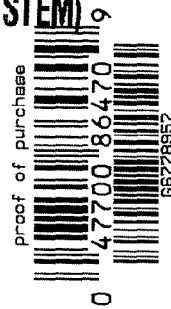


56778957

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



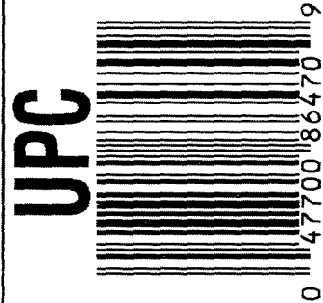
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778957



GUN SERIAL # G 6778957

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSW
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 09 2008 OPERATOR BJT	9-2-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BJT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/2	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

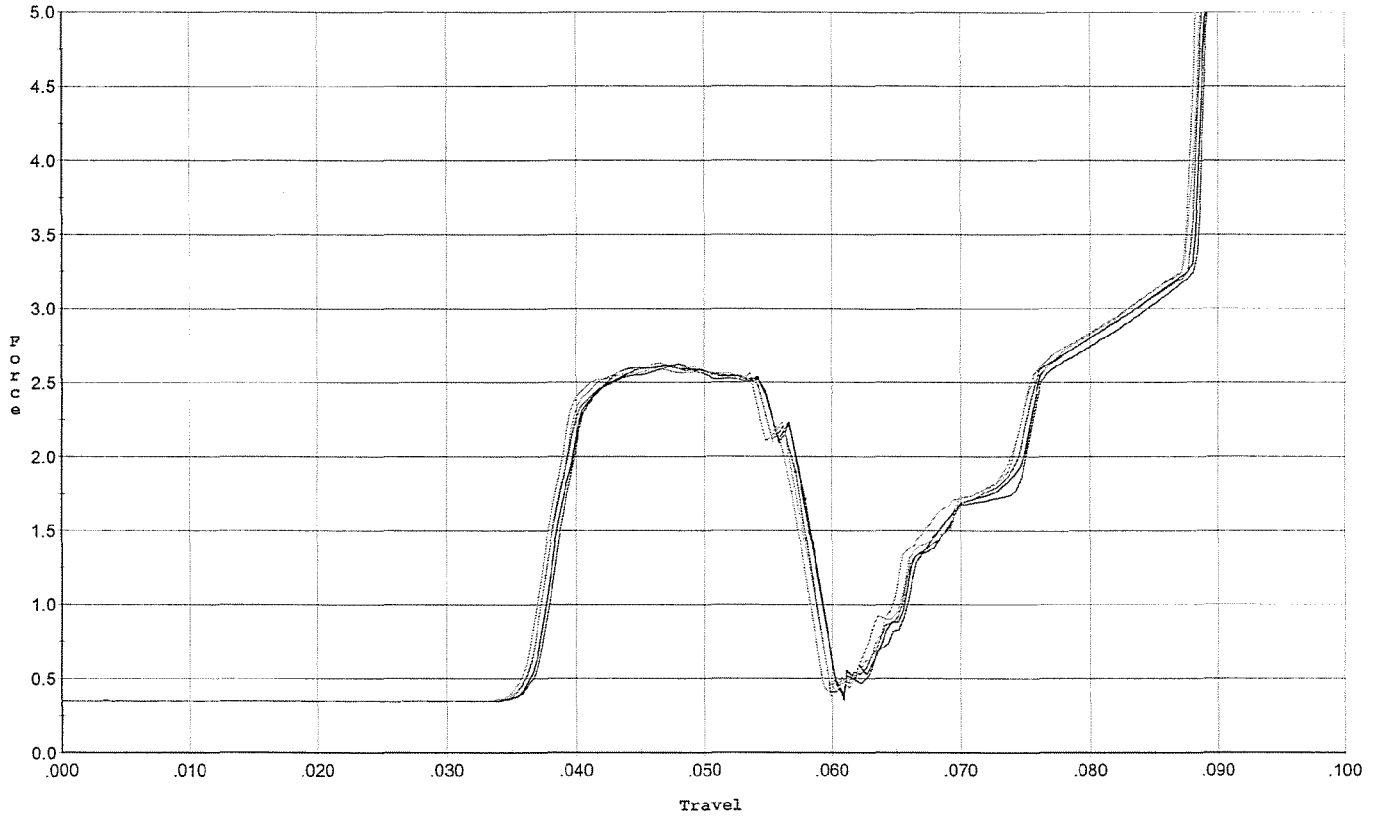
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-30-08	L. H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-30-08	L. H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-20-08	L. H.
	J) ASSEMBLE STOCK		9-25-08	L. H.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	L. H.
670	FINAL INSPECTION A) HEADSPACE		10-20-08	L. H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.53</u> <u>2.63</u> <u>2.53</u> <u>2.48</u>	10/10/08	Fm
	C) FUNCTION		10-30-08	L. H.
690	PACK		10/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



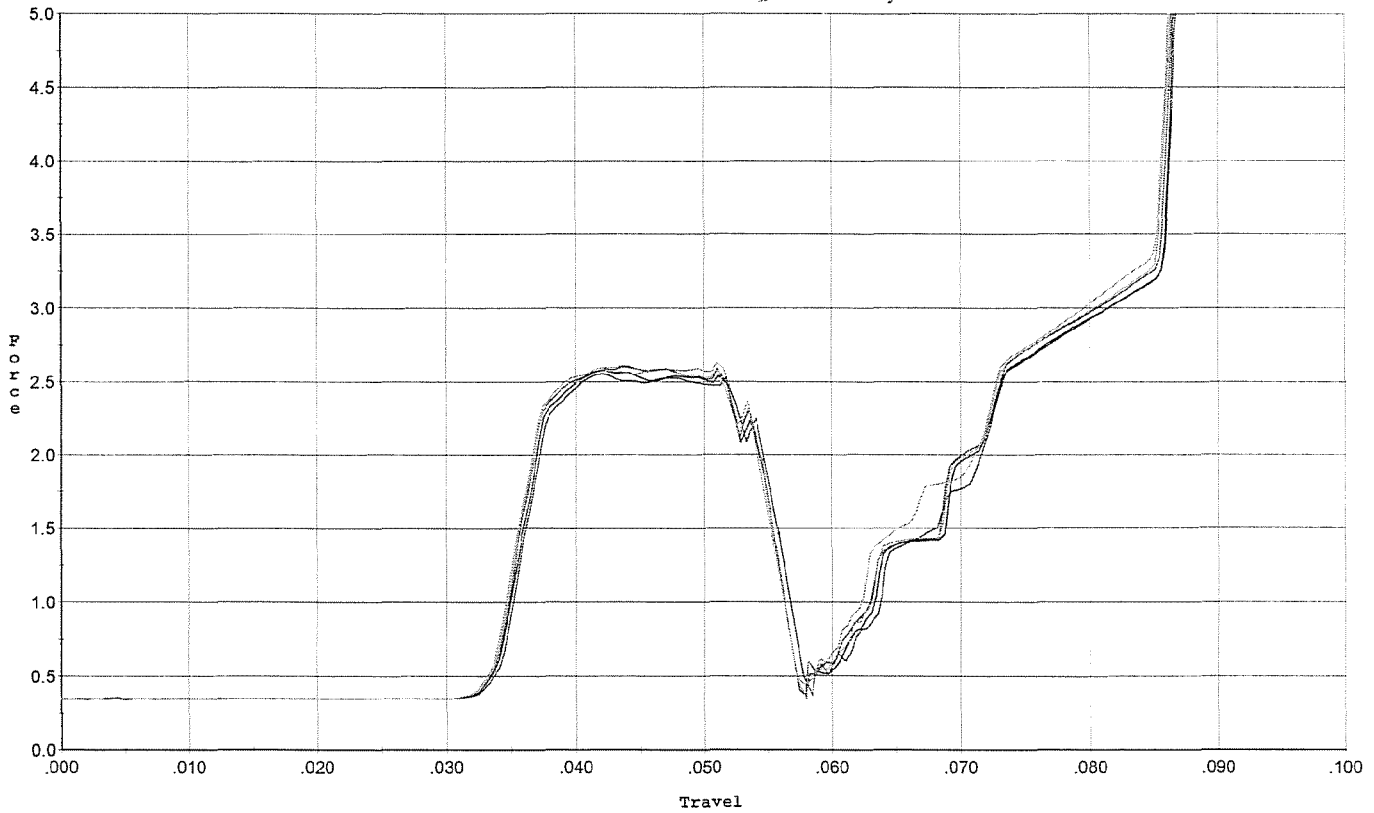
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.058	0.036	0.037	0.061		Set Trigger
2	2.618	0.058	0.036	0.037	0.062		Set Trigger
3	2.624	0.057	0.036	0.037	0.061		Set Trigger
4	2.631	0.058	0.036	0.037	0.062		Set Trigger
5	2.595	0.057	0.036	0.037	0.060		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



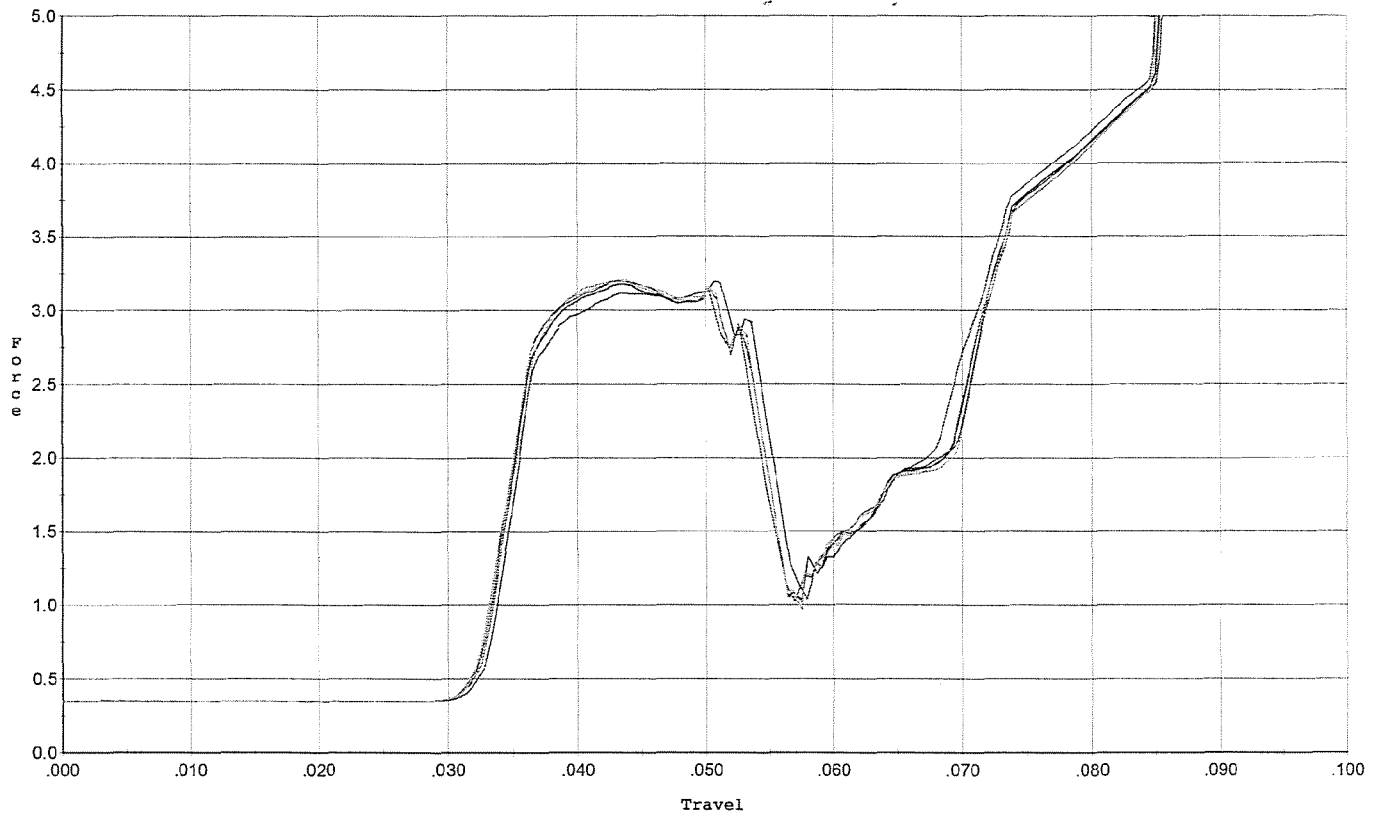
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.056	0.034	0.036	0.060		Set Trigger
2	2.577	0.055	0.034	0.036	0.059		Set Trigger
3	2.599	0.055	0.034	0.036	0.060		Set Trigger
4	2.591	0.055	0.034	0.036	0.061		Set Trigger
5	2.629	0.055	0.034	0.036	0.060		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



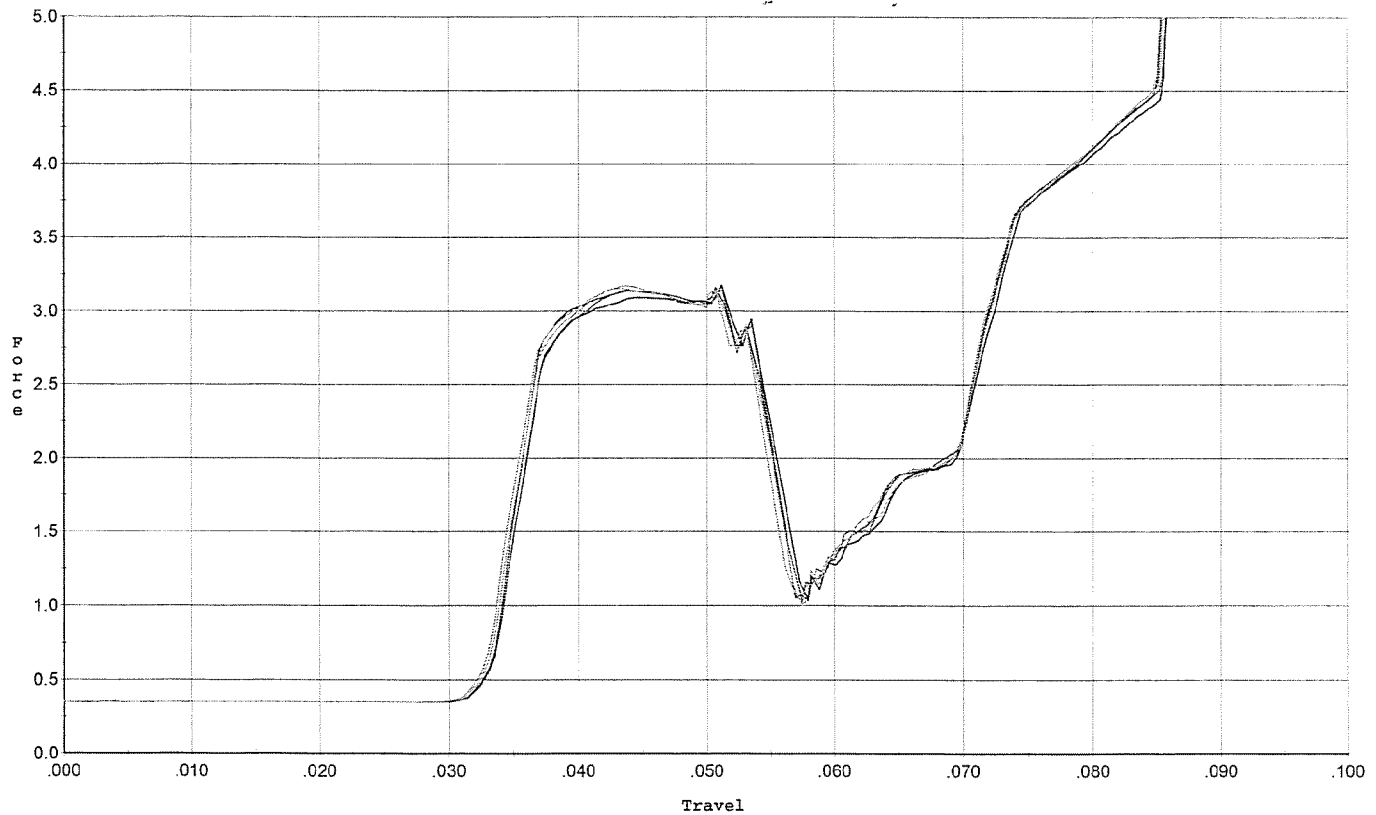
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.054	0.032	0.035	0.070		Set Trigger
2	3.177	0.053	0.032	0.035	0.070		Set Trigger
3	3.198	0.053	0.032	0.035	0.069		Set Trigger
4	3.208	0.053	0.032	0.035	0.070		Set Trigger
5	3.201	0.054	0.032	0.035	0.071		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



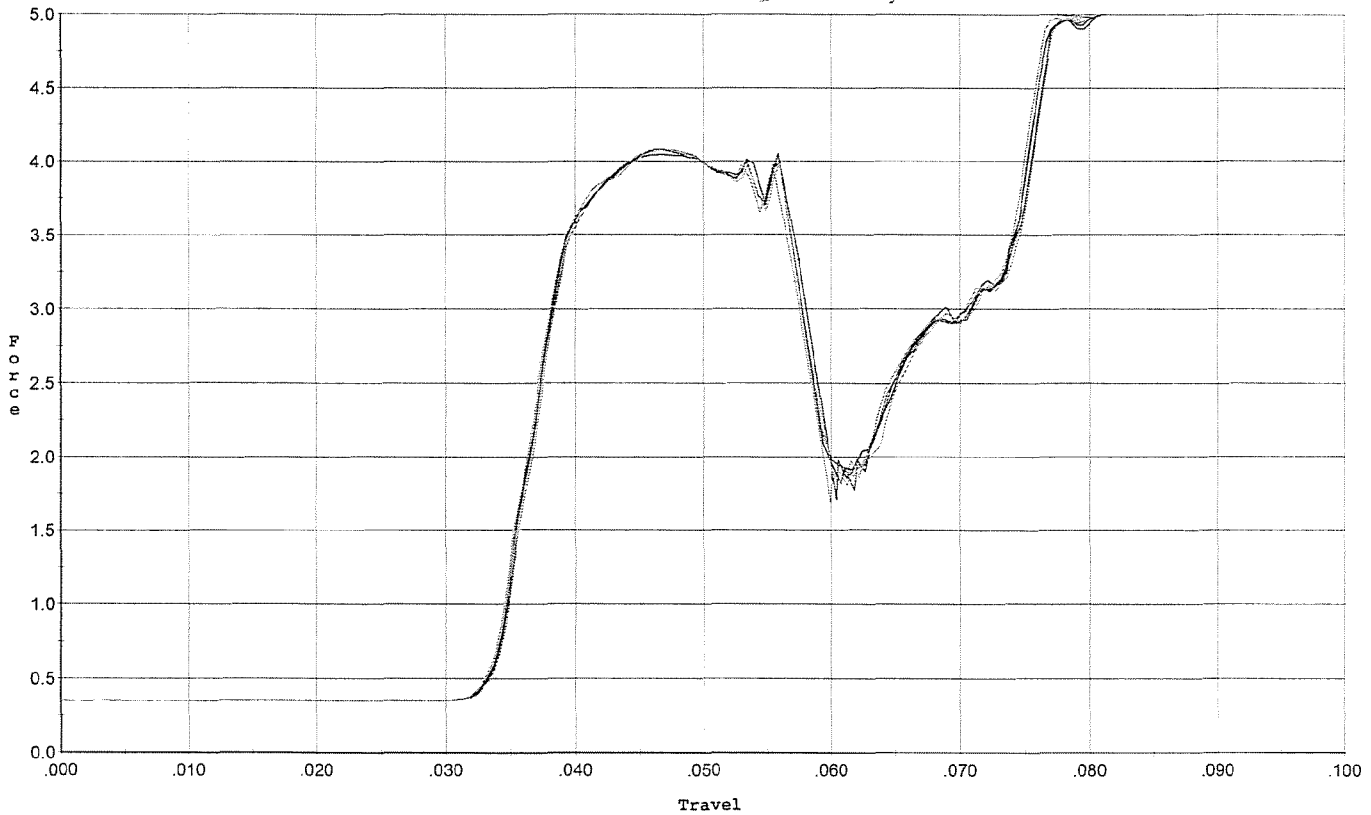
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.054	0.033	0.035	0.070		Set Trigger
2	3.177	0.054	0.033	0.035	0.069		Set Trigger
3	3.142	0.054	0.033	0.035	0.069		Set Trigger
4	3.153	0.055	0.033	0.035	0.071		Set Trigger
5	3.172	0.053	0.033	0.035	0.069		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



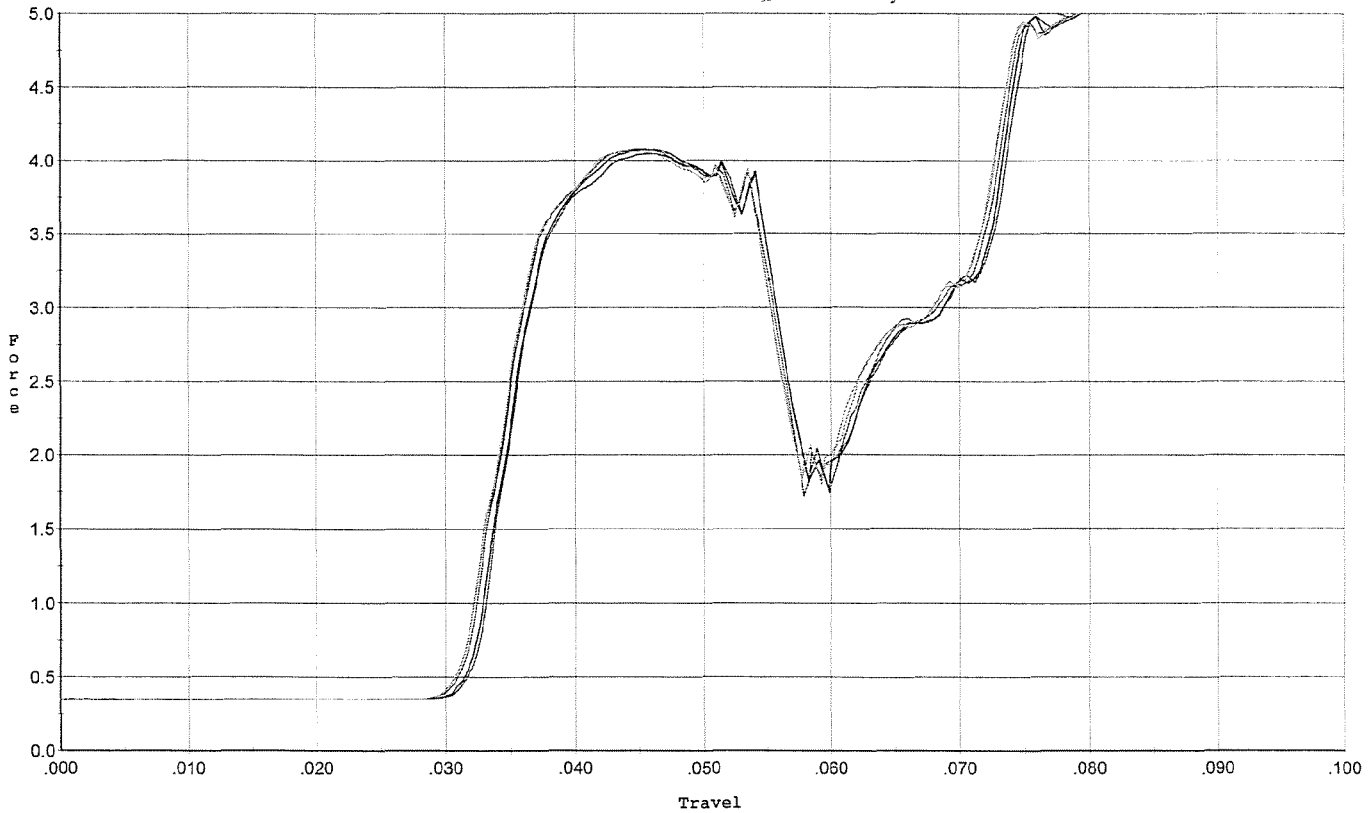
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.057	0.033	0.034	0.095		Set Trigger
2	4.083	0.056	0.033	0.034	0.092		Set Trigger
3	4.076	0.056	0.033	0.034	0.092		Set Trigger
4	4.072	0.056	0.034	0.034	0.091		Set Trigger
5	4.077	0.057	0.033	0.034	0.094		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



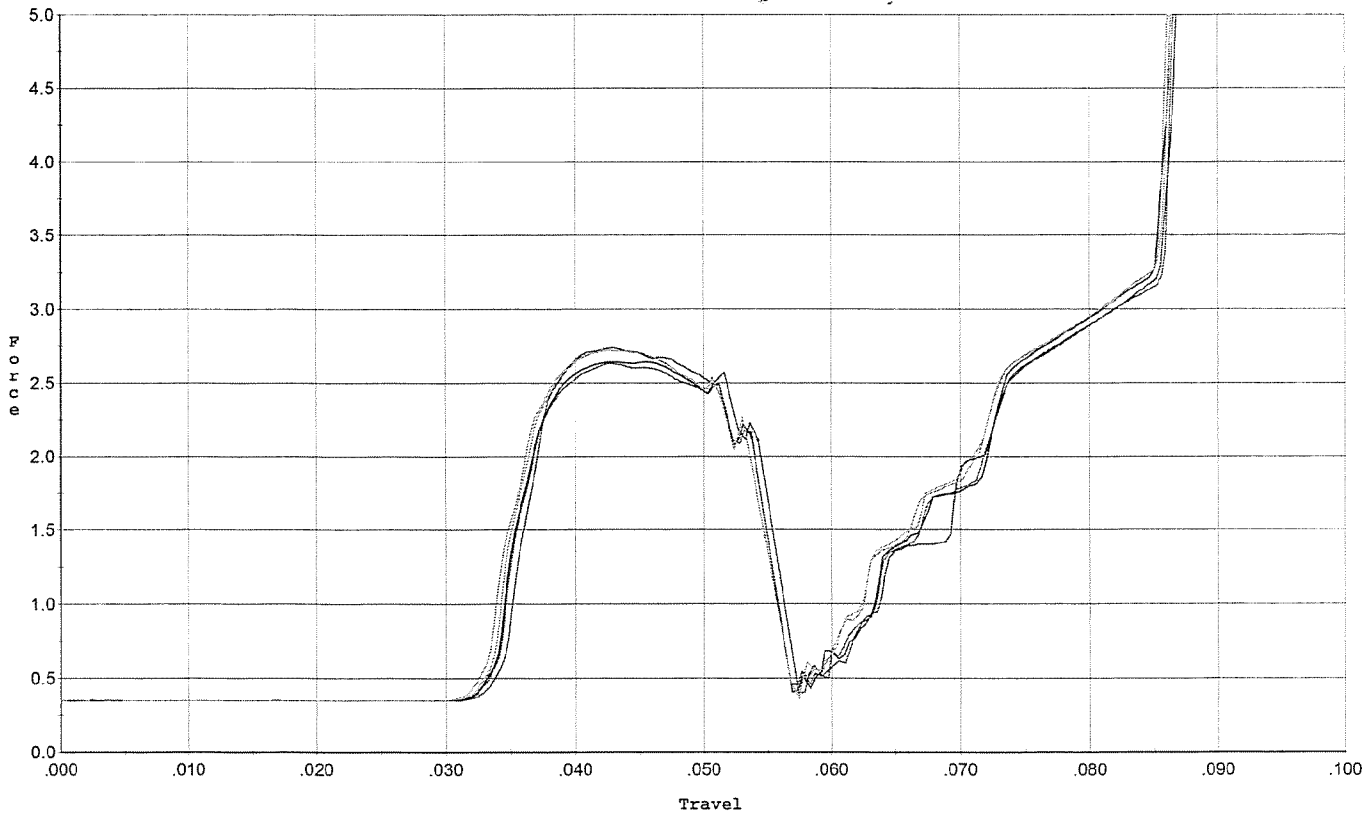
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.054	0.032	0.034	0.089		Set Trigger
2	4.072	0.054	0.032	0.033	0.090		Set Trigger
3	4.075	0.055	0.031	0.033	0.093		Set Trigger
4	4.061	0.054	0.031	0.033	0.090		Set Trigger
5	4.083	0.054	0.031	0.033	0.090		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



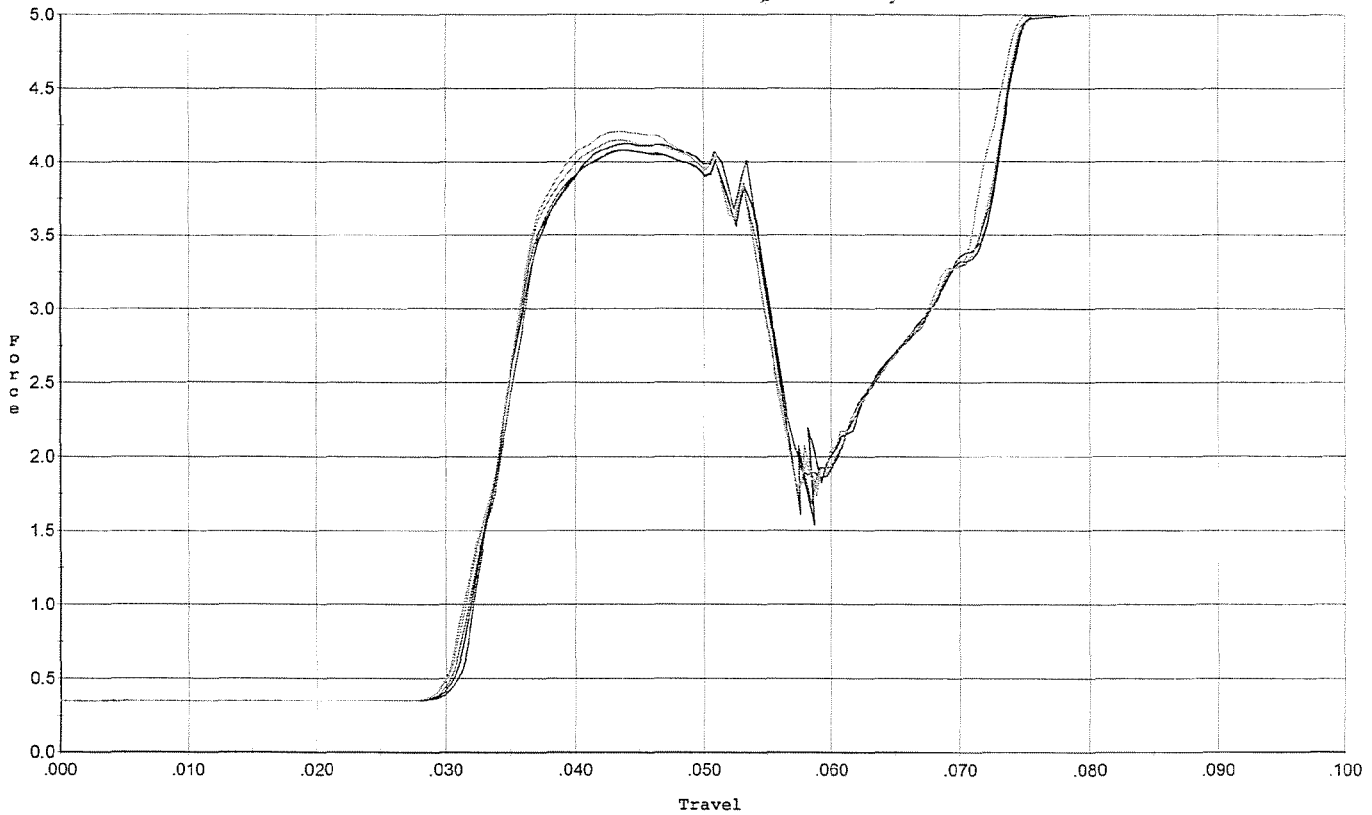
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.739	0.054	0.034	0.036	0.060		Set Trigger
2	2.645	0.054	0.033	0.036	0.059		Set Trigger
3	2.631	0.054	0.034	0.037	0.058		Set Trigger
4	2.720	0.055	0.033	0.036	0.061		Set Trigger
5	2.728	0.055	0.033	0.036	0.062		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.053	0.031	0.033	0.091		Set Trigger
2	4.080	0.054	0.030	0.033	0.091		Set Trigger
3	4.080	0.054	0.030	0.033	0.092		Set Trigger
4	4.209	0.053	0.030	0.033	0.091		Set Trigger
5	4.146	0.053	0.030	0.033	0.091		Set Trigger

Aug 4.12