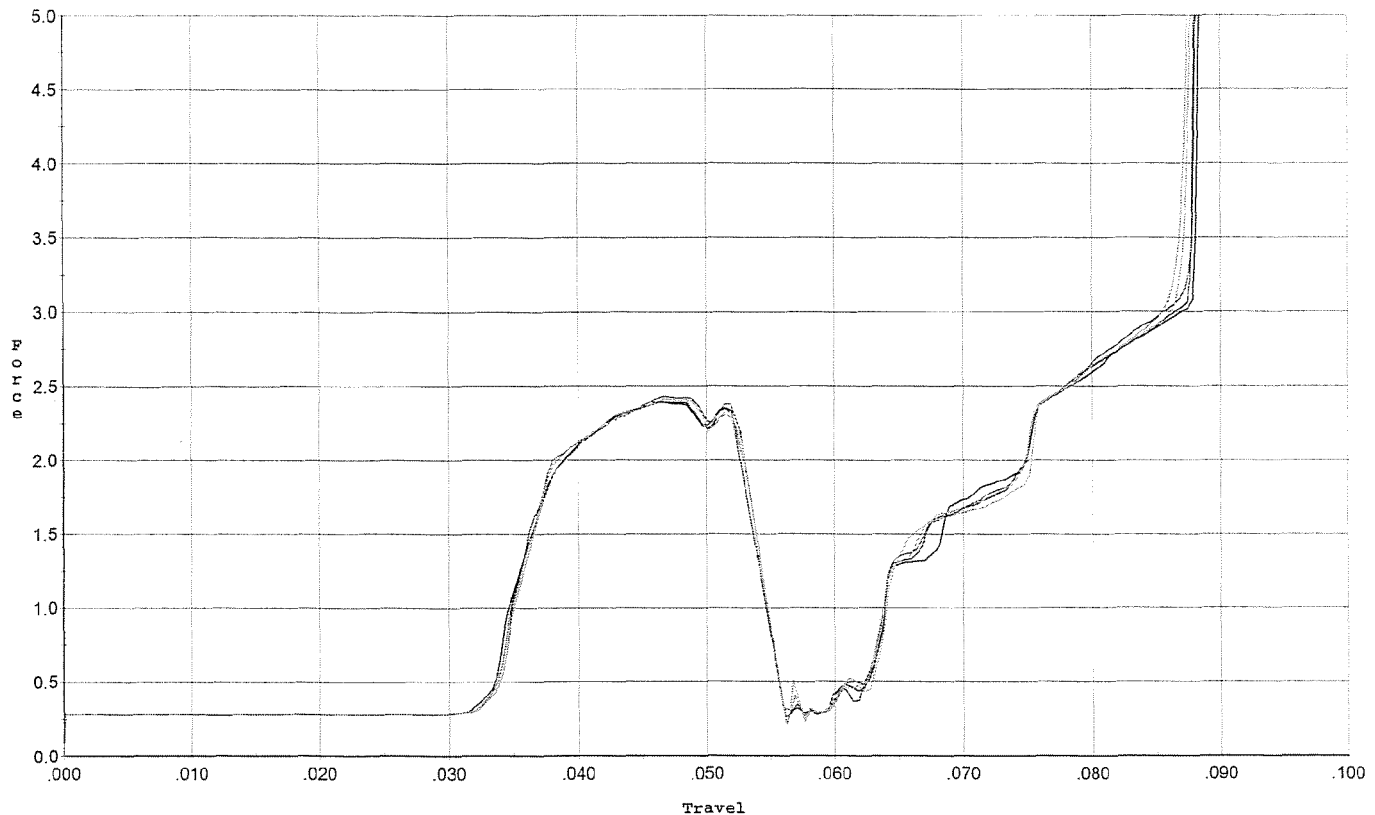
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.056	0.036	0.038	0.053		Set Trigger
2	2.561	0.055	0.036	0.039	0.052		Set Trigger
3	2.528	0.055	0.037	0.039	0.051		Set Trigger
4	2.518	0.055	0.037	0.039	0.051		Set Trigger
5	2.541	0.055	0.036	0.039	0.052		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



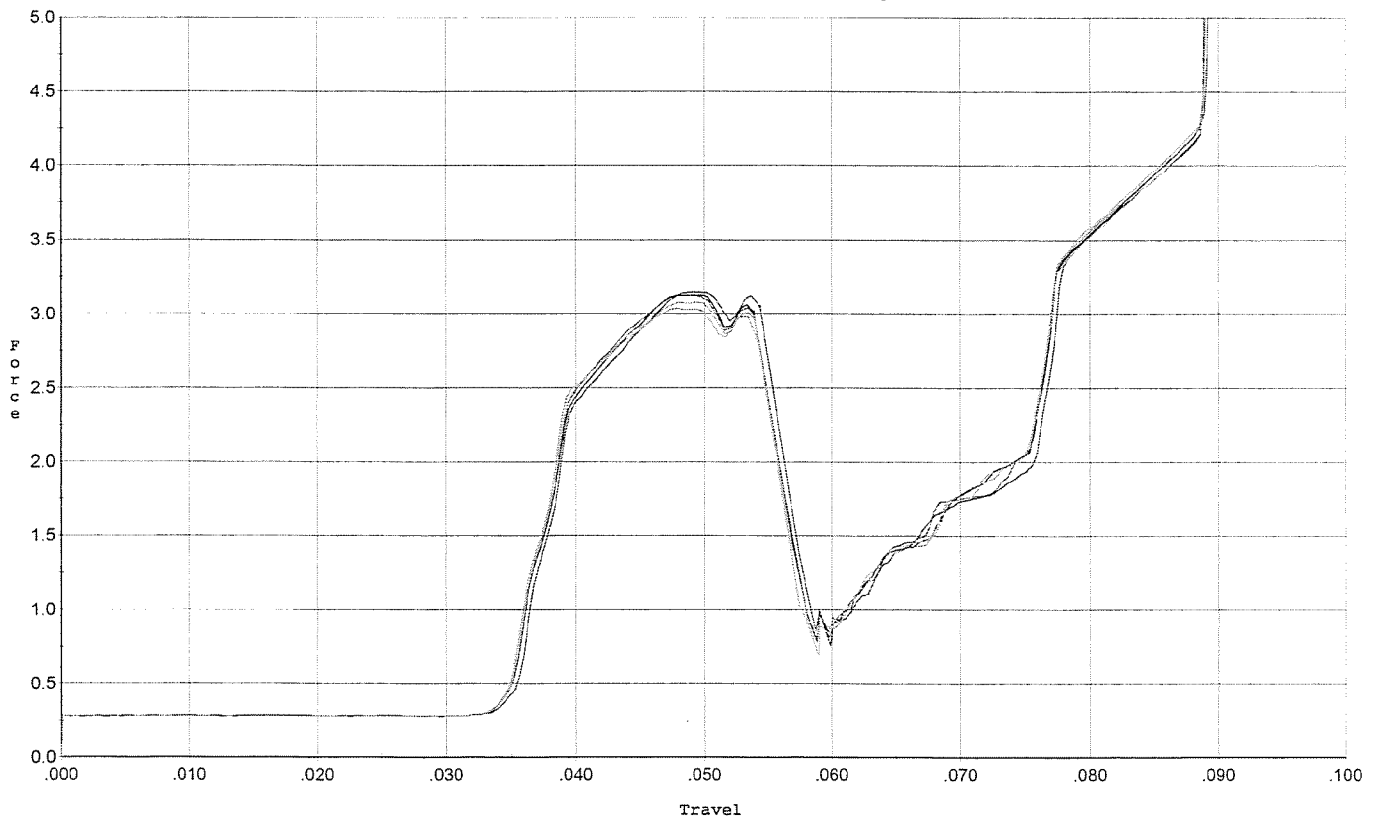
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.054	0.034	0.039	0.050		Set Trigger
2	2.396	0.053	0.034	0.039	0.050		Set Trigger
3	2.434	0.053	0.034	0.038	0.050		Set Trigger
4	2.411	0.053	0.034	0.038	0.049		Set Trigger
5	2.416	0.053	0.034	0.038	0.049		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



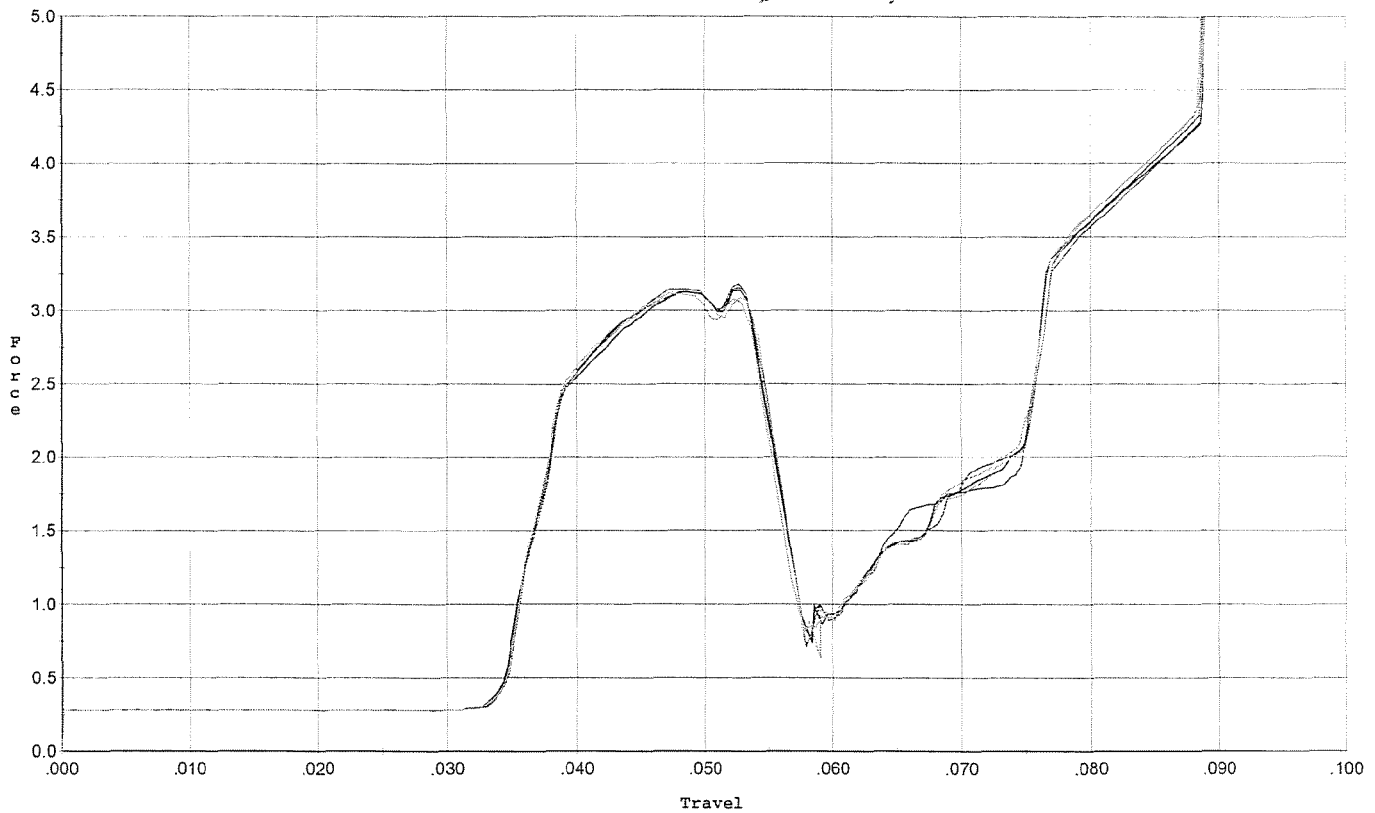
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.054	0.036	0.038	0.062		Set Trigger
2	3.129	0.054	0.035	0.038	0.061		Set Trigger
3	3.131	0.054	0.035	0.038	0.061		Set Trigger
4	3.038	0.054	0.035	0.038	0.061		Set Trigger
5	3.079	0.054	0.035	0.038	0.061		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



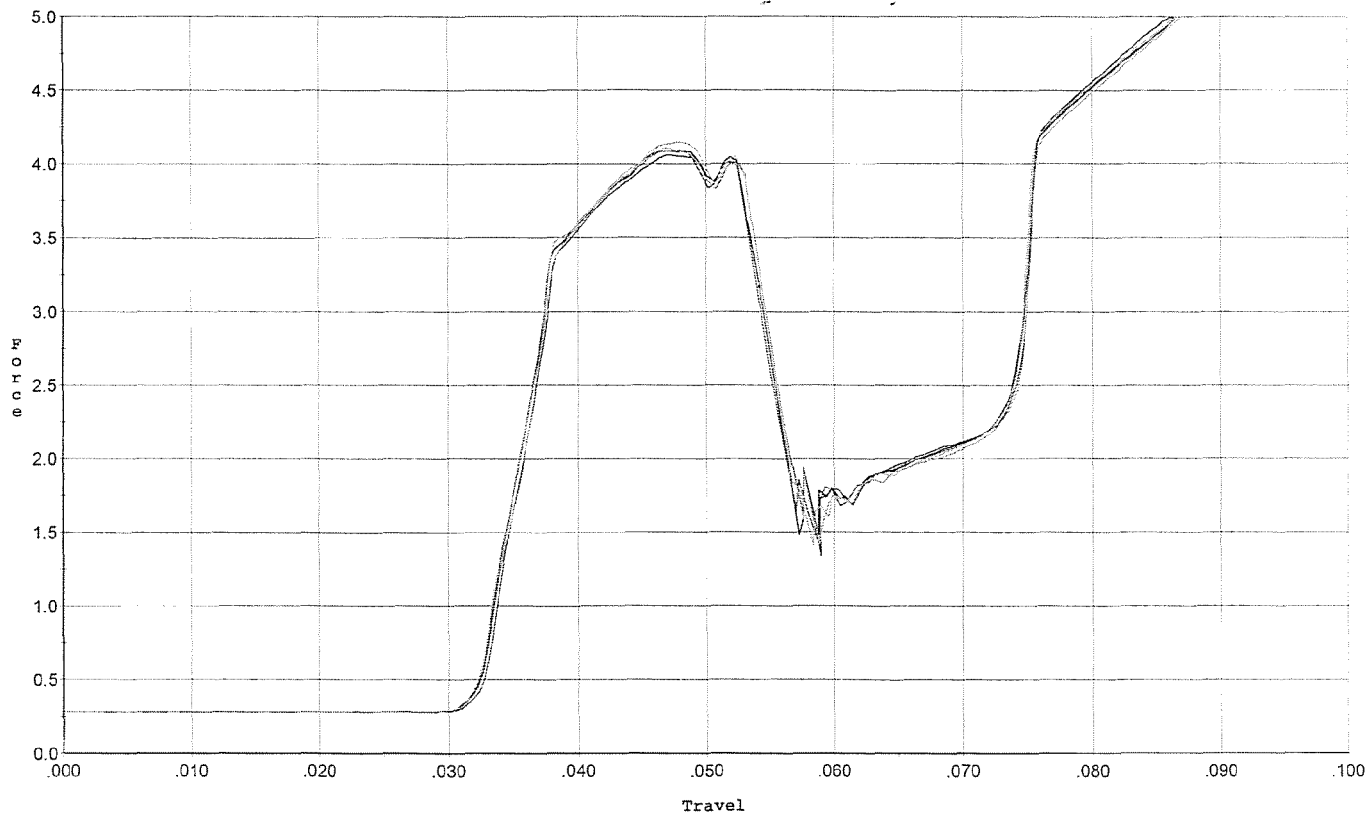
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.055	0.034	0.037	0.064		Set Trigger
2	3.139	0.053	0.034	0.038	0.061		Set Trigger
3	3.180	0.055	0.034	0.037	0.064		Set Trigger
4	3.136	0.054	0.034	0.037	0.063		Set Trigger
5	3.115	0.054	0.034	0.037	0.062		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



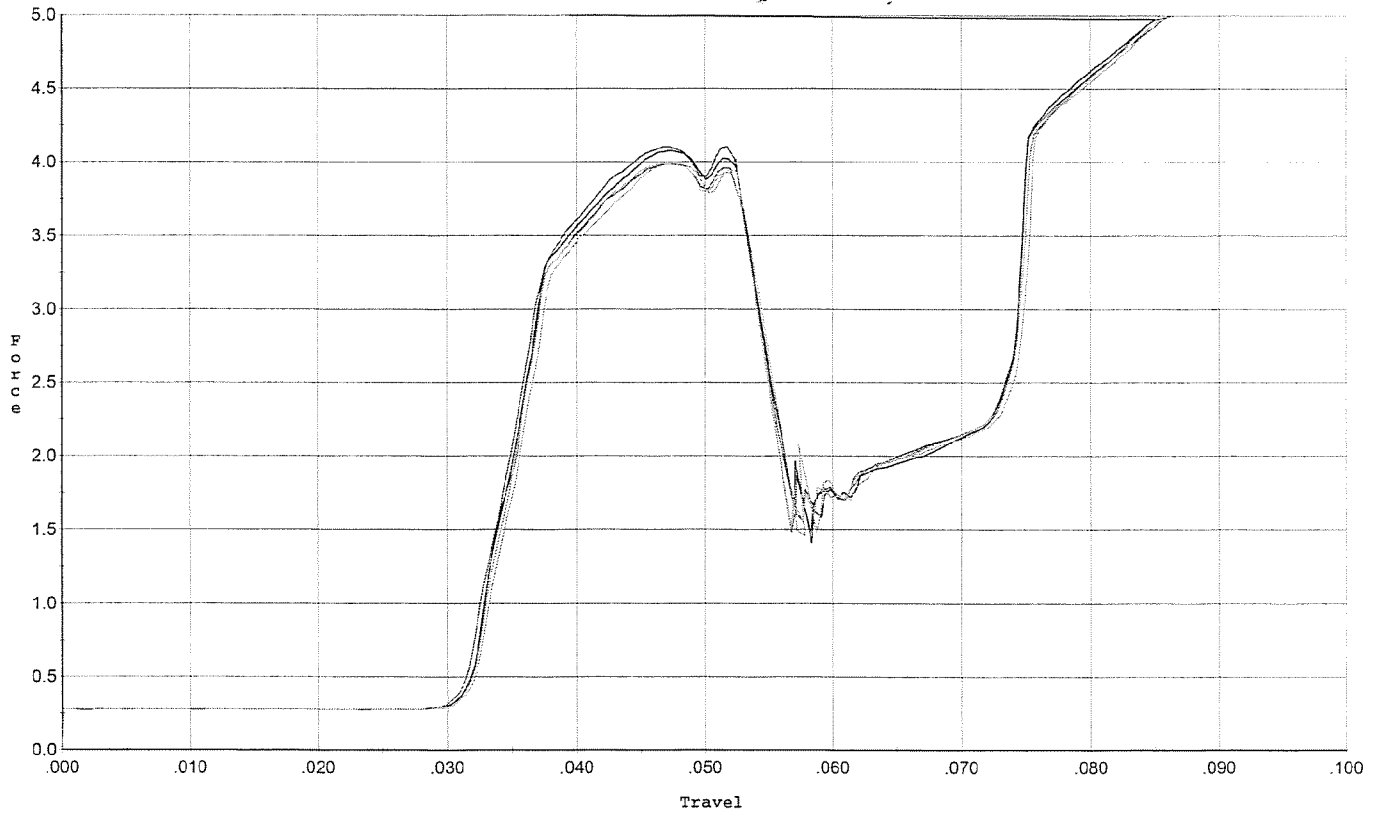
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.053	0.033	0.036	0.080		Set Trigger
2	4.087	0.054	0.032	0.035	0.083		Set Trigger
3	4.091	0.052	0.032	0.035	0.080		Set Trigger
4	4.145	0.053	0.032	0.035	0.082		Set Trigger
5	4.105	0.053	0.032	0.036	0.081		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



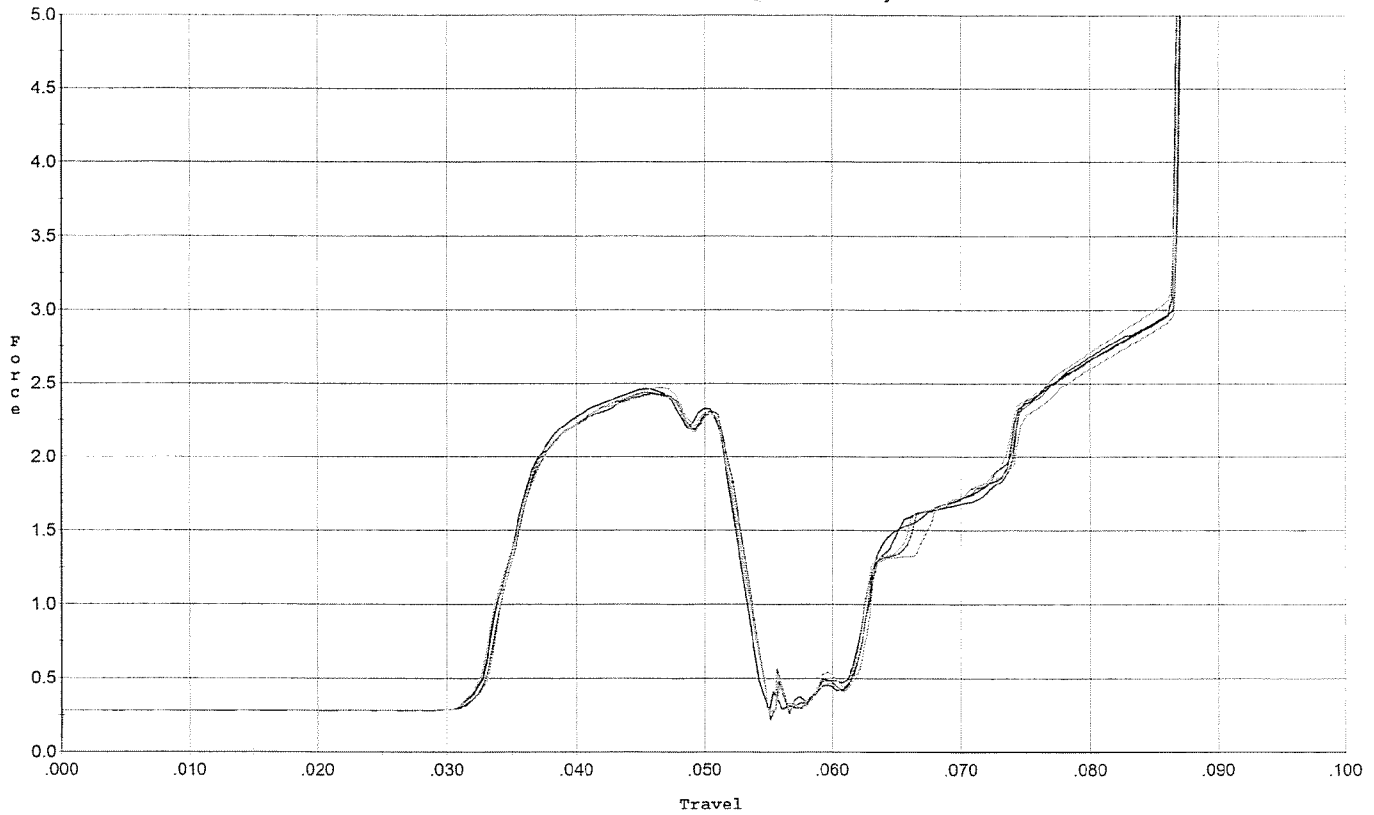
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.052	0.032	0.035	0.081		Set Trigger
2	4.080	0.052	0.032	0.035	0.081		Set Trigger
3	3.990	0.053	0.031	0.035	0.081		Set Trigger
4	3.995	0.053	0.032	0.035	0.080		Set Trigger
5	3.986	0.054	0.032	0.035	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



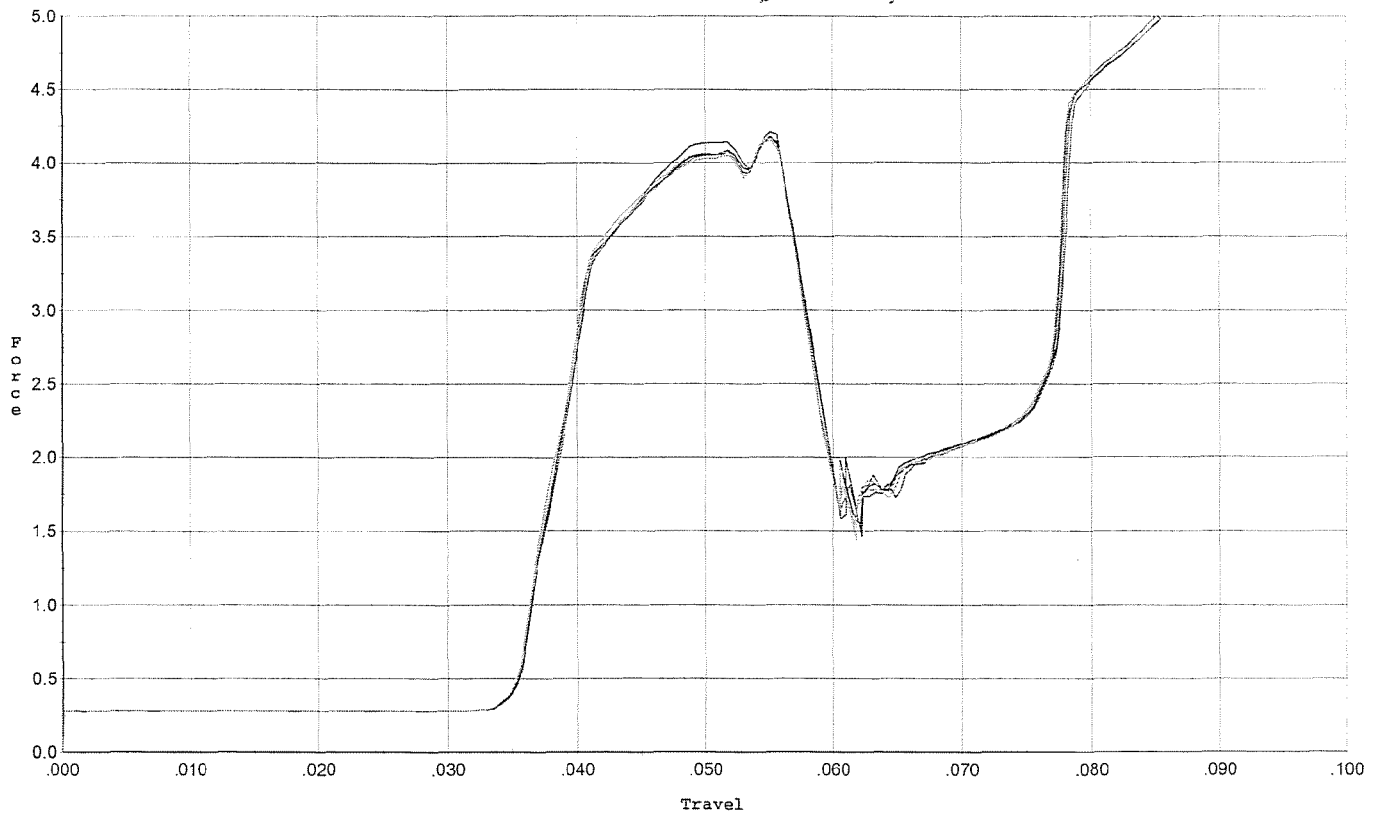
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.052	0.033	0.038	0.049		Set Trigger
2	2.464	0.051	0.033	0.039	0.049		Set Trigger
3	2.439	0.051	0.033	0.039	0.048		Set Trigger
4	2.469	0.051	0.032	0.039	0.049		Set Trigger
5	2.424	0.053	0.033	0.038	0.050		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.058	0.035	0.036	0.087		Set Trigger
2	4.178	0.056	0.035	0.036	0.082		Set Trigger
3	4.166	0.056	0.035	0.036	0.082		Set Trigger
4	4.164	0.056	0.035	0.036	0.082		Set Trigger
5	4.153	0.056	0.035	0.036	0.083		Set Trigger

Avg 4.17